

PROPOSED VENTILATION SYSTEM AT  
**35 Pratt Street, Camden, London, NW1 0BG**

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## **1.0 INTRODUCTION:**

The information contained within this document should be used as supporting information when applying for Change of Use Planning Approval and is based on the '*DEFRA Annex B – Guidance on the control of odour and noise from Commercial Kitchen Exhaust system – Jan 05*'. This follows feedback from various Local Authorities who use Annex B as a guide when referring to the extract system as part of the application process.

Annex B advises that the aim of any ventilation/extraction is to ensure that no nuisance, disturbance or loss of amenity is caused by odour, fumes, food droplets or noise, to nearby properties.

Additionally, the visual appearance of the flue may be important and the flue itself may require a separate planning permission. Enquiries should be made to the Local Authority Planning Department regarding this matter.

### **A suitably qualified and experienced person with specialist knowledge of ventilation schemes should undertake the design and installation of a ventilation system.**

Designing and installing appropriate ventilation systems may involve considerable expense.

In circumstances where the end user of the premises is unknown, or where the specific type of food to be cooked is unknown, the installation should be designed to achieve the highest level of odour control in order to cater for a worst case scenario.

There are many different types of odour abatement available (carbon filters, electrostatic precipitation, high dilution and high velocity extraction) however not all types are suitable for all cooking methods. In each case, grease filters must be installed.

## **2.0 PREAMBLE**

All work is carried out in accordance with the latest relevant British (or Irish regulations where applicable) and European Standards, statutory Regulation and ByeLaws together with the following publications:

- CIBSE Codes and guides to current practice
- Water Authority Bye Laws
- HVCA – DW143 Practical Guide to Ductwork Leakage Testing
- HVCA DW144 Specification for Sheet Metal Ductwork
- HVCA DW172 Guide to Good Practice for Kitchen Ventilation Systems
- HVCA – RUAG70 Guide to Good Practice Refrigeration
- The Building Regulations
- Gas Safety (Installation and Use) Regulations 1998

All plant, ducts, pipe cables etc. shall be adequately protected against accidental damage corrosion and external environment and shall be capable of safe decontamination and removal in the future without disturbing other services. Pipes and ducts shall be adequately sized, kept as short as practicable, leak-proof with a minimum number of joints and have provision for routine maintenance. All facilities shall be designed to prevent the ingress or egress of rodents, vermin, and insects.

The duct will be fixed to the shell of the unit using anti-vibration fixing mounts and under no circumstances will flexible ductwork be used other than the fan connections

The HVAC contractor shall supply the client with system design drawings, prior to manufacture and installation

For projects in England and Wales, the HVAC contractor shall also demonstrate compliance with Building Regulations Approved documents L2A & L2B. This will include:

- (a) Provision of details of the efficiency and controls of heating, cooling and ventilation systems in accordance with Non-Domestic Heating, Cooling and Ventilation compliance Guide (2006)
- (b) Provision of commissioning certificates including air leakage tests on the ductwork

Fire/smoke dampers shall be installed in all fire compartment walls to Building Control requirements

The HVAC contractor shall ensure that externally, the ductwork conforms to the supplied drawings in terms of its route, height and termination. These drawings

will have formed part of the planning permission and must not be deviated from without prior consultation with the Project Manager / Architect.

Upon completion of the installation, all shall be fully tested and proved including airflows. The Contractor shall produce an Operating and Maintenance Manual which shall contain details of all equipment supplied; a record drawing of the complete mechanical services installation and copies of all Test Certificates. It shall contain a Maintenance Schedule based on the manufacturer's recommendations.

### **3.0 INFORMATION ON TYPE OF OPERATION**

The proposed operation will produce approximately 100 meals on average per day.

The proposed hours of operation of the business and ventilation plant will be in accordance with the hours stated in the approved Change of Use

### **4.0 PLANS AND DRAWINGS**

Please refer to drawing [B10413-AEW-PJ003029-ZZ-DR-0003-\[B\]](#) of the proposed premises which shows the indicative internal arrangement and location of the ventilation system.

Please refer to drawing [B10413-AEW-PJ003029-XX-DR-0004-\[C\]](#) for proposed elevations of the unit which shows the external location of the ventilation system.

A schematic drawing produced by the HVAC Designer will be provided at a later date.

