

Applicable Standards: <b>FABRICATED TO BS EN:1090-5</b>	
Finish U.N.O: MILL FINISH	
Welds U.N.O: <b>6mm FPFW</b> (All fillet weld sizes are leg length)	
Bolts U.N.O: MIN. GRADE 8.8	Dimensions: MILLIMETRES
Material Grade Notes:  STRUCTURAL SECTIONS TB GRADE S275-JR IN ACCORDANCE WITH BS EN 10025 HOLLOW SECTIONS TB GRADE S355-J2H IN ACCORDANCE WITH BS EN 10219 PLATES TB GRADE S275JR IN ACCORDANCE WITH BS EN 10025	



A1	ISSUE FOR APPROVAL	JB	21.03.2019
Revision	Description	By	Date

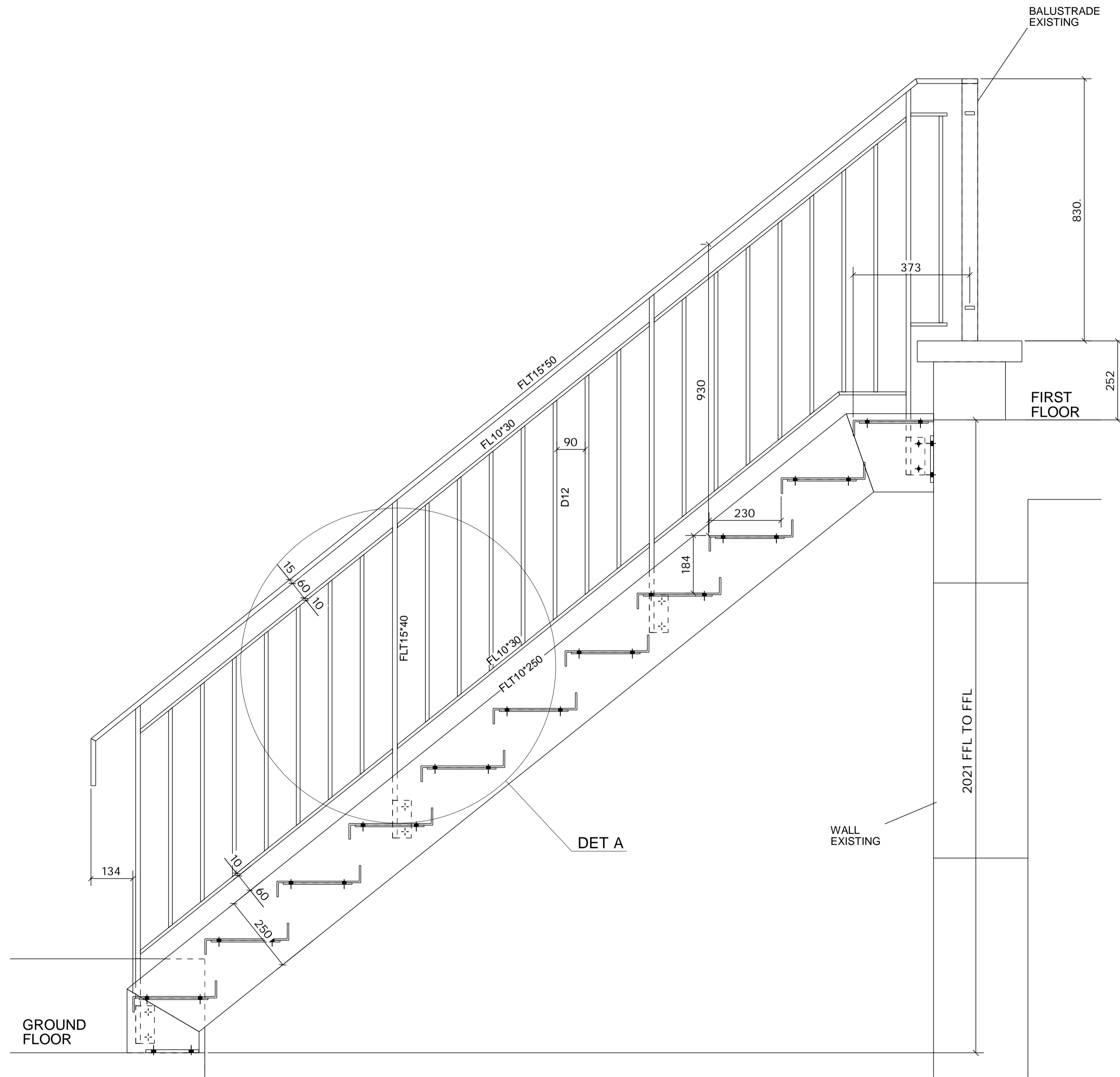
**Verto Architectural Metalwork Ltd.**  
 Design, Fabrication and Erection of Architectural Metalwork.  
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 E-mail: sales@vertoarchitectural.co.uk

