## **APPENDIX F: ASHP DETAILS**

ELCA World 1.4.5.0 Software version:

1.5.5.0 Jason Burrows 30/09/2020 12:14 Database version: User: Print data: Calculation type: EN 14511 - EN 14825



5.380



Code		EW-HT /0202
Version		
Size		0202
JNIT DESCRIPTION		Water to water heat pumps, heating only, very high temperature water production
Power supply	V/ph/Hz	400/3/50
PERFORMANCE AT DESIGNED CONDITIONS		
RUNNING CONDITIONS		
HEAT EXCHANGER USER SIDE		
Fluid inlet temperature (heating mode)	°C	60.00
Fluid outlet temperature (heating mode)	°C	65.00
Fluid type		WATER
Glycol	%	0
Fouling factor	m²K/kW	0.000
HEAT EXCHANGER SOURCE SIDE		
Fluid inlet temperature (heating mode)	°C	45.00
Fluid outlet temperature (heating mode)	°C	40.00
Fluid		WATER
Glycol	%	0
Fouling factor	m²K/kW	0.000
HEATING (EN14511)		
Total heating capacity	kW	95.60
Compressors power input (heating mode)	kW	16.5
Total power input	kW	17.80

kW/kW

#### SCOP Official (Reg. 813/2013 EU)

#### **MEDIUM TEMPERATURE**

COP

SCOP

Type climate		Average
Temperature application	°C	55
Type flow		Fixed
Type Temperature		Variable
Bivalent temperature	°C	-7.0
PDesign	kW	50.0
Qhe	kWh	29970
SCOP		3.45
Performance ηs	%	130
Seasonal efficiency class		A++

The performance shown are obtained from theoretical calculations and tolerances will apply.



Software version: ELCA World 1.4.5.0

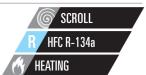
 Database version:
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 Jason Burrows

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 Calculation type:
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#### **EXCHANGERS**

HEAT	<b>EXCHAN</b>	ICED	HOED	CIDE
пгаі	CALIDAI	413FR	USER	SILIE

Typology		PLATE
Quantity	N°	1
Fluid type		WATER
Glycol	%	0
Fouling factor	m²K/kW	0.000
Type of connections		[B1] - Male threaded pipe (EN 10226 - R: external taper thread)
Diameter of connections		2"
Min flow	l/s	1.306
Max flow	l/s	5.528
K pressure drop		234
Water content	I	5.50

L.	HEATING

-		
Fluid inlet temperature (heating mode)	°C	60.00
Fluid outlet temperature (heating mode)	°C	65.00
Water flow	I/s	4.617
Pressure drop at the heat exchanger	kPa	64.7
Available unit head	kPa	0.00

#### **■ HEAT EXCHANGER SOURCE SIDE**

Typology		PLATE
Quantity	N°	1
Fluid		WATER
Glycol	%	0
Fouling factor	m²K/kW	0.000
Type of connections		[B1] - Male threaded pipe (EN 10226 - R: external taper thread)
Diameter of connections		2"
Min flow	l/s	1.222
Max flow	l/s	5.694
K pressure drop		333
Water content	l	4.50

#### 

Fluid inlet temperature (heating mode)	°C	45.00
Fluid outlet temperature (heating mode)	°C	40.00
Water flow	l/s	3.833
Pressure drop at the heat exchanger	kPa	63.4
Available unit head	kPa	0.00

The performance shown are obtained from theoretical calculations and tolerances will apply.



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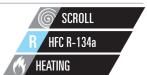
 Database version:
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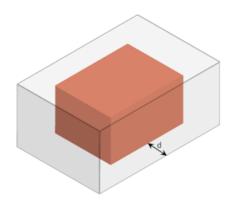


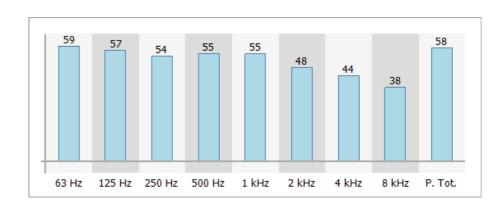


#### **NOISE DATA**

#### **■ SOUND DATA INDOOR HOT**

Frequencies	Hz	63	125	250	500	1000	2000	4000	8000
Sound power (spectrum)	dB	75	73	70	71	71	64	60	54
Sound power level in heating	dB(A)				7	'4			
Sound pressure level (spectrum)	dB	59	57	54	55	55	48	44	38
Sound Pressure	dB(A)				5	58			





#### ■ Note

Distance m 1

Note

Average sound pressure level at 1 m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

Sound power on the basis of measurements taken in compliance with ISO 9614.



Software version: ELCA World 1.4.5.0

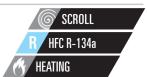
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 User:
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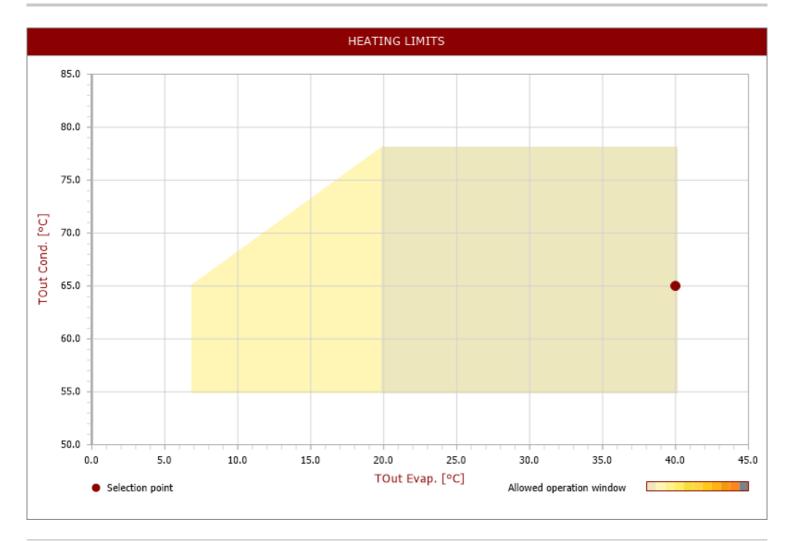
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 Calculation type:
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#### **OPERATING LIMITS**



