


General Notes

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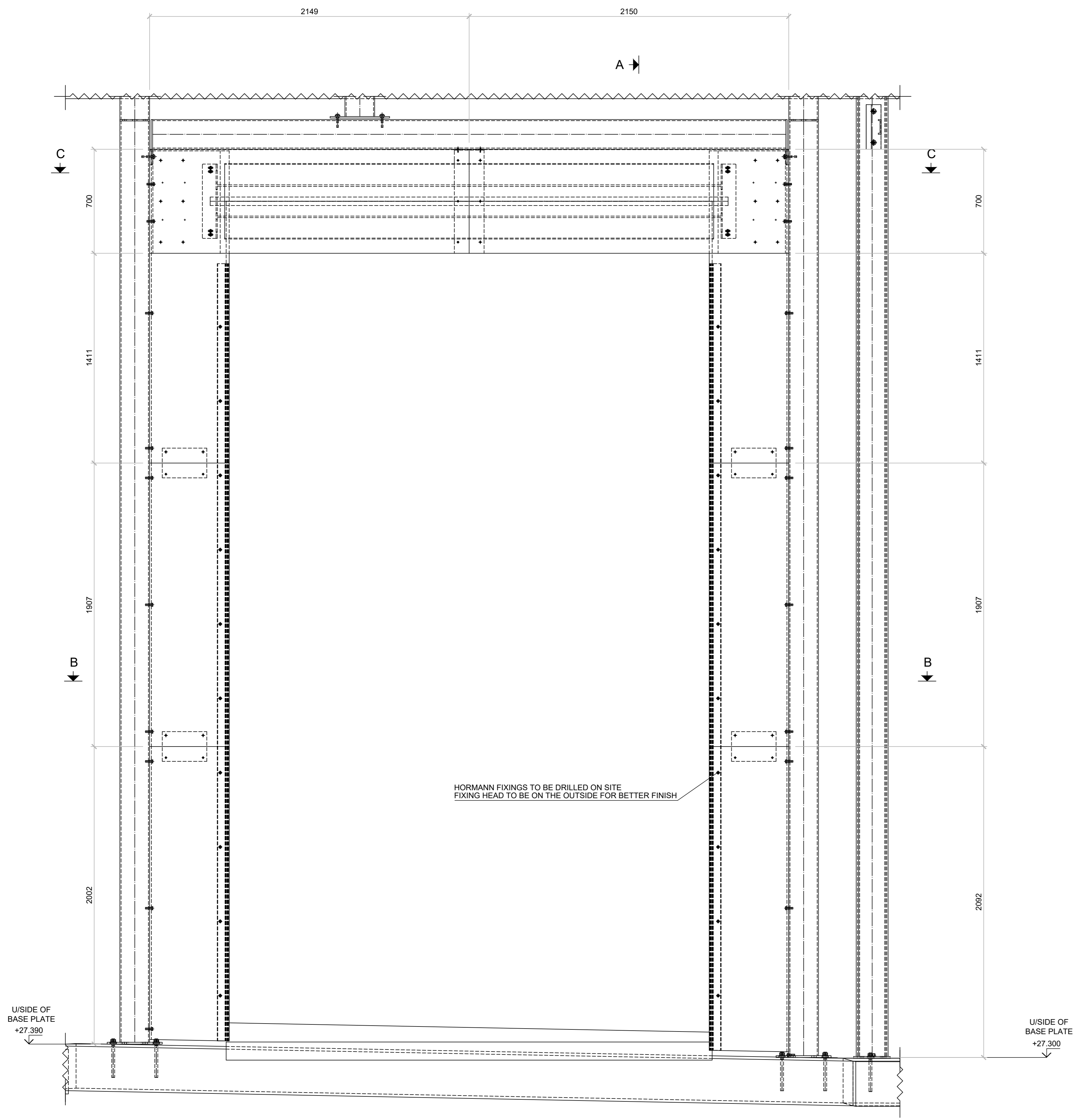
- This drawing must not be scaled.
- All components to be hard stamped or permanently marked on non-visible faces with Job Nr. & Mark Nr.
- This drawing has been produced in accordance with a site survey. Any variations/additions etc to the surveyed area must be notified in writing to Structural Stairways Ltd. Failure to do so may result in cost and program implications.
- This drawing has been produced in accordance with our interpretation of the Architects/Engineers drawings and requirements.
- All MS material to be S275JR / S235 / S355J2 steel (U.N.O). All ST/ST to be 304 / 316 (U.N.O). See materials below for specific grades.
- All welds continuous 4mm (throat) fillet WP004 U.N.O.
- Fabrication tolerance to be + or - 3mm or within 2% of the given dimension, whichever is the lesser. (U.N.O). Filing tolerance to be + or - 6mm.
- 1st angle projection 
- This drawing is in accordance with the Execution Class specified below.