Web: [www.vertoarchitectural.co.uk](http://www.vertoarchitectural.co.uk)  
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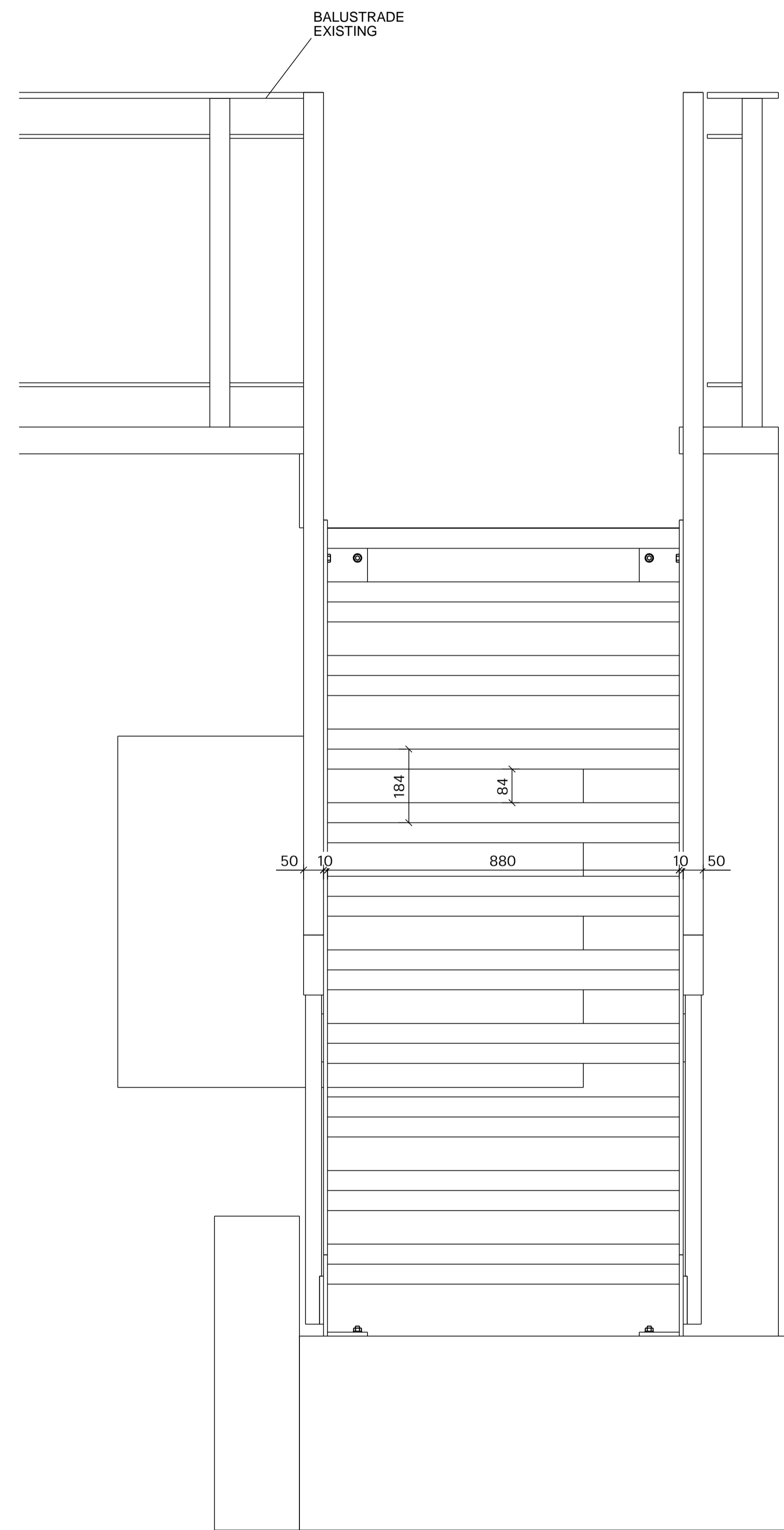
Job Description:  
**STAIR AND BALUSTRADE GARDEN STAIR**  
 Client:  
Martin Walton  
 Site Name/Address:  
11A Acton Street

