# **AMBASSADORS THEATRE**

# Appendix B

Waterproofing and Structural Remedial Works to the following theatre ancillary spaces at Lower Ground and Sub-Stage Level: Existing Boiler Room, Prep Room and West Street Passage

> Structural Engineer's Design Philosophy and **Detail Drawings**





structural engineers

### Design note

Project	Date	Ву	Reference
Ambassadors Theatre, London	2 Mar 2023	RR	5208_DN_001

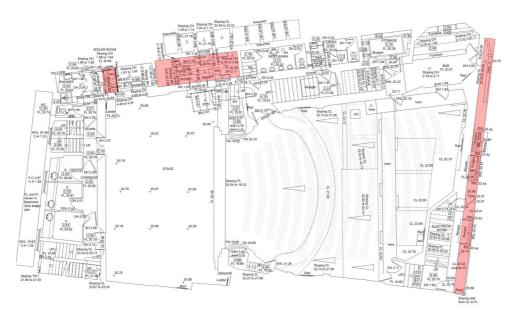
### Title

Structural design philosophy, remedial works overhead pavement support

### Introduction

This design note discusses the overhead pavement support at basement level and the structural design philosophy adopted for the Ambassadors Theatre in West Street, London. The existing structure has been found to be in a poor condition and remedial works are proposed to ensure the longevity of the building.

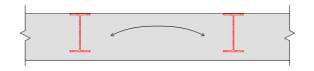
This note refers to the areas at the stalls level (basement) in red below.



Stalls level (basement) survey drawing showing the areas considered in red.

### **Existing Structure**

The existing overhead structure - supporting the pavement and skylights - is of a filler-joist construction, which was typically used in the era when the Ambassadors Theatre was constructed (1913). A filler-joist floor consists of steel beams, at relatively close centres (~600mm in this case), with an unreinforced concrete slab spanning between them and taking support of the bottom flanges. The bottom flange of the steel beams was fully encased in concrete as this provided a certain degree of fire protection.



Cross section of a filler joist floor with the steel beams shown in red and the unreinforced concrete spanning in between.

Additionally, steel trimmer beams are present around the skylight openings: these form the 'opening' to let the light in as this is where the structure steps up typically. These steel beams were originally encased in concrete as well, for reasons of fire protection.

### Condition of Existing Structure

The existing structure has been inspected from below - the top is covered by the pavement and its build-up and this was not dug up - to understand it's current condition. What became apparent was that the concrete cover on the bottom flange had completely spalled, which was due to the corrosion expansion of the steel beams: when steel corrodes its volume increases up to a factor of ten. The steel beams had suffered from various levels of corrosion: certain areas only had surface corrosion, whereas other areas (typically near the supports) had completely delaminated and could be removed by hand. Hence, the structural integrity of the steel beams - and thereby the floor as a whole - had been compromised and can't be relied on anymore.



Left photo: the concrete encasing around the bottom flange had spalled, due to corrosion expansion. Right photo: the corrosion was quite severe in certain locations, with delamination of the steel.

The cause of the corrosion is water ingress, in combination with the lack of ventilation (as the steel is encased in concrete). This might have been further exacerbated by the the clinker concrete typically used in those days: when the clinker concrete gets wet it creates a strong acidity which affects the steel.

With regards to the steel trimmer beams around the skylights, similar deterioration was found: the concrete originally encasing the steel had spalled nearly completely, due to the corrosion expansion, and had exposed the soffit and sides of the beams. The steel was in an equally poor condition: serious delamination was visible at the top and bottom flanges and the web had been affected too. As a consequence, the steel trimmer beams need remedial works as well.



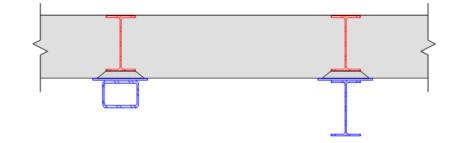


Left photo: the concrete encasing around the trimming steel beams had spalled, due to corrosion expansion. Right photo: delamination was severe in certain locations, in particular on the top and bottom flange.

### **Remedial Works**

The structural design philosophy for the remedial works sets out to make the structure safe again whilst balancing this with practical restraints. Removing the existing steel beams would result in digging up the pavement and extensive temporary works as the slabs also prop the external retaining walls. As a consequence, new steel beams are proposed which sit below the existing ones, taking over their support function. Putting these beams in place with a significant level of corrosion protection (by galvanising) will ensure the correct level of support is achieved again. Also, the insertion of the steel beams could be reversed at a later date if it is ever decided to replace the full slab overhead.