### **5.0 DETAILED DESIGN OF VENTILATION SYSTEM**

#### **5.1 Pre-filters (fresh air system)**

A copy of the manufacturer's product data sheet should be supplied clearly showing:

- Manufacturer's name: [Jasun Filtration](#)
- Filter name and product code: [Type 90 and VL2 Panel Filter](#)
- Dimensions of the pre-filter: [45mm thick \(rated airflow 2.0m/s\) see data sheets](#)
- Nature of the filter media: [Disposable glass fibre media](#)
- Manufacturer's recommendations on the frequency and type of maintenance of the pre-filter having regard to the conditions that it will be used under: [3 monthly maintenance](#)

## 5.2 Electrostatic precipitators

**(NOT REQUIRED ON THIS SITE – REFER TO 5.9 CARBON FILTERS)**

## 5.3 Odour counteracting or neutralising system

**(NOT REQUIRED ON THIS SITE – REFER TO 5.9 CARBON FILTERS)**

## 5.4 Cooker hood

The following information on the characteristics of the cooker hood should be supplied that clearly shows:

- The hood will be made of: **Stainless Steel construction with all visible joints to be welded, ground and polished and to incorporate a gutter around all edges with a plugged drain connection at lowest point.**
- Length that the cooker hood overhangs the appliances: **200mm all round**
- Face velocity at the cooker hood (metres per second): **0.25cu/m/s**
- Dimensions of the opening of the cooker hood= **2m x 3m**

The hood will include 6 no. mesh type grease filters, aluminium frame with mesh inserts:

- Manufacturer's name: **Jasun Filtration**
- Filter name and product code: **Model GF (approx. 450mm x 450mm)**

The extract system is predominantly removing heat and gas combustion fumes. Mesh filters are much more efficient at removing any fine particles which may be caught in the air flow.

There is not barrier to flame within the filter, and it is accepted that mesh filters cannot therefore be used on their own in applications where there is appreciable risk of fire. However this does not apply in this operation.

## 5.5 System Operation

In addition to the specification of the components the following must be provided about the system:

- Proposed extract rate (expressed as m<sup>3</sup>/second): **1.5m<sup>3</sup>/s**
- Dwell time of the gases in the carbon filtration zone: **0.2 – 0.4s**
- Volume of the kitchen: **based on average prep area size of 100 - 150cu/m**
- Efflux velocity: **11m/s**

Note: The system performance is dependant upon the extract rate of the air. Where the rate can be adjusted by the use of dampers or a variable speed fan, then the conditions under which the extract rate can be achieved must be described. **Single speed fan: no adjustment.**

## 5.6 Flue Design

The height and velocity of the final discharge are the two important factors. Generally, the greater the flue height, the better the dispersion and dilution of odours. The discharge of air should be at a minimum height of 1m above the roof ridge, especially if there are buildings nearby that may affect odour dispersion and dilution.

Where this is not possible (e.g. because of ownership or structural constraints), additional techniques will be required in order to reduce odours, such as an increase in efflux velocity and additional filters, etc. The final discharge should be vertically upwards, unimpeded by flue terminals. The number of bends in the ducting should be minimised and the ducting should have a smooth internal surface.

Details of proposal: *Proposed 500mm dia. oven extract duct to run internally above suspended ceiling before penetrating rear elevation and terminating horizontally in PPC aluminium louvred wall grille finished RAL 7043 Traffic Grey. Oven extract system to be fitted with noise attenuation dampers and 1800mm long melinex faced atmospheric side silencer with fan fixed to anti-vibration mounts to M&E specialist sub-contractor's design and detail. Refer to Cole Jarman plant noise assessment report ref: 18/0393/R01 for noise mitigation measures. Extract system to further be fitted with fine filtration and carbon filters in accordance with Purified Air report reference: RM23755\_Pratt Street, Camden*

## 5.7 Noise

Data on the noise produced by the system as a whole should be provided including:

- Sound power levels or sound pressure levels at given distances (the assumptions to this calculation must be clearly stated);
- An octave band analysis of the noise produced by the system should also be provided, where possible; and
- Hours of operation of the ventilation system (where this differs from the hours of opening).

*This information is site dependent and can only be achieved once the system is designed and installed. Please refer to Cole Jarman Plant Noise Assessment Report reference 18/0393/R01 and Appendix 1 for data sheets regarding the fans for more information.*

## 5.8 Maintenance

Please see B10413-PJ003029-ME-RM23755-9438\_Camden Preventative Maintenance Contract which is indicative and subject to Purified Air confirmation post-installation. This document includes details for:

- Cleaning of washable grease filters: **Weekly**
- Frequency of inspection and replacement of all filters (grease filters, pre-filters and carbon filters where proposed): **Monthly**
- Inspection and servicing of fans: **Bi-annually**

Please note that the HVAC contractor will provide 12 months spare filters at each new store. Please contact Purified Air directly for any additional information with regards to oven extract filtration details / specification. Contact details as follows:

Contract: Rob Martin  
Telephone: 0170 8755 414  
Mobile: 0777254488  
Email: rob@purifiedair.co.uk

### **5.9 Carbon Filters**

Please refer to Purified Air risk assessment and specification document reference RM23755\_Pratt Street, Camden dated 2<sup>nd</sup> August 2018. Please contact Purified Air directly for any additional information with regards to oven extract filtration details / specification. Contact details as follows:

Contract: Rob Martin  
Telephone: 0170 8755 414  
Mobile: 0777254488  
Email: rob@purifiedair.co.uk

### **6.0 Additional notes for guidance**

The air inlets must not permit pests to enter the kitchen. Fly screens are an example of how this can be achieved.

