

EWYD4004ZXR2



- > Air to water 4 pipe unit
- > Inverter Driven Single Screw compressor
- > Gold efficiency version
- > Reduced sound configuration
- > R134a refrigerant

- ➔ **Unit description:** Daikin air to water 4 pipe unit with inverter driven screw compressor and R134a refrigerant. Color: Ivory White (Munsell code 5Y7.5/1) (±RAL7044).
- ➔ **Compressor:** Latest design Daikin single screw compressor enjoying Variable Volume Ratio (VVR) technology for optimized unit performances at any load and operating condition. Daikin design refrigerant cooled inverter integrated within compressor casing. Sophisticated unit control logic allows the inverter to modulate compressor speed minimizing power consumption and noise emission at any load condition.
- ➔ **Cold side heat exchanger:** New generation shell and tube assuring optimal heat transfer and minimized water pressure drops.
- ➔ **Hot side heat exchanger:** New generation shell and tube assuring optimal heat transfer and minimized water pressure drops.
- ➔ **Source heat exchanger:** The source heat exchanger is manufactured with internally enhanced seamless copper tubes arranged in a staggered row pattern and mechanically expanded into lanced and rippled aluminum condenser fins with full fin collars. An integral sub-cooler circuit provides sub-cooling to effectively eliminate liquid flashing and increase capacity without increasing the power input.
- ➔ **Coil fans:** The condenser fans are propeller type with high efficiency design blades to maximize performances. The material of the blades is glass-reinforced resin and each fan is protected by a guard. Fan motors are internally protected from over temperature and are IP54.
- ➔ **Refrigerant circuit:** Each unit has two independent refrigerant circuits and each one includes: Compressor Inverter driven with integrated oil separator, Electronic expansion valve for heating and cooling, Discharge line shut off valve, Liquid line shut off valve, Sight glass with moisture indicator, Filter drier, Charging valves, High pressure switch, High pressure transducers, Low pressure transducers, Oil pressure transducer, Suction temperature sensor.
- ➔ **Electrical:** Control and power sections are located in the main panel that is manufactured to ensure protection against all weather conditions. The electrical panel is IP54 and internally protected against possible accidental contact with live parts. The main panel is fitted with a main switch interlocked door that shuts off power supply when opening.
- ➔ **Controller:** Latest generation MicroTech 4 Type. Providing monitoring and control functions required for an efficient and trouble free operation of the air to water 4 pipe unit. Sophisticated software with predictive logic selects the most energy efficient combination of compressor load and electronic expansion valve position keeping stable operating conditions and maximizing the air to water 4 pipe efficiency and reliability. Unit is compatible with Daikin on Site platform for remote monitoring, preventive maintenance and system optimization.



EWYD4004ZXR2

Performances calculated according to EN14511-3:2013



Cooling only mode performances

Cooling capacity	382.6 kW	Cold heat exchanger water IN/OUT	15.00 °C / 9.00 °C
Power input	120.6 kW	Cold heat exchanger water flow rate	16.00 l/s
EER Cooling Efficiency	3.172 kW / kW	Cold heat exchanger water pressure drop	28.9 kPa
SEER	4.64 kW / kW	Ambient temperature	35.0 °C
		Lw / Lp @ 1m	87 dB(A) / 66 dB(A)
		Cold heat exchanger fluid	Ethylene glycol 15%
		Cold heat exchanger fouling factor	0.000 m²°C/W

Sound power level according to ISO 9614-1.

Heating only mode performances

Heating capacity	249.0 kW	Hot heat exchanger water IN/OUT	42.00 °C / 48.00 °C
Power input	105.2 kW	Hot heat exchanger water flow rate	10.00 l/s
COP Heating Efficiency	2.370 kW / kW	Hot heat exchanger pressure drop	12.0 kPa
→ SCOP	3.200 kW / kW	Ambient temperature	-5.0 °C
		Hot heat exchanger fluid	Water
		Hot heat exchanger fouling factor	0 m²°C/W

SCOP (Seasonal Coefficient of Performance)

F2_4P_notes

Cooling + Heating mode performances

Cooling capacity	192.23 kW	Cold heat exchanger water IN/OUT	12.03 °C / 9.00 °C
Heating capacity	251.62 kW	Cold heat exchanger water flow rate	16.00 l/s
Power input	59.4 kW	Hot heat exchanger water IN/OUT	41.96 °C / 48.00 °C
TER Cooling + Heating Efficiency	7.47 kW / kW	Hot heat exchanger water flow rate	10.00 l/s

F3_4P_notes

Unit information

Compressor type	Inverter Driven Single Screw	Source heat exchanger type	Shell & Tubes
Capacity control	Inverter	Fans N°	10
Compressor N°	2	Condenser fans control	VFD
Circuit N°	2	Altitude	000 MSL
Refrigerant type	R134a	Cold/Hot heat exchanger type	HFP
Refrigerant charge	206 kg		

Actual refrigerant charge depends on the final unit construction, refer to unit nameplate.

Electrical information

Power supply	400 V / 50.0 Hz / 3 Ph	Max. inrush current	0 A
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The refrigerant charge for this unit is covered by a third party verified reclaimed refrigerant allocation. Reclaimed refrigerant compliant with AHR1700 standard. With this initiative, Daikin commits in reducing environmental impact of refrigerants, by avoiding emissions related to end-of-life refrigerants' destruction. Find out more info at: https://www.daikin.eu/en_us/daikin-blog/building-a-circular-economy.html



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Performances calculated according to EN14511-3:2013

Running current **204 A**
 Max. Running current **335 A**
 Max. current wires sizing **368.5 A**

Compressor starting method **Inverter**

Voltage tolerance $\pm 10\%$. Phase Voltage unbalance $\pm 3\%$. Electrical data referred to standard unit without options, refer to unit name plate data.



The refrigerant charge for this unit is covered by a third party verified reclaimed refrigerant allocation. Reclaimed refrigerant compliant with AHRI700 standard. With this initiative, Daikin commits in reducing environmental impact of refrigerants, by avoiding emissions related to end-of-life refrigerants' destruction. Find out more info at: https://www.daikin.eu/en_us/daikin-blog/building-a-circular-economy.html



EWYD4004ZXRB2

Performances calculated according to EN14511-3:2013

Acoustic information

Sound pressure level at 1 m from the unit (rif. 2 x 10⁻⁵ Pa)

63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)
67.0	64.0	63.0	66.0	61.0	56.0	49.0	41.0	66.0

Values referred to Cold heat exchanger water IN/OUT 12/7°C and 35°C Amb. Temp., full load operation, standard unit configuration without options. Sound pressure level calculated from sound power level. Sound pressure in octave band is for information only and not considered binding.

Physical information

Cold heat exchanger connections size	219.1 mm	Length	5825 mm
Hot heat exchanger connections size	219.1 mm	Width	2285 mm
Weight shipping/operating	6240 kg / 6705 kg	Height	2465 mm

Information referred to standard unit configuration without options, refer to certified unit drawing.



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EWYD4004ZXRB2

Performances calculated according to EN14511-3:2013

**Certification notes****General notes**

For more information about the above selected product, please go to <http://www.daikineurope.com/industrial/>. Unit performances are reproducible in laboratory test environment only in accordance to recognized industry standards. This technical data sheet is generated by Daikin Applied Tool software designed and distributed by Daikin Applied Europe S.p.A. The present software does not constitute an offer binding upon Daikin Applied Europe S.p.A who compiled the content of this software to the best of its knowledge. No express or implied warranty is given for the completeness, accuracy, reliability or fitness for particular purpose of its content and the products and services presented therein. Specifications are subject to change without prior notice. Product images are indicative only and are intended for illustrative purposes only; pictures may be differed from the ordered product and are subject to change without prior notice. Daikin Applied Europe S.p.A. explicitly rejects any liability for any direct or indirect damage, in the broadest sense, arising from or related to the use and/or interpretation of this document. All content is copyrighted by Daikin Applied Europe S.p.A.



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Specifications are subject to change without any prior notice

The certified standard performances and the certified software tool version can be verified in www.eurovent-certification.com

27/6/2022 CSS Web 10.35

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Denominazione / Identification
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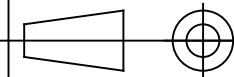
Dis./Dwg.
A.Bozzelli
Ver./Check
P.Ciotoli
Appr./Passed
A.Consorti

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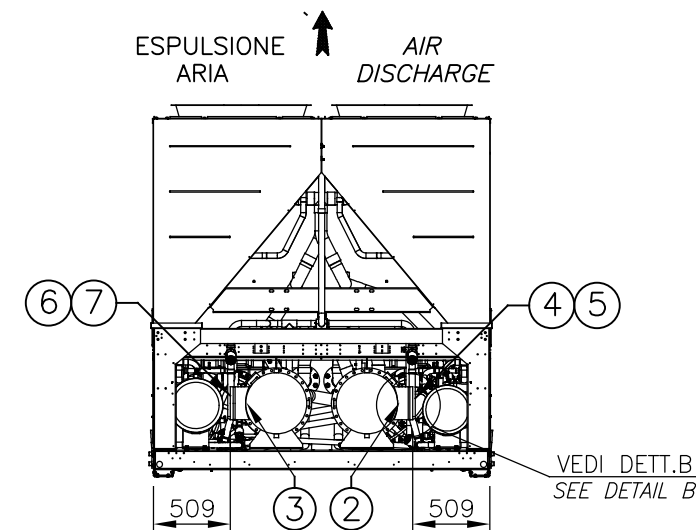
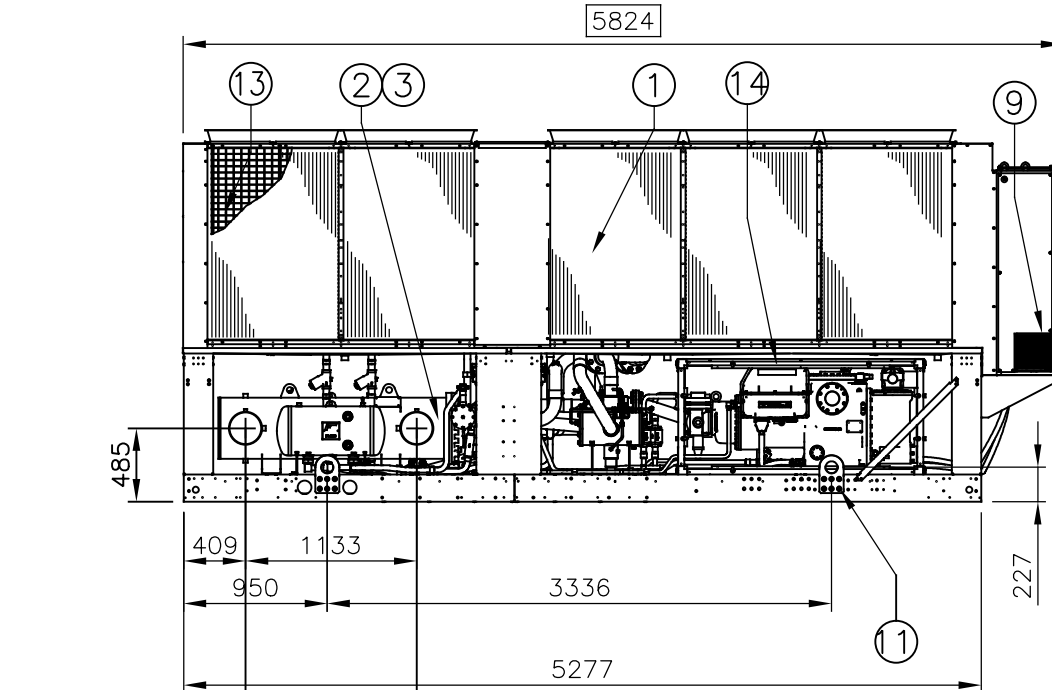
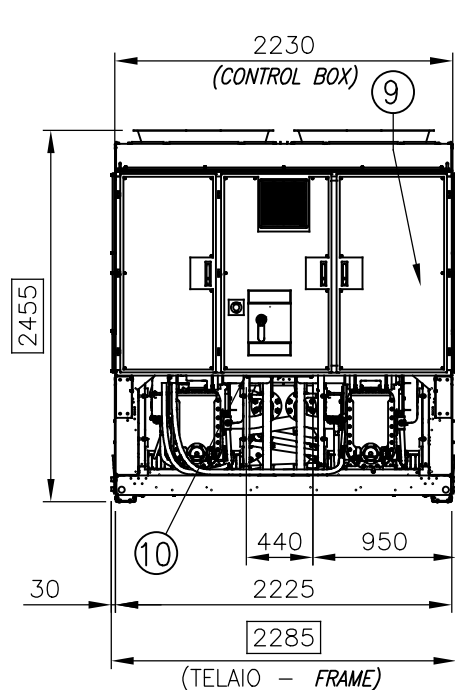
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20/06/2019