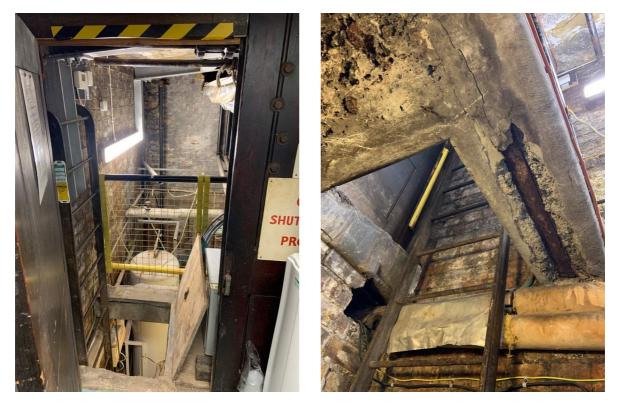
The new steel beams will be as shallow as possible, not to affect the headroom too much. Depending on the extent of the spalled concrete, steel top plates will be introduced to provide sufficient support width. The area where the concrete is lost will be infilled with grout.



Principle of remedial works: providing new steel beams below the existing ones to take over the support function: new steel sections can be UB-sections (shown right) or reduced depth sections (shown left) where headroom is an issue.

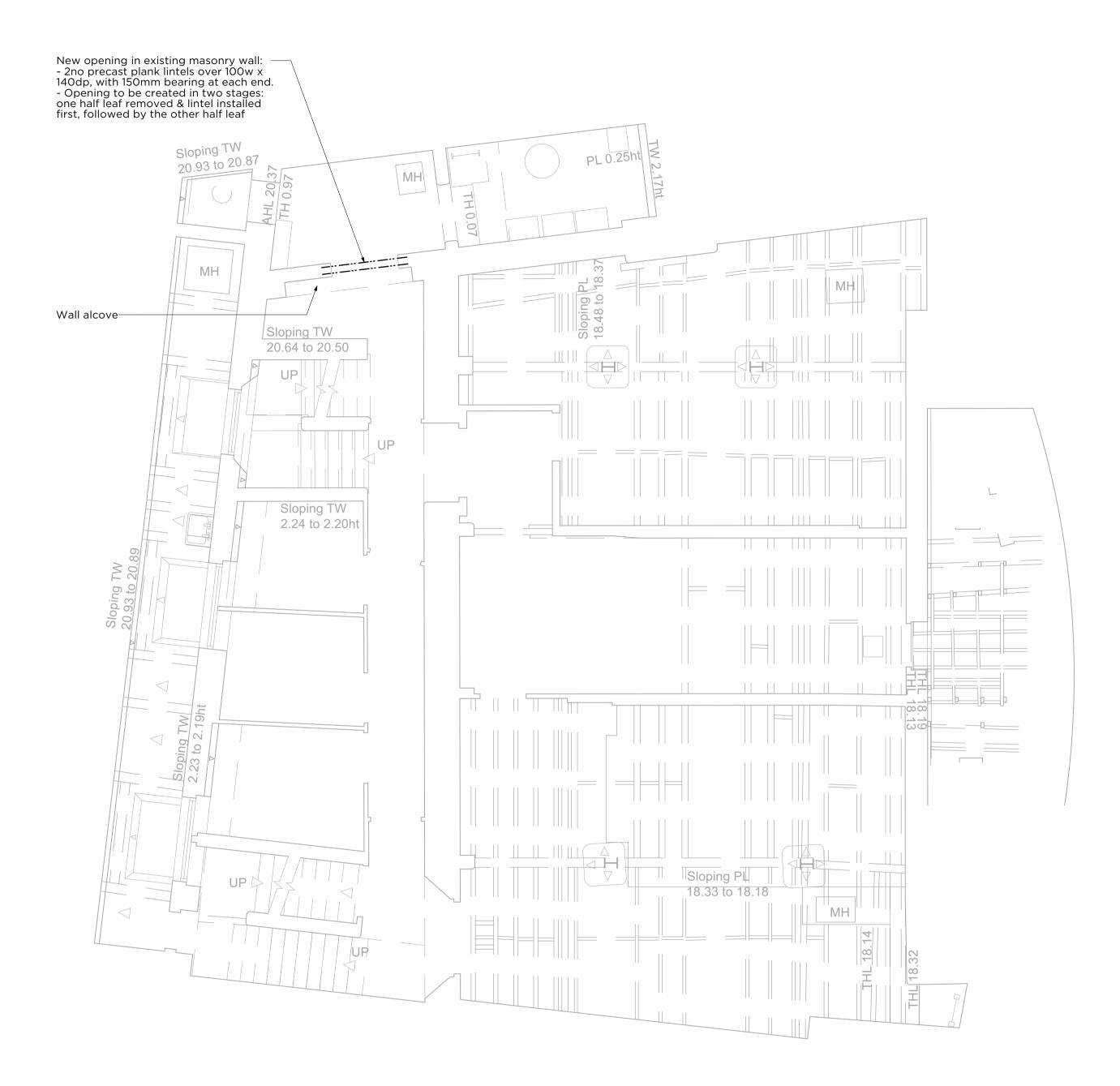


With regards to the boiler room, a small portion of the existing filler-joist floor is removed completely: the structure for this is also in a really poor condition - both the steel and the concrete - and its removal is simplified as this is a suspended floor without anything above. Adding remedial works would lead to a reduced headroom in an already confined space and it would be difficult to deal with the safety risk of the spalling concrete (falling on people working below).



Left photo: small portion of the boiler room floor seen from stalls level. Right photo: existing structure seen from below, showing the significant corrosion and subsequent spalling of the concrete.





### GA Plan - Sub Stage Layout - Phase 2 Scale at A1 - 1:50

15m