Sufficient air must be permitted into the premises to replace air extracted. The method for supplying this make-up air should be detailed. The route of the air into the kitchen must not result in its contamination, for example passage through a toilet. Separate provision must be made for ventilation of a toilet. There must be sufficient access points to permit adequate cleaning of all the ductwork.

Fresh air is introduced via a dedicated air handling unit to supply 80% of the extracted air, fresh air filtered to EU4 – tempered via a low pressure hot water coil - is introduced via ceiling mounted diffusers to the preparation / office and wash-up areas.



# APPENDIX 1

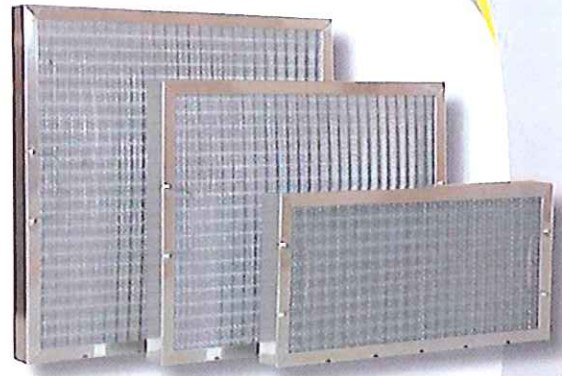
## COLDROOM AND AIR CONDITIONING COMPRESSORS

AIR CONDITIONING			COLD ROOM	
<b>Model (typical unit)</b>	Mitsubishi H.I. FDC 100VNX		<b>Model (typical unit)</b>	Karbox 2464
<b>Dimensions</b>	W 970mm D 350mm H 1300mm		<b>Dimensions</b>	W 890 D 560 H 500
<b>Weight</b>	105 kg		<b>Weight</b>	78 kg
<b>Airflow</b>	1620 cu.m/h		<b>Compressor</b>	Model CAJ2464 34.5cm <sup>3</sup> 9.7 MRA 38 LRA
<b>Current</b>	Start N/A Max running current 11.1A		<b>Refrigerant Connections</b>	Suction 15.9mm Liquid 9.5mm
<b>Capacity</b>	Cool 10.0 kW Heat 11.2 kW		<b>Condenser Fan Motor</b>	220-1 Volts/Phase 0.6 Amps each 2800 m <sup>3</sup> /hr Air Flow
<b>Noise</b>	50 dBA @ 1m		<b>Watts</b>	4-6kW
			<b>Electrical Details</b>	16 MRA 38 LRA
			<b>Noise</b>	34dBA @ 10m

# APPENDIX 2

## PRODUCT DATA SHEETS

- Jasun Filtration PLC – Type 90 panel Filter (Fresh Air Intake)
- Air Vent Technology – Water heated air handling units (Fresh Air Intake)
- JASUN Filtration PLC – Model GF mesh grease filters (Canopy Filters)
- Vent-Axia – Black Sabre Slim case sickle fans (Extract Fan)



# Model GF Mesh Grease Filters

## GENERAL DESCRIPTION

These filters are designed for use in commercial kitchens and ventilation from food preparation areas where their primary function is to reduce grease carry over from the cooking area.

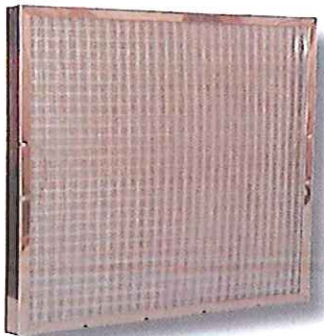
These Filters are rated at 1.5m/sec - where the pressure drop is 15Pa for 45mm filters and less than 10Pa for 20mm filters.

### Construction

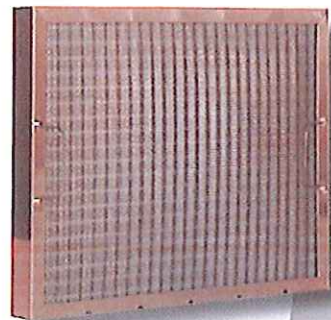
These filters are made from rolled channel frames, with safety edges. Sandwiched between the frame edges are layers of interwoven expanded mesh.