Foglio-Sheet
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Scala-Scale
1:50

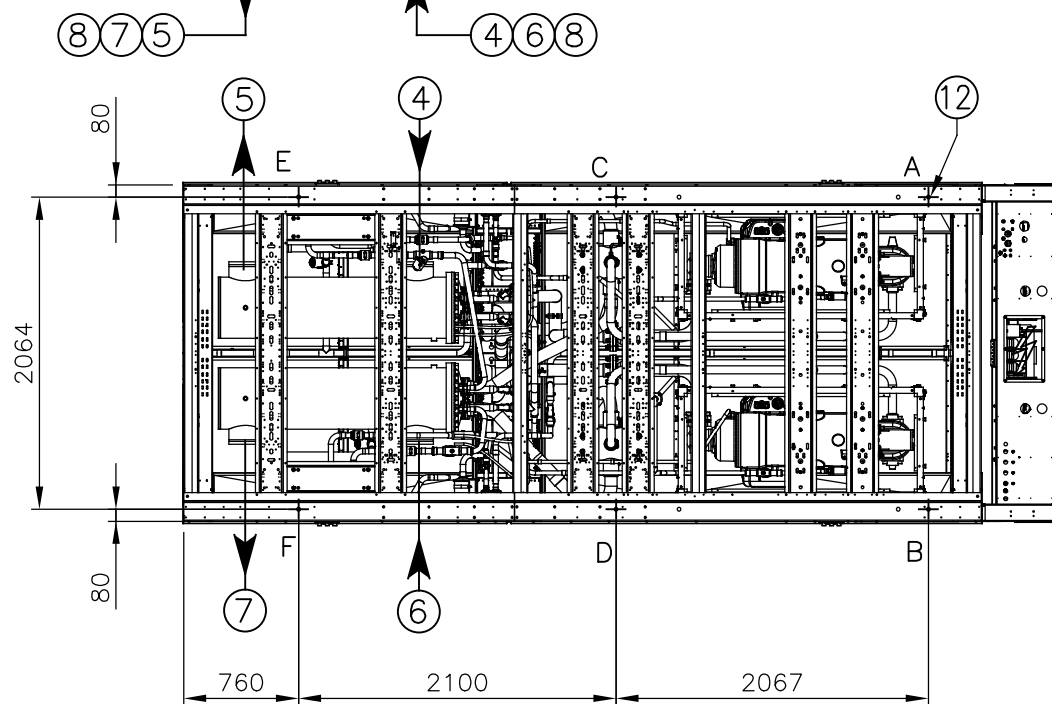


Tolleranza generale
General Tolerance ±20mm

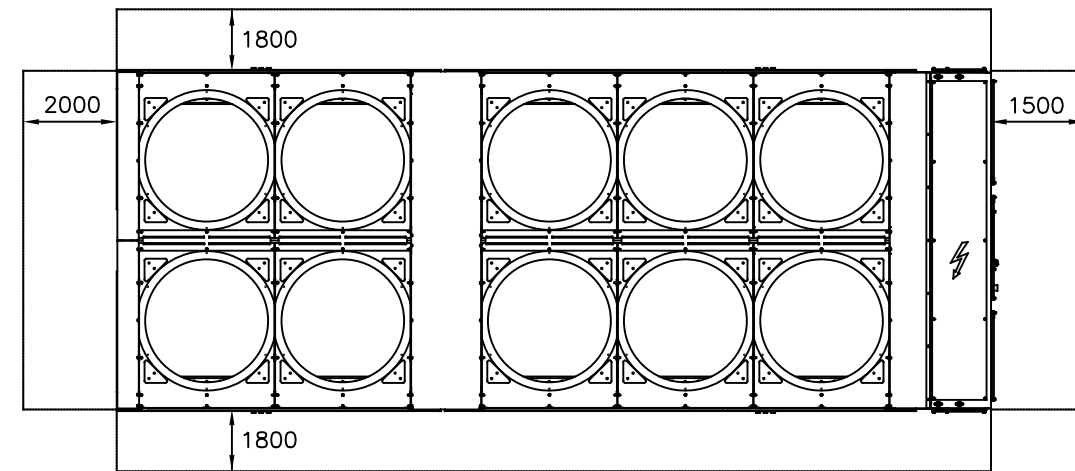


LEGENDA - LEGEND

- BATTERIA CONDENSANTE
CONDENSER COIL
- EVAPORATORE FREDDO
COLD EVAPORATOR
- EVAPORATORE CALDO
HOT EVAPORATOR
- ENTRATA ACQUA EVAPORATORE FREDDO
COLD EVAPORATOR WATER INLET
- USCITA ACQUA EVAPORATORE FREDDO
COLD EVAPORATOR WATER OUTLET
- ENTRATA ACQUA EVAPORATORE CALDO
HOT EVAPORATOR WATER INLET
- USCITA ACQUA EVAPORATORE CALDO
HOT EVAPORATOR WATER OUTLET
- CONNESSIONI EVAPORATORE PER VICTAULIC PER TUBO Ø219.1
VICTAULIC CONNECTIONS FOR 219.1 O.D. TUBE
- PANNELLO DI COMANDO E CONTROLLO
OPERATING AND CONTROL PANEL
- ASOLA 330x180 INGRESSO ALIMENTAZIONE PANNELLO COMANDO E CONTROLLO
330x180 SLOT FOR POWER AND CONTROL PANEL CONNECTION
- 4 PIASTRE PER SOLLEVAMENTO UNITA
4 LIFTING HOOK
- 6 FORI Ø25 PER MONTAGGIO ANTIVIBRANTI
6 ISOLATOR MOUNTING HOLES 25 mm DIA.
- GRIGLIE PROTEZIONE BATTERIE (OPTIONAL)
COIL PROTECTION GUARDS (OPTIONAL)
- CABINA INSONORIZZANTE COMPRESSORE (OPTIONAL)
COMPRESSOR ENCLOSURE (OPTIONAL)

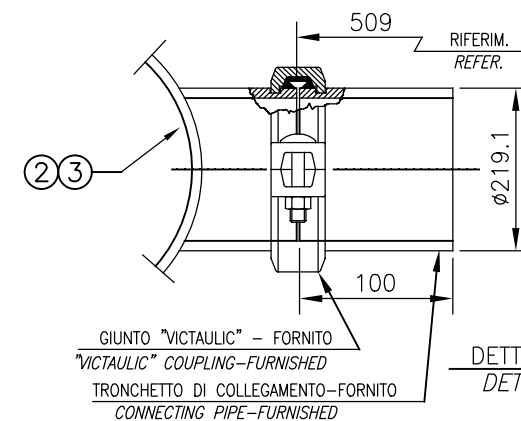


DISPOSIZIONE ANTIVIBRANTI (VISTA INFERIORE)
ISOLATORS LOCATION (BOTTOM VIEW)



DISPOSIZIONE VENTILATORI E
SPAZIO MINIMO NECESSARIO PER
MANUTENZIONE E PASSAGGIO ARIA

FAN ARRANGEMENTS AND
MINIMUM CLEARANCE REQUIREMENTS



VERSIONE VERSION	TIPO CONDENSATORE CONDENSER TYPE		PESO-WEIGHT KG		CARICHI ANTIVIBRANTI ISOLATORS LOAD KG					
			SPEDIZIONE SHIPPING	FUNZIONAM. OPERATING	A	B	C	D	E	F
XS	ALLUMINIO	ALUMINIUM	6080	6540	1250	1250	1000	1000	1020	1020
XR	ALLUMINIO	ALUMINIUM	6240	6700	1290	1290	1040	1040	1020	1020
OPT.76-B	ALLUMINIO	ALUMINIUM	6240	6700	1290	1290	1040	1040	1020	1020
	ANTIVIBRANTI IN GOMMA RUBBER ISOLATORS	MODELLO (Q/ta') TYPE (Q/ty)	91226 (6 Pz.)							
	ANTIVIBRANTI A MOLLA SPRING ISOLATORS	MODELLO (Q/ta') TYPE (Q/ty)	91238 (2 Pz.)				91235 (4 Pz.)			



REV	04
Date	December 2019
Supersedes	D-EIMHP01201-18_03EN

Installation, Operation and Maintenance Manual D-EIMHP01201-18_04EN

**Multipurpose unit with Inverter
Driven Single Screw Compressor
EWYD~4ZB
Refrigerant: R-134a**



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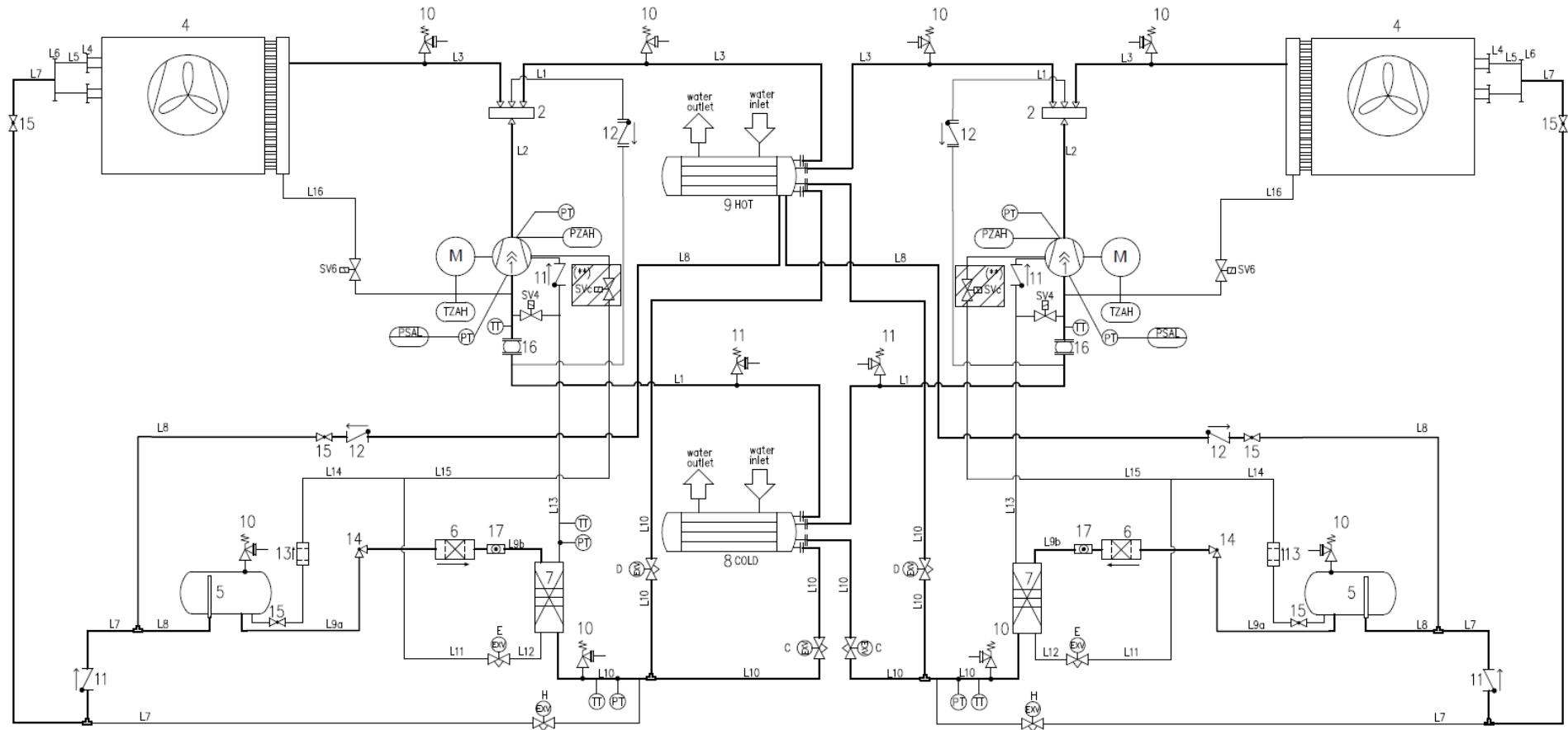
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Fig. 1- Typical refrigerant circuit

Water inlet and outlet are indicative. Please refer to the machine dimensional diagrams for exact water connections.

