



14 BLACKBURN ROAD

REPLACEMENT CONDITION 1

PLANNING PERMISSION PWX0202103
DATED 08/05/2003

July 2022

1.1 PROPOSED FACING MATERIAL SAMPLES

EXTERNAL WALLS

- FACE BRICK: ALDRIDGE SMOOTH RED
- BRICK CLADDING: ALDRIDGE MULTI RUSTIC
- RENDER: BAUMIT SILIKONTOP



FB: Aldridge Smooth Red



B: Aldridge Multi Rustic



RD: Baumit Render

1.2 MANUFACTURER SPECIFICATION - ALDRIDGE SMOOTH RED



F10 Ibstock Brick Walling

110 CLAY FACING BRICKWORK Bricks: To BS EN 771-1.

Manufacturer and Reference: **Ibstock Brick A0272A**

Product Name: **Aldridge Smooth Red**

Configuration: **Vertically perforated**

Compressive Strength

Mean Value: **55N/mm²**

Category: **Refer to Manufacturer**

- Freeze/Thaw Resistance: **F2**
- Work Sizes (length x width x height): **215x102x65** [mm]
- Tolerance category: **T2**
- Additional requirements:
- Density- Gross Dry: **1Kg/m³**
- Thermal Conductivity: **0W/mk**
- Water vapour permeability: tabulated from BS EN 1745: 5/15µ
- Water absorption: **12%**
- Reaction to Fire: **Euroclass A1**

• Special Shapes

Special shapes: To BS 4729 & as detailed in

Mortar Mix: As defined in PD6697 Table 15 (See 460 below)

(Attention should be given to the exposure ratings of the building in the selection of mortars and joint profile specified).

Special colour reference: as supplied by

Brickwork Bond:

Joints Profile: (See 635 below)

• 380 Engineering bricks for non-facework

Bricks: To BS EN 771-1 as supplied by IBSTOCK BRICK LIMITED

Engineering Bricks to be Class: A or B (please specify) as described in the National Annex.

Mortar: As 460 below.

Mix:

Bond:

Joints Profile: Bucket Handle or Struck.

- Mortar: As section Z21.
- Standard: To BS EN 998-2
- Mix:
- Additional requirements:
- Bond:
- Joints:
- Features:

(Attention should be given to the exposure ratings of the building in the selection of mortars and joint profile specified).

Our Design Advisors can give assistance on the correct mortar specifications for your project, please contact your local Design Advisor on 0844 800 4576.

EXECUTION

Workmanship Generally

401 GOOD SITE PRACTICE GUIDE.

Obtain a copy of the Brick Development Association guide Good Site Practice & Workmanship from the BDA website at <http://www.brick.org.uk/wp-content/uploads/2015/12/Good-Site-practice-Workmanship.pdf>. The guide may also be obtained from Ibstock's Design Advisory Service please call your local Design Advisor to obtain a copy. 0844 800 4576
Please read the document and understand the importance of implementing its guidance as it can save expense and produce better brickwork.

411 GUIDANCE

Obtain, read and understand Ibstock's Technical Information Sheet C12 – Building Blue Facing Bricks before commencing any blue brickwork on site.

420 SITE STORAGE.

Bricks shall be inspected on delivery, carefully unloaded to minimise damage and set directly onto a well-drained, puddle free level area, not in contact with soil.

All products should be immediately protected from rain and snow.

It is important not to overload floor slabs or scaffolding with bricks.

Store units in stable stacks clear of the ground and clearly identified by type, strength, grade, etc.

Protect from adverse weather and keep clean and dry.

460 MORTAR GROUPS

Mix proportions: For a specified group select a mix design from the following:

| Mortar designation | Prescribed mortars (traditional proportion of materials by volume) ^A | | | | Mortar class that may be assumed | Suitable for use in environmental condition |
|--------------------|---|--|------------------------------------|------------------------------------|----------------------------------|---|
| | Cement ^B : lime : sand with or without air entrainment | Cement ^B : sand with or without air entrainment | Masonry cement ^C : sand | Masonry cement ^D : sand | | |
| (i) | 1 : 0 to ¼ : 3 | 1 : 3 | Not suitable | Not suitable | M12 | Severe(S) |
| (ii) | 1 : ½ : 4 to 4½ | 1 : 3 to 4 | 1 : 2½ to 3½ | 1 : 3 | M6 | Severe(S) |
| (iii) | 1 : 1 : 5 to 6 | 1 : 5 to 6 | 1 : 4 to 5 | 1 : 3½ to 4 | M4 | Moderate(M) |
| (iv) | 1 : 2 : 8 to 9 | 1 : 7 to 8 | 1 : 5½ to 6½ | 1 : 4½ | M2 | Passive(P) |

