



#### P1500P3\_P1650E3

Dealer Conta	act Details		

#### **Documentation**

Operation and maintenance manual including circuit wiring diagrams.

#### **Generator Set Standards**

The equipment meets the following standards: BS5000, ISO 8528, ISO 3046, IEC 60034, NEMA MG-1.22.

#### Warranty

6.8 – 750 kVA electric power generation products in prime applications the warranty period is 12 months from date of start-up, unlimited hours (8760). For standby applications the warranty period is 24 months from date of start-up, limited to 500 hours per year.

730 – 2500 kVA electric power generation products in prime applications the warranty period is 12 months from date of start-up, unlimited hours (8760 hours) or 24 months from date of start-up, limited to 6000 hours. For standby applications the warranty period is 36 months from date of start-up, limited to 500 hours per year.

#### FG Wilson manufactures product in the following locations:

Northern Ireland • Brazil • China • India

With headquarters in Northern Ireland, FG Wilson operates through a Global Dealer Network. To contact your local Sales Office please visit the FG Wilson website at www.fgwilson.com.

FG Wilson is a trading name of Caterpillar (NI) Limited.



# Technical Data 4000 Series

#### Diesel Engine - ElectropaK

## 4012-46TAG1A 4012-46TAG2A

#### Basic technical data

#### Total weight of ElectropaK

remperate or rropical (approximate)	
-engine	400 kg
-electropak dry	
-electropak wet	400 kg

#### Overall dimensions of ElectropaK

	Unit	Tropical	Temperate
Height	mm	2260	2230
Length	mm	3971	3951
Width	mm	2192	1777

#### Moment of inertia

Engine	 9,73 kgm²
Flywheel	 9,57 kgm²

#### Cyclic irregularity for engine/flywheel maximum

4012-401A01A	./ 17
4012-46TAG2A	:669

#### **Ratings**

#### **Operating point**

Static injection timing	
Fuel data	to conform to BS2869 class A2 or BS EN590

#### **Performance**

All data based on operation to ISO 3046/1, BS 5514 and DIN 6271 standard reference conditions.

#### Noise

Estimated sound pressure level at 1 metre	
-1500 rev/min	111 dB(A)

For engines operating in ambient conditions other than the standard reference conditions stated below, a suitable de-rate must be applied. De-rate tables for increased ambient temperature and/or altitude are available, please contact Perkins Applications Department.

#### **Test conditions**

Air temperature
Barometric pressure
Relative humidity
Air inlet restriction at maximum power (nominal) 2,5 kPa
Exhaust back pressure at maximum pressure (nominal) 3,0 kPa
Fuel temperature (inlet pump)
For test conditions relevant to data on load acceptance, refer to page 18 of
this document

#### **General installation**

#### 4012-46TAG1A - Temperate

		Type of operation and application			
<b>_</b>	Units Base	Spill Timing 18°			
<del>Designation</del>		Baseload power	Prime power	Standby power	
		.1			
Gross engine power	kWm	<del>951</del>	<del>1191</del>	<del>1306</del>	
Fan and battery charging alternator power	₩	•	<del>42</del>	•	
Nett engine power	kWm	909	1148	<del>1263</del>	
Brake mean effective pressure (gross)	kPa	<del>1656</del>	2073	<del>2273</del>	
Combustion air flow at ISO conditions	m³/min	92	<del>112</del>	<del>120</del>	
Exhaust gas temperature (max) after turbo	<del>°C</del>	N/A	N/A	<del>470</del>	
Exhaust gas flow (max) at atmospheric pressure	m³/min	N/A	N/A	<del>277</del>	
Boost pressure ratio	-	2,60	<del>2,93</del>	3,20	
Mechanical efficiency	<del>%</del>	89	91	92	
Overall thermal efficiency (nett)	<del>%</del>	<del>41,0</del>	<del>41,5</del>	41,0	
Friction power and pumping losses	kWm	<del>120</del>			
Mean piston speed	m/s	<del>9,5</del>			
Engine coolant flow	<del>l/s</del>	<del>1020</del>			
Turning Connect clockwing output (0.95f)	kVA	<del>1080</del>	1364	<del>1500</del>	
Typical Genset electrical output (0.8pf)	kWe	864	<del>1091</del>	<del>1200</del>	
Assumed alternator efficiency	<del>%</del>	<u>"</u>	95	•	

#### **General installation**

#### 4012-46TAG1A - Tropical

		Type of operation and application			
Designation	11		Spill Timing 18°	Spill Timing 18°	
<del>Designation</del>	Units	Baseload power	Prime power	Standby power	
Gross engine power	kWm	<del>973</del>	<del>1212</del>	<del>1327</del>	
Fan and battery charging alternator power	₩		64	•	
Nett-engine power	kWm	909	1148	<del>1263</del>	
Brake mean effective pressure (gross)	kPa	<del>1694</del>	<del>2110</del>	<del>2309</del>	
Combustion air flow at ISO conditions	m³/min	<del>92</del>	<del>112</del>	<del>120</del>	
Exhaust gas temperature (max) after turbo	<b>°C</b>	N/A	N/A	<del>425</del>	
Exhaust gas flow (max) at atmospheric pressure	m³/min	N/A	N/A	<del>280</del>	
Boost pressure ratio	-	<del>2,60</del>	<del>2,93</del>	3,20	
Mechanical efficiency	<del>%</del>	<del>89</del>	<del>91</del>	92	
Overall thermal efficiency (nett)	<del>%</del>	<del>41,0</del>	<del>41,5</del>	<del>41,0</del>	
Friction power and pumping losses	kWm	<del>120</del>			
Mean piston speed	m/s	<del>9,5</del>			
Engine coolant flow	<del>l/s</del>	<del>1020</del>			
Typical Conset electrical output (0.9nf)	kVA	<del>1080</del>	<del>1364</del>	<del>1500</del>	
Typical Genset electrical output (0.8pf)	kWe	<del>864</del>	<del>1091</del>	<del>1200</del>	
Assumed alternator efficiency	<del>%</del>		95	•	

#### 4012-46TAG2A - Temperate

		Type of operation and application				
Decimation	Units	Spill Timing 18°				
Designation	Units	Baseload power	Prime power	Standby power		
Gross engine power	kWm	1047	1309	1437		
Fan and battery charging alternator power	kW		42			
Nett engine power	kWm	1005	1267	1395		
Brake mean effective pressure (gross)	kPa	1822	2278	2500		
Combustion air flow at ISO conditions	m³/min	100	120	128		
Exhaust gas temperature (max) after turbo	°C	N/A	N/A	450		
Exhaust gas flow (max) at atmospheric pressure	m³/min	N/A	N/A	315		
Boost pressure ratio	-	2,8	3,1	3,4		
Mechanical efficiency	%	89	91	92		
Overall thermal efficiency (nett)	%	41,0	41,5	41,0		
Friction power and pumping losses	kWm	120				
Mean piston speed	m/s	9,5				
Engine coolant flow	l/s	1020				
Turning Connect algebraical authors (O. 956)	kVA	1194	1505	1656		
Typical Genset electrical output (0.8pf)	kWe	955	1204	1325		
Assumed alternator efficiency	%		95	•		