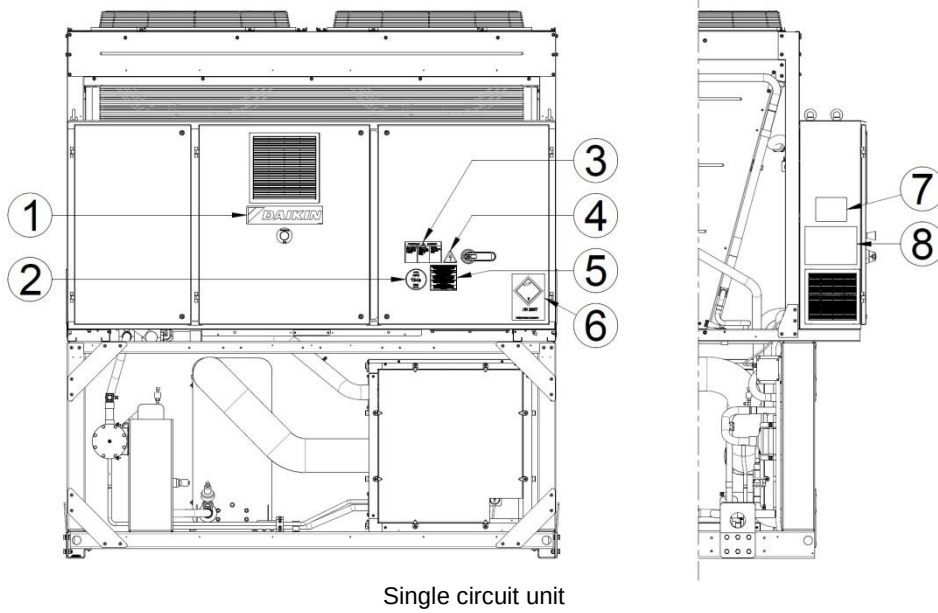


LEGEND

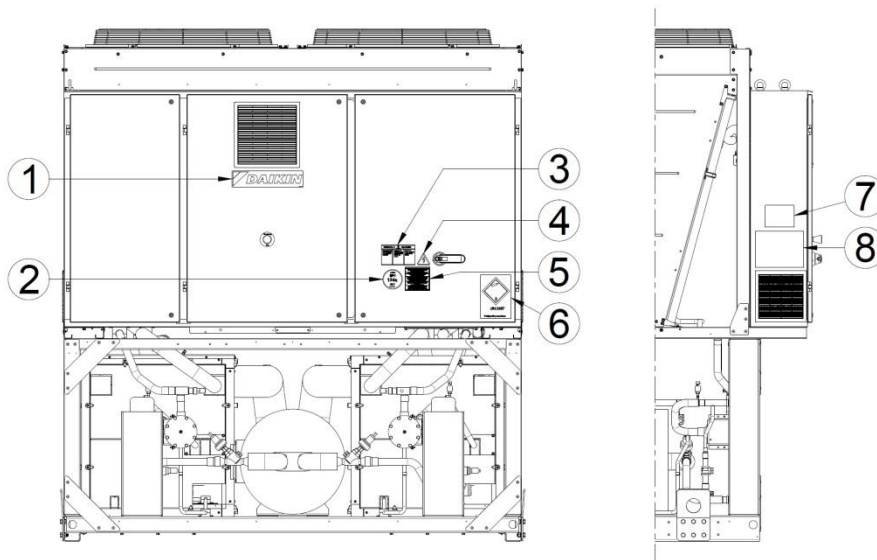
EQUIPMENTS & INSTRUMENTS	
1	SCREW COMPRESSOR VFD
2	4-WAY VALVE (4WV)
TZAH	MOTOR THERMISTOR (140°C)
PZAH	HIGH PRESSURE SWITCH (21,5 bar)
PT	PRESSURE TRANSDUCER
TT	TEMPERATURE TRANSDUCER
4	FINS & TUBES HEAT EXCHANGER
5	LIQUID RECEIVER
6	DRIER FILTER
7	BRAZED PLATE HEAT EXCHANGER - ECONOMIZER (BPHE)
8	SHELL&TUBE HEAT EXCHANGER - COLD WATER
9	SHELL&TUBE HEAT EXCHANGER - HOT WATER
10	PRESSURE RELIEF VALVE (Psat=24.5 bar + CHANGE OVER DEVICE (OPTIONAL)
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12	CHECK VALVE
13	COPPER FILTER
14	ANGLE VALVE
15	BALL VALVE
16	RUBBER BELLOW (FOR XL-XR VERSION)
17	SIGHT GLASS

ELECTRONIC EXPANSION VALVES (EXV)	
C	EXV SHELL&TUBE HEAT EXCHANGER - COLD WATER
H	EXV SHELL&TUBE HEAT EXCHANGER - HOT WATER
E	EXV ECONOMIZER
D	EXV DEFROST
SOLENOID VALVES (SV)	
SVc	VFD COOLING SYSTEM
SV4	SUBCOOLER
SV6	OIL RECOVERY

Fig. 2 - Description of labels applied to the electrical panel



Single circuit unit



Double circuits unit

Label Identification

1 – Manufacturer's logo	5 – Cable tightening warning
2 – Gas type	6 – Non flammable gas symbol
3 – Hazardous Voltage warning	7 – Unit nameplate data
4 – Electrical hazard symbol	8 – Lifting instruction

1 INTRODUCTION

This manual provides information on the standard functions and procedures of all units in the series and is an important supporting document for qualified personnel, but can never replace it.

All units are delivered with **wiring diagrams**, **certified drawings**, **nameplate**; and **DOC (Declaration Of Conformity)**; these documents show all technical data for the unit you have bought. In case of any discrepancies between the contents of the manual and the documentation provided with the unit, always rely on the unit because **it is an integral part of this manual.**

Read this manual carefully before installing and starting up the unit.

Improper installation could result in electric shock, short-circuits, leaks, fire or other damage to the equipment or injury to people.

The unit must be installed by professional operators / technicians in compliance with the laws in force in the country of installation.

The start up of the unit must also be performed by authorized and trained personnel and all activities must be carried out in compliance, in full compliance with local laws and regulations.

INSTALLATION AND START UP ARE ABSOLUTELY FORBIDDEN IF ALL INSTRUCTIONS CONTAINED IN THIS MANUAL ARE NOT CLEAR.

If you are unsure about assistance and for more information, contact an authorized representative of the manufacturer.

1.1 Precautions against residual risks

1. install the unit according to the instructions set out in this manual
2. regularly carry out all the maintenance operations foreseen in this manual
3. wear protective equipment (gloves, eye protection, hard hat, etc.) suited to the work in hand; do not wear clothes or accessories that can get caught or sucked in by flows of air; tie back long hair before entering the unit
4. before opening the machine panelling make sure that it is firmly hinged to the machine
5. the fins on heat exchangers and the edges of metal components and panels can cause cuts
6. do not remove the guards from mobile components while the unit is operating
7. make sure that mobile component guards are fitted correctly before restarting the unit
8. fans, motors and belts drives might be running: before entering, always wait for these to stop and take appropriate measures to prevent them from starting up
9. the surfaces of the machine and pipes can get very hot or cold and cause the risk of scalding
10. never exceed the maximum pressure limit (PS) of the water circuit of the unit.
11. before removing parts on the pressurised water circuits, close the section of the piping concerned and drain the fluid gradually to stabilise the pressure at the atmospheric level
12. do not use your hands to check possible refrigerant leaks
13. disable the unit from the mains using the main switch before opening the control panel
14. check that the unit has been grounded correctly before starting it
15. install the machine in a suitable area; in particular, do not install it outdoors if it is intended for use indoors
16. do not use cables with inadequate sections nor extension cord connections, even for very short periods or emergencies
17. for units with power correction capacitors, wait 5 minutes after removing the electric power supply before accessing the inside of the switch board
18. if the unit is equipped with centrifugal compressors with integrated inverter, disconnect it from the mains and wait a minimum of 20 minutes before accessing it to carry out maintenance: residual energy in the components, which takes at least this length of time to dissipate, poses the risk of electrocution
19. the unit contains pressurised refrigerant gas: the pressurised equipment must not be touched except during maintenance, which must be entrusted to qualified and authorised personnel
20. connect up the utilities to the unit following the indications set out in this manual and on the panelling of the unit itself
21. In order to avoid an environmental risk, make sure that any leaking fluid is collected in suitable devices in accordance with local regulations.
22. if a part needs to be dismantled, make sure it is correctly re-assembled before starting the unit
23. when the rules in force require the installation of fire-fighting systems near the machine, check that these are suitable for extinguishing fires on electrical equipment and on the lubricating oil of the compressor and the refrigerant, as specified on the safety data sheets of these fluids
24. when the unit is equipped with devices for venting overpressure (safety valves): when these valves are triggered, the refrigerant gas is released at a high temperature and speed; prevent the release of gas from harming people or objects and, if necessary, discharge the gas according to the provisions of EN 378-3 and the local regulations in force.
25. keep all the safety devices in good working order and check them periodically according to the regulations in force
26. keep all lubricants in suitably marked containers
27. do not store inflammable liquids near the unit
28. solder or braze only empty pipes after removing all traces of lubricant oil; do not use flames or other heat sources in the vicinity of pipes containing refrigerant fluid
29. do not use naked flames near the unit

30. the machinery must be installed in structures protected against atmospheric discharge according to the applicable laws and technical standards
31. do not bend or hit pipes containing pressurised fluids
32. it is not permitted to walk or rest other objects on the machines
33. the user is responsible for overall evaluation of the risk of fire in the place of installation (for example, calculation of the fire load)
34. during transport, always secure the unit to the bed of the vehicle to prevent it from moving about and overturning
35. the machine must be transported according to the regulations in force taking into account the characteristics of the fluids in the machine and the description of these on the safety data sheet
36. inappropriate transport can cause damage to the machine and even leaking of the refrigerant fluid. Before start-up, the machine must be checked for leaks and repaired accordingly.
37. the accidental discharge of refrigerant in a closed area can cause a lack of oxygen and, therefore, the risk of asphyxiation: install the machinery in a well ventilated environment according to EN 378-3 and the local regulations in force.
38. the installation must comply with the requirements of EN 378-3 and the local regulations in force; in the case of installations indoors, good ventilation must be guaranteed and refrigerant detectors must be fitted when necessary.

1.2 General Description

The unit you bought is an "air to water multipurpose", a machine aimed to provide cooled and heated water on two separate loops independently during all year. The unit is aimed to operate within the limits described in the following. The unit operation is based on vapour compression, condensation and evaporation according to reverse Carnot cycle. The main components are:

- Inverter driven Screw compressor to rise the refrigerant vapour pressure from evaporation pressure to condensation pressure
- Evaporator, where the low pressure liquid refrigerant evaporates to cool the water
- Condenser, where the high pressure vapour refrigerant condensates to heat the water
- Air heat exchanger, where the exceeding heating or cooling energy is exchanged in the atmosphere thanks to the fans.
- Expansion valves allowing to reduce the pressure of condensed liquid from condensation pressure to evaporation pressure.

1.3 Receiving The Unit

The unit must be inspected for any possible damage immediately upon reaching final place of installation. All components described in the delivery note must be inspected and checked.

Should the unit be damaged, do not remove the damaged material and immediately report the damage to the transportation company and request they inspect the unit.

Immediately report the damage to the manufacturer representative, a set of photographs are helpful in recognizing responsibility

Damage must not be repaired before the inspection of the transportation company representative.

Before installing the unit, check that the model and power supply voltage shown on the nameplate are correct. Responsibility for any damage after acceptance of the unit cannot be attributed to the manufacturer.