These Filters are available in the frame finishes below - mesh choice is either Galvanised Steel or Stainless Steel.

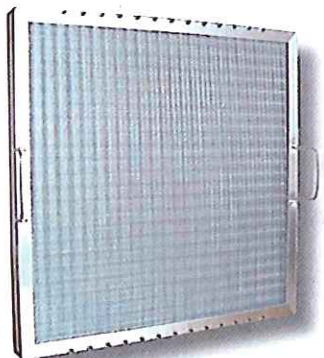
Stainless Steel



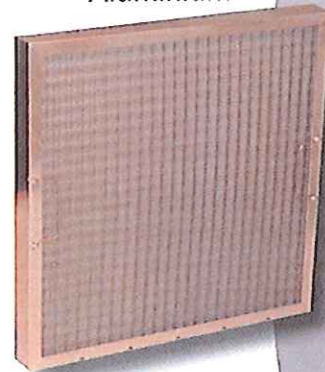
Brushed Stainless Steel



Galvanised Steel



Aluminium



### ENVIRONMENT



EMS 81914  
BS FN ISO 14001:2004

### QUALITY



FM 29257  
BS EN ISO 9001:2000

**Jasun Filtration Plc**  
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Info@jfilters.com  
Http://www.jfilters.com



## Type 90 Panel Filter

### GENERAL DESCRIPTION

The Type 90 panel filter is a disposable product offering a basic level of filtration, or pre-filtration in HEVAC applications.

### Construction

This product is constructed by bonding a pad of smartglass fibre into a water repellent AquaKote® card frame

Filter Efficiency to BS EN 779		G3
Filter Thickness	Rated Airflow	Initial Pressure Drop
20mm	1.5m/sec	18Pa
45mm	2.0m/sec	50Pa
Final Recommended Pressure Drop		150Pa

### Features

The Frame is made from AquaKote card which has

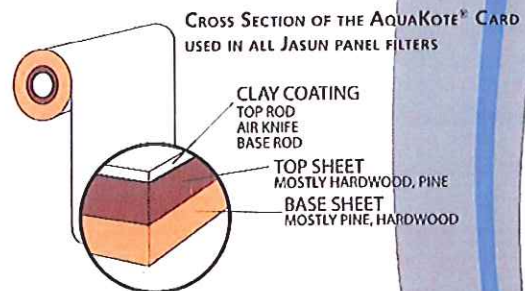
- Superior tear resistance when wet
- Great dry tear resistance and
- Manufactured from a renewable source.

### The Glass Fibre media

- Is made from a recycled products
- Has a graduated density to provide great depth loading of dirt
- Is available any size
- Is Takified to provide improved efficiency
- Is very inexpensive



CROSS SECTION OF THE GLASS FIBRE MEDIA USED IN TYPE 90 PANEL FILTERS



CROSS SECTION OF THE AQUAKOTE® CARD USED IN ALL JASUN PANEL FILTERS

#### ENVIRONMENT



EMS 81914  
BS EN ISO 14001:2004

#### QUALITY



FM 29257  
BS EN ISO 9001:2000

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## V Line Pleated Panel Filter

### GENERAL DESCRIPTION

The V Line pleated Panel filter is a standard capacity disposable product offering a better than basic level of filtration, or pre-filtration in HEVAC applications. This product is made using patented Kimberly Clark media which delivers a constant level of filtration over its life.

### Construction

This product is constructed by bonding a pleat pack of Intrepid media into a water repellent AquaKote card frame

### Features

The Frame is made from AquaKote card which has

- Superior tear resistance when wet
- Great dry tear resistance and
- Manufactured from a renewable source.

### The Patented Kimberley Clark Intrepid media

- Has a Graduated Density for even dirt loading , resulting in greater dust holding
- Hydrophobic – so will not load with moisture in the air
- Has a constant efficiency due to its extra electrostatic charge
- Superior Efficiency V's Particle size (see table)
- Has a low pressure drop
- Is made form continuous fibres so will not shed

