

	Revision Number: 00	First issue date: 09/11/2020	Revision date: -	Compiled by: D.D.R.	Checked by: D.D.R.	Approved by: L. DE NONI	
Finish Code	FINISH DESCRIPTION				SUPPLIER	Reference Data Sheet	Typical Use
	SURFACE TREATMENT / COLOUR	COLOUR	SPECIFICATION				
F 01	Raw	-	-	-	-	-	
F 02	PPC Painted	Black RAL9005, 30 gloss	Qualicoat seaside	Anodic pretreatment + coating 60+80 µm			External exposed supports, shims, stiffenings,
F 03	PPC Painted	White RAL 9010, 30 gloss	Qualicoat class 1	60 µm			Internal aluminum profiles, sheets and trims.
F 04	PPC Painted	Black RAL9005, 30 gloss	Qualicoat class 2	60 µm			Exposed shims, stiffenings, exposed elements
F 05	Anodized	Silver	Qualanod class 5	5 µm			Internal extruded aluminum brackets, shims, stiffenings
F 06	Hot Dip Galvanized		According to EN ISO 1461				Steel brackets, shims, steel structures
F 07	Electrolytic zinc plated		According to EN ISO 2081				Internal steel shims
F 08	Pickled and passivated						Stainless steel elements
F 09	Protective Coating System for atmospheric exposed steel reinforcement		Surface preparation: ISO Sa 2 ½ blast cleaning Primer: epoxy zinc rich primer, dry film thickness 75 µm Intermediate coat: epoxy intermediate coat, dry film thickness 100 µm Finish: polyurethane coating, dry film thickness 50 µm				Exposed steel structures
F 10	Protective Coating System for not exposed steel reinforcement		Surface preparation: ISO Sa 2 ½ blast cleaning Primer: epoxy zinc rich primer, dry film thickness 75 µm Finish: polyurethane coating, dry film thickness 50 µm				Not exposed steel structures
F 11	Anodized	Silver	Qualanod class 25	25 µm			External aluminum brackets
A	PPC Painted	Syntha pulvin, metallics range, XDN1000.90, SB M RAL9023 S1					Aluminium caps externally
B	PPC Painted	RAL Colour TBC					Aluminium internally
C	PPC Painted	AkzoNobel, Interpon D2525, Noir 2100 Sable, Metallic Fine Texture YW359F					Spandrel units clad externally with bespoke profiled aluminium cladding
D	PPC Painted	AkzoNobel, Interpon D2525, RAL 7024 HR, Smooth Matt HR YL209I					Juliet balustrade
E1	PPC Painted	Adapta Powder Coatings, Maurice Koechlin, DF-7138-XW					Vertically orientated fixed solar shading system, Juliet balustrade: balusters
E2	PPC Painted	Adapta Powder Coatings, Sea of salt, DT-1569-1					Vertically orientated fixed solar shading system, Juliet balustrade: balusters
E3	PPC Painted	Adapta Powder Coatings, Alvar nunez, RF-7743-XW					Vertically orientated fixed solar shading system, Juliet balustrade: balusters
F	PPC Painted	RAL Colour TBC					Juliet balustrade: elephant grill
G	Polished aluminium	Polished aluminium					Juliet balustrade: sides
H	Anodized	Natural anodised aluminium					Exterior Aluminium cladding: Type A (Central returns and flag elevation)
J	PPC Painted	RAL Colour TBC					Louvre system to substation (including substation doors)
K	PPC Painted	RAL Colour TBC					BMU