2 OPERATING LIMITS

2.1 Storing Storage

Environmental conditions must be within the following limits:

Minimum ambient temperature : -20°C

Maximum ambient temperature : 57°C

Maximum R.H. : 95% not condensing

Storing below the minimum temperature may cause damage to components. Storing above the maximum temperature causes opening of safety valves. Storing in condensing atmosphere may damage electronic components.

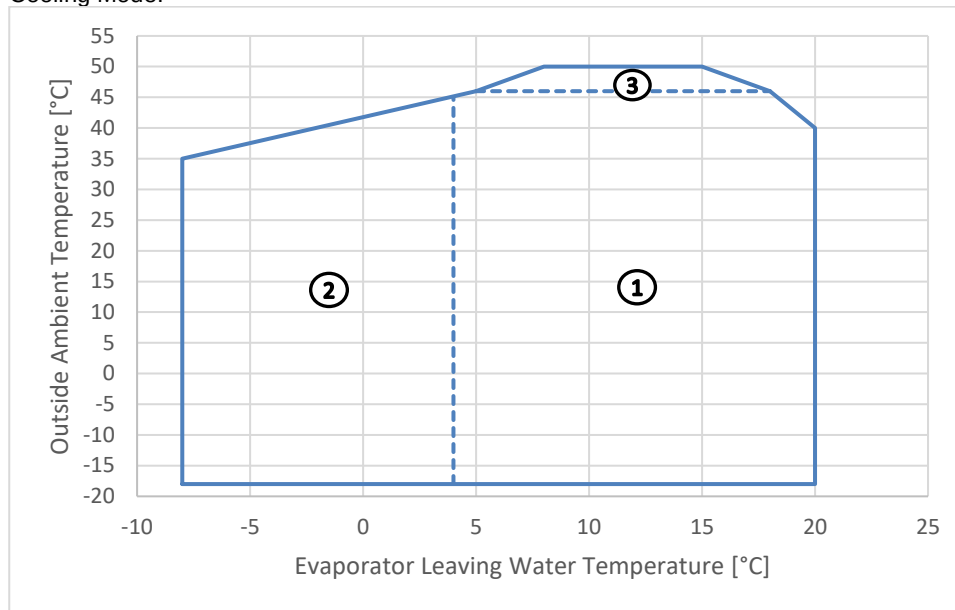
As a general rule, the unit should be operated with an evaporator water flow rate between 50% and 120% of nominal flow rate (at standard operating conditions), however check with the unit selection software the correct minimum and maximum allowed values for the specific model.



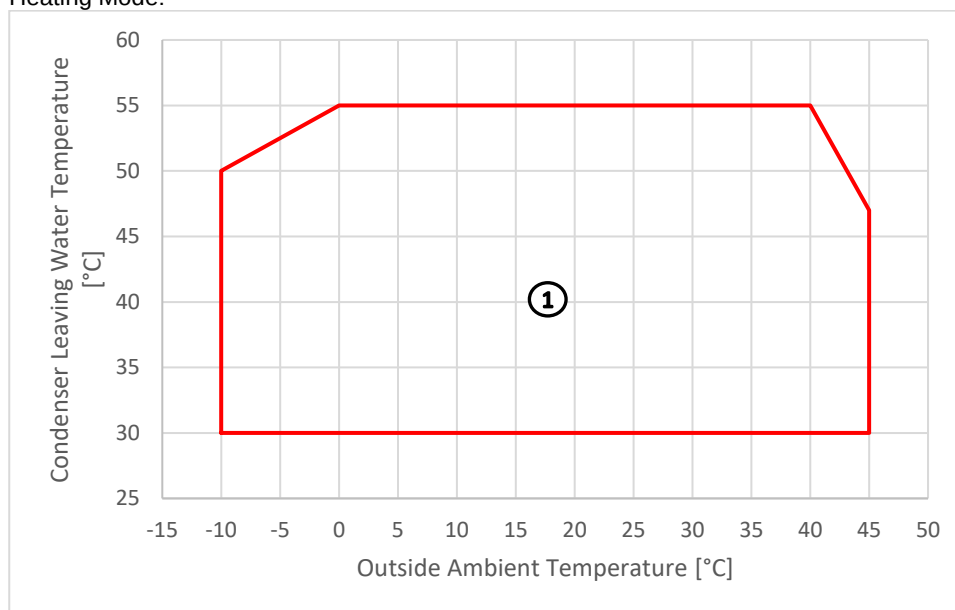
STORAGE AND OPERATION OUT OF THE LIMITS BELOW MAY DAMAGE THE UNIT.
In case of doubts contact manufacturer representative

2.2 Operating limits Air to Water operation

Cooling Mode:



Heating Mode:



The following options must be included according to the specific operating area:

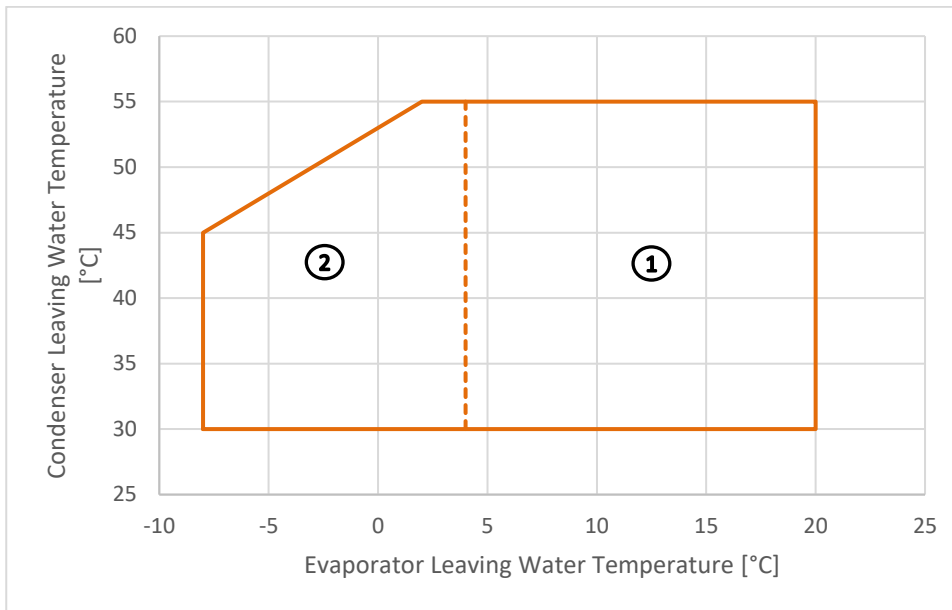
Ref. area 1: standard unit (no options are required to operate in this area)
Ref. area 2: standard unit - opt. 08 (Brine) (unit may not unload to minimum load)
Ref. area 3: standard unit - opt. 142 (High Ambient kit)

Note:

- The above graph refers to the unit operating at full load. Unit may be able to operate outside the above envelope with compressors unloading. Please contact factory for further details.
- For operation with temperature at the outlet of the cold heat exchanger below +4°C, the unit must operate with glycol mixture (ethylene or propylene glycol). The glycol percentage must be provided according to the minimum ELWT needed.
- The above graphic represents a guideline about the operating limits of the range. Please refer to the latest Chiller Selection Software (CSS) for real operating limits working conditions for each size.

- Opt. 142 provides EC motors fans. The performances will differ from the standards.

2.3 Operating limits Water to Water operation (Recovery Mode)



The following options must be included according to the specific operating area:

Ref. area 1: standard unit (no options are required to operate in this area)

Ref. area 2: standard unit - opt. 08 (Brine) (unit may not unload to minimum load)

Note:

- The above graph refers to the unit operating at full load. Unit may be able to operate outside the above envelope with compressors unloading. Please contact factory for further details.
- For operation with temperature at the outlet of the cold heat exchanger below +4°C, the unit must operate with glycol mixture (ethylene or propylene glycol). The glycol percentage must be provided according to the minimum ELWT needed.
- The above graphic represents a guideline about the operating limits of the range. Please refer to the latest Chiller Selection Software (CSS) for real operating limits working conditions for each size.

3 MECHANICAL INSTALLATION

3.1 Safety

The unit must be firmly secured to the soil.

It is essential to observe the following instructions:

- The unit can only be lifted using the lifting points marked in yellow fixed to its base.
- It is forbidden to access the electrical components without having opened the unit main switch and switched off the power supply.
- It is forbidden to access the electrical components without using an insulating platform. Do not access the electrical components if water and/or moisture are present.
- Sharp edges and the surface of the condenser section could cause injury. Avoid direct contact and use adequate protection device
- Switch off power supply, by opening the main switch, before servicing the cooling fans and/or compressors. Failure to observe this rule could result in serious personal injury.
- Do not introduce solid objects into the water pipes while the unit is connected to the system.
- A mechanical filter must be installed on the water pipe connected to the heat exchanger inlet.
- The unit is supplied with safety valves, that are installed both on the high-pressure and on the low-pressure sides of the refrigerant circuit.

It is absolutely forbidden to remove all protections of moving parts.

In case of sudden stop of the unit, follow the instructions on the **Control Panel Operating Manual** which is part of the on-board documentation delivered to the end user.

It is strongly recommended to perform installation and maintenance with other people. In case of accidental injury or unease, it is necessary to:

- keep calm
- press the alarm button if present in the installation site
- contact immediately emergency rescue personnel of the building or the Health Emergency Service
- wait without leaving the injured person alone until the rescue operators come
- give all necessary information to the rescue operators
-



Avoid installing the unit in areas that could be dangerous during maintenance operations, such as platforms without parapets or railings or areas not complying with the clearance requirements around the unit.

1.1 Noise

The unit is a source of noise mainly due to rotation of compressors and fans.

The noise level for each model size is listed in sales documentation.

If the unit is correctly installed, operated and maintained the noise emission level do not require any special protection device to operate continuously close to the unit without any risk.

In case of installation with special noise requirements it could be necessary to install additional sound attenuation devices.

3.2 Moving and lifting

Avoid bumping and/or jolting during loading/unloading unit from the truck and moving it. Do not push or pull the unit from any part other than the base frame. Secure the unit inside the truck to prevent it from moving and causing damages. Do not allow any part of the unit to fall during transportation or loading/unloading.

All units of the series are supplied with lifting points marked in yellow. Only these points may be used for lifting the unit, as shown in the following figure.

Use spacing bars to prevent damage to the condensation bank. Position these above the fan grills at a distance of at least 2.5 metres.

The equipment, ropes, lifting accessories and handling procedures must comply with local regulations and current regulations.

Use only lifting hooks with locking device. The hooks must be securely fixed before handling.

The lifting ropes, hooks and spacing bars must be strong enough to support the unit safely. Please check the unit weight on the unit nameplate.

The installer has the responsibility to ensure the selection and correct use of the lifting equipment. However, it is advisable to use ropes with a minimum vertical capacity equal to the total weight of the machine.

The machine must be lifted with the utmost attention and care following lifting label instructions; lift the unit very slowly, keeping it perfectly level.

3.3 Positioning and assembly

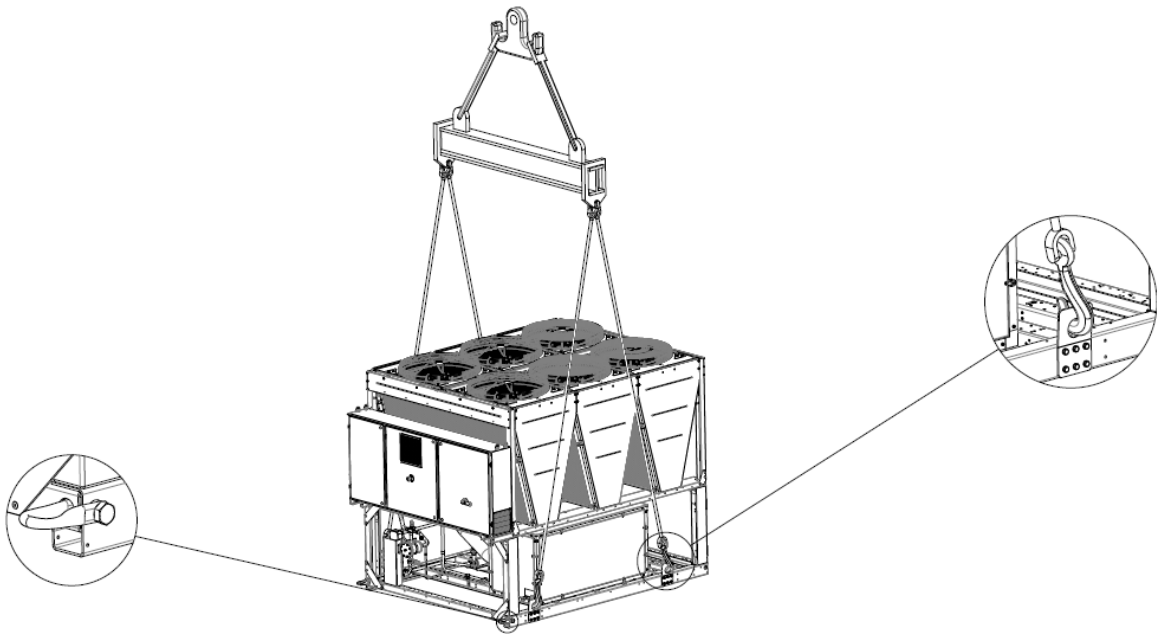
All units are designed for installation outdoors, either on balconies or on the ground, provided that the installation area is free of obstacles that could reduce air flow to the condensers coil.