Hi Magnification photo showing the cross section of the Intrepid media



Coarse  
↓ Airflow  
Fine



POWERED BY  
**INTREPID**  
Filtration Media



EMS 81914  
BS EN ISO 14001:2004



FM 29257  
BS EN ISO 9001:2000

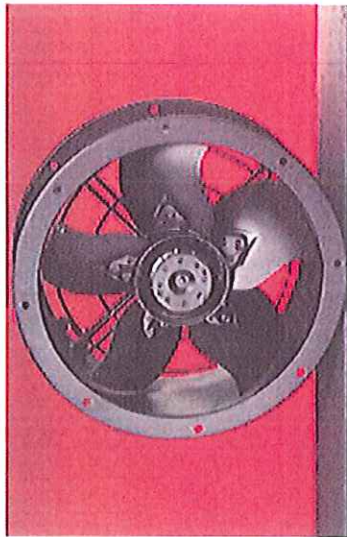
**Jasun Filtration Plc**  
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Filter Efficiency to BS EN 779		G4
Rating to ASHRAE 52.2 Test Standard		Merv 8
Filter Thickness	Rated Airflow	Initial Pressure Drop
20mm	1.5m/sec	60Pa
45mm	2.0m/sec	62Pa
95mm	2.5m/sec	80Pa
Final Recommended Pressure Drop		250Pa

Particle Size Rang(mm)	Initial Fractional Efficiency(%)	
	V Line Intrepid	The "best" Cotton Poly Alternative
0.3-0.4	7	2
0.4-0.55	15	6
0.55-0.7	28	11
0.7-1.0	41	19
1.0-1.3	52	24
1.3-1.6	58	28
1.6-2.2	63	32
2.2-3.0	67	36
3.0-4.0	70	37
4.0-5.5	71	38
5.5-7.0	72	38
7.0-10.0	73	39

# VENT-AXIA BLACK SABRE SLIM CASE SICKLE FANS (BSC) FANS (BSC)



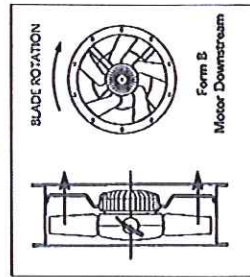
- ✓ Sizes 250 to 710 dia are protected to IP54.
- ✓ Motor insulation Class F up to +70°C
- ✓ 450 to 710 dia, 3 phase motors, 2 speed as standard.
- ✓ All weather epoxy paint finish.
- ✓ Standard Thermal Overload Protection (S.T.O.P.).
- ✓ Performance tested to BS 848 Part 1.
- ✓ 5 Year Guarantee.

protected to IP54, against dust and moisture complying with BS EN 60529. They have ribbed aluminium body castings for efficient cooling with Motor insulation to Class 'F' (from -40°C to +70°C). Speed controlled sizes 450 to 710, 6 & 8 pole motors are only suitable for operating temperatures of up to 40°C.

## ELECTRICAL

The Sabre range is available for either single phase 220-240V 50 Hz capacitor start and run or three phase 380-415V 50Hz. Motors are fitted with Standard Thermal Overload Protection (S.T.O.P.) which should be wired into all controller circuits and into starter contactors to prevent motor damage due to overloading / overheating. Three phase 380-415V 50Hz units, from 450 to 710 diameter are fitted as standard with 2 speed Delta/Star connection motors. Most units are suitable for speed control by either electronic, voltage reduction or frequency inverters where permissible.

## FORM OF RUNNING



## IMPELLERS

The motors and impellers are factory matched, statically and dynamically balanced to VDI 2060 Quality Class G6.3.

## MOTORS

The external rotor motors are specifically designed and styled for this range of fan. Ball bearings are greased for life. Sizes 250-710 motors are

Cased mounted fans (ex-stock) are supplied for extract use (Form 'B' running).

## TERMINAL BOX

An IP65 terminal box is supplied with all models with 20mm and PGII entry offering protection against dust and water jets from any angle.

## PERFORMANCE

The fan performance is in accordance with tests to BS 848 Part 1.

## SOUND LEVELS

Fan sound levels, measured in a reverberant chamber, in accordance with BS 848 Part 2. Published dB(A) figures are free field sound pressure levels at 3m with spherical propagation at a reference level of 2 x 10<sup>-12</sup>Pa (20 micro-Pascal). The sound power level spectra figures are dB with a reference level of 10<sup>-12</sup> Watts (1 pico-watt). To ensure minimum noise levels during speed control, an auto transformer speed control is recommended.

## ACCESSORIES

A full range of accessories is available with the Sabre Slim Cased Sickle fans: Electronic Speed Controllers, Auto Transformer Speed Controllers, Inverter Speed Controller, where permissible, D.O.L. Starters, Ancillary Packs, Flexible Connections, Mounting Feet, Coupling Flanges, Anti-Vibration Mounts, Attenuators.