#### **General installation**

#### 4012-46TAG2A - Tropical

	Units	Type of operation and application Spill Timing 18°		
Designation				
<del>Designation</del>		Baseload power	Prime power	Standby power
		50 Hz 1500 rev/min		
Gross engine power	kWm	<del>1069</del>	<del>1331</del>	<del>1459</del>
Fan and battery charging alternator power	₩		64	
Nett engine power	kWm	<del>1005</del>	<del>1267</del>	<del>1395</del>
Brake mean effective pressure (gross)	<del>kPa</del>	<del>1861</del>	<del>2317</del>	<del>2538</del>
Combustion air flow at ISO conditions	m³/min	<del>100</del>	<del>120</del>	<del>128</del>
Exhaust gas temperature (max) after turbo	<del>°C</del>	N/A	N/A	4 <del>55</del>
Exhaust gas flow (max) at atmospheric pressure	m³/min	N/A	N/A	<del>320</del>
Boost pressure ratio	-	<del>2,8</del>	<del>3,1</del>	3,4
Mechanical efficiency	<del>%</del>	<del>89</del>	91	92
Overall thermal efficiency (nett)	<del>%</del>	<del>41,0</del>	<del>41,5</del>	<del>41,0</del>
Friction power and pumping losses	kWm	<del>120</del>		
Mean piston speed	m/s	9,5		
Engine coolant flow	<del>l/s</del>	<del>1020</del>		
Tunical Connect electrical output (0.9nf)	kVA	<del>1194</del>	<del>1505</del>	<del>1656</del>
Typical Genset electrical output (0.8pf)	kWe	<del>955</del>	<del>1204</del>	<del>1325</del>
Assumed alternator efficiency	<del>%</del>		<del>95</del>	•

**Note:** All quoted gross engine powers include an allowance of 1.5% for installation variances. Not to be used for combined heat and power (CHP) design purposes (indicative figures only). Consult Perkins Engines Stafford Limited. Assumes complete combustion.

#### **Rating definitions**

#### **Baseload power**

Unlimited hours usage with an average load factor of 100% of the published baseload power rating.

#### Prime power

Variable load. Unlimited hours usage with an average load factor of 80% of the published Prime Power over each 24 hour period. A 10% overload is available for 1 hour in every 12 hours.

#### Standby power

Limited to 500 hours annual usage with an average load factor of 80% of the published Standby Power rating over each 24 hour period.Up to 300 hours of annual usage may be run continuously. No overload is permitted on Standby Power.

#### **Emissions capability**

All 4012-46TAG ratings are optimised to the 'best fuel consumption' and do not comply to Harmonised International Regulation Emission Limits. More information on these statements can be obtained by contacting the Applications Department at Perkins Engines Company Limited.

#### **Energy balance**

#### 4012-46TAG1A - Temperate

Designation	Units	50 Hz 1500 rev/min		
Designation		Baseload power	Prime power	Standby power
Energy in fuel	kW	<del>2200</del>	<del>2800</del>	<del>3120</del>
Energy in power output (gross)	kW	<del>951</del>	<del>1190</del>	<del>1305</del>
Energy to cooling fan	kW	42		
Energy in power output (nett)	kW	909	<del>1148</del>	<del>1263</del>
Energy to exhaust	kW	<del>750</del>	900	<del>1010</del>
Energy to coolant and oil	kW	<del>258</del>	<del>376</del>	441
Energy to radiation	kW	66	84	94
Energy to charge coolers	kW	<del>175</del>	<del>250</del>	<del>270</del>

#### 4012-46TAG1A - Tropical

Designation	Units	50 Hz 1500 rev/min		
	Onits	Baseload power	Prime power	Standby power
Energy in fuel	₩	<del>2217</del>	<del>2817</del>	<del>3137</del>
Energy in power output (gross)	kW	<del>973</del>	<del>1212</del>	<del>1327</del>
Energy to cooling fan	kW	64		
Energy in power output (nett)	kW	909	<del>1148</del>	<del>1263</del>
Energy to exhaust	₩	<del>750</del>	900	<del>1010</del>
Energy to coolant and oil	k₩	<del>252</del>	<del>370</del>	406
Energy to radiation	₩	<del>67</del>	<del>85</del>	94
Energy to charge coolers	₩	<del>175</del>	<del>250</del>	300

#### 4012-46TAG2A - Temperate

Designation	Units	50 Hz 1500 rev/min		
	Units	Baseload power	Prime power	Standby power
Energy in fuel	kW	2400	3137	3500
Energy in power output (gross)	kW	1047	1309	1437
Energy to cooling fan	kW	42		
Energy in power output (nett)	kW	1005	1267	1395
Energy to exhaust	kW	800	1010	1050
Energy to coolant and oil	kW	271	428	485
Energy to radiation	kW	72	90	105
Energy to charge coolers	kW	210	300	423

#### 4012-46TAG2A - Tropical

Designation	Units	50 Hz 1500 rev/min		
	Units	Baseload power	Prime power	Standby power
Energy in fuel	₩	<del>2450</del>	<del>3200</del>	<del>3570</del>
Energy in power output (gross)	₩	<del>1069</del>	<del>1331</del>	<del>1459</del>
Energy to cooling fan	₩	64		
Energy in power output (nett)	₩	<del>1005</del>	<del>1267</del>	<del>1395</del>
Energy to exhaust	₩	<del>805</del>	<del>1015</del>	<del>1080</del>
Energy to coolant and oil	₩	<del>288</del>	<del>457</del>	<del>501</del>
Energy to radiation	₩	<del>74</del>	<del>96</del>	<del>107</del>
Energy to charge coolers	₩	<del>214</del>	<del>301</del>	<del>423</del>

**Note:** Not to be used for combined heat and power (CHP) purposes (indicative figures only). If necessary, please consult Perkins Engines Company Limited.

#### **Cooling system**

Recommended coolant: 50% inhibited ethylene glycol or 50% inhibited propylene glycol and 50% clean fresh water. For combined heat and power systems (CHP) and where there is no likelihood of ambient temperature below 10 °C, then clean 'soft' water may be used, treated with 1% by volume of Perkins inhibitor in the cooling system. The inhibitor is available in 1 litre bottles from Perkins under part number 21825 735.

Maximum pressure in crankcase water jacket 1	70 kPa
Maximum top tank temperature (standby)	98 °C
Maximum static pressure head on pump	7 m

#### **Total coolant capacity**

Electrounit (engine only)	
Electropak (engine and radiator):	
-temperate	
-tropical	
Maximum permissible restriction to coolant pump flow20 kPa	
Thermostat operating range 71 - 85 °C	
Ambient cooling clearance (standby power) based on air	
temperature at fan 6 °C above ambient.	
Temperature rise across the engines (standby nower) with inhibited	

remperature rise across the engines (standby power)	with inhibited
coolant @ 1500 rev/min	8 °C
Coolant temperature shutdown switch setting	101 °C rising
Coolant immersion heater capacity (2 off)	4 kWe each

#### Radiator

#### **Temperate**

#### Water jacket cooling data

#### Temperate and Tropical @ 1500 rev/min

romporate and replear & recovery	
-coolant flow 1	020 litres/min
-coolant exit temperature (max)	98 °C
-coolant inlet temperature (min) thermo	ostatic control
-coolant inlet temperature (max) $\dots\dots\dots\dots\dots$	90 °C