The unit must be installed on a robust and perfectly level foundation; should the unit be installed on balconies or roofs, it might be necessary to use weight distribution beams.

Fig. 3 – Lifting

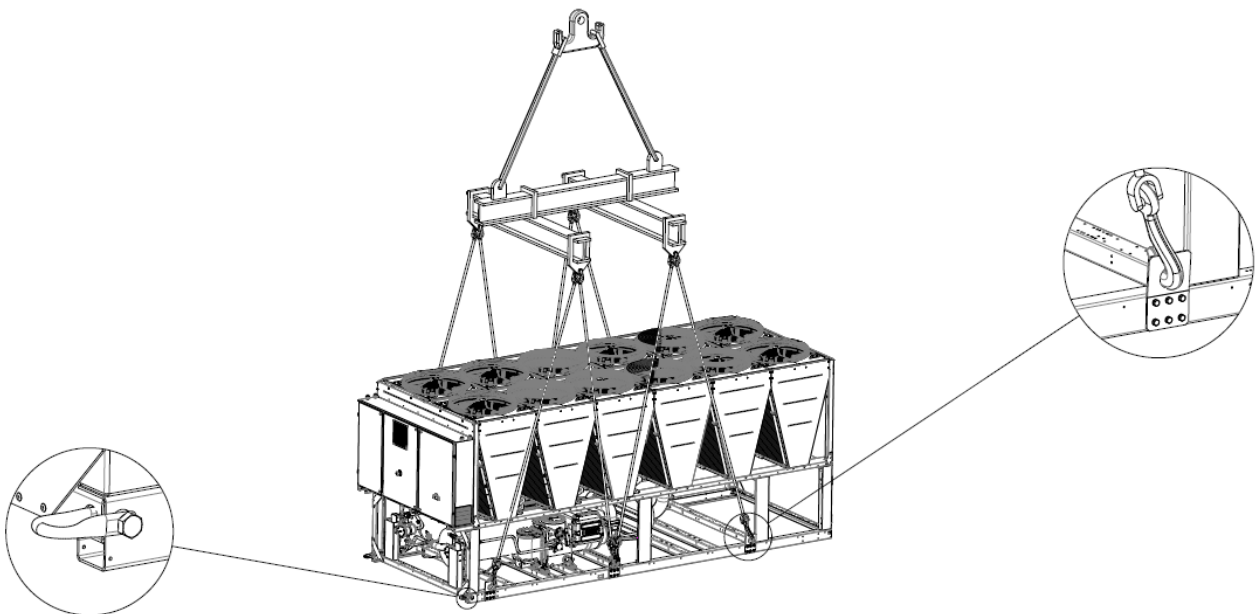
Unit with 4 lifting points

(The drawing shows only the 6 fans version. For the 4 fans version the lifting mode is the same)



Unit with 6 lifting points

(The drawing shows only the 12 fans version. The lifting mode is the same for the different number of fans)



Unit with 8 lifting points

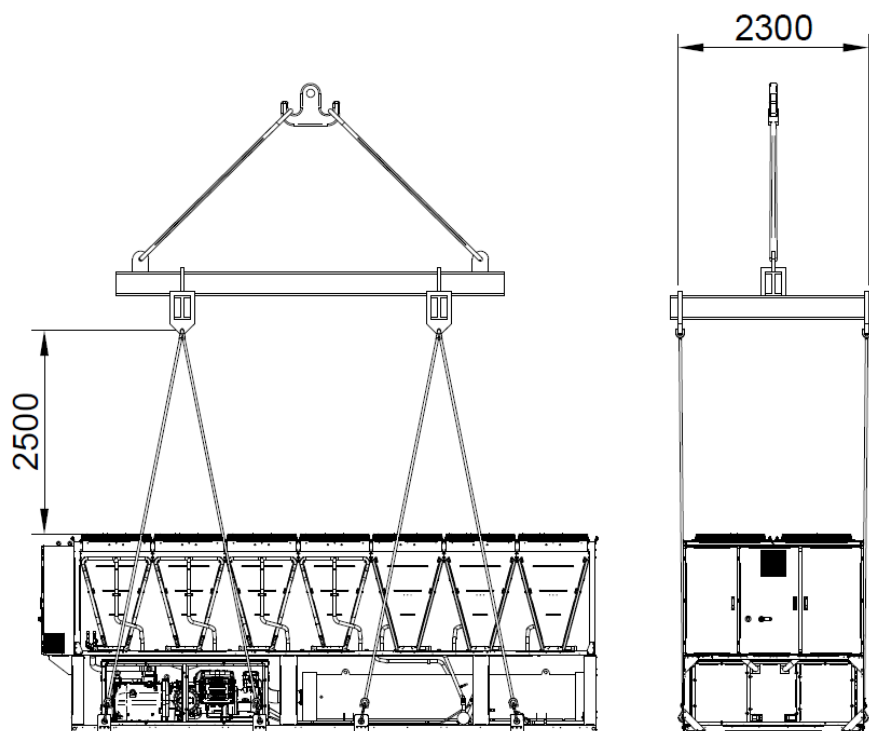
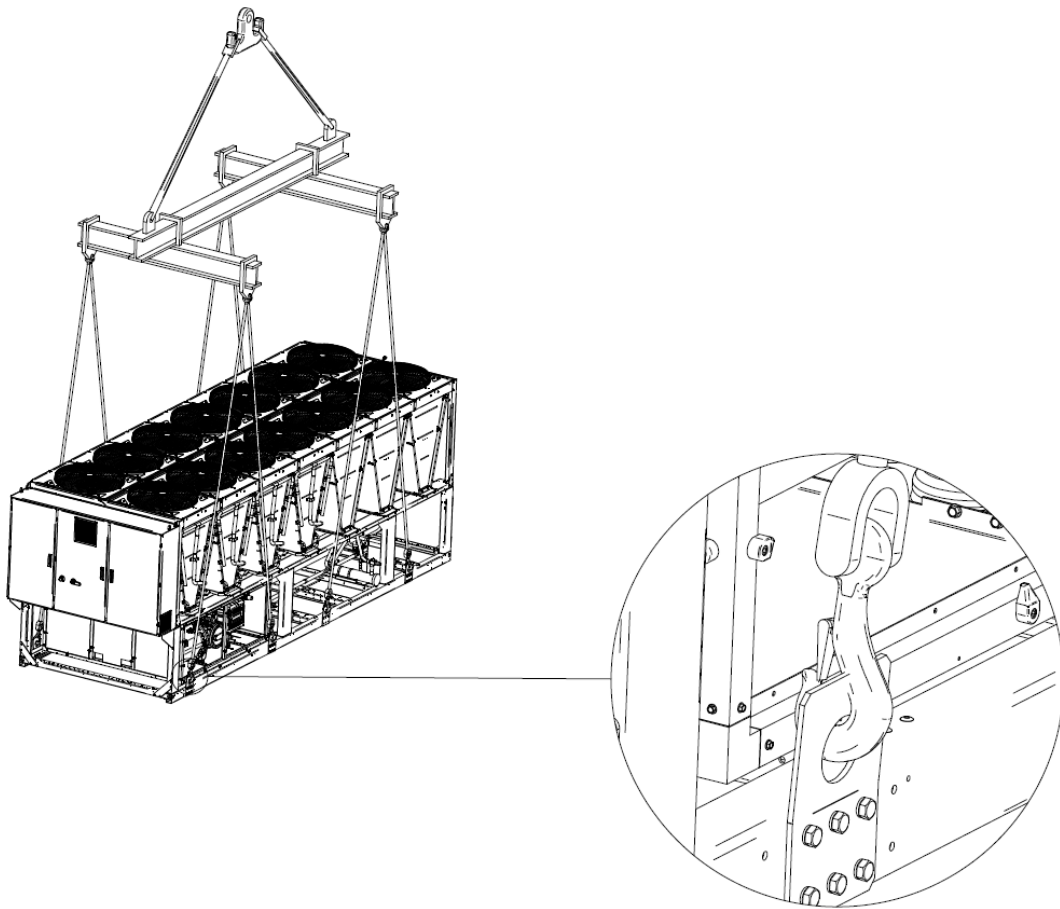
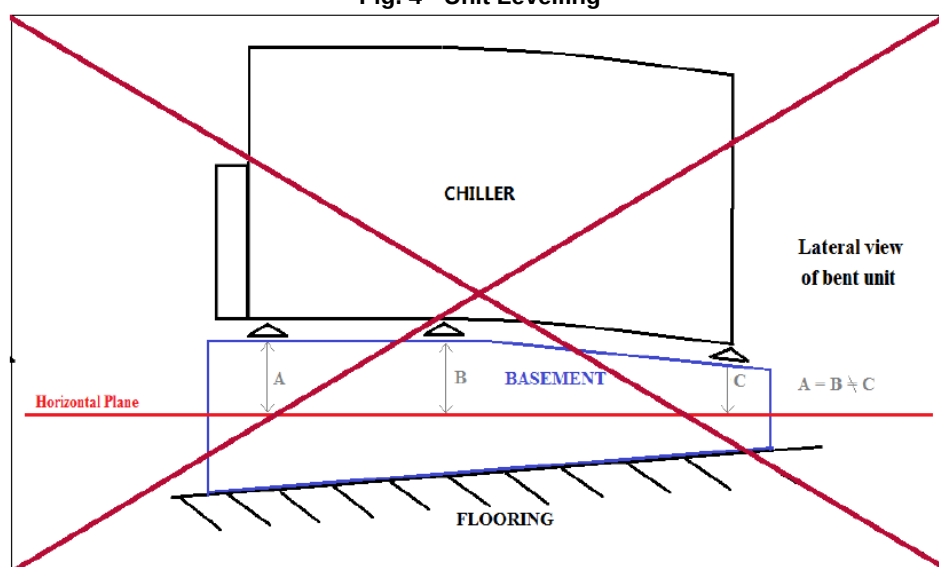


Fig. 4 - Unit Levelling



For installation on the ground, a strong concrete base, at least 250 mm thickness and wider than the unit must be provided. This base must be able to support the weight of the unit.

The unit must be installed above antivibrating mounts (AVM), rubber or spring types. The unit frame must be perfectly levelled above the AVM.

Installation such as in the figure above must always be avoided. In case the AVM's are not adjustable the flatness of the unit frame must be guaranteed by using metal plate spacers.

Before unit commissioning, the flatness must be verified by using a laser levelling device or other similar devices. The flatness shall not be over 5 mm for units within 7 m length and 10 mm for units over 7 m.

If the unit is installed in places that are easily accessible to people and animals, it is advisable to install protection grids for the condenser and compressor sections.

To ensure best performance on the installation site, the following precautions and instructions must be followed:

- Avoid air flow recirculation.
- Make sure that there are no obstacles to hamper air flow.
- Make sure to provide a strong and solid foundation to reduce noise and vibrations.
- Avoid installation in particularly dusty environments, in order to reduce soiling of condensers coils.
- The water in the system must be particularly clean and all traces of oil and rust must be removed. A mechanical water filter must be installed on the unit's inlet piping.