#### **ELECTRICAL DATA**

Power supply	V/ph/Hz	400/3/50	
F.L.I Max absorbed power	kW	24.20	
F.L.A Max absorbed current	Α	43	
S.A Inrush current	Α	139	



Software version: ELCA World 1.4.5.0

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#### **WEIGHT & DIMENSIONS**

A	mm	1223
В	mm	877
Н	mm	1496
Operating weight	kg	390
R1	mm	600
R2	mm	600
R3	mm	800
R4	mm	600

The performance shown are obtained from theoretical calculations and tolerances will apply.



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 Database version:
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#### TECHNICAL DOCUMENTATION - REGULATION (EU) No 813/2013 - Heat pumps for space heating

EW-HT /0202			
Air-to-water heat pump:	yes / no		no
Water-to-water heat pump:	yes / no		yes
Brine-to-water heat pump:	yes / no		no
Low-temperature heat pump:	yes / no		no
With supplementary heater:	yes / no		no
Mixed unit with heat pump:	yes / no		no
Temperature application (1)	(low 35°C/ medium 55°C)		medium 55°C
Water flow rate	fixed / variable		fixed
Outlet temperature	fixed / variable		variable
Parameters are declared for average/warmer/colder climate conditions (1)	average / warmer / colder		average
Rated heat output at Tdesignh	Prated = Pdesignh	[kW]	50
Seasonal space heating energy efficiency	ης	[%]	130
Seasonal space heating energy efficiency class	-	-	A++
Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temper	ature Tj		
Declared capacity for heating with outdoor temperature Tj = -7 °C	Pdh	[kW]	44.3
Declared capacity for heating with outdoor temperature Tj = +2 °C	Pdh	[kW]	26.9
Declared capacity for heating with outdoor temperature Tj = +7 °C	Pdh	[kW]	23.6
Declared capacity for heating with outdoor temperature Tj = +12 °C	Pdh	[kW]	23.6
Declared capacity for heating with outdoor temperature Tj = Bivalent temperature	Pdh	[kW]	44.3
Declared capacity for heating with outdoor temperature Tj = Operation limit temperature	Pdh	[kW]	44.3
For air-to-water heat pumps: Tj = – 15 °C (if TOL < – 20 °C)	Pdh	[kW]	-
Bivalent temperature	Thiv	[°C]	-7
Degradation coefficient	Cdh	-	0.90
Declared coefficient of performance or primary energy ratio for part load at indoor temperate			0.00
Declared coefficient of performance with outdoor temperature Ti = -7 °C	COPd	-	3.53
Declared coefficient of performance with outdoor temperature Tj = +2 °C	COPd	_	3.67
Declared coefficient of performance with outdoor temperature Ti = +7 °C	COPd	_	3.72
Declared coefficient of performance with outdoor temperature Tj = +12 °C	COPd	-	3.72
Declared coefficient of performance with outdoor temperature Tj = Bivalent temperature	COPd	_	3.53
Declared coefficient of performance with outdoor temperature Tj = Operation limit temperature	COPd	-	3.53
For air-to-water heat pumps: $T_j = -15 ^{\circ}\text{C}$ (if $TOL < -20 ^{\circ}\text{C}$ )	COPd	_	-
For air-to-water HP : Operation limit temperature	TOL	[°C]	
Heating water operating limit temperature	WTOL	[°C]	65
Power consumption in modes other than active mode		[ 0]	
Off mode	POFF	[kW]	0.000
Thermostat-off mode	PTO	[kW]	0.320
Standby mode	PSB	[kW]	0.210
Crankcase heater mode	PCK	[kW]	0.210
Supplementary heater		[1,11]	0.210
Nominal heating capacity	Psup	[kW]	5.77
Other items	. 556	[1,444]	0.11
Capacity control	fixed / variable		variable
Sound power level, indoors	LWA	[dB(A)]	74
Sound power level, indoors	LWA	[dB(A)]	-
Annual electricity consumption for heating	QHE	[kWh]	29970
Outdoor heat exchanger	GITE.	[KAA11]	25510
For air-to-water HP: Rated air flow rate, outdoors	Qairsource	[m³/h]	_
For water-/brine-to-water heat pumps: Rated brine or water flow rate, outdoor heat exchanger	Quarsource  Qwater/brine source	[m³/h]	9
Contact data to the Mitter birth Florida H. Industria A. I.T. Contact data to C. I. A. I. Contact data to C. I. A.		[[[117]]]	<i>3</i>

Contact details: Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A., via Caduti di Cefalonia 1 - 36061 Bassano del Grappa (VI) - Italy

NOTE: Techical data referred to selected unit.



<sup>(1)</sup> The parameters are declared for application at medium temperature, except in the case of low temperature heat pumps. For low temperature heat pumps, the parameters are declared for application at low temperature.