^A When the sand portion is given as, for example, 5 to 6, the lower figure should be used with sands containing a higher proportion of fines, whilst the higher figure should be used with sands containing a lower proportion of fines

^B Cements in accordance with NA.1.3 (except masonry cements), or combinations in accordance with NA.1.4

^C Masonry cement in accordance with NA.1.3 (inorganic filler other than lime)

^D Masonry cement in accordance with NA.1.3 (lime)

Once work has commenced do not change mix proportions unless advised.

500 Laying generally

All bricks/blocks shall be laid on a full bed of mortar and all cross-joints shall be solidly filled with mortar. Do not furrow. Do not tip and tail. Build walls in stretcher half lap bond when not specified otherwise.

Plumb perpend of facework every third or fifth cross joint along a course and even out the joint widths in between.

Bricks supplied should be set out horizontally and vertically to gauge to match appearance of reference panel.

Brickwork built in a day shall not exceed 16 courses in height without prior permission of the contract administrator.

The cavity shall be kept clear of mortar and any other debris.

All damp proof courses shall be sandwiched between beds of mortar.

All facework shall be protected against damage during the course of the work.

In addition to the above, workmanship and site practice shall be in accordance with BS 8000-3 and PD 6697.

Movement joints should be incorporated in accordance with EN 1996, PD 6697 and with the recommendations contained in 'Designing for Movement' published by Ibstock Brick Limited.

1.2 MANUFACTURER SPECIFICATION - ALDRIDGE SMOOTH RED

520 Accuracy

Courses: Level and true to line.
Faces, angles and features : Plumb
Permissible deviations:

| Dimension | Permissible |
|--|-------------|
| Position in plan of any point or specified fair face in relation to the nearest building grid line at the same level | +/-10 |
| Length (unless otherwise defined by adjacent construction): | |
| Straightness in any 5 m length | +/-5 |
| Verticality: | |
| Up to 3 m height | +/-10 |
| Up to 7 m height | +/-14 |
| Overall thickness of walls | +/-10 |
| Level of bed joints: | |
| Up to 5 m for brick masonry | +/-11 |
| Up to 5 m for block masonry | +/-13 |

These measurements should not be regarded as the defining acceptability of appearance.

535 Height of lifts in walling

General: Rack back when raising quoins and other advance work.
Walling using cement gauged or hydraulic lime mortar:

- Lift height: 1.2 m (maximum) above any other part of work at any time.
- Daily lift height: 1.5 m (maximum) for any one leaf.

560 Coursing

Brickwork, to work sizes 215x102x65mm, should be set out horizontally 4 bricks to 900mm (co-ordinating size) in stretcher bond and vertically to gauge 4 courses to 300mm to match the appearance of the reference panel.
Setting out should also ensure satisfactory junctions and joints with adjoining or built in elements and components.

580 Frogged or perforated bricks

Clay Bricks may be perforated, solid or frogged. Frogged bricks must be laid frog up unless stated otherwise by the specifier.
Lay single frogged bricks with frog uppermost; lay double frogged bricks with deeper frog uppermost. In either case completely fill frogs with mortar.
No perforation or frog is to be exposed in work. Solid bricks must be used where necessary.

610 Support of existing work

Joint above inserted lintel or masonry: Fully consolidated with semidry mortar to support existing structure.

620 Block bonding new walls to existing:

Masonry units of markedly different characteristics, e.g. fired clay bricks and concrete blocks, should not be bonded, but should be effectively separated by either a movement joint or a slip plane to avoid problems caused by differential movement.

635 Jointing.

Jointing shall be except all copings and cappings to parapets and free standing walls, also sills and plinth details which must have well-tooled flush or bucket handle jointing to all faces of bricks.

