



IF IN DOUBT ASK
DO NOT SCALE. REPORT ALL DISCREPANCIES NO MATTER HOW SMALL.

TOLERANCES UNLESS OTHERWISE STATED:

GENERAL FABRICATIONS:-
UP TO 300 + OR - (1.0mm) - 301 TO 1500 + OR - (2.0mm) - 1501 TO 3000 + OR - (3.0mm) - 3001 TO 6000 + OR - (4.0mm) - 6001 AND ABOVE (5.0mm MAXIMUM).

FRAMEWORK:-
UP TO 300 + OR - (1.0mm)- 301 TO 1500 + (2.0m) OR - (1.0mm) - 1501 TO 3000 + (3.0mm) OR - (1.0mm) - 3001 TO 6000 + (4.0mm) OR - (1.0mm) - 6001 AND ABOVE + (5.0mm) OR - (1.0mm).

PANELS:-
UP TO 300 + OR - (1.0mm)- 301 TO 1500 + (1.0m) OR - (2.0mm) - 1501 TO 3000 + (1.0mm) OR - (3.0mm) - 3001 TO 6000 + (1.0mm) OR - (4.0mm) - 6001 AND ABOVE + (1.0mm) OR - (5.0mm).

REMOVE ALL BURRS AND SHARP EDGES.

NOTES:

- LOUVRED ENCLOSURE TO BE FLAT PACK CONSTRUCTION.
- DISTRIBUTION FROM THE POINT OF OFFLOAD TO THE INSTALLATION AREA IS BY OTHERS.
- ANY SCAFFOLDING / SAFE ACCESS / EDGE PROTECTION REQUIRED TO COMPLETE INSTALLATION IS TO BE PROVIDED BY OTHERS.
- ALL DIMENSIONS ARE SUBJECT TO CHANGE FOLLOWING DETAILED SITE SURVEY TO BE COMPLETED WHEN BUILDERS WORK & CLADDING DETAIL IS COMPLETE.

MATERIALS:- S235JR MILD STEEL SECTION

FRAMEWORK - S235 JR MILD STEEL SHS SECTIONS

END CAPS - BLACK MILD STEEL

BASEPLATES/TABS - BLACK MILD STEEL

TRIMS - Z275 PRE-GALV SHEET

LOUVRES - Z275 PRE-GALVANISED MILD STEEL C/W MINERAL WOOL INFILL TISSUE WRAPPED, & Z275 PRE-GALVANISED PERFORATED COVER

THE FOLLOWING ITEMS TO BE SUPPLIED UNTREATED AS PURCHASED:-

DOOR HANDLES - STAINLESS STEEL, SELF FINISH

HINGES - BRUSHED STAINLESS STEEL

FIXINGS - ALL GRADE 8.8 ZINC PLATED

FINISH:-

FRAMEWORK: - PPC FINISH, STANDARD RAL COLOUR, COLOUR TBC

LOUVRE PANELS: - PPC FINISH, STANDARD RAL COLOUR, COLOUR TBC

TRIMS: - PPC FINISH, STANDARD RAL COLOUR, COLOUR TBC

QUANTITY:- - 1 ENCLOSURE REQUIRED

APPROXIMATE WEIGHT:- - 490KGS

01	ISSUED FOR COMMENT	D.M	24/07/19
REV:	DESCRIPTION:	BY:	DATE:

AMENDMENTS:

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TITLE: GENERAL ARRANGEMENT OF LOUVRED ENCLOSURE (STAIRS)	DRAWN: D.M	DATE: 24/07/19
REF: PROMA, OLD DAIRY LONDON	CHECKED: A.O	DATE: 24/07/19
DRAWING No: C28336-101-03	REV: 01	SCALE: SHT-No
		NTS 1 of 1
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