#### **Coolant pump**

Speed	/min
Method of drive	gear
Fan	

Type	axial flow
Diameter	
-Temperate	1530 mm
-Tropical	1600 mm
Number of blades	
Material	Aluminium
Drive ratio	0.93:1

#### 4012-46TAG1A - Temperate, Standby power

Maximum-additional-restriction (duct-allowance) to cooli and-resultant-minimum-airflow			
Ambient clearance: 50% Glycol	<del>Duct allowance</del> <del>(Pa)</del>	Min airflow (m³/sec)	
	1500 rev/min		
35 °C	<del>250</del>	<del>20,2</del>	

#### 4012-46TAG1A - Tropical, Standby power

1012 101710171 110	sidai, diamaby ponto.		
Maximum additional restriction (duct allowance) to co and resultant minimum airflow			
Ambient clearance: 50% Glycol			
	1500 rev/min		
50 °C	<del>200</del>	<del>32,4</del>	

#### 4012-46TAG2A - Temperate, Standby power

Maximum additional restriction (duct allowance) to cooling airflow and resultant minimum airflow  Ambient clearance: Duct allowance Min airflow (Pa) (m³/sec)		
	1500 rev/min	
35 °C	250	20,2

#### 4012-46TAG2A - Tropical, Standby power

	estriction (duct allowan resultant minimum airf	
Ambient clearance: 50% Glycol	<del>Duct allowance</del> <del>(Pa)</del>	Min airflow (m³/sec)
	1500 rev/min	
<del>50 °C</del>	<del>200</del>	<del>32,4</del>

#### **Lubrication system**

Recommended SAE viscosity: A multigrade oil conforming to the following must be used: API CH4 15W/40.

**Note:** For additional notes on lubricating oil specifications, please refer to the Operation and Maintenance Manual (OMM)

#### Lubricating oil capacity

-total system capacity
-sump maximum
-sump minimum
-oil temperature at normal operating conditions to bearings 105 °C

#### Lubrication oil pressure

-at rated speed
-minimum at 80 °C 340 kPa
-oil relief values open 400 kPa
-oil filter spacing 20 microns
-sump drain plug tapping size
-oil pump speed 2100 rev/min
-method of drive gear
-shutdown switch pressure setting (where fitted) 193 kPa falling

#### Oil pump flow

1500 rou/min	 C O litron/one
- LOUU TEV/IIIII	n u ilites/sec

#### Normal operating angles

Front and rear	5°	
Side tilt	10°	

#### Oil consumption

Prime power	Units	1500 rev/min
After running in (typically after 250 hours)	g/kWhr	0,52
Oil flow rate from pump	litres/sec	6

#### **Electrical system**

Type insulated return
Alternator voltage
Alternator output:
40 amps at a stabilised output, 28 volts at 20 °C ambient
Starter type axial
Starter motor voltage 24 volts
Starter motor power
Number of teeth on flywheel
Number of teeth on starter pinion
Minimum cranking speed
Pull in current of starter motor
solenoid @ -25 °C max (1)
Hold in current of starter motor
solenoid @ -25 °C max (1) 9 amps at 24 volts
Stop solenoid hold-in current 1,1 amps at 24 volts
Engine stop solenoid
All leads to rated at 10 amps minimum

#### **Fuel system**

Recommended fuel to conform to:

1100011111011100011011111101
BS2869 1998 Class A2 or BS EN590
Injection system direct
Fuel injection pump and injector type combined unit injector
Injector pressure 140 MPa
Lift pump type Tuthill TCH 1-089
Delivery
-4012-46TAG1A
-4012-46TAG2A
Heat retained in fuel to tank 8 kW
Fuel inlet temperature to be less than 58 °C
Delivery pressure 300 kPa
Maximum suction head at pump inlet 2,5 m
Maximum static pressure head

#### Fuel consumption

Datinana	g/kW/hr	litres/hr	
Ratings	1500	1500 rev/min	
4012-46TAG1A, Temperat	ie		
Standby	<del>199</del>	308,2	
Prime	<del>198</del>	281,0	
Baseload	<del>196</del>	224,8	
75% Prime	<del>198</del>	212,8	
50% Prime	<del>210</del>	<del>154,2</del>	
4012-46TAG1A, Tropical	-	1	
Standby	<del>199</del>	<del>310</del>	
Prime	<del>196</del>	282	
Baseload	<del>196</del>	<del>226</del>	
75% Prime	<del>195</del>	214	
50% Prime	204	<del>160</del>	
4012-46TAG2A, Temperat	te	•	
Standby	<del>202</del>	334	
Prime	<del>200</del>	300	
Baseload	<del>200</del>	<del>240</del>	
75% Prime	<del>201</del>	230	
50% Prime	203	<del>160</del>	
4012-46TAG2A, Tropical	•		
Standby	202	<del>335</del>	
Prime	201	<del>301</del>	
Baseload	201	242	
75% Prime	202	<del>231</del>	
50% Prime	203	162	

Note: Fuel consumption calculated on gross rated powers.

#### **Induction system**

Maximum air intake restriction of engine:
-clean filter 2 kPa
-dirty filter
-air filter type

#### **Exhaust system**

Exhaust outlet size (internal). ... ... ... 2 x 254 mm Table D flanges Exhaust outlet flange size. ... ... ... 2 x 254 mm Table D flanges Back pressure for total system at standby power . ... ... ... 5 kPa For recommended pipe sizes, please refer to the Installation Manual.

#### **Cold start recommendations**

Temperature range		
	Oil:	15W40 CH4
5 °C down to -10 °C (41 °F to 14 °F)	Starter:	2 x 24 volts
	Battery:	4 x 12V 286 Ah
	Max breakaway current:	1600 amps
	Cranking current:	810 amps
	Aids:	block heaters
	Min mean cranking speed:	120 rev/min

#### Notes:

- The battery capacity is defined by the 20 hour rate
- The oil specification should be for the minimum ambient temperature as the oil will not be warmed by the immersion heater
- Breakaway current is dependent on battery capacity available.
   Cables should be capable of handling the transient current which may be up to double the steady cranking current.

#### **Engine mounting**

Maximum static bending moment at rear face of block 1356 Nm
Maximum additional load applied to flywheel
due to all rotating components

#### **Centre of gravity**

Bare engine, dry
-forward of the rear face of the cylinder block 771 mm
-above the crankshaft centre line
ElectropaK, dry
-forward of the rear face of the cylinder block
-above the crankshaft centre line

#### Typical load acceptance (cold)

#### At 1500 rev/min

When engine reaches rated speed				2nd Load Application Immediately after engine has recovered to rated speed (5 seconds after initial load application)				
Engine type	Prime Power%	Load kWe Nett	Transient Frequency Deviation %	Frequency recovery time seconds	Prime Power%	Load kWm Nett	Transient Frequency Deviation %	Frequency recovery time seconds
4012-46TAG1A	<del>73</del>	800	≤ <del>10</del>	5	<del>27</del>	<del>291</del>	<u>≤10</u>	5
4012-46TAG2A	71	860	≤10	5	29	344	≤ 10	5

All tests were conducted using an engine installed and serviced to Perkins Engines Company Limited recommendations.

Applied load is a percentage of generator electrical output efficiency as published in the general installation section of this data sheet.

The information given on this Technical Data Sheet is for standard engines, and for guidance only. For ratings other than those shown contact Perkins Engines Company Limited, Stafford.



