

STEEL FINISHES
Galvanizing or other finishes specified to be in accordance with the NSSS section 10.

DEMOLITION AND TEMPORARY WORKS

Demolition to be carried out in accordance with BS 6187
and Health and Safety Executive Guidance Notes
GS29/1, 3 and 4.

Openings in existing buildings to be formed according to
the recommendations of BRE Good Building Guide no.
20 "Removing Internal Load Bearing Walls in Older
Dwellings".

The Contractor is to be responsible for the stability and
structural integrity of the Works. Design, supply and
maintain during the execution of the Works all shoring,
strutting, needling and other temporary works as may be

GENERAL

To be read in conjunction with all Engineers' drawings and method statement and with all architectural and services drawings and specifications. Seek instructions in the event of any conflict.

The structural designs shown are to be set out to suit the conditions of the site and existing works if any and the

ENGINEER'S CONSTRUCTION NOTES

Architect's proposals.

Do not scale - please ask for information.

Some notes may not apply.

LINTELS
Lintels in external walls if not specified on the drawing to be Catnic or similar proprietary pressed steel lintels as recommended by their manufacturer for use in the particular situation and loading. Bearing as recommended by manufacturer (normally 150).
Internal lintels to be Supreme Concrete Ltd prestressed lintels with 150 minimum bearing.

Mortar generally to be or 1:1:5 to 6 cement: lim 1:4 to 5 masonry cemen 1:5 to 6 cement: sand w unless otherwise stated. Close cavity with d.p.c. a

ent : sand, or with plasticizer,

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one of the following: ne: sand, or

Walls to be strapped to floors using 30 x 5 galvanized mild steel straps at 2,000mm max. centres with noggins between joists if they run parallel to the wall, and packing between last joist and the wall. Strap to be hooked type, turned over a whole block.

All new wall plates at eaves to be strapped down to walls using 30 x 5 galvanized mild steel straps at 2,000mm max. centres screwed securely to masonry with four 50mm no. 10 screws, and fully nailed to timber.

FOUNDATIONS

Concrete to foundations to be grade 30. Use sulphate resisting cement below d.p.c./d.p.m. if recommended by Building Control officer.

Excavation and filling to be in accordance with BS 8000:Part 1.

MASONRY
Blocks: 3.5 N lightweight blocks unless noted otherwise, to conform with the insulation value specified by the Architect.
Facing bricks to be as specified by the Architect.
Common bricks to be clay fletton bricks with a compressive strength of 20 N/mm2 or more unless specified otherwise.
All new blocks and bricks to be manufactured under 'special' manufacturing control to BS 5628: part 1: 1992 clause 27.2.1.2.

STRUCTURAL STEELWORK
All steelwork to be in accordance with BS 5950 and the National Structural Steel work Specification.
Grade S275 structural steel to be BS EN 10025 S275 JR.
Grade S275 structural steel to be BS EN 10025 S355 JO.
All members to be grade S275 unless noted otherwise, except for structural hollow sections which are generally to be hot formed BS EN 10210 S355 J2H or 'Celcius'. Cold formed hollow sections not permitted unless specified as such on the drawings.
Connections: All bolts to be grade 8.8, minimum 16mm diameter, in holes 2mm bigger than nominal bolt size, unless otherwise stated.
Welds to be minimum 4mm fillet welds around the full perimeter of the parts to be connected. All welds to be shop welds, but site welds may be used with prior agreement of the Engineer and Building Control Officer and may be subject to testing at Contractor's expense.
Double beams to be bolted together using M16 bolts at 1,500mm max centres with steel tube spacers.
Padstones to be grade 30 concrete. At Contractor's option and with the approval of the CA and Building Control officer padstones may be constructed from 35N/mm2 engineering bricks and 1:3 mortar, in which case the height of the padstones is to be made at least 50% more than that specified. Alternatively padstones may be cut carefully using an angle grinder from precast lintels of appropriate size.

Beam bearings on padstones to be full width of padstone if up to 150mm, or at least 2/3 of the length of the padstone in the direction of the beam span if greater than 150mm, unless otherwise specified on the drawings.

Fire protection All steel to be protected from fire to 30 minute standard or as specified elsewhere to the satisfaction of the CA and Building Control 1870/03

All timber grade C16 unless otherwise stated.

Multiple members to be bolted together using M12 bolts at 800 max centres, 50 alternately from top and bottom, with 50mm plate washers both sides.

Joists may be notched over bearing, maximum depth of notch 1/3 joist depth unless otherwise specified on the drawing.

Provide solid blocking to joists at bearings unless built in to masonry, and one row at mid span for spans between 2,500mm and 4,500mm, or two rows equally spaced for spans greater than 4,500mm. Blocking to be 50mm x min. 3/4 joist depth or use an approved purpose made proprietory bracing system.

Notches in joists to be no deeper than 1/8 joist depth, and should not be closer to the support than 0.07 of the span, nor further away than 0.25 of the span.

Holes in joists should be no greater in diameter than 1/4 the depth of the joist, should be drilled at the middle of the joist depth, and should be at least 3 diameters (centre to centre) apart, and should only be located between 1/4 and 2/5 of the span from the support. Joist hangers for masonry support should be of the hooked restraint type (or provide separate straps as specified) and of the correct size. Timber to timber connections to be made using correct size steel hangers. All steel connectors must be fully nailed in all available holes using the manufacturer's recommended nails e.g. 30mm square twisted sherardized nails.

Studs in load bearing studwork to be 100 x 50 C16 studs at 400 max centres, 50 x 100 C16 head and foot plates and noggins at max 1200 vertical centres to suit plasterboard size.