3.4 Minimum space requirements

It is fundamental to respect minimum distances on all units in order to ensure optimum ventilation to the condenser. Limited installation space could reduce the normal air flow, thus significantly reducing the machine's performance and considerably increasing consumption of electrical energy.

When deciding where to position the machine and to ensure a proper air flow, the following factors must be taken into consideration: avoid any warm air recirculation and insufficient air supply to the air-cooled condenser.

Both these conditions can cause an increase of condensing pressure, which leads to a reduction in energy efficiency and refrigerating capacity. Thanks to the geometry of their air-cooled condensers, the units are less affected by poor air circulation conditions.

Also, the software has particularly the ability to compute the machine's operating conditions to optimise the load under abnormal operating circumstances.

Every side of the machine must be accessible for post-installation maintenance operations. Figure 4 shows the minimum space required.

Vertical air discharge must not be obstructed as this would significantly reduce capacity and efficiency.

If the machine is surrounded by walls or obstacles of the same height as the machine, it must be installed at a distance of at least 2500 mm. If these obstacles are higher, the machine must be installed at a distance of at least 3000 mm.

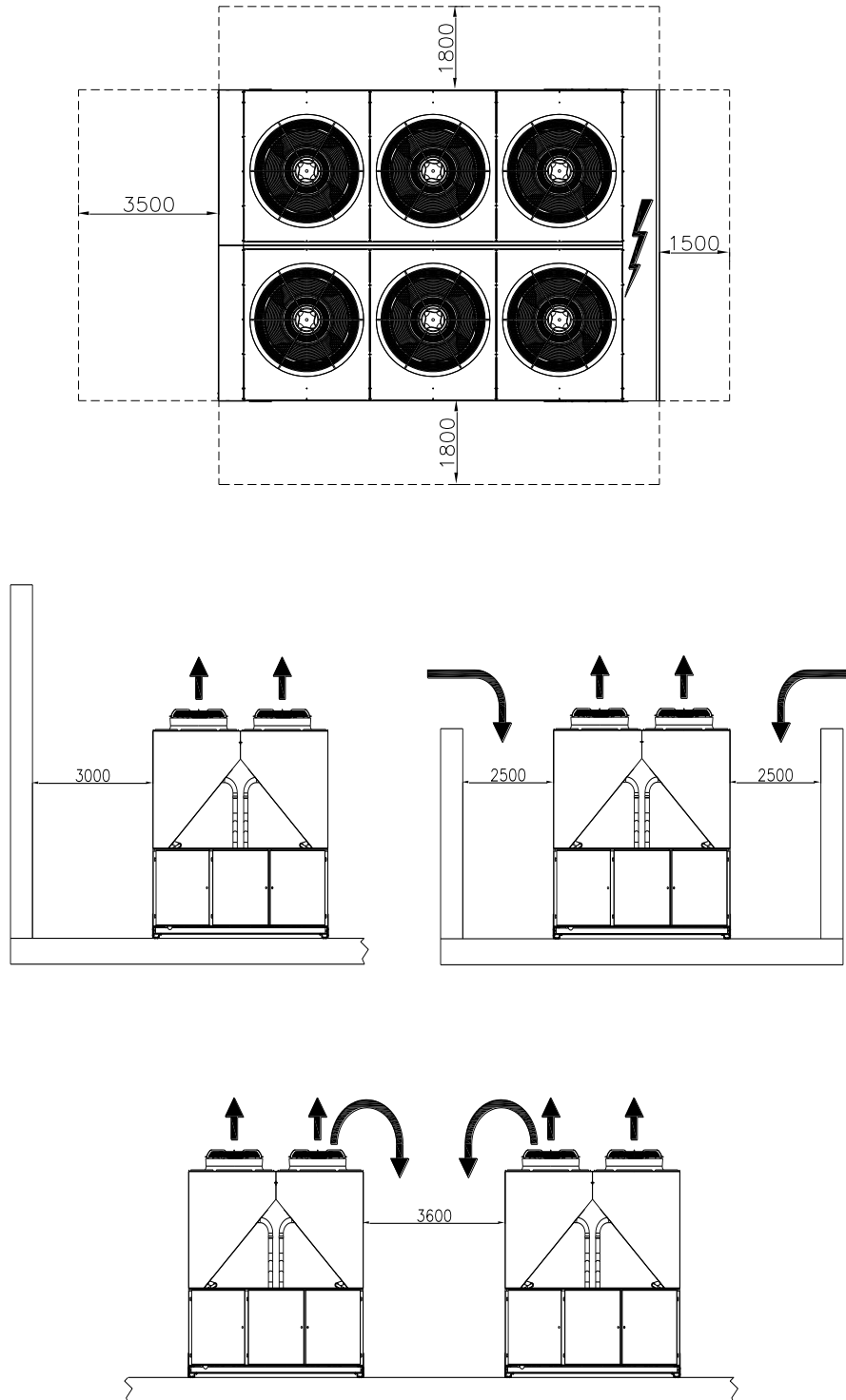
Should the machine be installed without observing the recommended minimum distances from walls and/or vertical obstacles, there could be a combination of warm air recirculation and/or insufficient supply to the air-cooled condenser which could cause a reduction of capacity and efficiency.

In any case, the microprocessor will allow the machine to adapt itself to new operating conditions and deliver the maximum capacity available under any given circumstances, even if the lateral distance is lower than recommended.

When two or more machines are positioned side by side, a distance of at least 3600 mm between the respective condenser banks is recommended.

For further solutions, please consult Daikin technicians.

Fig. 5 - Minimum clearance requirements for machine maintenance



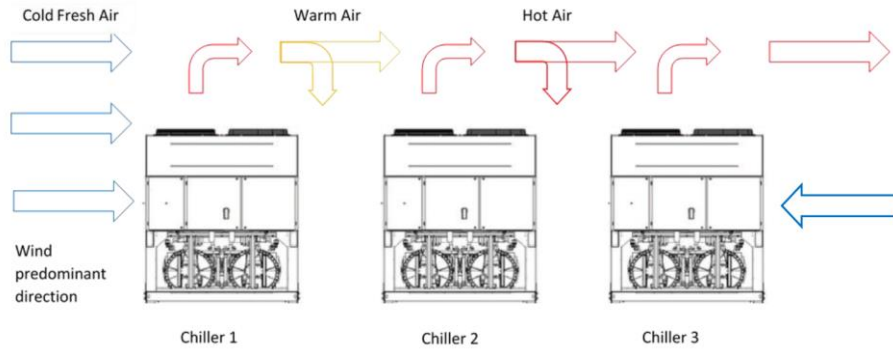
The minimum distances, reported above, ensure functionality of the unit in most applications. However, there are specific situations which include multiple unit installations: in this case the following recommendations have to be followed:

Multiple unit installed side by side in a free field with dominant wind.

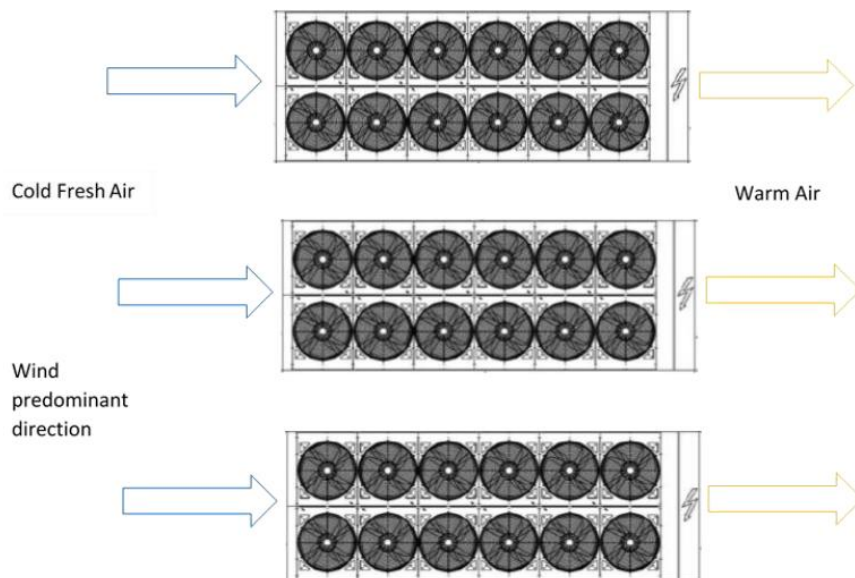
Considering an installation in areas with a dominant wind from a specific direction (as shown in the Fig.6):

- Unit N°1: is performing normally without any ambient over-temperature
- Unit N° 2: is working in a warmed ambient. The first circuit (from the left) is working with air recirculating from Unit 1 and the second circuit to the recirculating air from the unit N°1 and recirculation from itself.
- Unit N° 3: circuit on the left is working in a over-temperature ambient due to the recirculating air from the other two units, circuit on the right is working quite normally.

Fig. 6 - Multiple Chiller Installation

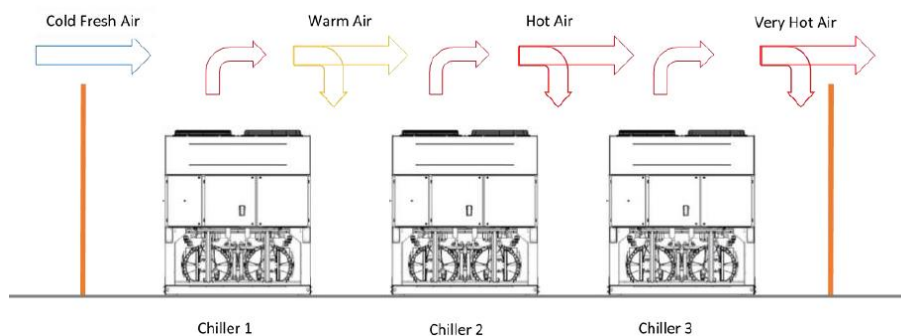


In order to avoid the hot air recirculation due to dominant winds, the installation where all units are aligned to the dominant wind is preferred (see figure below):



Multiple unit installed side by side in a compound.

In case of compounds with walls of the same height of the units or higher, the installation is not recommended. Unit 2 and unit 3 work with sensible higher temperature due to the enhanced recirculation. In this case special precautions must be taken in to account according to the specific installation (eg: louvered walls, install the unit on base frame in order to increase the height, ducts on the discharge of the fans, high lift fans, etc).



All the above cases are even more sensitive in case of design conditions close to the limits of the unit operating envelope.

NOTE: Daikin cannot be considered responsible in case of malfunctions generated by hot air recirculation or insufficient airflow as result of improper installation if the above recommendations are ignored.

3.5 Noise and sound protection

The unit is a source of noise mainly due to rotation of compressors and fans.

The noise level for each model size is listed in sales documentation.

If the unit is correctly installed, operated and maintained the noise emission level do not require any special protection device to operate continuously close to the unit without any risk.

In cases where the installation is subject to compliance with special sound requirements, it may be necessary to use additional noise attenuation devices, it is necessary to isolate the unit from its base with extreme care, correctly applying the anti-vibration elements (supplied as optional). Flexible joints must be installed on the water connections, as well.

3.6 Water piping

Piping must be designed with the lowest number of elbows and the lowest number of vertical changes of direction. In this way, installation costs are reduced considerably and system performance is improved.