Perkins Engines Company Limited Peterborough PE1 5NA United Kingdom Telephone +44 (0) 1733 583000 Fax +44 (0) 1733 582240 www.perkins.com

All information in the document is substantially correct at the time of printing but may be subsequently altered by the company.

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**WINDING** FRAME 8224N **6S** 



MODELS LL8224N / LL8234N F8204NW6S-2 JULY 2010 REF:

WINDING DETA	ILS		
Code	6S	Insulation class	Н
Phase	3	Leads	6
Pole number	4	Pitch	2/3

#### **MECHANICAL DETAILS** Standard protection IP23 Overspeed rpm 2250 $m^3/s$ Air flow 50Hz/60Hz 1.80 / 2.20

EXCITATION DETAILS	
Excitation system	AREP/PMG
AVR model	R450M
Sustained short-circuit current	300%:10s
Steady state voltage regulation	+0.5%

WAVEFORM	
Line voltage on no load or balanced linear rated load	
Total harmonic content THC	<3.5%
Telephone influence factor TIF (NEMA)	<50
Telephone harmonic factor THE (IEC)	<2%

Freq	uency / spee	ed		5	<b>0Hz /</b> 1	500rp	m		6	0Hz / 1	1800rp	m	
Star			V	380	400	415	440	380	400	416	440	460	480
Delta			V	220	230	240		220	230	240			
RATI	NG	Power factor (	0.8 Altitude <	=1000m									
	s H rise BR	125/40	kVA	1500	1500	1500	1345	1485	1560	1625	1720	1795	1875
0.00		1207.10	kW	1200	1200	1200	1076	1188	1248	1300	1376	1436	1500
Class	H rise PR	150/40	kVA	1590	1590	1590	1426	1574	1654	1723	1823	1903	1988
			kW	1272	1272	1272	1141	1259	1323	1378	1459	1522	1590
Class	H rise PR	163/27	kVA	1650	1650	1650	1480	1634	1716	1788	1892	1975	2063
Clace	F rise BR	105/40	k₩ <b>kVA</b>	1320 <b>1365</b>	1320 <b>1365</b>	1320 <b>1365</b>	1184 <b>1224</b>	1307 <b>1351</b>	1373 <b>1420</b>	1430 <b>1479</b>	1514 <b>1565</b>	1580 <b>1633</b>	1650 <b>170</b> 6
Ciass	i lise bit	103/40	kW	1092	1092	1092	979	1081	1136	1183	1252	1307	1365
											_		
	CIENCIES	Power factor (											
110%	Class H BR		%	94.9	95.2	95.3	95.5	94.5	94.7	94.8	95.0	95.1	95.2
100% 75%	Class H BR Class H BR		% %	95.2 95.7	95.4 95.8	95.5 95.8	95.6 95.7	94.7 95.1	94.9 95.2	95.0 95.3	95.1 95.4	95.2 95.5	95.3 95.6
50%	Class H BR		% %	95.7	95.8	95.7	95.7 95.2	95.1	95.2 95.1	95.3	95.4	95.3	95.3
25%	Class H BR		%	94.5	94.3	94.0	92.8	93.1	93.2	93.3	93.3	93.3	93.3
	RACTERIST	IC PARAMETERS	Re	actance base			_						
<b>⟨</b> c	Short-circuit ratio			0.29	0.32	0.39	0.53	0.21	0.22	0.23	0.26	0.28	0.31
X <sub>d</sub>	D-Axis synchrono	ous reactance (unsaturated)	pu	4.19	3.78	3.51	2.80	4.97	4.72	4.54	4.30	4.10	3.94
X' <sub>d</sub>		reactance (saturated)	pu	0.27	0.24	0.23	0.18	0.32	0.30	0.29	0.28	0.26	0.25
X" <sub>d</sub>	D-Axis sub-transi	ient reactance (saturated)	pu	0.151	0.136	0.126	0.101	0.179	0.170	0.163	0.155	0.148	0.142
X <sub>q</sub>	•	ous reactance (unsaturated)	pu	2.51	2.27	2.11	1.68	2.99	2.83	2.73	2.58	2.46	2.36
X" <sub>q</sub>	Q-Axis sub-transi	ient reactance (saturated)	pu	0.170	0.154	0.143	0.114	0.202	0.192	0.185	0.175	0.167	0.160
$X_2$	Negative-sequen	ce reactance (saturated)	pu	0.161	0.145	0.135	0.108	0.191	0.181	0.175	0.165	0.158	0.151
$X_0$	Zero-sequence re	eactance (independent)	pu	0.036	0.033	0.030	0.024	0.043	0.041	0.039	0.037	0.036	0.034
Γ' <sub>d</sub>	D-Axis transient t	time constant	ms			80				-	80		
Г'' <sub>d</sub>	D-Axis sub-transi	ient time constant	ms			8					8		
Γ' <sub>do</sub>	D-Axis open-circu	uit time constant	ms			79					779		
Ta	Armature time co	nstant	ms		2	27					27		
Γ <sub>r</sub>	Voltage recovery	time	ms		< !	500				< !	500		
EXCI	TATION VOI	LTAGE AND CURR	ENT										
No loa	d excitation volt	tage	V	9.1	10.2	11.3	13.9	6.8	7.3	7.7	8.5	9.2	10.
	d excitation cur	•	Α	0.83	0.93	1.03	1.26	0.62		0.70	0.77	0.84	
Class	H BR excitation	voltage	V	43.8	43.3	43.8	41.9	39.8	40.4	40.9	41.9	42.9	44.
Class	H BR excitation	current	Α	3.98	3.94	3.98	3.81	3.62	3.67	3.72	3.81	3.90	4.0
MINIT	DING RESIST	TANCE At 20	° C										
	line-to-line (seri		0.0025					Exciter	field			Ω	11.0
Main f	,	103 5141)	0.0020					_XOILO1					