Software version: ELCA World 1.4.5.0

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 1.5.5.0

 User:
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Code		i-FX-Q2-G05 /XL-CA /0602
Version		XL-CA
Size		0602
UNIT DESCRIPTION		INTEGRA unit for 4-pipe systems, air source, VSD screw compressors and EC fans, for outdoor installation
Power supply	V/ph/Hz	400/3/50
PERFORMANCE AT DESIGNED CONDITION	DNS	
■ RUNNING CONDITIONS		
L CHILLED WATER HEAT EX. USER SI	IDE	
Fluid inlet temperature (cooling mode)	°C	12.00
Fluid outlet temperature (cooling mode)	°C	6.00
Fluid type		WATER
Glycol	%	0
Fouling factor	m²K/kW	0.000
WARM WATER HEAT EX. USER SIDE	<b>=</b>	
Fluid inlet temperature (heating mode)	°C	40.00
Fluid outlet temperature (heating mode)	°C	45.00
Fluid		WATER
Glycol	%	0
Fouling factor	m²K/kW	0.000
■ OUTDOOR CONDITION		
Air temperature (cooling mode)	°C	35.0
Air temperature (heating mode)	°C	-4.0
■ COOLING (EN 14511)		
Cooling capacity	kW	507.6
Compressors power input	kW	169.9
Fans power input (cooling mode)	kW	7.20
Total power input	kW	178.1
EER	kW/kW	2.850
ESEER EN 14511 (referiment)	kW/kW	4.830
■ COOLING WITH HEAT RECOVERY (EN	14511 VALUE)	
Cooling capacity	kW	525.9
Recovery heat exchanger capacity	kW	674.7
Total power input	kW	158.3
TER	kW/kW	7.587
► HEATING (EN14511)		
Total heating capacity	kW	338.8
Compressors power input (heating mode)	kW	129
Fan power input (heating mode)	kW	8.40
Total power input	kW	135.0
COP	kW/kW	2.510

The performance shown are obtained from theoretical calculations and tolerances will apply.

Rpt.version: 1.0.3.0

SCOP Official (Reg. 813/2013 EU)



 Software version:
 ELCA World 1.4.5.0

 Database version:
 1.5.5.0

 User:
 James Askey

 Print data:
 13/10/2020 11:41

 Calculation type:
 EN 14511 - EN 14825









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#### LOW TEMPERATURE

Type climate		Average	
Temperature application	°C	35	
Type flow		Variable	
Type Temperature		Variable	
Bivalent temperature	°C	-7.0	
PDesign	kW	376	
Qhe	kWh	182960	
SCOP		4.25	
Performance ηs	%	167	
Seasonal efficiency class		-	

#### SCOP Editable (EN 14825)

#### LOW TEMPERATURE

LOW IEWIFERATURE				
Type climate		Colder	Average	Warmer
Temperature application	°C	0.00	35.00	0.00
Type flow		-	Variable	-
Type Temperature		-	Variable	-
Bivalent temperature	°C	0.0	-7.0	0.0
PDesign	kW	0.00	376	0.00
Qhe	kWh	0	182960	0
SCOP		0.00	4.25	0.00
Performance ηs	%	0	167	0
Seasonal efficiency class		-	-	-

#### ■ Note

Any SCOP values different from what is reported in commercial documentations are due to the different configuration of the unit and/or different calculation parameters input by the user.

#### **PART LOAD DATA**

ы	COOLIN	G PARTIAL	LOADS
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Load	%	100.0	90.0	80.0	70.0	60.0	50.0	40.0	30.0	20.0	10.0
Outdoor air temperature	°C	35.0	35.0	35.0	35.0	35.0	35.0	35.0	35.0	35.0	35.0
Cooling load	kWh	508	457	406	355	305	254	203	152	102	51
Fans power input (cooling mode)	kW	7.20	7.20	7.20	6.96	6.41	6.00	6.00	6.00	2.61	1.45
Total power input	kW	177.9	153.6	129.3	108.2	90.90	74.20	59.50	44.80	30.50	17.00
Temp. evaporator inlet	°C	12.00	11.40	10.80	10.20	9.60	9.00	8.41	7.81	7.41	7.41
Temp. evaporator outlet	°C	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00
Evaporator water flow	l/s	20.26	20.26	20.26	20.26	20.26	20.26	20.26	20.26	20.26	20.26
EER	kW/kW	2.850	2.970	3.140	3.280	3.350	3.420	3.410	3.400	3.330	2.990
HEATING PART LOAD											
Load	0/_	100.0	00.0	80 U	70.0	60.0	50.0	40.0	30.0	20.0	10.0

Load	%	100.0	90.0	80.0	70.0	60.0	50.0	40.0	30.0	20.0	10.0	
Outdoor air temp.	°C	-4.0	-4.0	-4.0	-4.0	-4.0	-4.0	-4.0	-4.0	-4.0	-4.0	
Heating load	kWh	339	305	271	237	203	169	136	102	68	34	
Total power input	kW	134.9	122.0	109.2	96.30	83.40	70.60	57.90	45.30	32.70	20.00	_
Condenser input temperature	°C	40.00	40.50	41.00	41.50	42.00	42.38	42.38	42.38	42.38	42.38	
Condenser output temperature	°C	45.00	45.00	45.00	45.00	45.00	45.00	45.00	45.00	45.00	45.00	_
Condenser fluid flow	l/s	18.28	18.28	18.28	18.28	18.28	18.28	18.28	18.28	18.28	18.28	_
COP	kW/kW	2.510	2.500	2.480	2.460	2.440	2.400	2.340	2.240	2.080	1.690	_

#### **► PART LOAD DATA INTEGRA**

Refrigeration load	%	0.0	10.0	20.0	30.0	40.0	50.0	60.0	70.0	80.0	90.0	100.0
Heating load	%	100.0	90.0	80.0	70.0	60.0	50.0	40.0	30.0	20.0	10.0	0.0
Air temp.	°C	-4.0	-0.1	3.8	7.7	11.6	15.5	19.4	23.3	27.2	31.1	35.0
Cooling capacity	kW	0.000	50.80	101.5	152.3	203.1	253.8	304.6	355.3	406.1	456.9	507.6
Heating capacity	kW	338.8	304.9	271.1	237.2	203.3	169.4	135.5	101.6	67.80	33.90	0.000
Total power input	kW	134.9	105.5	78.70	60.30	58.50	62.20	66.80	78.80	98.50	132.8	177.9
TER	kW/kW	2.510	3.370	4.730	6.460	6.950	6.800	6.590	5.800	4.810	3.700	2.850

The performance shown are obtained from theoretical calculations and tolerances will apply.