The water system must have:

1. Anti-vibration mountings in order to reduce transmission of vibrations to the structures.
2. Isolating valves to isolate the unit from the water system during maintenance.
3. Flow switch, in order to protect the unit must be protected against freezing by continuous monitoring of the water flow in the evaporator. In most cases, on-site the flow switch is set to produce an alarm only when the water pump switches OFF and the water flow fall to zero. it is recommended to adjust the flow switch in order to produce a "Water Loss Alarm" when the water flow reaches 50% of the nominal value, in this case the evaporator is protected against the freezing and the flow switch can detect the water filter clogging.
4. Manual or automatic air venting device at the system's highest point; drain device at the system's lowest point.
5. Neither the evaporator nor the heat recovery device must be positioned at the system's highest point.
6. A suitable device that can maintain the water system under pressure (expansion tank, etc.).
7. Water temperature and pressure indicators to assist the operator during service and maintenance.
8. A filter or device that can remove particles from the fluid. The use of a filter extends the life of the evaporator and pump and helps to keep the water system in a better condition. **The water filter must be installed as close as possible to the unit**, as in Fig. 7. If the water filter is installed in another part of the water system, the Installer has to guarantee the cleaning of the water pipes between the water filter and the evaporator.
9. Recommended maximum opening for strainer mesh is:
 - 0,87 mm (DX S&T)
 - 1,0 mm (BPHE)
 - 1,2 mm (Flooded)
10. Evaporator and condenser have an electrical resistance with a thermostat that ensures protection against water freezing at ambient temperatures as low as -16°C .
11. All the other water piping/devices outside the unit must therefore be protected against freezing.
12. The heat recovery device must be emptied of water during the winter season, unless an ethylene glycol mixture in appropriate percentage is added to the water circuit.
13. If case of unit substitution, the entire water system must be emptied and cleaned before the new unit is installed. Regular tests and proper chemical treatment of water are recommended before starting up the new unit.
14. In the event that glycol is added to the water system as anti-freeze protection, pay attention to the fact that suction pressure will be lower, the unit's performance will be lower and water pressure drops will be greater. All unit-protection systems, such as anti-freeze, and low-pressure protection will need to be readjusted.
15. Before insulating water piping, check that there are no leaks.

3.7 Water treatment

Before putting the unit into operation, clean the water circuit.

The evaporator and the condenser must not be exposed to flushing velocities or debris released during flushing. It is recommended that a suitably sized bypass and valve arrangement is installed to allow flushing of the piping system. The bypass can be used during maintenance to isolate the heat exchanger without disrupting flow to other units.

Any damage due to the presence of foreign bodies or debris in the shell&tube heat exchangers will not be covered by warranty. Dirt, scales, corrosion debris and other material can accumulate inside the heat exchanger and reduce its heat exchanging capacity. Pressure drop can increase as well, thus reducing water flow. Proper water treatment therefore reduces the risk of corrosion, erosion, scaling, etc.. The most appropriate water treatment must be determined locally, according to the type of system and water characteristics.

The manufacturer is not responsible for damage to or malfunctioning of equipment caused by failure to treat water or by improperly treated water.

Table 1 - Acceptable water quality limits

pH (25°C)	6,8÷8,0	Total Hardness (mg CaCO_3 / l)	< 200
Electrical conductivity $\mu\text{S}/\text{cm}$ (25°C)	<800	Iron (mg Fe / l)	< 1.0
Chloride ion (mg Cl^- / l)	<200	Sulphide ion (mg S^{2-} / l)	None
Sulphate ion (mg SO_4^{2-} / l)	<200	Ammonium ion (mg NH_4^+ / l)	< 1.0
Alkalinity (mg CaCO_3 / l)	<100	Silica (mg SiO_2 / l)	< 50

3.8 Evaporator and condenser exchangers anti-freeze protection

Evaporator and condenser are supplied with a thermostatically controlled anti-freeze electrical resistance, which provides adequate anti-freeze protection at temperatures as low as -16°C .

However, unless the heat exchangers are completely empty and cleaned with anti-freeze solution, additional methods must also be used against freezing.

Two or more of below protection methods shall be considered when designing the system as a whole:

- Continuous water flow circulation inside piping and exchangers
- Addition of an appropriate amount of glycol inside the water circuit
- Additional heat insulation and heating of exposed piping
- Emptying and cleaning of the heat exchanger during the winter season

It is the responsibility of the installer and/or of local maintenance personnel to ensure that described anti-freeze methods are used. Make sure that appropriate anti-freeze protection is maintained at all times. Failing to follow the instructions above could result in unit damage. Damage caused by freezing is not covered by the warranty.

3.9 Installing the flow switch

To ensure sufficient water flow through the evaporator and condenser, it is essential that a flow switch be installed on both water circuits. The flow switch can be installed either on the inlet or outlet water piping. The purpose of the flow switch is to stop the unit in the event of interrupted water flow, thus protecting the evaporator and the condenser.

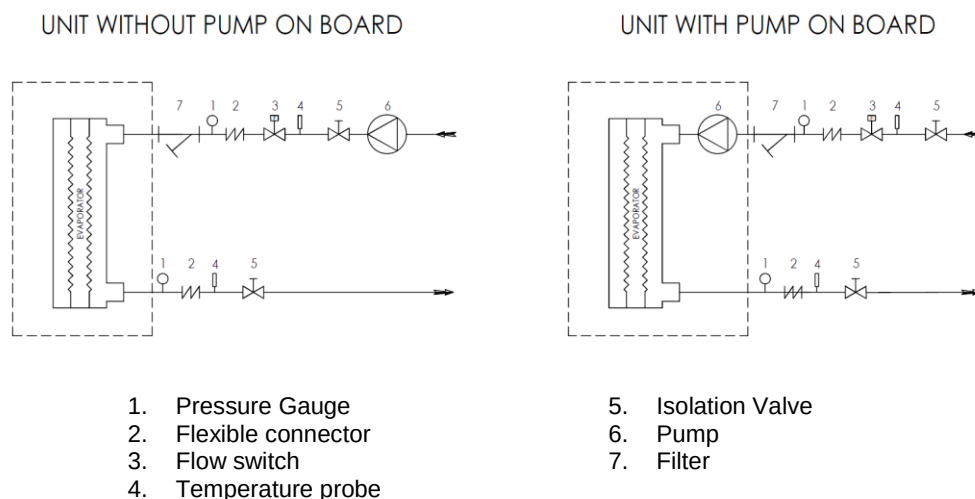
The manufacturer offers, as optional, a flow switch that has been selected for this purpose.

This paddle-type flow switch is suitable for heavy-duty outdoor applications (IP67) and pipe diameters in the range of 1" to 8".

The flow switch is provided with a clean contact which must be electrically connected to terminals shown in the wiring diagram. Flow switch has to be tune to intervene when the evaporator and/or condenser water flow is lower than 50% of nominal flow rate.

For a proper unit operation, the water flow-rate of both heat exchangers (evaporator and condenser) must always recirculate when the unit switch is active (On).

Fig. 7 - Water piping connection



3.10 Minimum system water volume (for Cold and Hot side)

All cold and hot water systems need adequate time to react to a load change. In case of multipurpose unit, the machine follows the set-point on cold side as well as the set-point on hot side. The control of the heating and cooling capacity of the unit is achieved by managing the load of the compressors (with VFD) and by cycling each circuit independently between the following operating modes: cooling only, cooling + heating, and heating only. The potential for short cycling usually exists when the cooling and heating loads falls below the minimum unit's capacity or in systems with insufficient water volumes.

Design considerations for systems water volume are the minimum cooling and heating load; the minimum cooling and heating unit's capacity; the time for each circuit to perform the switch of operating mode; on heating side also the defrost effects needs to be considered.

The water content is necessary to ensure the stability of plant operation and accurate temperature control. To determine the right value all the component of the systems should be considered as well as the plant layout and control strategy in place.

Assuming that there are no sudden load changes and that the chiller plant has reasonable turndown, a rule of thumb of "6,5 litres per kW" is considered for comfort cooling and comfort heating application. The water content is calculated on the bases of the "6.5 lt/kW" rule, is intended as the useful water volume always flowing through both cold and hot heat exchangers.

Note that in presence of any bypass that cause short circuit of the supply water with the return the resulting useful volume will be lower and lead to system instability.

For process cooling and/or heating applications, the request is typically for very high accuracy and stability of the supplied water temperatures. In all those cases the minimum water content to be considered should be increased from the "6.5 lt/kW". In that situation a deeper analysis must be carried by the system designer with full awareness of the whole system characteristic and final user's expectations.

To comply with the minimum water volume could be necessary to add a buffer water tank to the circuit. The solution is to use a "two-attack" buffer tank installed on the return from the system to the unit.

3.11 Electric connections

Provide an electrical circuit to connect the unit. It must be connected to the copper cables with an adequate section relative to the plate absorption values and according to the current electrical standards.

Daikin Applied Europe S.p.A. declines all responsibility for an inadequate electrical connection.



The connections to the terminals must be made with copper terminals and cables, otherwise overheating or corrosion may occur at the connection points with the risk of damaging the unit. The electrical connection must be carried out by qualified personnel, in compliance with the laws in force. There is a risk of electric shock.

The power supply to the unit must be set up in such a way that it can be switched on or off independently from that of other system components and other equipment in general, by means of a general switch.

The electrical connection of the panel must be carried out maintaining the correct sequence of the phases. Refer to the specific wiring diagram for the unit you have bought. Should the wiring diagram not be on the unit or should it have been lost, please contact your manufacturer representative, who will send you a copy. In case of discrepancy between wiring diagram and electrical panel/cables, please contact the manufacturer representative.



Do not apply torque, tension or weight to the main switch terminals. Power line cables must be supported by appropriate systems.

To avoid interference, all control wires must be connected separately from the power cables. To do this, use several electrical passage ducts.

Simultaneous single and three-phase loads and phase unbalance can cause ground losses of up to 150 mA during normal unit operation. If the unit includes devices that generate higher harmonics, such as an inverter or phase cut, ground losses can increase to much higher values, about 2 A.

The protections for the power supply system must be designed according to the values mentioned above. A fuse must be present on each phase and, where provided for by the national laws of the country of installation, a leak detector to earth. This product complies with EMC (Electromagnetic Compatibility) standards for industrial environments. Therefore it is not intended for use in residential areas, e.g. installations where the product is connected to a low voltage public distribution system. Should this product need to be connected to a low voltage public distribution system, specific additional measures will have to be taken to avoid interference with other sensitive equipment.



Before any electrical connection work to the compressor motor and / or the fans, make sure that the system is switched off and the main switch of the unit is open. Failure to observe this rule could result in serious personal injury.

3.11.1 Cable requirements

The cables connected to the circuit breaker must respect the insulation distance in the air and the surface isolation distance between the active conductors and the earth, according to IEC 61439-1 table 1 and 2, and to the local national laws. The cables connected to the main switch must be tightened using a pair of keys and respecting the unified clamping values, relative to the quality of the screws of the washers and nuts used.

Connect the earth conductor (yellow / green) to the PE ground terminal.

The equipotential protection conductor (earth conductor) must have a section according to table 1 of EN 60204-1 Point 5.2, shown below.

In any case, the equipotential protection conductor (earth conductor) must have a cross section of at least 10 mm², in accordance with point 8.2.8 of the same standard.

3.11.2 Interconnection cables

The unit cannot operate without the flow of water, thanks to the intervention of the flow switch. However, in order to have double safety, **it is mandatory to install a water pump status contact in series with the contact of the flow switch(es), to prevent the unit from operating even without the pump starting.** If the unit is operated without the flow of water, it will cause serious damage (freezing of the evaporator).

- Clean contacts: the controller has some clean signal contacts. These contacts can be wired as indicated in the wiring diagram. The maximum permissible current is 2 A.
- Remote inputs: in addition to the clean contacts, it is also possible to install remote inputs. For installation, refer to the wiring diagram.

Table 1 - Table 1 of EN60204-1 Point 5.2

Section of the copper phase conductors feeding the equipment S [mm ²]	Minimum cross-section of the external copper protection conductor S_p [mm ²]
$S \leq 16$	S
$16 < S \leq 35$	16
$S > 35$	$S/2$

3.11.3 Phase unbalance

In a three-phase system, the excessive imbalance between the phases is the cause of the engine overheating. The maximum permitted voltage unbalance is 3%, calculated as follows:

$$S_{bilanciamento} \% = \frac{(V_x - V_m) * 100}{V_m}$$

where:

V_x = phase with greater unbalance

V_m = average of the tensions

Example: the three phases measure 383, 386 and 392 V respectively. The average is:

$$\frac{383 + 386 + 392}{3} = 387 \text{ V}$$

The unbalance percentage is:

$$\frac{(392 - 387) * 100}{387} = 1.29 \%$$

less than the maximum allowed (3%).

4 OPERATION

4.1 Operator's responsibilities

It is essential that the operator is appropriately trained and becomes familiar with the system before operating the unit. In addition to reading this manual, the operator must study the microprocessor operating manual and the wiring diagram in order to understand start-up sequence, operation, shutdown sequence and operation of all the safety devices.

During the unit's initial start-up phase, a technician authorized by the manufacturer is available to answer any questions and to give instructions as to the correct operating procedures.