Joints to be tooled to the specified profile whilst the mortar is still green. (When the mortar has been raked out to achieve a recessed joint, the "new" surface of the mortar must be re-tooled to re-seal the surface.) Raked joints should not exceed 3-4mm.

645 Unexposed joints.

As the work proceeds, strike excess mortar off joints that will not be exposed to view in the finished work.

665 Pointing.

Where specified, rake out joints to a depth of 12-15mm as the work proceeds. Subsequently, remove loose debris from the joints using a dry brush, dampen the work, and neatly point to the specified profile in a continuous operation from the top of the wall downwards as the scaffolding is taken down.

671 Fire stopping

Avoidance of fire and smoke penetration to timber frame construction: Tight fit between cavity barriers and masonry. Leave no gaps.

690 Adverse weather.

Do not use frozen materials.
Do not lay bricks/blocks when the air temperature is at or below 3 degC unless mortar has a minimum temperature of 4 degC when laid and walling is protected.
Do not lay mortar on frozen surfaces.
Maintain temperature of the work above freezing until mortar has fully hardened.
Rake out and replace mortar damaged by frost.
When instructed, rebuild damaged work.
Protect newly erected walling against rain and snow by covering when precipitation occurs, and at all times when the work is not proceeding.

ADDITIONAL REQUIREMENTS FOR FACEWORK

710 THE TERM FACEWORK, where used in this specification applies to all brick/block walls finished fair.

720 Advance registration. Obtain materials registered in advance by the Employer from the supplier(s) scheduled in 110 and 380 above. Supersede the Employer's registration and take over responsibility by an order to the supplier covering price, supply and delivery to suit the progress of the work.

730 Samples

Submit samples of bricks as specified in 110 above representing the range of variation in appearance and obtain approval of appearance before placing orders with suppliers.
Pay particular attention to multi coloured bricks to ensure representation of the colour range.

740 Reference panels

A reference panel should be constructed in accordance with British Standard Institute PAS 70.
The contractor must request bricks for the construction of a reference panel to be supplied direct from the manufacturer. All units supplied should be incorporated into the panel to ensure true representation of colour and finish. (Take note of the manufacturers instructions to assist with the construction of a site reference panel). The reference panel to be laid in the same bond, mortar colour and jointing intended for the building and to be accepted by the contract administrator before brickwork on site commences. The reference panel should be positioned in a clean, well-lit area and be available for the duration of the contract. A viewing distance of 3 metres must be allowed. The manufacturer must be given the opportunity to view the reference panel before further work proceeds.

745 Sample panels

Units used for construction of the sample panel should be randomly sampled from the batch delivered in accordance with BS EN 771-1 prior to subsequent handling on site.

Construction of the sample panels should be in accordance with PAS 70 and should be by a) Construct sample panel representing individual consignment in the same way as 740 above. Allow the mortar sufficient time to cure, usually seven days is sufficient.

Or

b) Construct a dry bonded sample panel using no mortar. This method may be used to assess consistency of supply in respect of colour and texture.

750 Colour mixing

Agree with the manufacturer to ensure that the supply of facing units is of a consistent, even colour range, batch to batch and within batches. Check each delivery for consistency of appearance with previous deliveries and with approved samples or reference panels; do not use if variation is excessive and advise the supplier immediately.

The Contractor shall mix from different packs (minimum 3) and deliveries to avoid patches, horizontal banding and racking back marks in the finished work.

760 Appearance

Units should be reasonably free from chips, deep or extensive cracks or lime.

Comparison should be made to the reference panel as outlined below. Cut units with a masonry saw.

Cut edges should not be exposed to view. Cutting glazed units should be avoided where possible and requires special blades.

Set out and lay units to match appearance of relevant approved reference panel(s).

Keep courses evenly spaced using gauge rods. Set out carefully to ensure satisfactory junctions and joints with adjoining or built-in elements and components.

Protect facework against damage and disfigurement during the course of the works, particularly arrises of openings and corners.

800 Tooled bond

Except where a straight vertical joint is specified new and existing facework in the same plane is to be bonded together at every course to give a continuous appearance.

810 Fixing of brick slips

Brick slips made by the manufacturer should be specified as special shapes in the appropriate facing brickwork clause.