Software version: ELCA World 1.4.5.0

Database version: 1.5.5.0 James Askey 13/10/2020 11:41 User Print data: Calculation type: EN 14511 - EN 14825









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#### **EXCHANGERS**

ATFR HFAT FX	LIGED OIDE

Typology		SHELL&TUBE
Quantity	N°	1
Fluid type		WATER
Glycol	%	0
Fouling factor	m²K/kW	0.000
Type of connections		[H] - Grooved coupling with weld end counter-pipe user side
Diameter of connections		8"
Min flow	I/s	16.39
Max flow	l/s	51.94
K pressure drop		3.38
Water content		275

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Rpt.version: 1.0.3.0

Fluid inlet temperature (cooling mode)	°C	12.00	
Fluid outlet temperature (cooling mode)	°C	6.00	
Water flow	l/s	20.26	
Pressure drop at the heat exchanger	kPa	18.0	
Available unit head	kPa	0.00	

#### Ш

COOLING + HEAT RECOVERY							
Water flow	l/s	21.07					
Pressure drop at the heat exchanger	kPa	19.5					

#### **■ WARM WATER HEAT EX. USER SIDE**

Typology		SHELL&TUBE
Quantity	N°	1
Fluid		WATER
Glycol	%	0
Fouling factor	m²K/kW	0.000
Type of connections		[H] - Grooved coupling with weld end counter-pipe user side
Diameter of connections		8"
Min flow	l/s	16.08
Max flow	l/s	52.92
K pressure drop		2.57
Water content	1	296



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<b>■</b> HEATING		
Fluid inlet temperature (heating mode)	°C	40.00
Fluid outlet temperature (heating mode)	°C	45.00
Water flow	l/s	18.28
Pressure drop at the heat exchanger	kPa	11.1
Available unit head	kPa	0.00
FANS		
Fans type		EC FAN
Fans number	N°	12
Fans power input	kW	0.60
F.L.I.	kW	1.780
F.L.A.	Α	3
<b>■</b> COOLING		
Fans number	N°	12
Fans power input	kW	0.60
Air flow	m³/s	46.48
Available static pressure	Pa	0
<b>►</b> HEATING		
Quantity	N°	12
Fans power input	kW	0.70
Air flow	m³/s	49.42
Fan available static pressure	Pa	0
COMPRESSORS		
Compressor type		SCREW
Compressors nr.	N°	2
No. Circuits	N°	2
Refrigerant		R513A
Number of capacity steps	N°	0
Min. capacity step	%	
Regulation		STEPLESS
Oil charge	kg	36.0
Refrigerant charge	kg	307
F.L.I Max absorbed power	kW	2x108
F.L.A Max absorbed current	Α	2x176
L.R.A Locked rotor amperes for single compressor	Α	1x20+1x20

The performance shown are obtained from theoretical calculations and tolerances will apply.



ELCA World 1.4.5.0 Software version:

Database version: 1.5.5.0 James Askey 13/10/2020 11:41 User Print data: EN 14511 - EN 14825 Calculation type:







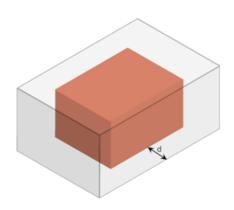


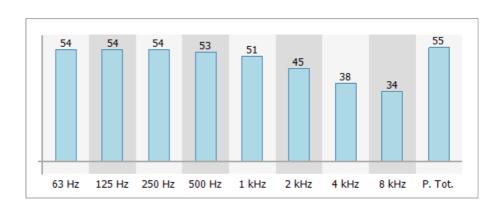
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#### **NOISE DATA**

#### **■ SOUND DATA COLD**

Frequencies	Hz	63	125	250	500	1000	2000	4000	8000
Sound power (spectrum)	dB	87	87	87	86	84	78	71	67
Sound power level in cooling	dB(A)	88							
Sound pressure level (spectrum)	dB	54	54	54	53	51	45	38	34
Sound Pressure	dB(A)				5	55			





#### **■ SOUND DATA OUTDOOR HOT**

Sound power level in heating dB(A) 89

■ Note

Rpt.version: 1.0.3.0

Distance m 10 Note

Average sound pressure level at 10 m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

Sound power on the basis of measurements taken in compliance with ISO 9614.

Software version: ELCA World 1.4.5.0

 Database version:
 1.5.5.0

 User:
 James Askey

 Print data:
 13/10/2020 11:41

 Calculation type:
 EN 14511 - EN 14825









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#### **OPERATING LIMITS**



#### **ELECTRICAL DATA**

Power supply	V/ph/Hz	400/3/50	
F.L.I Max absorbed power	kW	237.0	
F.L.A Max absorbed current	A	387	
S.A Inrush current	A	-	



Software version: ELCA World 1.4.5.0

 Database version:
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 User:
 James Askey

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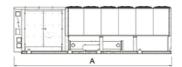


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#### **WEIGHT & DIMENSIONS**

A	mm	8900
В	mm	2260
Н	mm	2530
Operating weight	kg	9530
R1	mm	2000
R2	mm	2000
R3	mm	1500
R4	mm	1500









Software version: ELCA World 1.4.5.0
Database version: 1.5.5.0
User: James Askey
Print data: 13/10/2020 11:41
Calculation type: EN 14511 - EN 14825

