

Address: SANTANDER
 306a High Holborn
 London, WC1V 7JZ

Drawing title: INTERNALLY ILLUMINATED PROJECTING
 SIGN CONSTRUCTION DETAILS

Date: 21/01/2020
 Rev: B

SANTANDER - NEW STYLE PROJECTORS

Description

Double sided folded/fabricated SHAPED 3mm aluminium projecting sign 600mm x 600mm x 100mm deep overall (50mm back to back) coated RAL 3020 red satin, stencil cut detail (to both sides) backed in 3mm opal 050 acrylic with flat cut 10mm opal 050 acrylic inlays with 8 off Oshino H-LED358's and 1 off 24v 30w driver.

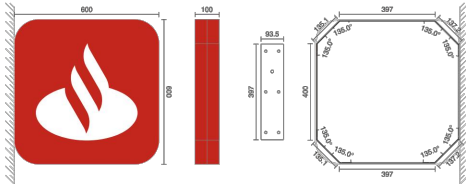
Internal steel support carcass with 6mm wall plate to suit all coated RAL 9016 white satin:

Item A - Qty 5

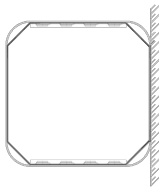
Face view (rear identical)

Profile

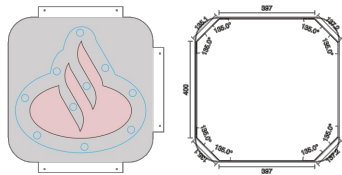
Internal framework



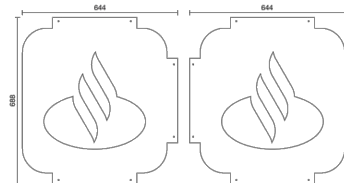
LED layout



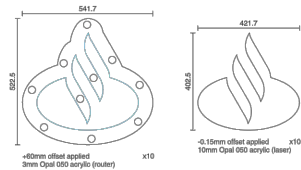
Oshino H-LED358



- Panel - Original - Darker - Inlay



Flatness: 50mm deep (no backfold)
 3mm aluminium (base)



-40mm offset applied x10
 3mm Opal 050 acrylic (router)

-0.15mm offset applied x10
 10mm Opal 050 acrylic (laser)



Blank for octagon shaped frame - no fold tolerances have been given
 3mm mtd (laser)



6mm mtd (laser)