Adhesive System:

Substrate:

Pointing system:

-Preparation of slips: Clean and free of loose material.

-Slips: Fully bonded

Movement joints in substrate: Do not bridge.

Pointing: Allow adhesive bedding to set. Finish in same profile as adjoining facework. Suction of slips may require reducing before applying mortar system.

830 Cleanliness

Keep facework clean during construction and thereafter until Practical Completion. Turn back scaffold boards at night and during heavy rain. If, despite precautions, mortar marks are deposited on the face of masonry units, leave to dry then remove with a stiff brush.

Rubbing to remove marks or stains will not be permitted. In the event that cleaning should be required, this shall be done using a proprietary masonry cleaner in accordance with the manufacturers instructions.

The use of jet washing or power washing should be avoided.

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1.2 MANUFACTURER SPECIFICATION - ALDRIDGE RUSTIC



F10 Ibstock Brick Walling

110 CLAY FACING BRICKWORK Bricks: To BS EN 771-1.

Manufacturer and Reference: **Ibstock Brick A0270A**

Product Name: **Aldridge Multi Rustic**

Configuration: **Vertically Perforated**

Compressive Strength

Mean Value: **35N/mm²**

Category: **Refer to Manufacturer**

- Freeze/Thaw Resistance: **F2**
- Work Sizes (length x width x height): **215x102x65** [mm]
- Tolerance category: **T2**
- Additional requirements:
- Density- Gross Dry: **1470Kg/m³**
- Thermal Conductivity: **1.09** W/mk
- Water vapour permeability: tabulated from BS EN 1745: 5/15µ
- Water absorption: **12%**
- Reaction to Fire: **Euroclass A1**

• Special Shapes

Special shapes: To BS 4729 & as detailed in

Mortar Mix: As defined in PD6697 Table 15 (See 460 below)

(Attention should be given to the exposure ratings of the building in the selection of mortars and joint profile specified).

Special colour reference: as supplied by

Brickwork Bond:

Joints Profile: (See 635 below)

• 380 Engineering bricks for non-facework

Bricks: To BS EN 771-1 as supplied by IBSTOCK BRICK LIMITED

Engineering Bricks to be Class: A or B (please specify) as described in the National Annex.

Mortar: As 460 below.

Mix:

Bond:

Joints Profile: Bucket Handle or Struck.

- Mortar: As section Z21.
- Standard: To BS EN 998-2
- Mix:
- Additional requirements:
- Bond:
- Joints:
- Features:

(Attention should be given to the exposure ratings of the building in the selection of mortars and joint profile specified).

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Please read the document and understand the importance of implementing its guidance as it can save expense and produce better brickwork.

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All products should be immediately protected from rain and snow.

It is important not to overload floor slabs or scaffolding with bricks.

Store units in stable stacks clear of the ground and clearly identified by type, strength, grade, etc.

Protect from adverse weather and keep clean and dry.

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Mix proportions: For a specified group select a mix design from the following:

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Plumb perpend of facework every third or fifth cross joint along a course and even out the joint widths in between.

Bricks supplied should be set out horizontally and vertically to gauge to match appearance of reference panel.

Brickwork built in a day shall not exceed 16 courses in height without prior permission of the contract administrator.

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Courses: Level and true to line.
 Faces, angles and features : Plumb
 Permissible deviations:

| Dimension | Permissible |
|--|-------------|
| Position in plan of any point or specified fair face in relation to the nearest building grid line at the same level | +/-10 |
| Length (unless otherwise defined by adjacent construction): | |
| Straightness in any 5 m length | +/-5 |
| Verticality: | |
| Up to 3 m height | +/-10 |
| Up to 7 m height | +/-14 |
| Overall thickness of walls | +/-10 |
| Level of bed joints: | |
| Up to 5 m for brick masonry | +/-11 |
| Up to 5 m for block masonry | +/-13 |

These measurements should not be regarded as the defining acceptability of appearance.

535 Height of lifts in walling

General: Rack back when raising quoins and other advance work.
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Where specified, rake out joints to a depth of 12-15mm as the work proceeds. Subsequently, remove loose debris from the joints using a dry brush, dampen the work, and neatly point to the specified profile in a continuous operation from the top of the wall downwards as the scaffolding is taken down.

