

THROUGH-BODY PORCELAIN TILE TECHNICAL FEATURES - COMPLIANT WITH STANDARDS EN 14411 (ISO 13006) ANNEX G GROUP BIQ



Sizes	120x278 cm 47 /₄"x109 /₂" ■ 6mm	120x120 cm 47 ⁄4"x47 ⁄4" ▇ 9mm	120x120 cm 47 ⁄₄"x47 ⁄₄" ₩ 20mm	80x80 cm 31 ⁄₂"x31 ⁄₂" ₩ 20mm	60x120 cm 235⁄8"x47 ⁄4" ₩ 9mm	60x60 cm 23%"x23%" ₿ 9mm	30x60 cm 11¾"x23‰" ▇ 9mm	
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					Requisites for nominal size N				Prism				
				7 cm ≤ N < 15 cm N ≥ 15 cm		Matte							
		Technical features	Test method	(mm)	(%)	(mm)	rectified 6mm 120x278 cm	Matte rectified 9mm	Grip rectified	Outdoor rectified	Silk rectified		
		Length and width		± 0,9 (*) Non-rect. ± 0,4 (*) Rect.	± 0,6 (*) Non-rect. ± 0,3 (*) Rect.	± 2,0 (*) Non-rect. ± 1,0 (*) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for		
		Thickness		± 0,5 (**)	± 5 (**)	± 0,5 (**)	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for		
		Straightness of sides		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	$\begin{array}{llllllllllllllllllllllllllllllllllll$		Suitable for	Suitable for	Suitable for	Suitable for	Suitable for		
Regularity features		Perpendicularity (Measurement only on short edges when L/I ≥ 3)	ISO 10545-2	± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 2,0 (***) Non-rect. ± 1,5 (***) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for		
		Surface flatness		c.c. ± 0,8 Non-rect. c.c. ± 0,6 Rect.	c.c. ± 0,5 Non-rect. c.c. ± 0,4 Rect.	c.c. ± 2,0 Non-rect. c.c. ± 1,8 Rect.		Suitable for	Suitable for	Suitable for	Suitable for		
				e.c. ± 0,8 Non-rect. e.c. ± 0,6 Rect.	e.c. ± 0,5 Non-rect. e.c. ± 0,4 Rect.	e.c. ± 2,0 Non-rect. e.c. ± 1,8 Rect.	Suitable for						
				w. ± 0,8 Non-rect. w. ± 0,6 Rect.	w. ± 0,5 Non-rect. w. ± 0,4 Rect.	w. ± 2,0 Non-rect. w. ± 1,8 Rect.							
Structural		Water absorption level	ISO 10545-3	E≤ 0,59	% Individual Maximu	≤0.1%	≤0.1%	≤0.1%	≤0.1%	≤0.1%			
features		(in% by mass)	ASTM C373-18	Requirement ANSI	≤0.5%	≤0.5%	≤0.5%	≤0.5%	≤0.5%				
		Breaking strenght	ISO 10545-4	S≥70 S≥13	S≥1000 N	S≥1500 N	S≥1500 N	S≥10000 N	S≥1500 N				
	\frown	Bending resistance	130 10343-4		R ≥40 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²	R ≥45 N/mm²	R ≥40 N/mm²				
Bulk mechanical features		Bending and breaking load resistance ⁽⁴⁾⁽⁵⁾	EN 1339 Annex F	-						≥T11 120×120 90X90 ≥U4 60×120			
		Impact resistance	ISO 10545-5	Declared value			≥0.55	≥0.55	≥0.55	≥0.55	≥0.55		
Surface mechanical		Mohs hardness	EN 101	-			MOHS 6	MOHS 6	MOHS 8	MOHS 8	MOHS 5		
features		Deep abrasion resistance of unglazed tiles	ISO 10545-6	≤ 175 mm³			≤150mm³	≤150mm³	≤150mm³	≤150mm³	≤150mm³		

* Permitted deviation, in % or mm, from the average size of each tile (2 or 4 sides) with respect to the manufacturing size (W).

** Permitted deviation, in % or mm, from the average thickness of each tile with respect to the cited manufacturing thickness (W).

*** Maximum permitted straightness deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

**** Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

**** Maximum permitted centre curvature deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).

e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

w. Maximum permitted bending deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).