According to: IEC 60034, UTE NFC51.111, VDE 0530, BS 4999/5000, NEMA MG 1-33

Ω

Main field

0.506

FRAME 8224N WINDING 6S



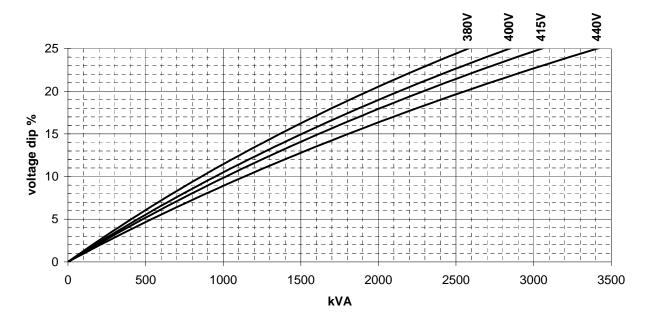
JULY 2010

MODELS LL8224N / LL8234N REF: F8204NW6S-2

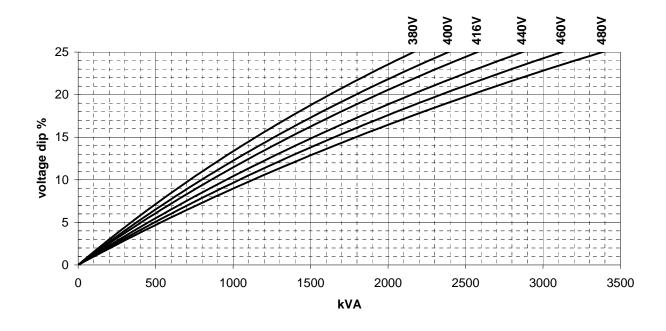
**LOCKED ROTOR MOTOR STARTING CURVES** 

Power factor 0.4

#### 50 Hz AREP / PMG



#### 60 Hz AREP / PMG



FRAME 8224N WINDING 6S



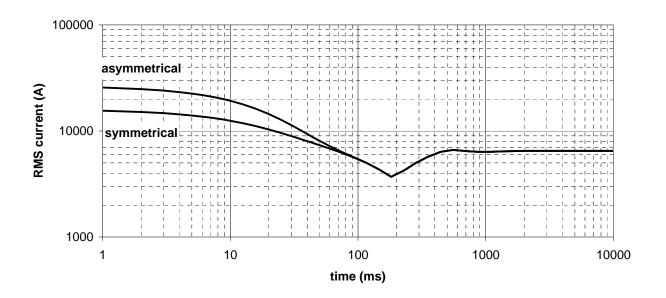
MODELS LL8224N / LL8234N REF: F8204NW6S-2 JULY 2010

THREE-PHASE SHORT-CIRCUIT DECREMENT CURVES

No-load excitation at rated speed

400V 50Hz, 480V 60Hz

Star



#### **Multiplication Factors**

50Hz Voltages	380	400	415	440
Multiplication Factor	0.95	1.00	1.04	1.10

Apply factor up to 2xT'd, remainder of curve unchanged

60Hz Voltages	380	400	416	440	460	480
Multiplication Factor	0.79	0.83	0.87	0.92	0.96	1.00

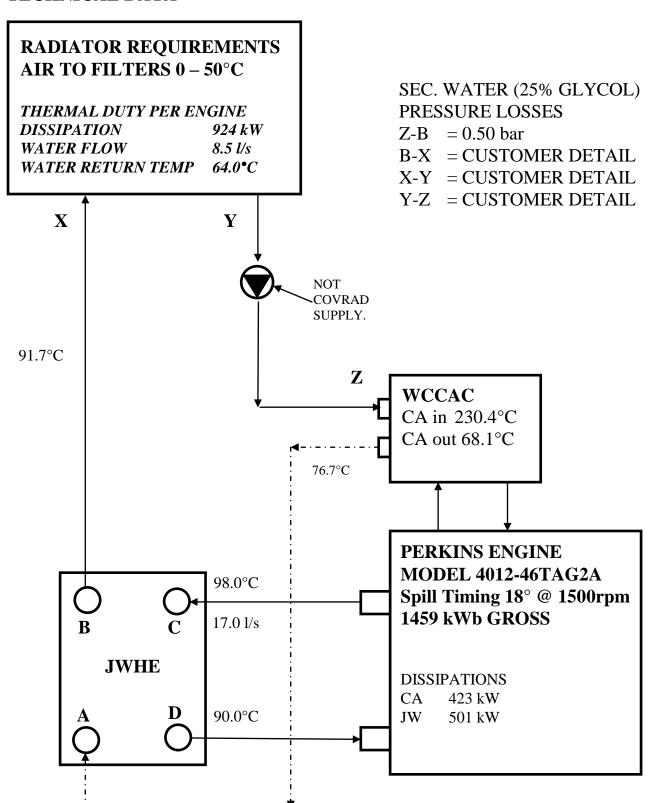
Apply factor up to 2xT'd, remainder of curve unchanged

Winding Connection	Star	Delta
Multiplication Factor	1.00	1.73

Apply factor to the complete curve

#### REMOTE COOLING KIT CRDA1648-B4 (CAT NI 128-501) TECHNICAL DATA





C Round (Standard remote kits)

Issue 1

Date: March 2013

# InteliGen<sup>NT</sup>

GENERAL PURPOSE HIGH-END GEN-SET CONTROLLER





#### **Description**

InteliGen<sup>NT</sup> is a comprehensive controller for both single and multiple gen-sets operating in standby or parallel modes. Compact construction is optimized for these purposes and various HW modifications allow customers to select the optimum type for a particular application.

A built-in synchronizer and digital isochronous load sharer allow a total integrated solution for gen-sets in standby, island parallel or mains parallel. Native cooperation of up to 32 gen-sets is a standard feature.

InteliGen<sup>NT</sup> supports many standard ECU types and is specially designed to easily integrate new ones.

A powerful graphic display with user-friendly controls allows any user whatever their ability to find the information they need.

ComAp is able to offer customized firmware solutions.

#### **Benefits**

- Support of engines with ECU (Electronic Control Unit)
- Excellent configurability to match customers' needs exactly
- Complete integrated gen-set solution and signal sharing via CAN bus – minimum external components needed
- Many communication options easy remote supervising and servicing
- Perfect price/performance ratio
- Gen-set performance log for easy problem tracing



#### **Features**

#### InteliGen™

- Support of engines with ECU (J1939, Modbus and other proprietary interfaces); alarm codes displayed in text form
- AMF function
- Automatic synchronizing and power control (via speed governor or ECU)
- Baseload, Import/Export
- Peak shaving
- Voltage and PF control (AVR)
- Generator measurement: U, I, Hz, kW, kVAr, kVA, PF, kWh, kVAhr
- Mains measurement: U, I, Hz, kW, kVAr, PF
- Inputs and outputs configurable for various customer needs
- Controller redundancy
- RS232/RS485 interface with Modbus support;
   Analog/GSM/ISDN/CDMA modem support;
   SMS messages; ECU Modbus interface
- Event-based history (up to 500 records) with customer-selectable list of stored values; RTC; statistic values
- Integrated PLC programmable functions
- Interface to remote display unit (IG-Display LT GC)
- Dimensions 180 x 120 mm (front panel)
- Sealed to IP65

#### InteliGen<sup>NTC</sup> – All items from InteliGen<sup>NT</sup> plus:

- Selectable measurement ranges for AC voltages and currents – 120/277 V, 0–1/0–5 A
- Secondary isolated RS232/RS485 interface
- USB 2.0 slave interface

## Integrated fixed and configurable protections

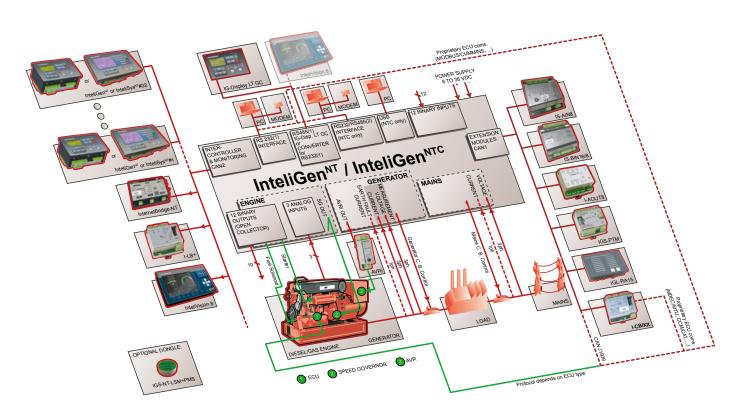
- 3 phase integrated generator protections (U + f)
- ▶ IDMT overcurrent + Shortcurrent protection
- Overload protection
- Reverse power protection
- Earth fault protection
- 3 phase integrated mains protections (U + f)
- Vector shift protection
- All binary/analog inputs free configurable for various protection types: HistRecOnly / Alarm Only / Alarm + History indication / Warning / Off load / Slow stop / BreakerOpen&Cooldown / Shutdown / Shutdown override / Mains protect / Sensor fail
- Phase rotation and phase sequence protection
- Additional 160 programmable protections configurable for any measured value to create customer-specific protections
- Application security