671 Fire stopping

Avoidance of fire and smoke penetration to timber frame construction: Tight fit between cavity barriers and masonry. Leave no gaps.

690 Adverse weather.

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 Do not lay bricks/blocks when the air temperature is at or below 3 degC unless mortar has a minimum temperature of 4 degC when laid and walling is protected.
 Do not lay mortar on frozen surfaces.
 Maintain temperature of the work above freezing until mortar has fully hardened.
 Rake out and replace mortar damaged by frost.
 When instructed, rebuild damaged work.
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Units used for construction of the sample panel should be randomly sampled from the batch delivered in accordance with BS EN 771-1 prior to subsequent handling on site.

Construction of the sample panels should be in accordance with PAS 70 and should be by a) Construct sample panel representing individual consignment in the same way as 740 above. Allow the mortar sufficient time to cure, usually seven days is sufficient.

Or

b) Construct a dry bonded sample panel using no mortar. This method may be used to assess consistency of supply in respect of colour and texture.

750 Colour mixing

Agree with the manufacturer to ensure that the supply of facing units is of a consistent, even colour range, batch to batch and within batches. Check each delivery for consistency of appearance with previous deliveries and with approved samples or reference panels; do not use if variation is excessive and advise the supplier immediately.

The Contractor shall mix from different packs (minimum 3) and deliveries to avoid patches, horizontal banding and racking back marks in the finished work.

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Units should be reasonably free from chips, deep or extensive cracks or lime.

Comparison should be made to the reference panel as outlined below. Cut units with a masonry saw.

Cut edges should not be exposed to view. Cutting glazed units should be avoided where possible and requires special blades.

Set out and lay units to match appearance of relevant approved reference panel(s).

Keep courses evenly spaced using gauge rods. Set out carefully to ensure satisfactory junctions and joints with adjoining or built-in elements and components.

Protect facework against damage and disfigurement during the course of the works, particularly arrises of openings and corners.

800 Toothed bond

Except where a straight vertical joint is specified new and existing facework in the same plane is to be bonded together at every course to give a continuous appearance.

810 Fixing of brick slips

Brick slips made by the manufacturer should be specified as special shapes in the appropriate facing brickwork clause.

Adhesive System:

Substrate:

Pointing system:

-Preparation of slips: Clean and free of loose material.

-Slips: Fully bonded

Movement joints in substrate: Do not bridge.

Pointing: Allow adhesive bedding to set. Finish in same profile as adjoining facework. Suction of slips may require reducing before applying mortar system.

830 Cleanliness

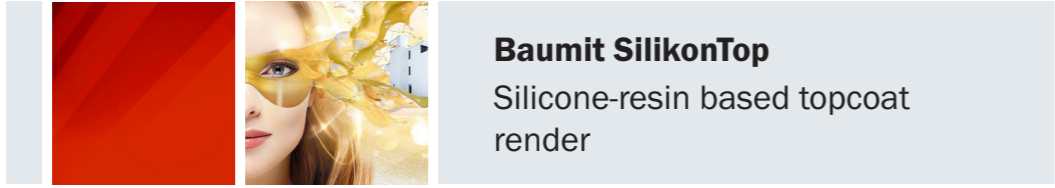
Keep facework clean during construction and thereafter until Practical Completion. Turn back scaffold boards at night and during heavy rain. If, despite precautions, mortar marks are deposited on the face of masonry units, leave to dry then remove with a stiff brush.

Rubbing to remove marks or stains will not be permitted. In the event that cleaning should be required, this shall be done using a proprietary masonry cleaner in accordance with the manufacturers instructions.

The use of jet washing or power washing should be avoided.

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1.2 MANUFACTURER SPECIFICATION - BAUMIT SILIKONTOP



- Premium protection
- Water and dirt repellent
- High coverage

Product Overview Ready to use, wet topcoat render for thin coat application. Silicone based and stain retarding decorative finish with scratched or dragged grain texture for internal and external areas. Suitable for hand or machine application. A system component of the Baumit External Wall Insulation Systems. System tested according to ETAG 004 and EN 15824.

Composition Silicone resin and organic binders, mineral fillers, colour pigments, additives and water.

Properties Mineral based, weather resistant, water vapour permeable, stain resistant, non-flame retarding and easy to use.