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All levels and dimensions to be checked on site by persons carrying out the work. Please report any discrepencies to Momentum.

NOTES

1. All drawings are based on a measured survey by Maltby Surveys Ltd, dated May 2019

2. Existing structure shown is based on limited opening up works: the contractor is to notify Momentum immediately if the existing structure deviates from the drawings.

 For fire rating and protection refer to Architect's drawings / fire consultant.

4. Material grades: - Steel S355 JO (hot-formed) U.N.O. - Bolt and anchors 8.8 - Grout: 5-star grout

5. New steelwork for pavement support to be galvanised to 140 microns.6. All temporary works by contractor.

 Contractor to assess CDM risks and subsequent potential restrictions in relation to confined spaces on site.

8. Allow for local concrete repair - in accordance with BS EN 1504 - where concrete has spalled.

 9. For waterproofing refer to Architect's drawings.
10. Make allowance for some of the electrical servers to be temporarily

relocated. 11. Steel-to-steel connection design by

contractor. 12. Contractor to take site dimensions before producing shop drawings / fabrication starts

Rev Date By Description P01 02.03.23 rmh Planning Issue

## NOT FOR CONSTRUCTION

DateScaleMar '231:50DrawnReviewedrmhRRWork Stage & Reason For IssueFor Planning

Format A1 Approved RR

Architect citizens design bureau

<sub>Client</sub> Ambassador Theatre Group (ATG)