#### TECHNICAL DOCUMENTATION - REGULATION (EU) No 813/2013 - Heat pumps for space heating

i-FX-Q2-G05 /XL-CA /0602								
Air-to-water heat pump:	yes / no		yes					
Water-to-water heat pump:	yes / no		no					
Brine-to-water heat pump:	yes / no		no					
Low-temperature heat pump:	yes / no		yes					
With supplementary heater:	yes / no		no					
Mixed unit with heat pump:	yes / no		no					
Temperature application (1)	(low 35°C/ medium 55°C)		low 35°C					
Water flow rate	fixed / variable		variable					
Outlet temperature	fixed / variable		variable					
Parameters are declared for average/warmer/colder climate conditions (1)	average / warmer / colder		average					
Rated heat output at Tdesignh	Prated = Pdesignh	[kW]	376					
Seasonal space heating energy efficiency	ης	[%]	167					
Seasonal space heating energy efficiency class	-	-						
Declared capacity for heating for part load at indoor temperature 20 °C and outdoor tempera	ture Tj							
Declared capacity for heating with outdoor temperature Tj = - 7 °C	Pdh	[kW]	333					
Declared capacity for heating with outdoor temperature Tj = +2 °C	Pdh	[kW]	203					
Declared capacity for heating with outdoor temperature Tj = +7 °C	Pdh	[kW]	136					
Declared capacity for heating with outdoor temperature Tj = +12 °C	Pdh	[kW]	158					
Declared capacity for heating with outdoor temperature Tj = Bivalent temperature	Pdh	[kW]	333					
Declared capacity for heating with outdoor temperature Tj = Operation limit temperature	Pdh	[kW]	316					
For air-to-water heat pumps: Tj = - 15 °C (if TOL < - 20 °C)	Pdh	[kW]	-					
Bivalent temperature	Tbiv	l°C1	-7					
Degradation coefficient	Cdh	-	0.90					
Declared coefficient of performance or primary energy ratio for part load at indoor temperat	ure 20 °C and outdoor temperatur	e Tj						
Declared coefficient of performance with outdoor temperature Tj = -7 °C	COPd	-	2.92					
Declared coefficient of performance with outdoor temperature Tj = +2 °C	COPd	-	4.01					
Declared coefficient of performance with outdoor temperature Tj = +7 °C	COPd	-	5.78					
Declared coefficient of performance with outdoor temperature Tj = +12 °C	COPd	-	6.88					
Declared coefficient of performance with outdoor temperature Tj = Bivalent temperature	COPd	-	2.92					
Declared coefficient of performance with outdoor temperature Tj = Operation limit temperature	COPd	-	2.74					
For air-to-water heat pumps: Tj = -15 °C (if TOL < -20 °C)	COPd	-	-					
For air-to-water HP : Operation limit temperature	TOL	[°C]	-10					
Heating water operating limit temperature	WTOL	[°C]	50					
Power consumption in modes other than active mode								
Off mode	POFF	[kW]	0.000					
Thermostat-off mode	PTO	[kW]	0.400					
Standby mode	PSB	[kW]	0.222					
Crankcase heater mode	PCK	[kW]	0.200					
Supplementary heater								
Nominal heating capacity	Psup	[kW]	60.6					
Other items								
Capacity control	fixed / variable		variable					
Sound power level, indoors	LWA	[dB(A)]	-					
Sound power level, outdoors	LWA	[dB(A)]	89					
Annual electricity consumption for heating	QHE	[kWh]	182960					
Outdoor heat exchanger	•							
For air-to-water HP: Rated air flow rate, outdoors	Qairsource	[m³/h]	177912.04					
For water-/brine-to-water heat pumps: Rated brine or water flow rate, outdoor heat exchanger	Qwater/brine source	[m³/h]	-					

Contact details: Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A., via Caduti di Cefalonia 1 - 36061 Bassano del Grappa (VI) - Italy

NOTE: Techical data referred to selected unit



<sup>(1)</sup> The parameters are declared for application at medium temperature, except in the case of low temperature heat pumps. For low temperature heat pumps, the parameters are declared for application at low temperature.

# Chillers

e-Series Modular Chiller (90-1,080kW) Cooling Only or Heat Pump Making a World of Difference

Chillers





The **e-series chiller** allows for up to six individual units to be connected together to provide a system capacity from 90kW to 1,080kW. Using this modular approach reduces space requirements and simplifies lifting and installation. The e-series chiller is available as a cooling only or heat pump version, suitable for both comfort and process cooling applications.

#### **Key Features**

- Two high efficiency advanced DC inverter-driven scroll compressors are incorporated within each 90kW module and four within the 150/180kW modules. This allows the unit to operate between 8% ~ 100% of capacity, producing exceptional part load efficiencies
- Two-stage cooling circuit both compressors (or pair of compressors) serve separate plate heat exchangers located in the centre of the unit
- Reduced plant space each size module can be positioned in a row of up to six connected units using the same internal header
- Internal header pipe the in-built internal header pipes simplify design, installation and maintenance and also reduces space requirements, making the e-series range modular and suitable for almost any situation
- High performance compact air heat exchanger the use of U-shaped or Y-shaped heat exchangers allows for a greater surface area, maximising efficiency whilst also keeping the units much narrower than conventional chillers. Blue Fin anti-corrosion coating on the heat exchanger is also provided as standard on the 90kW module