#### **ANSI CODES**

ANSI code	Protection	ANSI code	Protection
59	Overvoltage	32	Overload
27	Undervoltage	51N+64	Earth
47	Voltage asymmetry	32R	Reverse power
81H	Overfrequency	25	Synchronism check
81L	Underfrequency	47	Phase rotation
81R	ROCOF	37	Undercurrent*
78	Vectorshift	55	Power factor*
50+51	Overcurrent	71	Gas (fuel) level
46	Current unbalance		

<sup>\*</sup> can be created using universal protections

#### **Schematic diagram**





## Communication modules and PC tools

- ▶ I-CR CAN repeater module
- ► InternetBridge-NT Internet bridge module with wireless connection
- ▶ I-LB+ Local bridge
- ▶ I-CB ECU communication bridge
- ▶ InteliMonitor PC monitoring tool
- ▶ InteliSupervisor PC tool for Gen-set or machines fleet management
- WinScope Special graphical controllers' monitoring software
- ▶ **GenConfig** PC configuration tool

#### **Upgrade kit**

- ▶ IGS-NT-LSM+PMS dongle:
  - Enables Multiple isolated parallel or multiple parallel with mains
  - Power management operation (with CAN bus)
  - Digital Load Sharing
  - Digital VAr Sharing

## Extension modules and remote displays

- ▶ up to 4x I-AOUT8 Analog output extension module
- ▶ **IGL-RA15** Remote annunciator
- ▶ up to 4× **IGS-PTM** Analog/binary input/output module
- ▶ up to 10× **IS-AIN8** Analog input module
- ▶ up to 10x IS-AINSTC Analogue input module for thermocouples
- ▶ up to 6x **IS-BIN16/8** Binary input/output module
- ▶ IG-Display LT GC Additional remote display
- up to 2x InteliVision 5 Controller 5.7" colour display unit
- ▶ up to 5× InteliVision 8 Controller 8" colour display unit
- ▶ InteliVision 17Touch Site 17" colour display unit

#### Order codes

Controller	Order code
InteliGen <sup>NT</sup>	IG-NT GC
InteliGen <sup>NT</sup> LT	IG-NT LT GC
InteliGen <sup>NTC</sup>	IG-NTC GC
InteliGen <sup>NTC</sup> LT	IG-NTC LT GC

#### **Typical application**

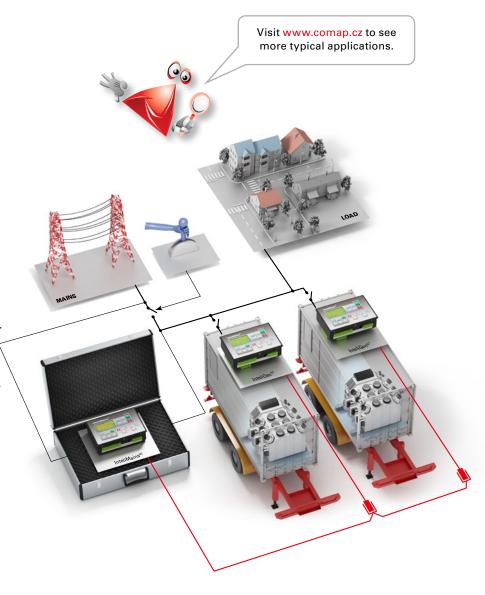
#### **RENTAL SETS**

#### Description:

- Containerized rental gen-sets can be used for maintenance of power lines without interruption of power delivery to end consumer.
- Gen-sets are connected one-by-one to mains at the consumer's end and manually loaded. Power line is then manually disconnected and consumer is powered from generators running in parallel.
- ▶ The group of gen-sets is reverse synchronized to mains after finalization of maintenance on power line. InteliMains<sup>NT</sup> keeps generators and mains in synchronism enabling manual reconnection to power line.
- ► InteliMains<sup>NT</sup> is built in a small shock proof suitcase.
- Interconnection of containers is done by color coded not-interchangeable connectors.
- Each gen-set can be used in Stand-by, Single parallel to mains and Multiple parallel modes according to the position of Mode selector switch.
- Frequency selector enables switching between 50Hz/230V and 60Hz/277V mains.

#### Scope of supply:

- ▶ 2× InteliGen<sup>NT</sup>
- ▶ 2× IGS-NT-LSM+PMS dongle
- 2× IG-AVRi
- 2× IG-AVRi-TRANS/LV
- ▶ 1× InteliMains<sup>NT</sup>





#### **Functions chart**

Controller	InteliGen™	InteliGen <sup>NT</sup> BaseBox	InteliGen <sup>NTC</sup> BaseBox	InteliSys <sup>NTC</sup> BaseBox
Order code	IG-NT	IG-NT-BB	IG-NTC-BB	IS-NTC-BB
Binary Inputs / Outputs	12/12 (108/108) 1)	12/12 (108/108) <sup>1)</sup>	12/12 (108/108) <sup>1)</sup>	16/16 (112/112) <sup>1)</sup>
Analog Inputs/Outputs	3/0 (83/32) 1) (configurable as tristate)	3/0 (83/32) <sup>1)</sup> (configurable as tristate)	3/0 (83/32) <sup>1)</sup> (configurable as tristate)	4/1 (84/33) <sup>1)</sup> (configurable as tristate)
AMF function	•	•	•	•
GCB control with feedback	•	•	•	•
Integrated PLC	Standard	Standard	Standard	Extended
Input configuration	•	•	•	•
Output configuration	•	•	•	•
Voltage measurement Gen / Mains (bus)	3 ph / 3 ph 277V	3 ph / 3 ph 277V	3 ph / 3 ph 120V / 277V	3 ph / 3 ph 120V / 277V
Current measurement	3ph + 1 / 6w IDMT overcurrent 5A	3ph + 1 / 6w IDMT overcurrent 5A	3ph + 1 / 6w IDMT overcurrent 1A / 5A	3ph + 1 / 6w IDMT overcurrent 1A / 5A
kW / kWh / kVA measurement	•/•/•	•/•/•	•/•/•	•/•/•
Communication interfaces	CAN1, CAN2, RS232, RS485, Ethernet <sup>2</sup> , Modbus	CAN1, CAN2, RS232, RS485, Ethernet <sup>2)</sup> , Modbus	CAN1, CAN2, RS232, 2× RS485, USB, Ethernet, Modbus, ModbusTCP, AirGate, Web server	CAN1, CAN2, RS232, 2× RS485, USB, Ethernet, Modbus, ModbusTCP, AirGate, Web server
ECU support	•	•	•	•
Active call / SMS support	•	•	•	•
Forward / Reverse synchronizing / Mains parallel operation	•/•/•	•/•/•	•/•/•	•/•/•
Multiple operation / Power Management System	• 3)	• 3)	• 3)	• 3)
Display	LCD 128×64	External	External	External
History (max records) 4)	500	1000	1000	4000

#### KEY

included

CAN1 for peripheral modules and ECU (J1939) CAN2 intercontroller can; monitoring  $^{1)}$  with IS-AIN8, IS-AIN8TC, IS-BIN16/8, I-OUT8 or IGS-PTM

2) with communication modules

3) with IGS-NT-LSM+PMS dongle

4) depends on number of values in history record

#### **Customer feedback**







"Regarding the parallel application, we only use ComAp controllers for many reasons – the most advanced technology, the fantastic policy of ComAp in providing the software upgrades via Internet without costs, the constant evolution of software and the easy way of use. This special modern way of working (open and wide information) gives ComAp the leadership in their business."