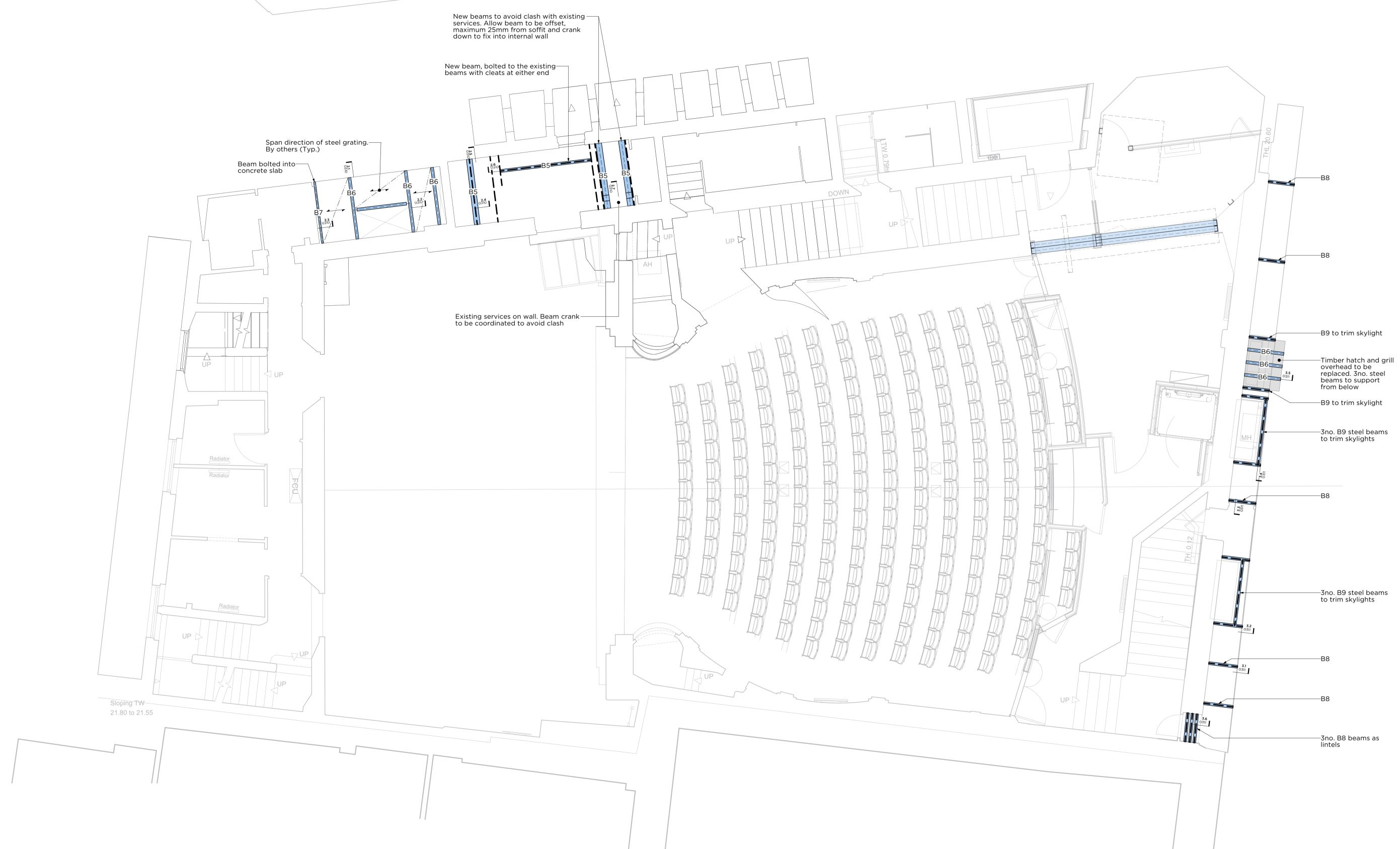
Project Number & Title **5208** Ambassador Theatre

<sup>Sheet Number & Title **0099** GA Plan. Sub Stage Layout *Phase 2*</sup>



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Document Reference 5208-MOM-XX-XX-DR-S-0099 P01



# GA Plan - Basement Layout - Phase 2 Scale at A1 - 1:50

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## SCHEDULE

**Beam** B5 - 152x152x23 UC

36 ·	- 150x75x18 PFC	
37 -	- 100x50x6 UEA	
22.	120v60v5 RHS (laid flat)	

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9	-	120x80x5	RHS	(laid	flat)

KEY

**— — — —** Existing steel beam Proposed steel beam

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Date Scale 1:50 Mar '23 Drawn Reviewed RR rmh Work Stage & Reason For Issue For Planning

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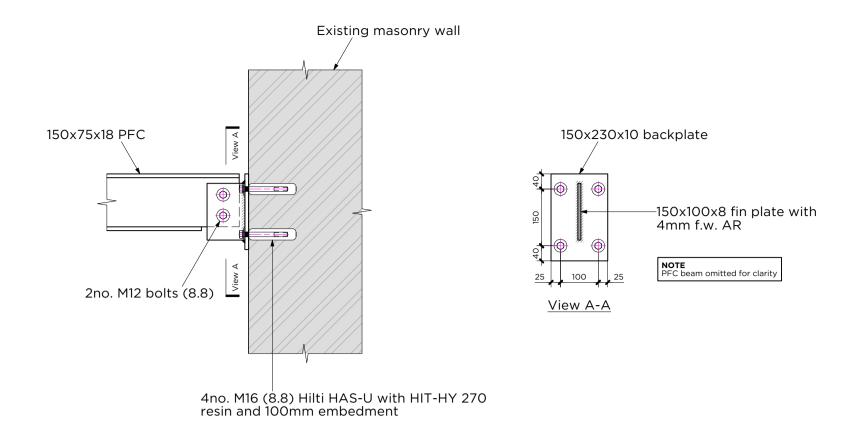
Project Number & Title 5208 Ambassador Theatre