# Chillers

e-Series Modular Chiller (90-1,080kW) Cooling Only or Heat Pump

Making a World of Difference

MODEL			EACV-P900YA-N Cooling Only	EACV-P1500YBL-N Cooling Only	EACV-P1800YBL-N Cooling Only
POWER SOURCE			3-phase 4-wire	3-phase 4-wire	3-phase 4-wire
TOWENCOUNCE			380-400-415v, 50/60Hz	380-400-415v, 50/60Hz	380-400-415v, 50/60Hz
COOLING CAPACITY *1		l kW	90.0	150.0	180.0
WATER		kcal/h	77,400	129,000	154,800
**/ (I Li)		BTU/h	307,080	511,800	614,160
	Power Input	kW	27.27	45.1	59.01
	EER (Pump input is not included)	KVV	3.30	3.33	3.05
	IPLV *3		6.34	6.55	6.33
		3.0-	15.5	25.8	8.33
COOLING CAPACITY	Water Flow Rate	m³/h			· · · · · · · · · · · · · · · · · · ·
		kW	90	148.6	177.8
(EN14511)*2		kcal/h BTU/h	77,400	127,779	152,874
WATER			307,080	506,955	606,517
	Power Input	kW	29.2	46.52	61.25
	EER		3.08	3.19	2.90
	Eurovent Efficiency Class		В	A	В
	ESEER *4		4.71	4.74	4.45
	SEER (nsc) (BS EN14825)		4.88 (192%)	4.62 (181%)	4.58 (180%)
	Water Flow Rate	m³/h	15.5	25.8	31.0
	Minimum Water Circuit Volume	L	420	800	800
COOLING CAPACITY		kW	56.73	N/A	N/A
BRINE		kcal/h	48,788	N/A	N/A
(ethylene glycol 35WT%)*5*6		BTU/h	193,563	N/A	N/A
, , 3.,	Power Input	kW	25.98	N/A	N/A
	Current Input 380 - 400 - 415V	A	43.9 - 41.7 - 40.2	N/A	N/A
	EER (Pump input is not included)	^	2.18	N/A	N/A
	( - 1   1   1   1   1   1   1   1   1   1	(4544)		N/A	-
	EER (Includes pump input based on EN14511)		2.10		N/A
	SEPR (ηsc) (BS EN14825)	0.0	6.11 (241%)	N/A	N/A
	Brine (ethylenegylcol 35WT%) Flow Rate		11.5	N/A	N/A
CURRENT INPUT	Cooling Current 380 - 400 - 415V *1	Α	46.0 - 43.7 - 42.2	77 - 73 - 70	77 - 73 - 70
	Maximum Current Input	A	61	111	111
WATER PRESSURE DROP *1	Water	kPa	135	114	164
	Brine (ethylene glycol 35WT%)*5	kPa	106	N/A	N/A
TEMP RANGE	Cooling Water	°C	Outlet water 5 ~ 25	Outlet water 5 ~ 30	Outlet water 5 ~ 30
	Cooling Brine (ethylene glycol 35WT%) <sup>*5</sup> °C		Outlet brine -10 ~ 25	N/A	N/A
	Heating °C		N/A	N/A	N/A
	Outdoor °C		-15 ∼ 43 *6	-15 ∼ 43	-15 ∼ 43
CIRCULATING WATER VOLU		m³/h	15.5	25.8	31
	(measured in anechoic room) at 1m*1	dB(A)	65	66	68
	easured in anechoic room)*1	dB(A)	77	84	86
DIAMETER OF WATER PIPE	· · · · · · · · · · · · · · · · · · ·	mm	100A housing type joint	150A housing joint type	150A housing joint type
(Standard piping)	Outlet	mm	100A housing type joint	150A housing joint type	150A housing joint type
EXTERNAL FINISH	Odilot	1111111	Polyester powder coated steel plate	Polyester powder coated steel plate	Polyester powder coated steel plate
EXTERNAL DIMENSION	Width x Depth x Height		2250 x 900 x 2450	3400 x 1080 x 2350	3400 x 1080 x 2350
WEIGHT		mm	1022		
	Inside Header Piping "-N" Model	kg		1256	1256
DESIGN PRESSURE	R410A	MPa	4.15 1	4.15	4.15
LIEAT EVOLUNIOED	Water	MPa	•	1	1
HEAT EXCHANGER	Water Side			Stainless steel plate and copper brazing	
	Air Side		Plate fin and copper tube	Plate fin and copper tube	Plate fin and copper tube
COMPRESSOR	Туре		Inverter scroll hermetic compressor	Inverter scroll hermetic compressor	Inverter scroll hermetic compressor
	Maker		Mitsubishi Electric Corporation	Mitsubishi Electric Corporation	Mitsubishi Electric Corporation
	Starting Method		Inverter	Inverter	Inverter
	Quantity		2	4	4
	Motor Output	kW	11.7 x 2	11.7 x 4	11.7 x 4
	Case Heater	kW	0.045 x 2	N/A	N/A
	Lubricant		MEL32	MEL32	MEL32
	Starting Current	Α	8.5	19.1	19.1
	Max Running Current	A	61	111	111
FAN	Air Flow Rate	m³/min	77 × 6	265 x 4	265 x 4
	7 III I IOW Flato	L/s	1,283 x 6	4,417 x 4	4,417 x 4
			2,719 x 6		
	Time Overstitus			9,357 x 4	9,357 x 4
	Type, Quantity		Propeller fan x 6	Propeller fan x 4	Propeller fan x 4
	Starting Method	1341	Inverter	Inverter	Inverter
	Motor Output	kW	0.19 x 6	0.94 x 4	0.94 x 4
PROTECTION	High Pressure Protection		High pres. sensor & High pres.	High pres. sensor & High pres.	High pres. sensor & High pres.
			switch at 4.15MPa (601psi)	switch at 4.15MPa (601psi)	switch at 4.15MPa (601psi)
	Inverter Circuit		Over-heat protection,	Over-heat protection,	Over-heat protection,
			Over-current protection	Over-current protection	Over-current protection
	Compressor		Over-heat protection	Over-heat protection	Over-heat protection
REFRIGERANT	Charge (kg) R410A (G	WP 2088)	19 x 2	15 x 4	15 x 4
	CO2 Equivalent (t)	2000)	79.3	125.3	125.3
			LEV		
	Control		LC V	LEV	LEV

<sup>\*1</sup> Under normal cooling conditions at outdoor temp 35°CDB/24°CWB outlet water temp 7°C inlet water temp 12°C. Outlet brine temp -5°C inlet brine temp 0°C. Pump input not included.
\*2 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB outlet water temp 7°C inlet water temp 12°C. Pump input is included based on EN14511.
\*3 IPLV IS is calcuated in accordance with AHRI 550 - 590.
\*4 ESEER is calculated in accordance with EUROVENT conditions.
\*5 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB outlet brine temp -5°C inlet water temp 0°C.
\*6 Only EACV-P900YA-N capable of water flow temps to -10°C.