# BLACK SABRE SLIM CASE SICKLE FANS (BSC)

# Vent-Axia BLACK SABRE SLIM CASE SICKLE FANS PERFORMANCE GUIDE

4 POLE m/s at Pa

Shaft	IP	0	25	50	75	100	125	150	175	200	225	250	300	350	Motor SC	F.L.C. @2m
1 phase	IP54	0.581	0.572	0.483	0.381	0.252	0.179	0.123	0.057						0.12	2.12
3 phase	IP54	0.584	0.535	0.465	0.382	0.233	0.130	0.077							0.13	2.26
1 phase	IP54	0.784	0.721	0.608	0.564	0.453	0.298	0.198	0.116						0.12	2.20
3 phase	IP54	0.835	0.770	0.682	0.488	0.282	0.205	0.175	0.083						0.15	2.52
1 phase	IP54	1.555	1.458	1.291	1.062	0.583	0.463	0.303							0.32	6.40
3 phase	IP54	1.558	1.291	1.062	0.583	0.463	0.303								0.36	4.40
1 phase	IP54	1.962	1.895	1.720	1.602	1.495	1.280	0.960	0.742	0.640	0.508	0.383	0.114		0.63	11.20
3 phase	IP54	1.976	1.891	1.781	1.667	1.514	1.326	0.890	0.748	0.642	0.528	0.382	0.113		0.59	7.80
1 phase	IP54	2.667	2.576	2.463	2.301	2.140	1.945	1.682	1.271	1.097	0.915	0.766	0.469	0.229	0.85	15.20
3 phase	IP54	2.708	2.615	2.500	2.336	2.173	1.978	1.596	1.384	1.209	0.978	0.876	0.522	0.297	0.97	11.40
1 phase	IP54	3.472	3.337	3.175	3.021	2.840	2.615	2.344	2.029	1.816	1.574	1.372	0.744	0.283	1.30	24.00
3 phase	IP54	3.579	3.440	3.277	3.114	2.928	2.686	2.417	2.092	1.866	1.617	1.398	0.767	0.295	1.40	15.00
1 phase	IP54	3.982	3.843	3.657	3.469	3.278	2.983	2.699	2.440	2.176	1.921	1.551	1.189	0.525	1.30	22.80
3 phase	IP54	3.998	3.858	3.677	3.483	3.291	2.975	2.710	2.450	2.185	1.929	1.557	1.195	0.529	1.40	15.00
450 3 phase	IP54	1.570	1.480	1.374	1.261	1.114	0.724	0.553	0.388	0.279					0.23	3.42
500 3 phase	IP54	2.336	2.196	2.045	1.894	1.770	1.487	1.202	0.913	0.569	0.248	0.177			0.27	3.72
560 3 phase	IP54	3.091	2.929	2.777	2.592	2.370	2.138	1.859	1.571	1.222	0.743	0.464			0.45	5.40
630 3 phase	IP54	3.486	3.277	3.068	2.812	2.566	2.224	2.045	1.720	1.555	0.813	0.464			0.74	9.00
710 1 phase	IP54	4.311	4.013	3.652	3.269	2.840	2.408	1.816	1.230	1.037	0.766	0.518			0.90	16.00
710 3 phase	IP54	4.444	4.137	3.765	3.370	2.928	2.583	1.666	1.271	1.060	0.790	0.524			1.00	15.60
710 3 phase	IP54	3.280	2.887	2.071	1.170	0.306	0.291								0.46	7.80

NOTE: All models are supplied with 2 speed connection motors as standard. (Sizes 450-630 dia. are 4/6 pole, 710 are 6/8 pole).

DELTA Δ (HIGH SPEED)  
STAR \* (LOW SPEED)

ONLY SELECT THE FANS TYPED IN RED WHEN CONFIDENT OF YOUR SYSTEM RESISTANCE DATA.

S.C. = STARTING CURRENT  
F.L.C. = FULL LOAD CURRENT

# Vent-Axia

## BLACK SABRE SLIM CASE SICKLE FANS (BSC)

### SOUND DATA

Sound Power Level Spectra dB (ref 10<sup>-12</sup> Watts)

4 POLE

Dir.	63	125	250	500	1k	2k	4k	8k	dB(A) @ 3m
Inlet	77	72	66	65	63	60	56	46	47
Outlet	77	72	66	65	63	60	56	46	47
Inlet	78	73	67	66	64	61	57	50	49
Outlet	78	73	67	66	64	61	57	50	49
Inlet	79	76	70	69	68	67	65	50	52
Outlet	79	76	70	69	68	67	65	50	52
Inlet	79	78	71	68	70	68	64	55	54
Outlet	79	78	71	68	70	68	64	55	54
Inlet	80	79	76	72	75	75	68	61	59
Outlet	80	79	76	72	75	75	68	61	59
Inlet	82	81	80	79	79	77	74	65	63
Outlet	82	81	80	79	79	77	74	65	63
Inlet	83	85	82	83	84	80	79	66	67
Outlet	83	85	82	83	84	80	79	66	67