Drawing Status: <b>APPROVAL</b>	
Drawn By: GEORGE	Checked By: GAVIN
Scale: NTS	Date Drawn: 19.12.2018

Drawing Title: PLAN & DETAIL	
Drawing Number: <b>1910-01</b>	Revision: A1



A - A



B - B

Applicable Standards: <b>FABRICATED TO BS EN:1090-5</b>	
Finish U.N.O: MILL FINISH	
Welds U.N.O: 6mm PFPW (All fillet weld sizes are leg length)	
Bolts U.N.O: MIN. GRADE 8.8	Dimensions: MILLIMETRES

Material Grade Notes:  
  
 STRUCTURAL SECTIONS TB GRADE S275-JR  
 IN ACCORDANCE WITH BS EN 10025  
 HOLLOW SECTIONS TB GRADE S355-J2H  
 IN ACCORDANCE WITH BS EN 10219  
 PLATES TB GRADE S275JR  
 IN ACCORDANCE WITH BS EN 10025



A1	ISSUE FOR APPROVAL	JB	21.03.2019
Revision	Description	By	Date

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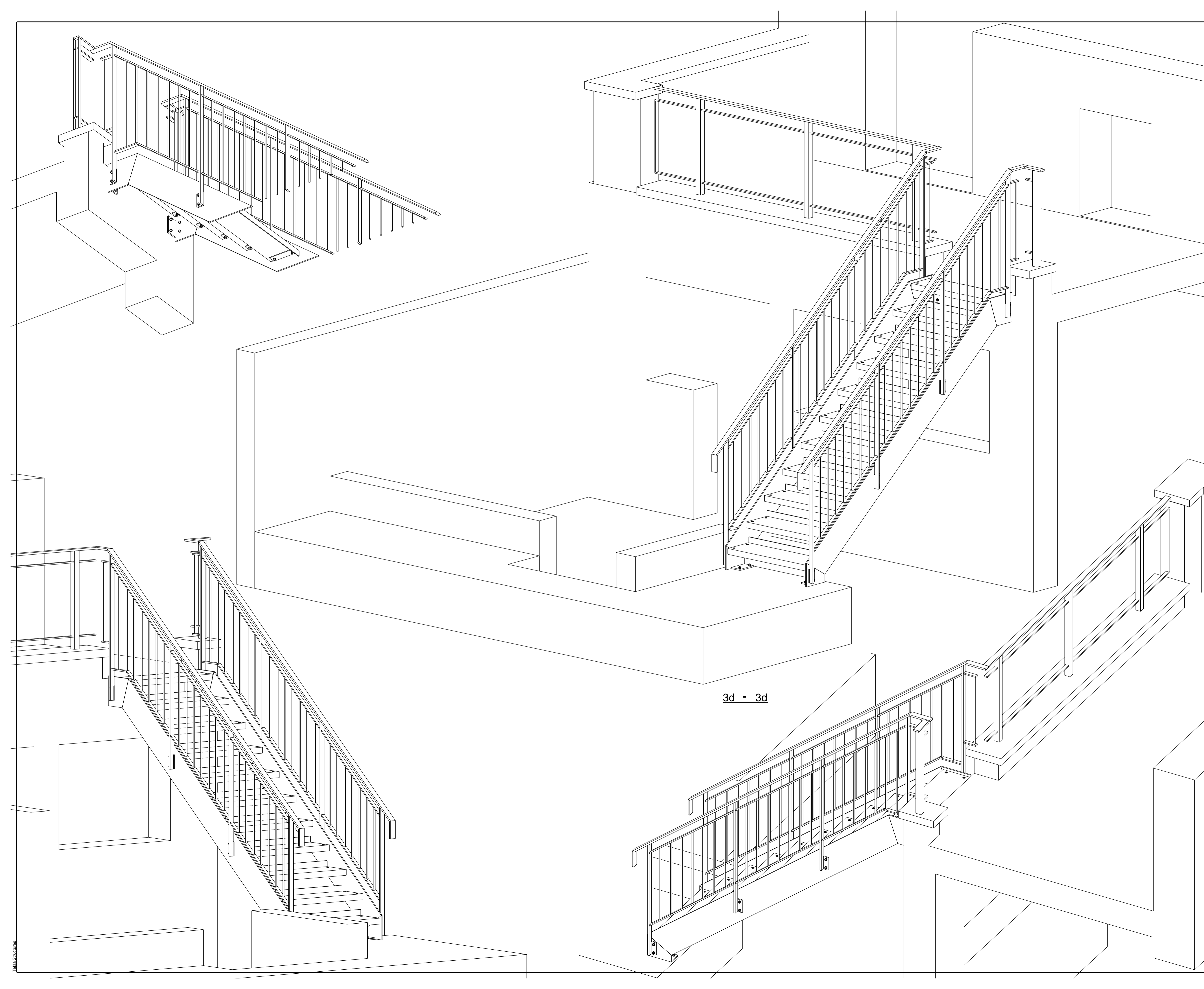
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Job Description:  
**STAIR AND BALUSTRADE GARDEN STAIR**  
 Client:  
 Martin Walton  
 Site Name/Address:  
 11A Acton Street

Drawing Status: <b>APPROVAL</b>	
Drawn By: GEORGE	Checked By: GAVIN