<sup>\*</sup> Please always make water circulate, or take the circulation water out completely when not in use for long periods.

<sup>\*</sup> The water circuit must be closed circuit.
\* Due to continuous improvement, the above specifications may be subject to change without notice.

# Chillers

e-Series Modular Chiller (90-1,080kW) Cooling Only or Heat Pump

Making a World of Difference

MODEL			EAHV-P900YA-N Heating/Cooling	EAHV-P1500YBL-N Heating/Cooling	EAHV-P1800YBL-N Heating/Cool
POWER SOURCE			3-phase 4-wire	3-phase 4-wire	3-phase 4-wire
OWENGOGNOE			380-400-415v, 50/60Hz	380-400-415v, 50/60Hz	380-400-415v, 50/60Hz
COOLING CAPACITY *1		kW	90.0	150.0	180.0
VATER		kcal/h	77,400	129,000	154,800
		BTU/h	307,080	511,800	614,160
	Power Input	kW	30.6	45.1	59.01
	EER (Pump input is not include	d)	3.30	3.33	3.05
	IPLV *5		6.34	6.55	6.33
	Water Flow Rate m <sup>3</sup> /		15.5	25.8	31
COOLING CAPACITY		kW	90	148.6	177.8
EN14511)*2		kcal/h	77,400	127,779	152,874
VATER		BTU/h	307,080	506,955	606,517
	Power Input	kW	29.2	46.52	61.25
	EER		2.94	3.19	2.90
	Eurovent Efficiency Class		В	A	В
	ESEER *6		4.71	4.74	4.45
	SEER (nsc) (BS EN14825)		4.88 (192%)	4.62 (181%)	4.58 (180%)
	Water Flow Rate	m³/h	15.5	25.8	31.0
	Minimum Water Circuit Volume	L	780	1450	1450
EATING CAPACITY *3		kW	90.0	150	180
		kcal/h	77,400	129,000	154,800
	5	BTU/h	307,080	511,800	614,160
	Power Input *3	kW	25.71	44.59	55.68
	COP	2.0	3.50	3.36	3.23
IEATINIO CADACITI	Water Flow Rate	m³/h	15.5	25.8	31.0
HEATING CAPACITY		kW	90.0	151.42	182.24
EN14511)*4	kcal/h		77,400	130,221	156,726
	5 1 172	BTU/h	307,080	516,645	621,803
	Power Input *3 kW		27.6	46.01	57.92
	COP		3.25	3.29	3.15
	Eurovent Efficiency Class		A+	A	B
	SCOP Low/Medium	2.0	3.66 (143%) / 2.89 (113%)	3.24 (127%) / 2.85 (112%)	3.24 (127%) / 2.85 (112%)
	Water Flow Rate	m³/h	15.5	25.8	31.0
CURRENT INPUT	Cooling Current 380 - 400 - 41		46.0 - 43.7 - 42.3	77 - 73 - 70	77 - 73 - 70
	Heating Current 380 - 400 - 41		43.4 - 41.2 - 39.7	76 - 72 - 69	76 - 72 - 69
	Maximum Current Input	A	61	111	111
	Water	kPa	135	114	164
EMP RANGE	Cooling Water °C		Outlet water 5 ~ 25	Outlet water 5 ~ 30	Outlet water 5 ~ 30
	Heating °C		Outlet water 30 ~ 55	Outlet water 30 ~ 55	Outlet water 30 ~ 55
NDOLII ATINO MATERIVOLI	Outdoor	°C	-15 ~ 43	-15 ~ 43	-15 ~ 43
CIRCULATING WATER VOLU		m³/h	15.5	25.8	31
	(measured in anechoic room) at 1 asured in anechoic room) *1		65 77	66 84	68 86
DIAMETER OF WATER PIPE		dB(A)	100A housing type joint	150A housing joint type	150A housing joint type
Standard piping)	Outlet	mm	100A housing type joint	150A housing joint type	150A housing joint type
EXTERNAL FINISH	Odliet	111111	Polyester powder coated steel plate	Polyester powder coated steel plate	Polyester powder coated steel pla
EXTERNAL DIMENSION	Width y Dooth y Hoight	mm	2250 x 900 x 2450	3400 x 1080 x 2350	3400 x 1080 x 2350
VEIGHT	Width x Depth x Height mr Inside Header Piping "-N" Model kg		1022 1326		1326
DESIGN PRESSURE	R410A		4.15	4.15	4.15
PLOIGIVITILOGOTIL	R410A MPa Water MPa		1	1	1
IEAT EXCHANGER	Water Side	I IVII CL		Stainless steel plate and copper brazing	· · · · · · · · · · · · · · · · · · ·
ID II EXOTIVITALIT	Air Side		Plate fin and copper tube	Plate fin and copper tube	Plate fin and copper tube
OMPRESSOR	Type		Inverter scroll hermetic compressor	Inverter scroll hermetic compressor	Inverter scroll hermetic compresso
	Maker		Mitsubishi Electric Corporation	Mitsubishi Electric Corporation	Mitsubishi Electric Corporation
	Starting Method		Inverter	Inverter	Inverter
	Quantity		2	4	4
	Motor Output	kW	11.7 x 2	11.7 x 4	11.7 x 4
	Case Heater	kW	0.045 x 2	N/A	N/A
	Lubricant	1500	MEL32	MEL32	MEL32
	Starting Current	A	8.5	19.1	19.1
	Max Running Current	A	61	111	111
AN	Air Flow Rate	m³/min		265 x 4	265 x 4
		L/s	1,283 x 6	4,417 x 4	4,417 x 4
	L/S cfm		2,719 x 6	9,357 x 4	9,357 x 4
	Type, Quantity	0	Propeller fan x 6	Propeller fan x 4	Propeller fan x 4
	Starting Method		Inverter	Inverter	Inverter
	Starting Method  Motor Output kW		0.19 x 6	0.94 x 4	0.94 x 4
PROTECTION	High Pressure Protection	IXVV	High pres. sensor & High pres. switch at 4.15MPa (601psi)	High pres. sensor & High pres. switch at 4.15MPa (601psi)	High pres. sensor & High pres switch at 4.15MPa (601psi)
	Inverter Circuit		Over-heat protection, Over-current protection	Over-heat protection, Over-current protection	Over-heat protection, Over-current protection
	Compressor		Over-heat protection	Over-heat protection	Over-heat protection
REFRIGERANT		R410A (GWP 2088)	19 x 2	15 x 4	15 x 4
	CO2 Equivalent (t)		79.3	125.3	125.3
	Control		LEV	LEV	LEV
			,		,