EXC CLASS	APPLICABLE
NON CPR ITEM	
EXC1	
EXC2	✓
EXC3	

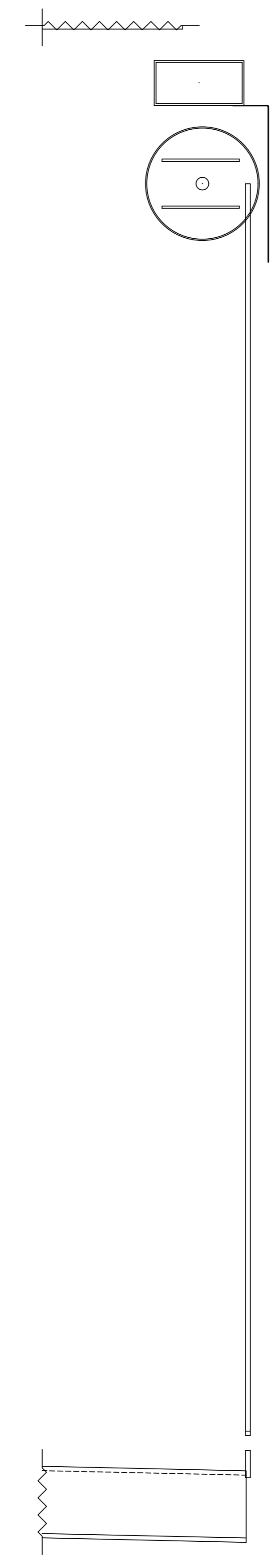
MATERIALS
HORMANN ROLLER SHUTTER DOORS
10 / 12mm THICK FOLDED ANGLES - GRADE S275JR

FINISH
STEELWORK TO BE RAL 1035
FINISH SPEC TBC

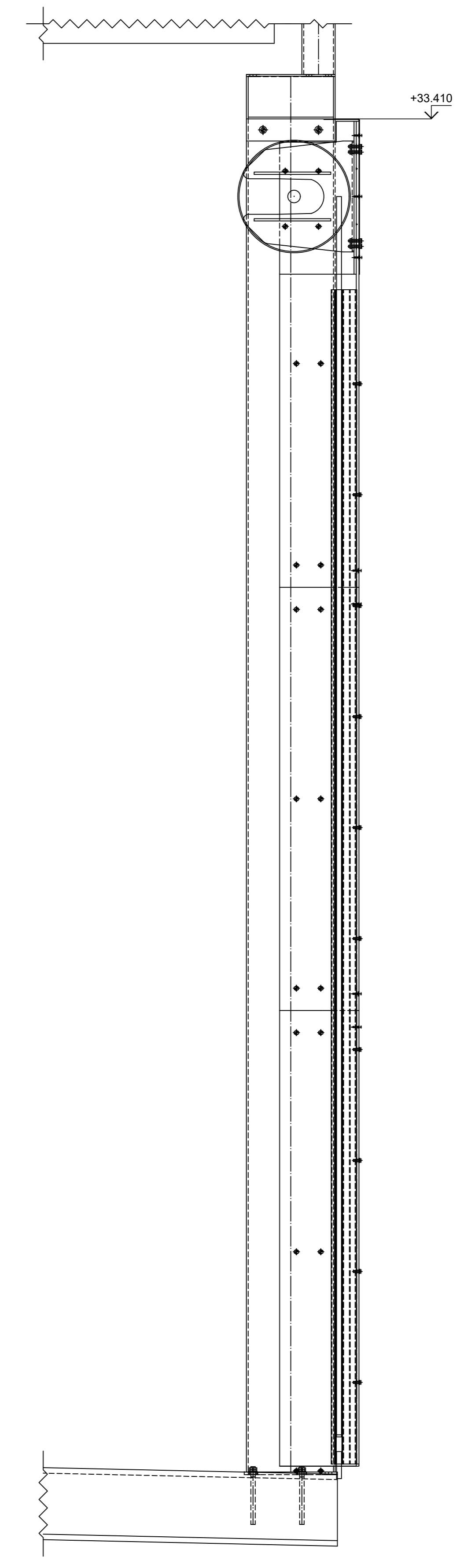
DESIGN LOADINGS
1.1kPa WIND PRESSURE
HORMANN DOOR WEIGHTS & LIVE LOADS PROVIDED BY EMAIL