6 POLE

Inlet	76	69	64	63	62	55	45	47	46
Outlet	76	69	64	63	62	55	45	47	46
Inlet	79	70	69	66	65	61	52	51	48
Outlet	79	70	69	66	65	61	52	51	48
Inlet	80	71	75	73	70	66	55	57	54
Outlet	80	71	75	73	70	66	55	57	54
Inlet	81	71	80	79	73	67	56	61	58
Outlet	81	71	80	79	73	67	56	61	58
Inlet	81	72	81	80	76	69	58	63	60
Outlet	81	72	81	80	76	69	58	63	60

8 POLE

Inlet	75	70	70	69	68	58	53	53	50
Outlet	75	70	70	69	68	58	53	53	50

Note: The above Sound Power Level Spectra is for B-Form Running Fans. Published dBA figures, are free field sound levels, at 3m, with spherical propagation at a reference level of 2 x 10<sup>-12</sup> Pa. The sound power level spectra figure, are dB with reference of 10<sup>-12</sup> Watts. To ensure minimum noise levels during speed control, an auto transformer speed controller is recommended.

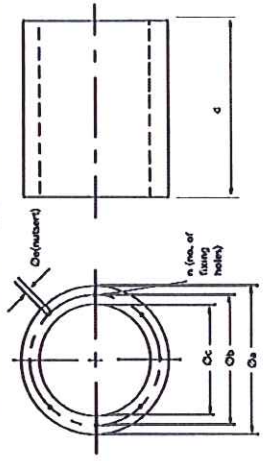
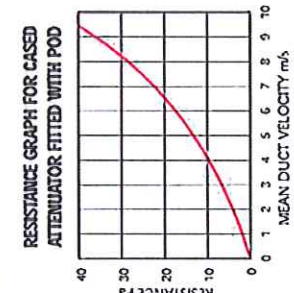


TABLE 1

Stock	Ref. No.	Q <sub>a</sub>	b <sub>0</sub>	O <sub>c</sub>	d	Q <sub>w</sub> *	n	lg	Free area
								approx	without pod
								ln	m <sup>2</sup>
105-14-315	415	355	315	475	M8	8	22	32	0.07793
105-14-355	455	395	355	540	M8	8	30	44	0.08993
105-14-400	500	450	400	600	M10	8	47	60	0.12566
105-14-450	550	500	450	675	M10	8	50	73	0.15894
105-14-500	600	560	500	750	M10	12	59	87	0.19625
105-14-560	660	620	560	840	M10	12	70	102	0.24620
105-14-630	730	690	630	940	M10	12	82	120	0.31172
105-14-710A	814	770	710	1070	M10	16	100	132	0.39967

\*Theoretical hole to take bolt

For Inlet/Losses see page 49.

# VENT-AXIA

## BLACK SABRE SLIM CASE SICKLE FANS ACCESSORIES

Stock Ref. No.	Electronic controller Stock Ref. No.	Auto transformer Stock Ref. No.	D.O.L. starters Stock Ref. No.	Mounting brackets Stock Ref. No.	Inlet wire Speed Stock Ref. No.	Coupling rings Speed Stock Ref. No.	Axial fan assembly Stock Ref. No.	Cased axial attenuator Stock Ref. No.	Cased axial pod Stock Ref. No.	Anti-vibration mount Stock Ref. No.
BSC710-38*	-	103 14 304	103 11 415 - 103 12 018	105 03 710A	105 05 710	105 06 710A	105 13 710A	105 14 710A	105 15 710A	105 23 033
BSC 560-34 - 103 20 302 09	-	103 14 301	103 11 415 - 103 12 018	105 03 710A	105 05 710	105 06 710A	105 13 710A	105 14 710A	105 15 710A	105 23 033
BSC 630-34 - 103 20 302 09	-	103 14 301	103 11 415 - 103 12 018	105 03 710A	105 05 710	105 06 710A	105 13 710A	105 14 710A	105 15 710A	105 23 033

NOTE: All models are supplied with 2 speed delta/star connection motors, as standard. (Size, 450 to 630 are 4/16 Pole). When speed control is required on all other models 5 a step auto transformer speed controller is recommended, to ensure low noise levels. Guards: Some installations may occur where additional safety parts are needed, to ensure safety in operation. For example, the unit may be fitted at the inlet or outlet end of a ducted ventilation system, thereby exposing the impeller/motor to unguarded access. In this event, the installer must fit a safety guard complying to current regulations. These guards are available as an optional extra.