<sup>\*1</sup> Under normal cooling conditions at outdoor temp 35°CDB/24°CWB outlet water temp 7°C inlet water temp 12°C. Pump input not included.
\*2 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB outlet water temp 7°C inlet water temp 12°C. Pump input not included based on EN14511.
\*3 Under normal heating conditions at outdoor temp 7°CDB/6°CWB outlet water temp 45°C inlet 40°C. Pump input not included.
\*4 Under normal heating conditions at outdoor temp 7°CDB/6°CWB outlet water temp 45°C inlet 40°C. Pump input power is included, based on EN14511.
\*5 IPLV IS is calcuated in accordance with AHRI 550 - 590.
\*6 ESEER is calculated in accordance with EUROVENT conditions.

<sup>\*</sup> Please always make water circulate, or take the circulation water out completely when not in use for long periods. 
\* The water circuit must be closed circuit.

<sup>\*</sup> Due to continuous improvement, the above specifications may be subject to change without notice.

# Chillers

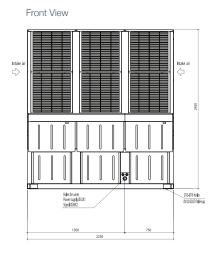
e-Series Modular Chiller (90-1,080kW) Cooling Only or Heat Pump

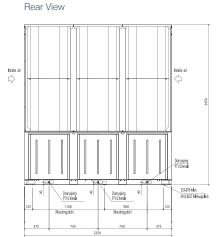
Making a World of Difference

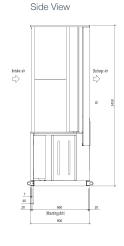
SYSTEM CONFIGURATIONS							
MAXIMUM CAPACITY	90kW	150kW	180kW	270kW	300kW	360kW	450kW
COOLING ONLY	EACV-P900YA-N	EACV-P1500YBL-N	EACV-P900YA-N x2	EACV-P900YA-N x3	EACV-P1500YBL-N x2	EACV-P900YA-N x4	EACV-P900YA-N x5
			EACV-P1800YBL-N			EACV-P1800YBL-N x2	EACV-P1500YBL-N x3
HEATING / COOLING	EAHV-P900YA-N	EAHV-P1500YBL-N	EAHV-P900YA-N x2	EAHV-P900YA-N x3	EAHV-P1500YBL-N x2	EAHV-P900YA-N x4	EAHV-P900YA-N x5
			EAHV-P1800YBL-N			EAHV-P1800YBL-N x2	EAHV-P1500YBL-N x3

MAXIMUM CAPACITY	540kW	600kW	720kW	750kW	900kW	1,080kW
COOLING ONLY	EACV-P900YA-N x6	EACV-P1500YBL-N x4	EACV-P1800YBL-N x4	EACV-P1500YBL-N x5	EACV-P1500YBL-N x6	EACV-P1800YBL-N x6
	EACV-P1800YBL-N x3				EACV-P1800YBL-N x5	
HEATING / COOLING	EAHV-P900YA-N x6	EAHV-P1500YBL-N x4	EAHV-P1800YBL-N x4	EAHV-P1500YBL-N x5	EAHV-P1500YBL-N x6	EAHV-P1800YBL-N x6
	EAHV-P1800YBL-N x3				EAHV-P1800YBL-N x5	

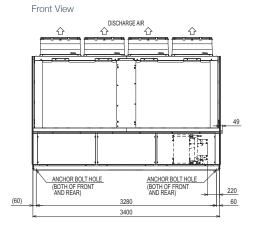
#### EA(C)(H)V-P900YA-N DIMENSIONS

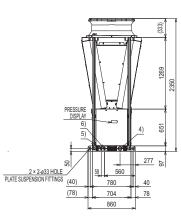




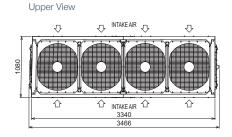


#### EA(C)(H)V-P1500/1800YBL-N DIMENSIONS





Side View





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Note: The fuse rating is for guidance only. Please refer to the relevant databook for detailed specification. It is the responsibility of a qualified electrician/electrical engineer to select the correct cable size and fuse rating based on current regulation and site specific conditions. Missibility Electricis are conditioning equipment and heat pump systems contain a fluorinated greenhouse gas, RHO (GWP-2088), RBQ (GWP-875), RHO7C (GWP-1774) or R134a (GWP-1303). These GWP values are based on Plegulation (EU) No 517/2014 from IPCC 4th edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition. In case of Regulation (EU) No 528/2014 from IPCC ath edition (EU) No 528/2014 from IPCC ath editio













Mitsubishi Electric UK's commitment to the environment









