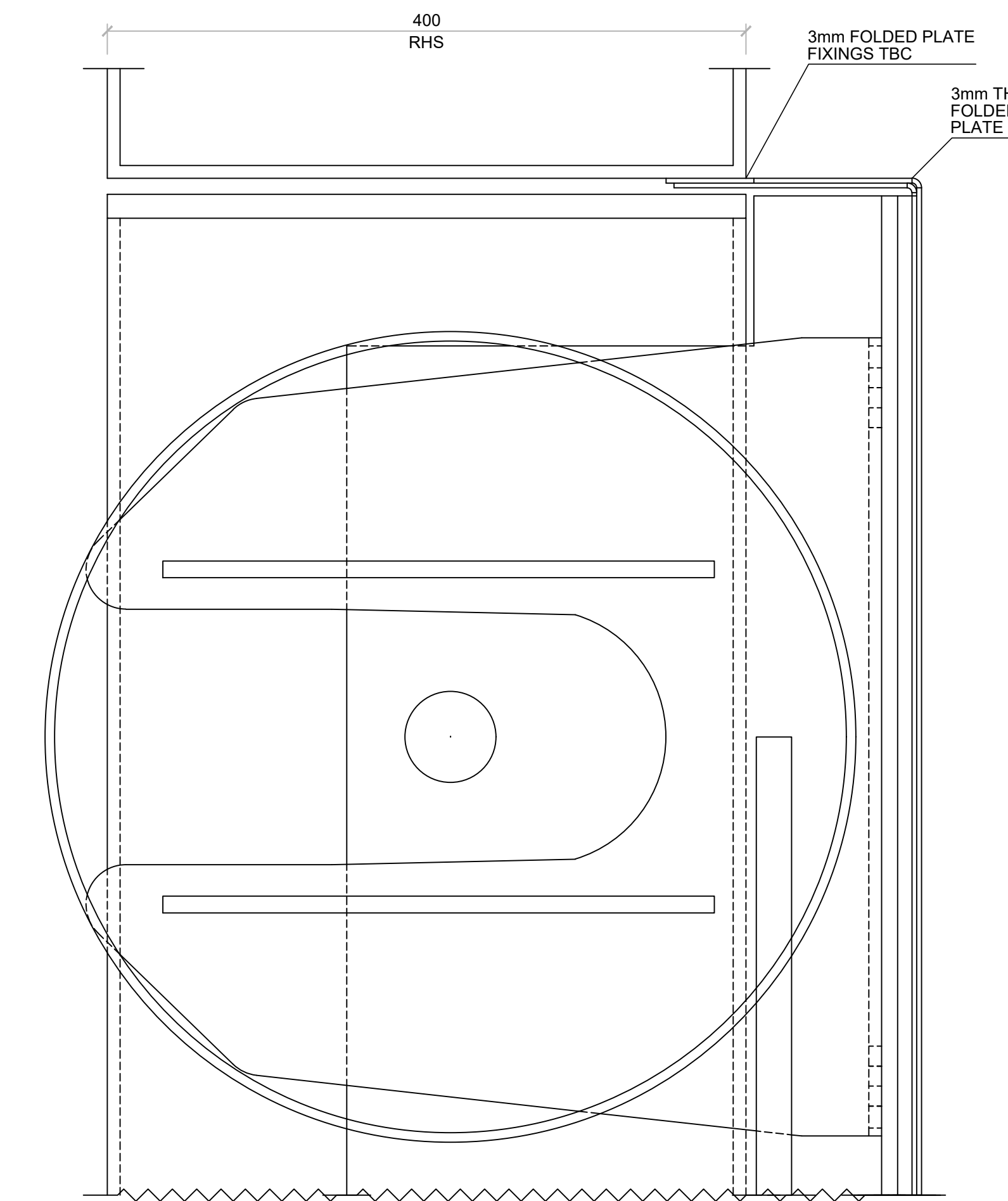
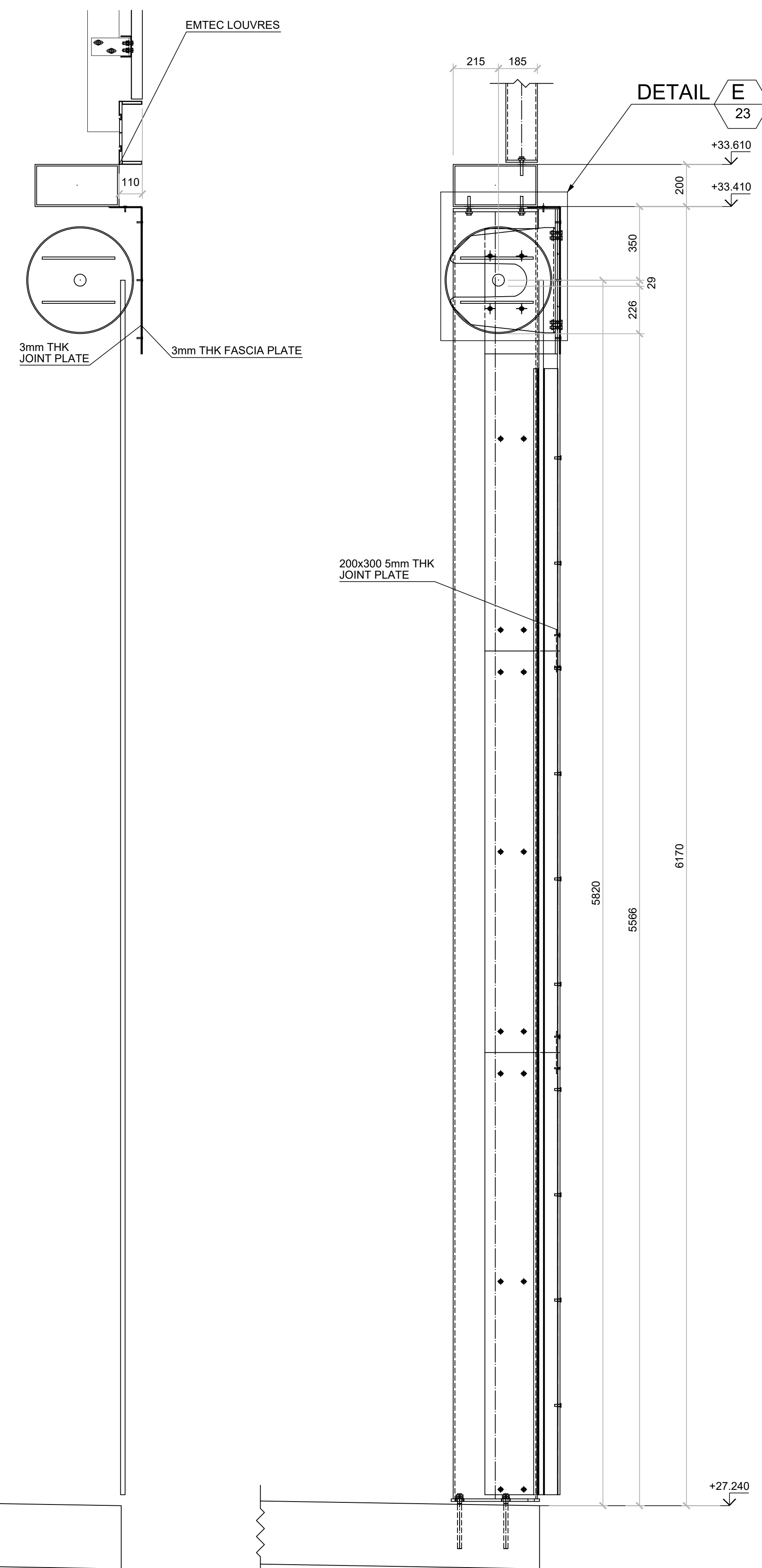