Scale: NTS	Date Drawn: 08.01.2019

Drawing Title:  
**SECTIONS AND DETAIL**

Drawing Number: <b>1910-02</b>	Revision: <b>A1</b>
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Applicable Standards: <b>FABRICATED TO BS EN:1090-5</b>	
Finish U.N.O: .	
Welds U.N.O: <b>6mm FPFW</b>	(All fillet weld sizes are leg length)
Bolts U.N.O: <b>MIN. GRADE 8.8</b>	Dimensions: <b>MILLIMETRES</b>
Material Grade Notes:  <b>STRUCTURAL SECTIONS TB GRADE S275-JR          IN ACCORDANCE WITH BS EN 10025          HOLLOW SECTIONS TB GRADE S355-J2H          IN ACCORDANCE WITH BS EN 10219          PLATES TB GRADE S275JR          IN ACCORDANCE WITH BS EN 10025</b>	



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Job Description:  
**STAIR AND BALUSTRADE  
 GARDEN STAIR**  
 Client:  
**Martin Walton**  
 Site Name/Address:  
**11A Acton Street**

Drawing Status: <b>APPROVAL</b>	
Drawn By: <b>GEORGE</b>	Checked By: <b>GAVIN</b>
Scale: <b>NTS</b>	Date Drawn: <b>19.12.2018</b>

Drawing Title: <b>3d VIEWS</b>	
Drawing Number: <b>1910-03</b>	Revision: <b>A1</b>

3d - 3d