

Revision Number: 02		First issue date: 09/11/2020		Revision date: 24/06/2021		Compiled by: D.D.R.		Checked by: D.D.R.		Approved by: L. DE NONI	
Finish Code	FINISH DESCRIPTION			SUPPLIER	Reference Data Sheet	Typical Use					
	SURFACE TREATMENT / COLOUR	COLOUR	SPECIFICATION								
F 01	Raw	-	-	-	-	-					
F 02	PPC Painted	Black RAL9005, 30 gloss	Qualicoat seaside	Anodic pretreatment + coating 60±80 µm		External exposed supports, shims, stiffenings,					
F 03	PPC Painted	White RAL 9010, 30 gloss	Qualicoat class 1	60 µm		Internal aluminum profiles, sheets and trims.					
F 04	PPC Painted	Black RAL9005, 30 gloss	Qualicoat class 2	60 µm		Exposed shims, stiffenings, exposed elements					
F 05	Anodized	Silver	Qualanod class 5	5 µm		Internal extruded aluminum brackets, shims, stiffenings					
F 06	Hot Dip Galvanized		According to EN ISO 1461			Steel brackets, shims, steel structures					
F 07	Electrolytic zinc plated		According to EN ISO 2081			Internal steel shims					
F 08	Pickled and passivated					Stainless steel elements					
F 09	Protective Coating System for atmospheric exposed steel reinforcement		Surface preparation: ISO Sa 2 ½ blast cleaning Primer: epoxy zinc rich primer, dry film thickness 75 µm Intermediate coat: epoxy intermediate coat, dry film thickness 100 µm Finish: polyurethane coating, dry film thickness 50 µm			Exposed steel structures					
F 10	Protective Coating System for not exposed steel reinforcement		Surface preparation: ISO Sa 2 ½ blast cleaning Primer: epoxy zinc rich primer, dry film thickness 75 µm Finish: polyurethane coating, dry film thickness 50 µm			Not exposed steel structures					
F 11	Anodized	Silver	Qualanod class 25	25 µm		External aluminum brackets					
F 12	Brunished					Exposed Screws					
A	PPC Painted	AkzoNobel Interpon D2525 RAL 9022 Pearl Light grey metallic YW275I				Aluminium caps externally					
B	PPC Painted	AkzoNobel Interpon D1036 (30), RAL 9016 code SA816G				Aluminium internally					
C	PPC Painted	AkzoNobel, 2. Interpon D2525 Bleu 2600 Sable - YW361F				Spandrel units clad externally with bespoke profiled aluminium cladding					
D	PPC Painted	AkzoNobel, Interpon D2525, RAL 6003 Olive Green YK303F				Juliet balustrade					
E1	PPC Painted	Adapta Powder Coatings, Maurice Koechlin, DF-7138-XW				Vertically orientated fixed solar shading system, Juliet balustrade: balusters					
E2	PPC Painted	Adapta Powder Coatings, Sea of salt, DT-1569-1				Vertically orientated fixed solar shading system, Juliet balustrade: balusters					
E3	PPC Painted	Adapta Powder Coatings, Alvar nunez, RF-7743-XW				Vertically orientated fixed solar shading system, Juliet balustrade: balusters					
G	Polished aluminium	Polished aluminium				Juliet balustrade: sides					
H	Anodized	Natural anodised aluminium				Exterior Aluminium cladding: Type A (Central returns and flag elevation)					
J	PPC Painted	RAL Colour TBC				Louvre system to substation (including substation doors)					
K	PPC Painted	RAL Colour TBC				BMU					