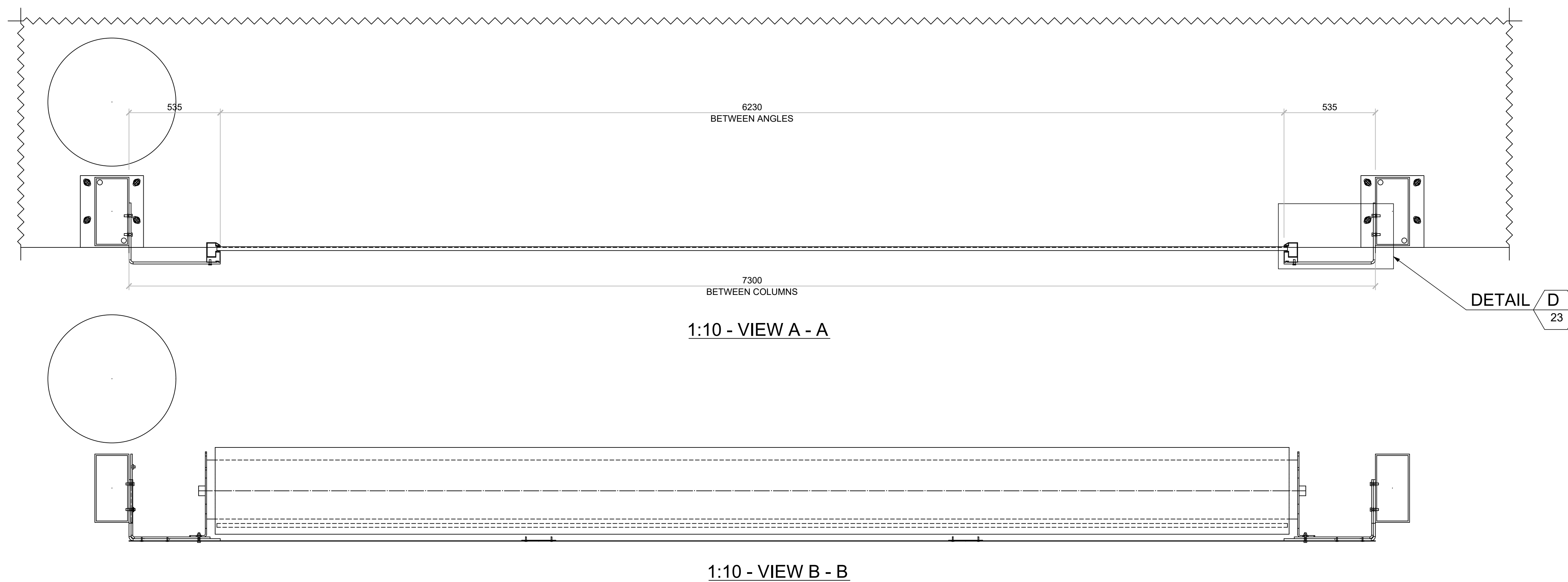
1:15 - ELEVATION ON ROLLER SHUTTER DOOR BETWEEN GL 18 & 19
HIDDEN LINES REMOVED FOR CLARITY