Sheet Number & Title **0110** GA Plan. Basement Layout *Phase 2* 



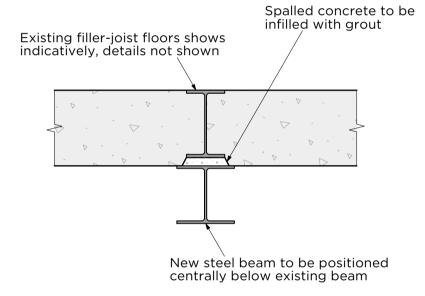
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### 2.1 Detail - PFC to existing masonry O110 Scale at A1 - 1:10



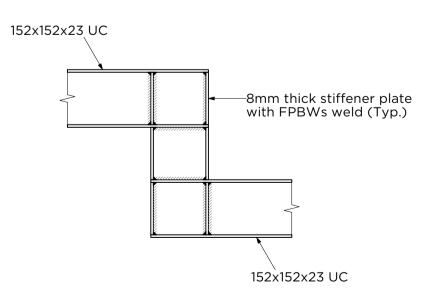


152x152x23 UC

2no. M16 bolts (8.8)

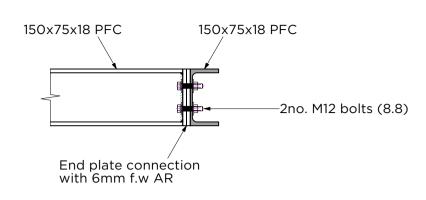
2.4	Detail - UC beam supporting existing filler joist floor
0110	Scale at A1 - 1:10

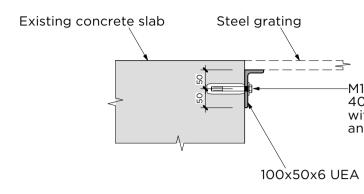
2.5	Detail - l
0110	Scale at A1 - 1:



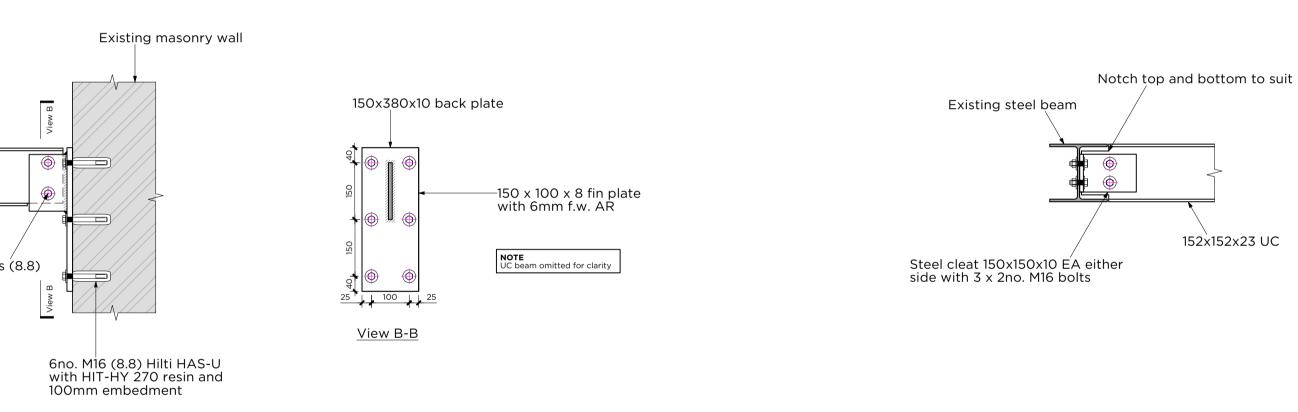
2.7 Detail - UC cranked beam

0110 Scale at A1 - 1:10









UC to existing masonry 1:10

2.6	Detail - UC to existing beam
0110	Scale at A1 - 1:10

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–M12 (8.8) anchors at 400mm crs. Hilti HAS-U with HIT-HY 270 resin and 100mm embedment

152x152x23 UC

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Date Scale 1:10 Mar '23 Drawn Reviewed RR rmh Work Stage & Reason For Issue For Planning

Format A1 Approved RR

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Client Ambassador Theatre Group (ATG)