(1) Determining the slip resistance of pedestrian surfaces; not applicable to sports flooring or road traffic flooring.

(2) The anti-slip performance is guaranteed at the time of delivering the product.

(3) However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations."
(4) For further details, please refer to the outdoor design general catalogue.

(5) Only for products with 20 mm thickness

The technical features for the 120x278 apply to the following colors: Cotton, Cord, Suede, Fog, Cloud, Graphite / Le catteristiche tecniche per il 120x278 sono valide per i sequenti colori: Cotton, Cord, Suede, Fog, Cloud, Graphite





THROUGH-BODY PORCELAIN TILE TECHNICAL FEATURES - COMPLIANT WITH STANDARDS EN 14411 (ISO 13006) ANNEX G GROUP Bla



Sizes 120x278 cm 47 /4"x109 /2" 120x120 cm 47 /4"x47 /4" 120x120 cm 47 /4"x47 /4" 80x80 cm 31 /2"x31 /2" 60x120 cm 23%"x47 /4" 60x60 cm 23%"x23%" 30x M	30x60 cm 11¾"x23%" ₩ 9mm

				Requisites for nominal size N			Prism					
		Technical Test method		$7 \text{ cm} \le N < 15 \text{ cm}$ $N \ge 15 \text{ cm}$			Matte	Martha				
		features	Test method	(mm)	(%)	(mm)	rectified 6mm 120x278 cm	Matte rectified 9mm	Grip rectified	Outdoor rectified	Silk rectified	
		Coefficient of linear thermal expansion	ISO 10545-8	Declared value			≤7MK ⁻¹					
Thermo- igrometric		Thermal shock resistance	ISO 10545-9	Test passed in accordance with ISO 10545-1			Resistant	Resistant	Resistant	Resistant	Resistant	
features		Moisture expansion (in mm/m)	ISO 10545-10	Declared value			≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	
		Frost resistance	ISO 10545-12	Test passed in accordance with ISO 10545-1			Resistant	Resistant	Resistant	Resistant	Resistant	
Physical		Bond strenght	EN 1348	Declared value			≥1.0 N/mm² (Class C2 - EN 12004)					
properties		Reaction to fire	-	Class A1 or A1 _{fl}			A1 - A1 _{fl}					
		Resistance to household chemicals and swimming pool salts		Minimum B class			A	A	A	A	A	
Chemical features		Resistance to low concentrations of acids and alkalis	ISO 10545-13	Declared class			LA	LA	LA	LA	LA	
leatures		Resistance to high concentrations of acids and alkalis		Declared class			HA	HA	HA	HA	НА	
		Stain resistance	ISO 10545-14	Declared class			5	5	5	5	5	
		Booted ramp test	DIN 51130	Declared cla	SS		R9	R10	R11	R11	N.C.	
		Barefoot Ramp test	DIN 51097	Declared val	ue		А	A+B	A+B+C	A+B+C	А	
			BS 7976	PTV ≥ 36 classifies the surface as "low slip risk"		slip risk"	PTV ≥ 36 Wet on demand	≥36Dry ≥36Wet	≥36Dry ≥36Wet	≥36Dry ≥36Wet	≥ 36 Dry ≤ 24 Wet	
Safety		Pendulum friction Test	AS 4586	Declared Classification of the new pedestrian surface materials according to the Pendulum Test			P3 on demand	Class P3	Class P4	Class P4		
characteristics (1)(2)	(\mathcal{I})		UNE-ENV 12633 UNE 41901:2017 EX				C2 on demand	Class C2	Class C3	Class C3		
)	Coefficient of friction	B.C.R.A. Rep. CEC/81	Min. Dec. 236/89 of μ >0.40 for a sliding leather fl ^{oor} μ >0.40 for a sliding hard rut wet _{fl} oor	element o	on a dry			>0.40Asciutto >0.40Bagnato	>0.40Asciutto >0.40Bagnato	>0.40Asciutto <0.40Bagnato	
		Dynamic coefficent of friction (DCOF)	ANSI A.137.1	ANSI A.137.1-2 Requires a minimum value interior space expected to when wet. (2	of 0.42 fo be walked		> 0.42 Wet					

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