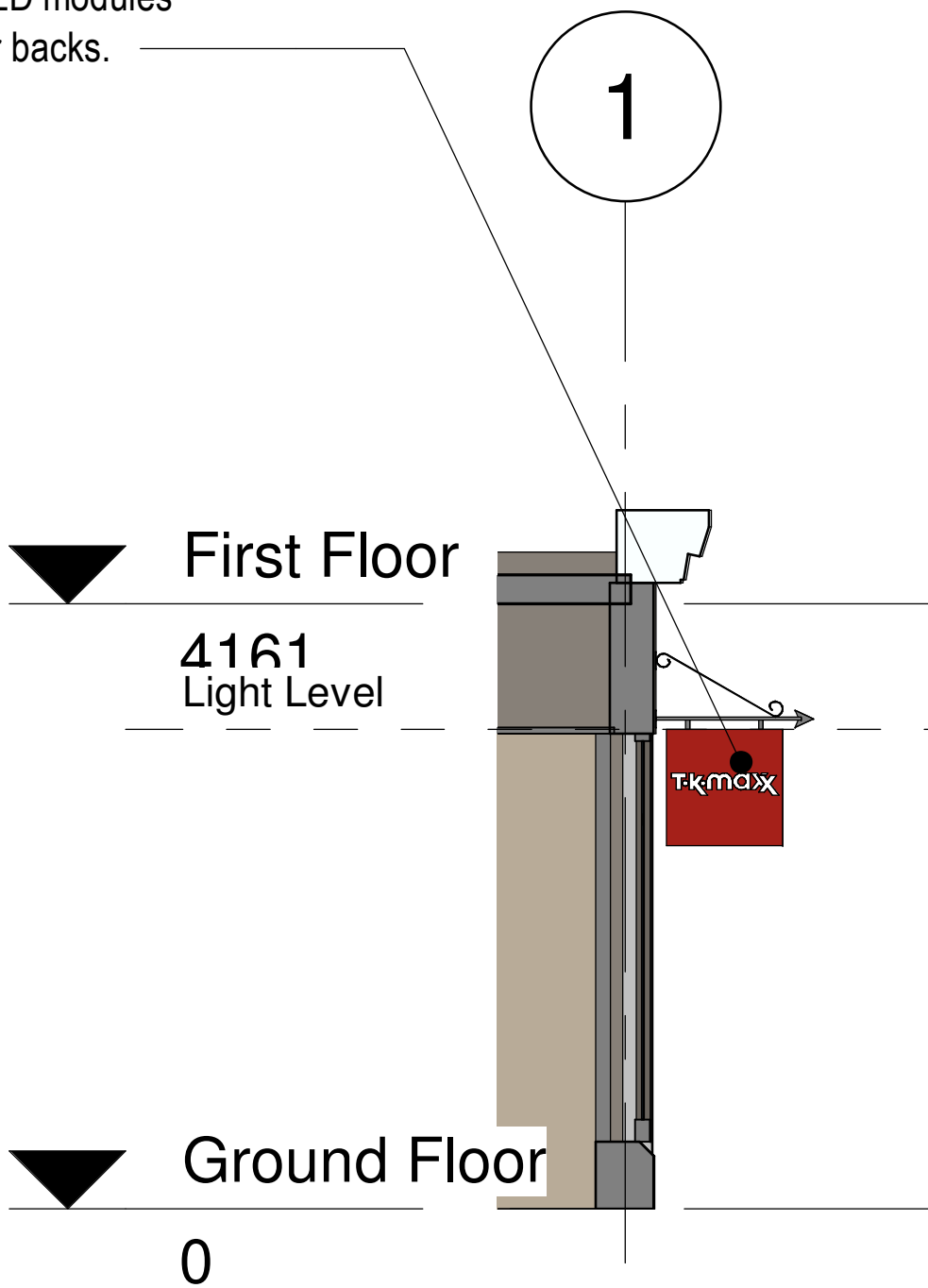TK Maxx internally illuminated double sided Heritage Bus Stop sign. RAL 3001 powder coated aluminium frame. Fret cut logo backed up with Opal 050 white acrylic, pushed through 10mm. Internally illuminated using GE Tetra miniMax Generation 2 white LED modules bonded to the face of the letter backs.