Project Number & Title 5208 Ambassador Theatre

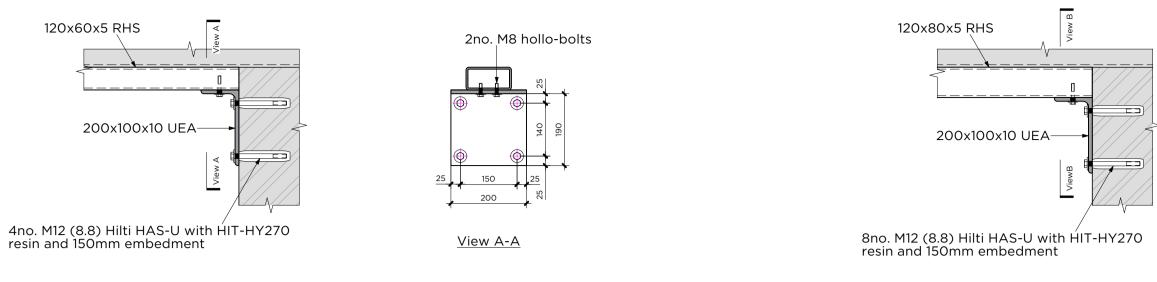
Sheet Number & Title 0310 GA Details. Basement Details *Phase 2* Sheet 1



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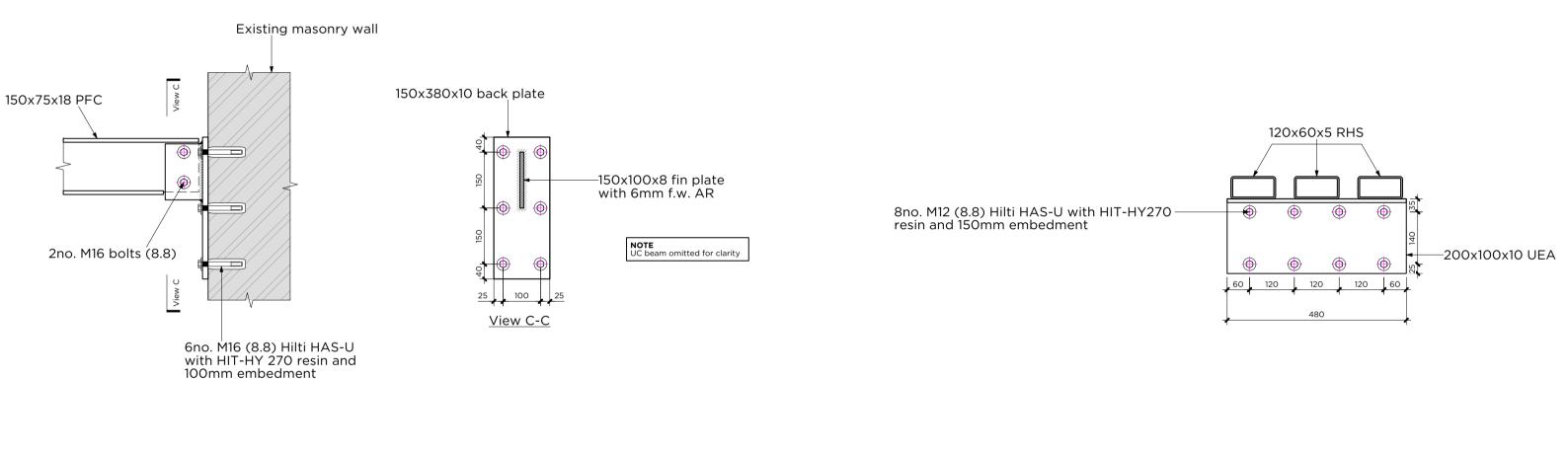
Document Reference 5208-MOM-XX-XX-DR-S-0310 P01

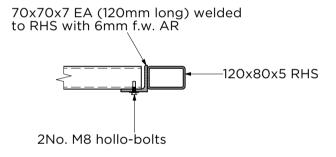
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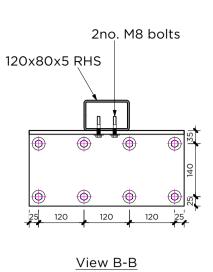
### 3.1 Detail - RHS to existing masonry O110 Scale at A1 - 1:10







**3.4Detail - RHS supporting RHS**O110Scale at A1 - 1:10



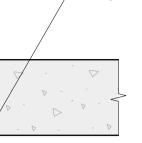
Existing filler-joist floors shows indicatively, details not shown



**3.5Detail - PFC to existing masonry**O110Scale at A1 - 1:10

3.6	Detail - RHS lintels
0110	Scale at A1 - 1:10

Spalled concrete to be infilled with grout



New steel beam to be positioned centrally below existing beam

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Project Number & Title 5208 Ambassador Theatre

Sheet Number & Title 0311 GA Details. Basement Details *Phase 2* Sheet 2



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