#### João Capelão

owner

Portugal

www.neoenergia.pt



MANUFACTURER:

ComAp, spol. s r.o.



Czech Republic

Phone: + 420 246 012 111 Fax: + 420 266 316 647 E-mail: info@comap.cz Internet: www.comap.cz LOCAL DISTRIBUTOR / PARTNER:

Customer satisfaction is our mission. We continuously develop the best people to succeed in our mission.



# AVM Technical Submittal UCL ION/DRI



Bells Power Solutions Ltd 70 Clifton Street London EC2A 4HB

020 3259 0100 contact@bellspowersolutions.co.uk www.bellspowersolutions.co.uk



#### MECHANICAL DATA CALCULATIONS

#### Isolation of P1500P3 Generator Set - UCL ION/DRI

#### INPUT DATA

				Mass	Co-	ordinates	(mm)
	Compone	ent		(kg)	X	Y	Z
1	P1500P3	3		10024.00	0.00	3000.00	770.00
	TOTAL	MASS	=	10024.00			

#### MOUNTING SELECTION & POSITIONS RELATIVE TO THE ORIGIN

	Mounting Type	Co-ordinates			Load	Defl.
		X(mm)	Y (mm)	Z(mm)	(kg)	(mm)
1	ECS25/1200/B	-639.00	560.00	0.00	1002.4	20.9
	ECS25/1200/B	-639.00	2090.00	0.00	1002.4	20.9
3	ECS25/1200/B	-639.00	3310.00	0.00	1002.4	20.9
4	ECS25/1200/B	-639.00	4220.00	0.00	1002.4	20.9
5	ECS25/1200/B	-639.00	4820.00	0.00	1002.4	20.9
6	ECS25/1200/B	639.00	560.00	0.00	1002.4	20.9
7	ECS25/1200/B	639.00	2090.00	0.00	1002.4	20.9
8	ECS25/1200/B	639.00	3310.00	0.00	1002.4	20.9
9	ECS25/1200/B	639.00	4220.00	0.00	1002.4	20.9
10	ECS25/1200/B	639.00	4820.00	0.00	1002.4	20.9
6 7 8 9	ECS25/1200/B ECS25/1200/B ECS25/1200/B ECS25/1200/B	639.00 639.00 639.00 639.00	560.00 2090.00 3310.00 4220.00	0.00 0.00 0.00 0.00	1002.4 1002.4 1002.4 1002.4	20. 20. 20.

Slowest running speed of machine = 1500.0 r.p.m.

Average deflection =  $20.9 \text{ mm}^{-}$ Vertical Natural Frequency = 206.9 c.p.m. ( 3.45 Hz )

VERTICAL ISOLATION EFFICIENCY = 98.06 %

## **Enclosed Spring Mountings**

Type ES - Enclosed Spring and ECS - Enclosed Captive Spring Mounting



A unique range of mountings designed primarily for building services applications where the control of low frequency vibration and noise emanating from mechanical plant is of paramount importance.

The benefits of a combined rubber and steel housing for the spring have helped establish the ES and ECS mountings as industry standards accepted by specifiers, equipment manufacturers and mechanical services installers alike.

#### **DESIGN FEATURES**

- Nitrile rubber (oil resistant) lower spring housing eliminates the possibility of metallic continuity and ensures excellent acoustic performance. Steel reinforced on ECS range.
- Full enclosed captive assembly protects the spring and controls transient motion.
- All steel components are zinc plated.
- Nominal 15, 20, 25 & 50 mm deflection colour coded helical steel springs to BS1726 Class B, laterally stable with 50% overload capacity.
- Simple single screw height adjustment.
- 6 mm thick ribbed rubber seating pads available for ES25 and ECS ranges.
- Colour coded labels for easy identification.
- Stainless Steel variants available.

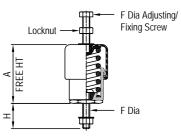
#### **TYPICAL APPLICATIONS**

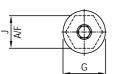
- Axial and Centrifugal Fans.
- Air Handling Units.
- Chillers and Cooling Towers.
- Rotary and Multi Cylinder Compressors.
- Diesel Generating Sets (ECS only).
- Mechanical Test Rigs.
- Isolation of Sensitive Equipment.

PL004/1 - SEPTEMBER 2018 - Rev. F

CHRISTIE & GREY Vibration & Shock Control

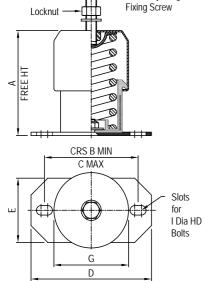
# TYPE ES F Dia Adjusting/ Fixing Screw CRS B MIN C MAX Slots for I Dia HD Bolts TYPE ESB





TYPE ECS

F Dia Adjusting/



#### TYPE ES. ESB. ES25. ECS25 & ECS50 MOUNTINGS

	RATED DEFLECTION DIMENSIONS (mm) WT													
PART No.	COLOUR CODE	LOAD	AT RATED				וואווט	LIVOI	UNS	(111111)				
PAKT NO.	COLOUR CODE	(kg)	LOAD (mm)	Α	В	С	D	Ε	F	G	Н	-1	J	(kg) MAX
ES20/10	PURPLE	10	20											IVIAX
ES20/10 ES20/15	YELLOW	15	20											
ES20/20	GREY	20	20											
ES20/40	GREEN	40	20	63	54	60	76	38	M8	48	-	M6	-	0.25
ES20/70	RED	70	20											
ES15/100	BLUE	100	15											
ESB20/10	PURPLE	10	20											
ESB20/15	YELLOW	15	20											
ESB20/20	GREY	20	20	4.5					MO	48	24		24	0.25
ESB20/40	GREEN	40	20	65	-	-	-	-	M8	4ŏ	26	-	36	0.25
ESB20/70	RED	70	20											
ESB15/100	BLUE	100	15											
ES25/30	YELLOW	30	25											
ES25/60	GREEN	60	30											
ES25/100	BLUE	100	25	88	85	90	110	70	M10	78	-	M8	-	1.0
ES25/160	WHITE	160	25											
ES25/250	RED	250	25											
ECS25/100	WHITE/YELLOW	100	25											
ECS25/200	WHITE/RED	200	25											
ECS25/300	WHITE/PURPLE	300	25											
ECS25/400	WHITE/GREY	400	25											
ECS25/500	WHITE/ORANGE	500	25											
ECS25/600	WHITE/BROWN	600	25	127	130	150	180	95	M16	111	-	M12	-	3.0
ECS25/700	WHITE/BLACK*	700	25											
ECS25/800	WHITE/GOLD	800	25											
ECS25/1000	WHITE/1000	1000	25											
ECS25/1200	WHITE/1200*	1200	25											
ECS25/1400	WHITE/1400*	1400	25											
ECS50/100	BLACK/YELLOW	100	50											
ECS50/200	BLACK/GREEN	200	50											
ECS50/300	BLACK/BLUE	300	50	155	130	150	180	95	M16	111	-	M12	-	2.8
ECS50/400	BLACK/WHITE	400	50											
ECS50/500	BLACK/RED	500	50											

<sup>\*</sup> Internal nested spring

#### **Seating Pads**

Ribbed rubber seating pads can now be fitted as standard, suffix Pt. No. /B e.g. ES25/100/B.