1:15 - SECTION ON DOOR BETWEEN GL 18 & 19

1:15 - VIEW C - C



DETAIL E 23
Scale: 1:3



1:10 - VIEW A - A

1:10 - VIEW B - B

DETAIL D 23

DETAIL D 23
Scale: 1:3

General Notes

- COPYRIGHT STRUCTURAL STAIRWAYS LTD ©
This drawing and the associated information appearing on it is the property of Structural Stairways Ltd. Any reproduction use or disclosure to any third party is prohibited unless expressly authorized.
- This drawing must not be scaled.
 - All components to be hard stamped or permanently marked on non-visible faces with Job Nr. & Mark Nr.
 - This drawing has been produced in accordance with a site survey. Any variations/additions etc to the surveyed area must be notified in writing to Structural Stairways Ltd. Failure to do so may result in cost and program implications.
 - This drawing has been produced in accordance with our interpretation of the Architects/Engineers drawings and requirements.
 - All M/S material to be S275JR / S235 / S355J2 steel (U.N.C). All ST/ST to be 304 / 316 (U.N.C). See materials below for specific grades.
 - All welds continuous 4mm (throat) fillet WP004 U.N.O.
 - Fabrication tolerance to be + or - 3mm or within 2% of the given dimension, whichever is the lesser. (U.N.C). Filing tolerance to be + or - 6mm.
 - 1st angle projection
 - This drawing is in accordance with the Execution Class specified below.

EXC CLASS	APPLICABLE
NON CPR ITEM	
EXC1	
EXC2	✓
EXC3	

MATERIALS
HORMANN ROLLER SHUTTER DOORS
12mm THICK FOLDED ANGLES - GRADE S275JR

FINISH

DESIGN LOADINGS
1.1kPa WIND PRESSURE
HORMANN DOOR WEIGHTS & LIVE LOADS PROVIDED BY EMAIL

Index	Date	Description	Author
03	18/01/2020	Revised to Suit HORMANN Recommendations	JD
02	25/10/2019	Revised to Suit Calculations	JD
01	22/10/2019	Revised to Suit Meeting Discussions	JD

DRAWING STATUS	
FOR APPROVAL	CONSTRUCTION
✓	

Structural Stairways
ARCHITECTURAL METALWORK
STRUCTURAL STEELWORK, THE FURNACE DOOR, STEEL WOOD, BRICKLY HILL, WEST MIDLANDS, BPS SUP
1 0384 70266 e sales@structuralstairways.com www.structuralstairways.com

CLIENT
BAM CONSTRUCTION

PROJECT
T-ZONE, KINGS CROSS

DRAWING TITLE
ROLLER SHUTTER DOOR ARRANGEMENT BETWEEN GRIDLINES 18 & 19

DRAWN BY	CHECKED BY	DATE	SCALE
JD		10/07/2019	As Noted

PROJECT No.	DRAWING No.	REV
1820-1	[G]-23	03

CLIENT DRAWING No. REF
KXC-T2-001-Y-SSL-28-712