The operator must keep a record of operating data for every installed unit. Another record should also be kept of all the periodical maintenance and servicing activities.

If the operator notes abnormal or unusual operating conditions, he is advised to consult the technical service authorized by the manufacturer.

5 MAINTENANCE

5.1 Routine maintenance

This unit must be maintained by qualified technicians. Before beginning any work on the system the personnel shall assure that all security precautions have been taken.

Neglecting unit maintenance in these environments, could degrade all parts of the units (coils, compressors, frames, pipes, etc..) with negative effect on performances and functionality.

There are two different levels of maintenance, which can be chosen according to the type of application (critical/non critical) or to the installation environment (highly aggressive).

Examples of critical applications are process cooling, data centres, etc.

Highly Aggressive Environments can be defined as the follows:

- Industrial environment (with possible concentration of fumes result of combustion and chemical process)
- Coastal environment;
- Highly polluted urban environment;
- Rural environment close to of animal excrement and fertilizers, and high concentration of exhaust gas from diesel generators.
- Desert areas with risk of sandstorms;
- Combinations of the above

Table 2 lists all Maintenance activities for standard applications and standard environment.

Table 3 lists all Maintenance activities for critical applications or highly aggressive environment.

Following below instructions is mandatory for cases listed above, but also advised for units installed in standard environments.

Table 2 – Standard Routine Maintenance Plan

List of Activities	Weekly	Monthly (Note 1)	Yearly/Seas Onal (Note 2)
General:			
Reading of operating data (Note 3)	X		
Visual inspection of unit for any damage and/or loosening		X	
Verification of thermal insulation integrity			X
Clean and paint where necessary			X
Analysis of water (6)			X
Check of flow switch operation		X	
Electrical:			
Verification of control sequence			X
Verify contactor wear – Replace if necessary			X
Verify that all electrical terminals are tight – Tighten if necessary			X
Clean inside the electrical control board			X
Visual inspection of components for any signs of overheating		X	
Verify operation of compressor and oil heater		X	
Measure compressor motor insulation using the Megger			X
Clean air intake filters of the electrical panel		X	
Verify operation of all ventilation fans in the electrical panel			X
Verify operation of inverter cooling valve and heater			X
Verify status of capacitors in the inverter (signs of damage, leaks, etc)			X
List of Activities	Weekly	Monthly (Note 1)	Yearly/Seas Onal (Note 2)
Refrigeration circuit:			
Check for any refrigerant leakage		X	
Verify refrigerant flow using the liquid sight glass – Sight glass full	X		
Verify filter dryer pressure drop		X	
Verify oil filter pressure drop (Note 5)		X	
Analyse compressor vibrations			X
Analyse compressor oil acidity (7)			X
Condenser section:			
Clean water rinse condenser banks (Note 4)			X
Verify that fans are well tightened			X
Verify condenser bank fins – Comb if necessary			X

Notes:

1. Monthly activities include all the weekly ones.
2. The annual (or early season) activities include all weekly and monthly activities.
3. Unit operating values should be read on a daily basis thus keeping high observation standards.
4. In environments with a high concentration of air-borne particles, it might be necessary to clean the condenser bank more often.
5. Replace the oil filter when the pressure drop across it reaches 2.0 bar.
6. Check for any dissolved metals.
7. TAN (Total Acid Number) : $\leq 0,10$: No action
Between 0.10 and 0.19 : Replace anti-acid filters and re-check after 1000 running hours. Continue to replace filters until the TAN is lower than 0.10.
>0,19 : Replace oil, oil filter and filter dryer. Verify at regular intervals.

Table 3 –Routine Maintenance Plan for Critical Application and/or Highly Aggressive Environment

List of Activities (Note 8)	Weekly	Monthly (Note 1)	Yearly/Seas Onal (Note 2)
General:			
Reading of operating data (Note 3)	X		
Visual inspection of unit for any damage and/or loosening		X	
Verification of thermal insulation integrity			X
Clean		X	

Paint where necessary			X
Clean and paint where necessary			X
Analysis of water (6)			X
Check of flow switch operation		X	
Electrical:			
Verification of control sequence			X
Verify contactor wear – Replace if necessary			X
Verify that all electrical terminals are tight – Tighten if necessary			X
Clean inside the electrical control board		X	
Visual inspection of components for any signs of overheating		X	
Verify operation of compressor and oil heater		X	
Measure compressor motor insulation using the Megger			X
Clean air intake filters of the electrical panel		X	
Verify operation of all ventilation fans in the electrical panel			X
Verify operation of inverter cooling valve and heater			X
Verify status of capacitors in the inverter (signs of damage, leaks, etc)			X
Refrigeration circuit:			
Check for any refrigerant leakage		X	
Verify refrigerant flow using the liquid sight glass – Sight glass full	X		
Verify filter dryer pressure drop		X	
Verify oil filter pressure drop (Note 5)		X	
Analyse compressor vibrations			X
Analyse compressor oil acidity (7)			X
Condenser section:			
Clean water rinse condenser coils (Note 4)		X	
Quarterly clean condenser coils (E-coated only)			X
Verify that fans are well tightened			X
Verify condenser coil fins – Comb if necessary		X	
Check the aspect of the plastic protection of the copper/aluminum connection		X	

Notes:

8. Units placed or stored in a Highly Aggressive Environment for long time without operation are still subject to those routine maintenance steps.

5.2 Unit Maintenance and Cleaning

Unit exposed to a highly aggressive environment can face corrosion in a shorter time than ones installed on a standard environment. Corrosion causes a rapid rusting of the frame core, consequently decreases unit structure life time. To avoid that, it is necessary to wash periodically the frame surfaces with water and suitable detergents.

In case of part of unit frame paint came off, it is important to stop its progressive deterioration by repainting the exposed parts using proper products. Please contact factory to get the required products specifications.

Note: in case of just salt deposits are present, it is enough to rinse the parts with fresh water.

5.3 Refrigerant charge verification

The multipurpose units are design to operate in extremely variable conditions and modes (air to water and water to water). The refrigerant charge indicated on the name plate has been approved by the manufacturer allowing the unit to operate within the declared operating envelope. The highly variable conditions lead to situations where the sight glass on the liquid line shows flashing of the refrigerant. Generally this phenomenon lead the field operator to charge refrigerant in the unit. On a multipurpose unit doesn't add or remove refrigerant based only on the indication of the flashing in sight glass. The refrigerant charge must be adjusted in water to water operation (Recovery mode) in order to avoid flashing at sight glass on the liquid line

5.4 Inverter Electrolytic Capacitors

Compressor Inverters include electrolytic capacitors which have been designed to last a minimum of 15 years in normal use. Heavy duty conditions may reduce the actual life of capacitors.

The unit calculates capacitor residual life based on actual operation. When residual life gets below a give threshold, a warning is issued by the controller. In this case replacement of capacitors is recommended. This operation must be done only by qualified technicians. Replacement must be carried out through the following procedure:

- Power off the unit
- Wait for 5 minutes before opening the inverter case
- Check that residual dc voltage in the dc link is zero.
- Open the inverter case and replace old capacitors with new ones.

- Reset the unit controller through the maintenance menu. This will allow the controller to recalculate the new estimated life of the capacitors.

Capacitor Reforming after long shut-off period

Electrolytic capacitors may lose part of their original characteristics if they are not powered for more than 1 year. If unit has been shut off for a longer period a “reforming” procedure as follows is necessary:

- Power on the inverter
- Keep it powered on without starting the compressor for at least 30 minutes
- After 30 minutes the compressor can be started

Low Ambient Start-up

Inverters include a temperature control which allows them to withstand ambient temperatures down to -20°C. However they should not be switched on at temperatures lower than 0°C unless the following procedure is executed:

- Open the switchbox (only trained technicians should perform this operation)
- Open compressor fuses (by pulling the fuse holders) or compressor circuit breakers
- Power on the unit
- Keep the unit powered on for 1 hour at least (this allows inverter heaters to warm-up the inverter).
- Close fuse holders
- Close the switchbox

6 SERVICE AND LIMITED WARRANTY

All units are factory-tested and guaranteed for 12 months as of the first start-up or 18 months as of delivery.

These units have been developed and constructed according to high quality standards ensuring years of failure-free operation. It is important, however, to ensure proper and periodical maintenance in accordance with all the procedures listed in this manual and with good practice of machines maintenance.

We strongly advise stipulating a maintenance contract with a service authorized by the manufacturer in order to ensure efficient and problem-free service, thanks to the expertise and experience of our personnel.

It must also be taken into consideration that the unit requires maintenance also during the warranty period.

It must be borne in mind that operating the unit in an inappropriate manner, beyond its operating limits or not performing proper maintenance according to this manual can void the warranty.

Observe the following points in particular, in order to conform to warranty limits:

1. The unit cannot function beyond the specified limits
2. The electrical power supply must be within the voltage limits and without voltage harmonics or sudden changes.
3. The three-phase power supply must not have an unbalance between phases exceeding 3%. The unit must stay turned off until the electrical problem has been solved.
4. No safety device, either mechanical, electrical or electronic must be disabled or overridden.
5. The water used for filling the water circuit must be clean and suitably treated. A mechanical filter must be installed at the point closest to the evaporator inlet.
6. Unless there is a specific agreement at the time of ordering, the evaporator water flow rate must never be above 120% and below 50% of the nominal flow rate.

7 PERIODIC OBLIGATORY CHECKS OF APPLIANCES UNDER PRESSURE

The units are included in category I → IV of the classification established by the European Directive 2014/68/EU (PED).

For units belonging to this category, some local regulations require a periodic inspection by an authorized agency. Please check with your local requirements.

8 DURATION

The useful life of this unit is 10 (ten) years.

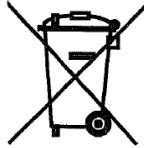
After this period the manufacturer advises to carry out a total control of the whole and above all the integrity check of the pressurized refrigeration circuits, as required by the laws in force in some European Community countries.

9 DISPOSAL

The unit is made of metal, plastic and electronic parts. All of these components must be disposed of in accordance with local disposal laws and if in scope with the national laws implementing the Directive 2012/19/EU (RAEE).

Lead batteries must be collected and sent to specific waste collection centers.

Avoid the escape of refrigerant gases into the environment by using suitable pressure vessels and tools for transferring the fluids under pressure. This operation must be carried out by competent personnel in refrigeration systems and in compliance with the laws in force in the country of installation.



10 IMPORTANT INFORMATION REGARDING THE REFRIGERANT USED

This product contains fluorinated greenhouse gases. Do not vent gases into the atmosphere.

Refrigerant type: R134a

GWP(1) value: 1430

(1)GWP = global warming potential

10.1 Factory And Field Charged Units Instructions

The refrigerant system will be charged with fluorinated greenhouse gases, and the factory charge(s) are recorded on the label, shown below, which is adhered inside the electrical panel. Periodic inspections for refrigerant leaks may be required depending on European or local legislation. Please contact your local dealer for more information. Do not vent gases into the atmosphere.

1 Fill in with indelible ink the refrigerant charge label supplied with the product as following instructions:

- Any refrigerant charge for each circuit (1; 2; 3) added during commissioning
- the total refrigerant charge (1 + 2 + 3)
- calculate the greenhouse gas emission with the following formula:
GWP value of the refrigerant x Total refrigerant charge (in kg) / 1000

	a	b	c	p	
	Contains fluorinated greenhouse gases		CH-XXXXXXXX-KKKKXX		
m	R134a	1	=	Factory charge	+ Field charge
n	GWP: 1430	2	=		kg
		3	=		kg
		1 + 2 + 3	=		kg
		Total refrigerant charge			kg
		Factory + Field			kg
		GWP x kg/1000			tCO ₂ eq

- a Contains fluorinated greenhouse gases
- b Circuit number
- c Factory charge
- d Field charge
- e Refrigerant charge for each circuit (according to the number of circuits)
- f Total refrigerant charge
- g Total refrigerant charge (Factory + Field)
- h **Greenhouse gas emission** of the total refrigerant charge expressed as tonnes of CO₂ equivalent
- m Refrigerant type
- n GWP = Global Warming Potential
- p Unit serial number



In Europe, the emission of greenhouse gases of the total refrigerant charge in the system (expressed in tonnes of equivalent CO₂) is used to determine the frequency of maintenance interventions. Follow the applicable legislation.

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