#### Stainless Steel.

This option is available across the entire range for external and other hostile environments. When ordering the Pt. No. should be suffixed with /S for Stainless Steel or if fitted with a seating pad /SB e.g. ECS25/500/S or ECS25/500/SB.

#### ISOLATION EFFICIENCY AT TYPICAL MACHINE SPEEDS

MACHINE SPEEDS	EFFICIENCY %					
(rpm)	15 mm DEFL.	25 mm DEFL.	50 mm DEFL.			
300	DO NOT USE	34.0	75.2			
500	68.7	83.3	92.3			
750	88.1	93.2	96.7			
1000	93.7	96.3	98.2			
1200	95.7	97.4	98.7			
1500	97.3	98.4	99.2			
1750	98.0	98.8	99.4			
2000	98.5	99.1	99.5			

The above figures are theoretical values only based on the vertical natural frequency of the sprung system assuming infinitely stiff structural supports.

The effects of high frequency spring coil resonances on low frequency performance are also ignored.

#### **Spring Deflection**

Spring stiffness is linear over its working range therefore the actual deflection for a given load can be calculated as follows:-

Actual Deflection (mm) =  $\frac{\text{Actual Load (kg)}}{\text{Rated Load (kq)}} \times \text{Rated Deflection (mm)}$ 

For full installation instructions please refer to our data sheet DS026. For more detailed information and technical assistance please contact our Technical Department.

In the interests of continual development, the Company reserves the right to make modifications to these details without notice.



#### **Christie & Grey Limited**

Morley Road, Tonbridge, Kent TN9 1RA, England

Telephone: +44 (0) 1732 371100 • Fax: +44 (0) 1732 359666

E-mail: sales@christiegrey.com • web site: www.christiegrey.com



# TECHNICAL DATA SHEET DS 026

#### NON CONTROLLED UNLESS STATED OTHERWISE

	QCF 56 Issue 4
PAGE	1 of 2
ISSUE	7
DATE	15 May 2019
APPROVED	A.N.M

TITLE.

Instructions for Installation of Spring Isolators Type ES and ECS.

Details of isolators as Leaflet PL004

Each type of isolator is made in a range of sizes which are identified by colour coded labels.

Although these isolators have excellent finishes they are not usually suitable for prolonged use in adverse outdoor locations or corrosive atmospheres without further protection. (Please consult our application engineers about problem installation areas).

The isolators should be installed generally in accordance with the following procedure:

- 1. The structure beneath the machine should be constructed to form a rigid and reasonably level seating for each group of isolators.
- 2. The isolators should be examined to ensure they are of the correct size, and if appropriate, the positions for different sizes should be located in accordance with our recommendations or drawings.
- 3. After the isolators are in position, the machine base should be levelled and supported just clear of the isolator tops using jacks or block, ensuring alignment between isolator and machine fixing holes.
  - At this stage, hold down bolts can be loosely fitted to maintain isolator positions during final lowering of machine base, but it is important these do not strain the isolator in any direction (HD bolts are supplied by others).
- 4. After removal of blocks the machine base can be carefully lowered evenly across supported area transferring full weight to the isolators. Adjusting screws should then be located through machine base into isolator tops, ensuring sufficient length for adjustment.
- 5. Tighten the adjustment screw after initial deflection to raise the upper spring cover until desired height of isolator is achieved or the machine is level. See Figure 1.
- **DO NOT** adjust by more than the original deflection obtained when the load was applied to the mounting.
- **IF NO** adjustment is required, adjusting screw must be wound down sufficiently so that the spring pressure is felt before tightening the locknut.

# TECHNICAL DATA SHEET DS 026

#### NON CONTROLLED UNLESS STATED OTHERWISE

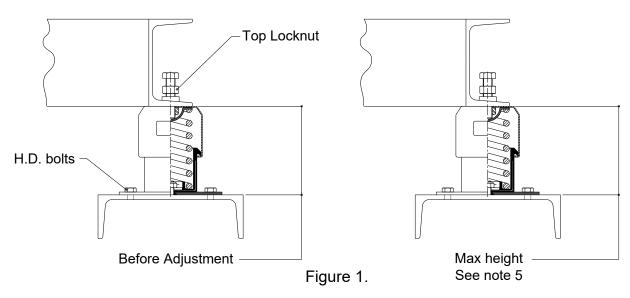
	QCF 56 Issue 4
PAGE	2 of 2
ISSUE	7
DATE	15 May 2019
APPROVED	A.N.M

TITLE.

Instructions for Installation of Spring Isolators Type ES and ECS.

Where upward movement of equipment must be restrained during drawing down etc, the adjusting screw must be used to set the mounting to a maximum height of:

ES 20 range - 60 mm ES 25 range - 85 mm ECS range - 125 mm



- 6. Isolator HD bolts and top locknuts should now be fully tightened.
- 7. Ribbed rubber seating pads should always be used when the mounting is seated on concrete or other rough surfaces.
- 8. Note: Isolators are not designed to accommodate angular misalignment, excessive horizontal or tensile forces and must not be used for tensile or shear loading applications.
- 9. The efficiency of an isolator system can be seriously impaired if the system is connected to rigid pipes, electrical conduits, ducts or shafts. It is essential that such external connections be as flexible as possible, not only to prevent transmission of vibration through the connections and allow the system freedom of movement, but also to avoid possible failure of the connections.

Please contact our Technical Department at the address below if you have any problems relating to installation or selection.



Morley Road, Tonbridge, Kent TN9 1RA, England

Telephone: +44 (0) 1732 371100 E-mail: sales@christiegrey.com web site: www.christiegrey.com





# Acoustic Solution Technical Submittal UCL ION/DRI Q4105 R2



Bells Power Solutions Ltd 70 Clifton Street London EC2A 4HB

020 3259 0100 contact@bellspowersolutions.co.uk www.bellspowersolutions.co.uk





### TECHNICAL SUBMITTAL SHEET TS No: 003 R2

Project: UCL ION/DRI Date: 22<sup>nd</sup> November 2021 Job No: Q4105



Creating the right environment

To: Adrian Wells

Company: M J Lonsdale

Date answer is required:

From: James Murphy

**Technical Enclosures: Acoustic Solution** 

Date answer was received:

SUBJECT:

Please find attached for approval technical information for the Acoustic Solution: -

**Acoustic Equipment Specification** 

Allayway Acoustic Attenuation Datasheets & Performance Calculations

**Exhaust Calculations & Datasheets** 

Fan Datasheet

Fire Drop Curtain Datasheet

**Generator Room GA Layout** 

**COMMENTS**:

