

Ideal for projects where planning or design requires the installation of sympathetic materials, our 58BW ST Steel Replacement Window System provides the look of steel with the benefits of aluminium. Designed to replace and complement existing steel windows, the range has been specifically developed for use on listed buildings, warehouses and similar buildings, where steel windows have always traditionally been fitted.

Available in a wide range of styles including Top Hung, Side Hung, Fixed Light and French Casement, the system cleverly replicates the narrow sight lines associated with steel windows whilst providing superior performance and security. The system also includes hardware that is sympathetic to traditional steel window designs.

The range is available in a wide range of standard and RAL colours. Anodised finishes are also available, with marine grade guarantees on request.



DESIGN FEATURES

- Slim sightlines to match existing steel windows
- Internally and externally beaded for ease of site glazing on high-rise applications
- Unique polyamide thermal break design to improve performance
- Integrated deep head profiles for ease of trickle ventilation
- Accommodates standard hardware including friction stays and shoot bolt locking
- Certified under the Secured By Design scheme
- Ideal for Heritage, Listed Buildings and steel window replacements

OPTIONS

- Accommodates up to 35mm glazing units for thermal and acoustic performance
- Casement clips available for easy fit and removal of dummy vents
- Dedicated fixing straps for ease of installation
- Four different sash profiles to acheive design and planning permission requirements
- Available in single or dual colour polyester powder coating, texture and anodised finishes

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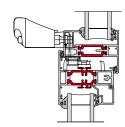
SPECIFICATIONS

PERFORMANCE AND ACCREDITATIONS	
U-Value (Double Glazing) (Ug: 1.0 W/m²K)	1.4 W/m²K
U-Value (Triple Glazing) (Ug: 0.7 W/m²K)	1.2 W/m²K
Window Energy Rating (WER)	A - B
BRE Green Guide Rating	A rated
Air Permeability	Class 4 (600 Pa)
Water Tightness	Class 9a (600 Pa)
Wind Resistance	Class E2400 (2400 Pa)
Acoustic Performance	Rw (C;Ctr) 43 (-2;-5) dB
Security	PAS 24 & SBD
3rd Party Certification Q-Mark	✓
SYSTEM	
Depth	58mm & 70mm
CONFIGURATIONS	
Opening	Open-Out
Top Hung	~
Side Hung	✓
Bottom Hung	<u> </u>
Fixed Light	/
Multi-Light	
SIZE AND WEIGHT LIMITS	·
Top Hung	
Max Size (mm)	1400w x 1200h
Min. Size (mm)	350w x 250h
Max Weight	35kg
Side Hung	0
Max Size (mm)	700w x 1400h
Min. Size (mm)	300w x 350h
Max Weight	26kg
Bottom Hung	
Max Size (mm)	-
Min. Size (mm)	-
Max Weight	50kg (2 hinges)
Fixed Light	
Max Size (mm)	-
Min. Size (mm)	-
Max Weight	250kg
GLAZING	
Glazing Options	Internal & external
Glazing Thickness	25mm-35mm
SYSTEM FEATURES	
Single Colour	✓
Dual Colour	✓
Textured Finish	<u> </u>
Anodised Finish	
Multi-Point Locking	· · · · · · · · · · · · · · · · · · ·
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Sightline (Frame To Vent)	66mm
Sightline (Vent To Mullion)	79mm
Sightline (Fixed Light)	43mm

CAD CROSS SECTIONS AND THERMAL PROFILE

Additional details are available on request.

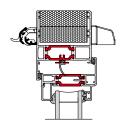
58BW ST Flat



58BW ST Jamb



58BW S



58BW ST Thermal Profile