Application

- A topcoat render application providing decoration and protection to facades.
- For application over old and new mineral coatings, renovation render basecoats, concrete surfaces and mineral basecoats in the Baumit EWI Systems.

Technical Data

| | |
|----------------------|--|
| Color: | Selected colour shades from Life Colored by Baumit |
| adhesive strenght: | > 0.3 MPa |
| μ-value: | app. 60 - 80 |
| gross density: | app. 1.8 kg/dm ³ |
| thermal coefficient: | 0.7 W/mK |
| sd-value: | 0.08 - 0.12 m m (2mm coating) |
| W-value: | < 0.1 kg/(m ² .h ^{0.5}) |
| colors: | Life - anorganic (2-9) |

| | 1,5K | 2K | 3K |
|-------------|--------------------------------|---------------------------------|---------------------------------|
| grain size | mm | mm | mm |
| consumption | app. 2.5 kg/m ² | app. 2.9 kg/m ² | app. 3.9 kg/m ² |
| yield | app. 10 m ² /bucket | app. 8.6 m ² /bucket | app. 6.4 m ² /bucket |

Storage Store in dry, cool conditions, free from frost in sealed tubs. Shelf life 12 month

Subsurface Substrates must be sound, clean, dry, free from frost, dust efflorescence and not water repellent. Existing mineral based coatings and paints must be sound and well bonded to the substrate (confirm with pull off tests and/or cross cut tests according to Baumit guidelines)

Suitable substrates:

- Basecoats on External Wall Insulation systems.
- Lime, cement renders and concrete.
- Well bonded mineral, silicate and dispersion paints and coatings.
- Organic basecoats (e.g. PowerFlex).
- Gypsum plasterboards (pretreated with 2 coats of Baumit SperrGrund).

Refer to Baumit for advice regarding other substrates and substrate preparation.



Processing Surfaces (excluding Baumit PowerFlex basecoats) must always be prepared with a full and even coat of a suitable Baumit primer before applying Baumit SilikonTop. Allow to dry for 24 hours. Refer to Product Data Sheet.

Mixing: Baumit SilikonTop must be well and slowly mixed with an electric hand mixer before application. It may not be mixed with other paint materials. Where required a minimal amount of water (max. 1%) may be added to improve workability.

Application: The Baumit SilikonTop is applied with a stainless steel trowel or a fine spray machine and trowelled through to the grain thickness to produce a full and even coat. The surface is then textured using a plastic float, moving in tight circular motions. It should be applied systematically and continuously in complete sections.

Notes and General Informations The air, material and background temperature must be above +5° C during application and curing. Protect the facade from direct sunlight, rain and strong winds (i.e. with scaffold nets). High air humidity and low temperatures can prolong drying times considerably. Products from different batches must be mixed together prior to application. Colour tone development can be affected by the background conditions, temperature and air humidity level.

Baumit SilikonTop is equipped with a basic level of protection against algae and fungal growth. This achieves a preventative and inhibiting effect. For projects in critical environments (e.g. areas with above average humidity, rainfall, close proximity to water, plants, shrubbery, trees and woodland) we recommend an increased level of protection. A long term eradication of algae and fungal growth cannot be guaranteed.

The sands used in the Baumit facade renders are natural products. On occasion some of the sand grains may appear slightly darker. This does not in any way constitute a problem with quality of the product, but may represent a faint optical detractor, due to the natural properties of the raw materials.

A Light Reflectance Value lower than 25 must not be used for application on to External Wall Insulation systems. Baumit SilikonTop should be left to dry for at least 14 days (at +20 C° and 60 % rel. humidity) before receiving any further coatings.

Protective measures: Protect eyes and skin, and surrounding areas, especially glass, ceramic, brick, natural stone, varnishes and metals. Wash away any splashes with plenty of water. Do not allow to dry and harden. Clean tools and equipment thoroughly with water immediately after use.

Written and oral application technology recommendations provided by us to assist the seller/processor are based on our experience and reflect the current state of the art in science and practical application know-how. However, it is understood that these recommendations are non-binding. They do not create any legal relationship or any ancillary obligations in connection with the sale contract. They do not release the buyer from its obligation to verify the suitability to our products for the intended purpose or use by itself.



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