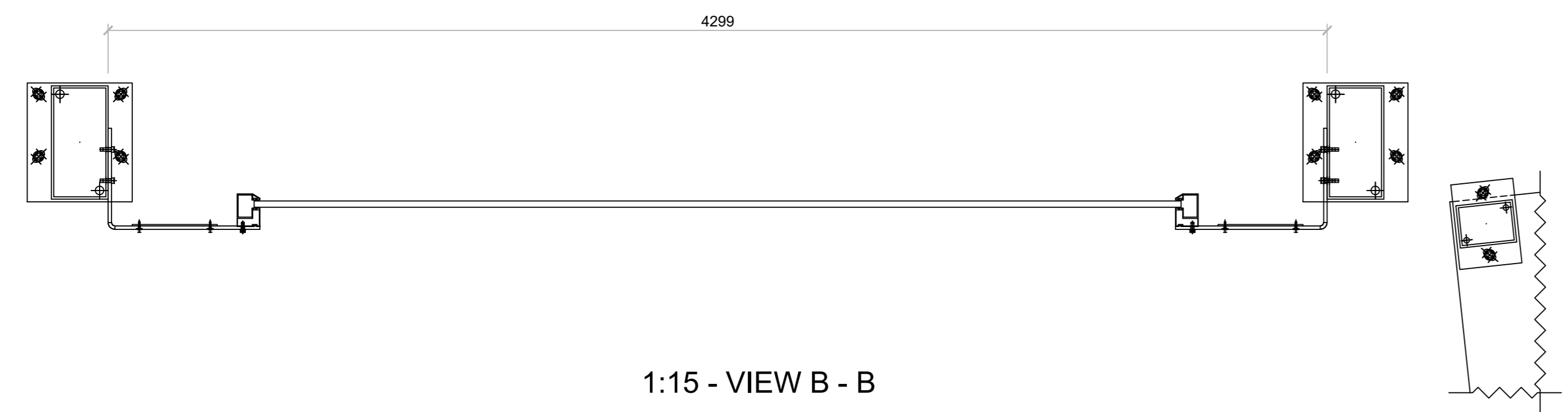
1:15 - ELEVATION ON ROLLER SHUTTER DOOR BETWEEN GL 19 & 20



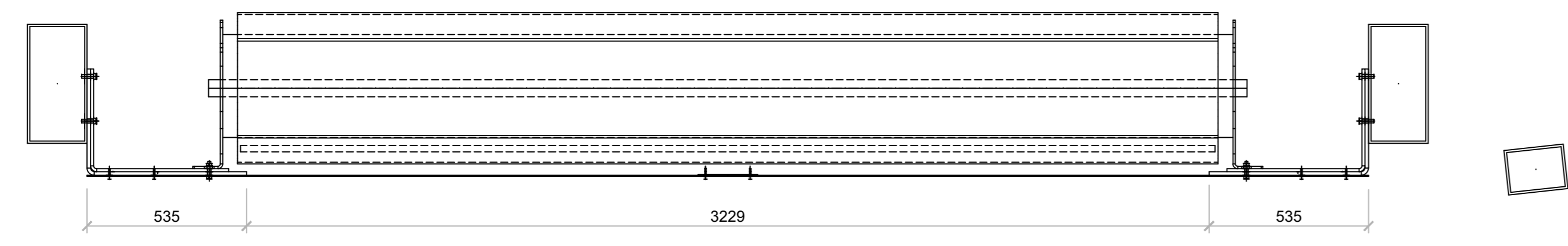
1:15 - SECTION ON DOOR BETWEEN GL 19 & 20



1:15 - VIEW A - A



1:15 - VIEW B - B



1:15 - VIEW C - C

Index	Date	Description	Author
01	18/01/2020	Revised to Suit HORMANN Recommendations	JD

DRAWING STATUS	
FOR APPROVAL	CONSTRUCTION

StructuralStairways
ARCHITECTURAL METALWORK
STRUCTURAL STEELWORK, THE FIXING OF STEEL TO CONCRETE,
BRICKLAY, WELDING, PAINTING, Scaffolding
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CLIENT	BAM CONSTRUCTION		
PROJECT	T-ZONE, KINGS CROSS		
DRAWING TITLE	ROLLER SHUTTER DOOR ARRANGEMENT BETWEEN GRIDLINES 19 & 20		
DRAWN BY	CHECKED BY	DATE	SCALE
JD		29/11/2019	As Noted
PROJECT No.	DRAWING No.	REV	
1820-1	[G]-24	01	
CLIENT DRAWING No. REF			
KXC-T2-001-Y-SSL-28-713			