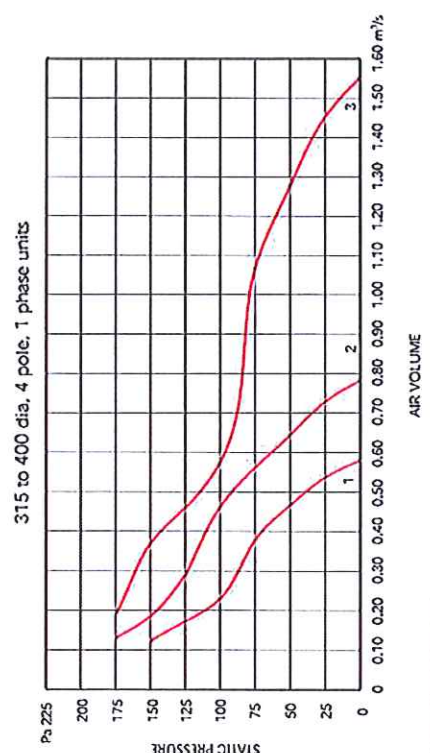
AN INVERTER SPEED CONTROL KIT IS AVAILABLE FOR:  
 BSC 560-34 - 103 20 302 09  
 BSC 630-34 - 103 20 302 09

NOTE: When speed control is required a 5-step auto transformer is recommended to ensure low noise levels.

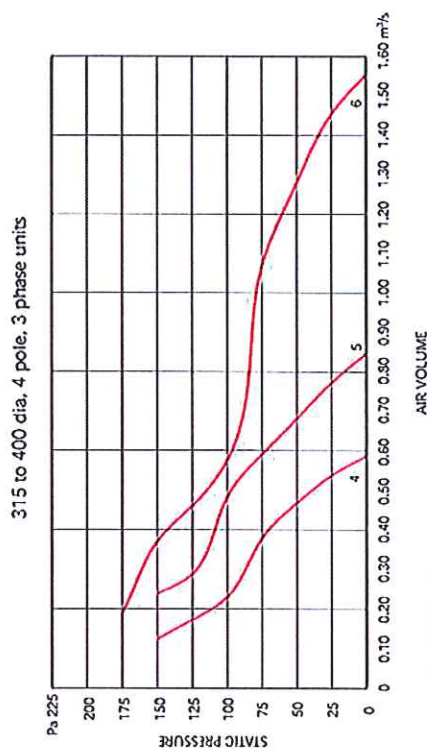
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# Vent-Axia

## BLACK SABRE SLIM CASE SICKLE FANS PERFORMANCE CURVES



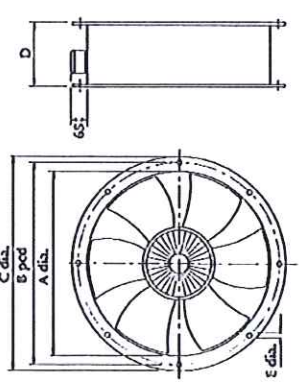
Size	315	355	400
1	315	355	400
2	315	355	400
3	315	355	400



Size	315	355	400
4	315	355	400
5	315	355	400
6	315	355	400

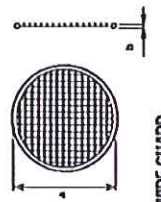
# VENT-AXIA

## BLACK SABRE SLIM CASE SICKLE FANS DIMENSIONS (mm)



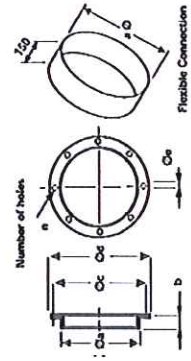
Stock Ref. No.	OA	OB	OC	D	OE	No. Holes	Weight kg
BSC 315	315	355	306	170	10	8	10.5
BSC 355	355	395	426	170	10	8	13
BSC 400	400	450	487	170	12	8	15.5
BSC 450	450	500	537	180	12	8	20.5
BSC 500	500	560	595	180	12	12	33
BSC 560	560	620	655	240	12	12	31
BSC 630	630	690	725	240	12	12	38
BSC 710/4	710	770	806	350	12	16	65
BSC 710/6	710	770	806	240	12	16	65

Please note: \*Dimension D is 240mm on 6-pole & 350mm on 4-pole version.



INLET WIRE GUARD  
"K" factor loss 0.25

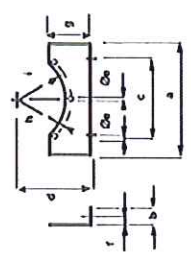
Stock Ref. No.	Øa	b
105 06 315	300	3
105 06 355	420	3
105 06 400	475	3
105 06 450	525	3
105 06 500	595	3
105 06 560	655	3
105 06 630	725	3
105 06 710	784	5



COUPLING FLANGE

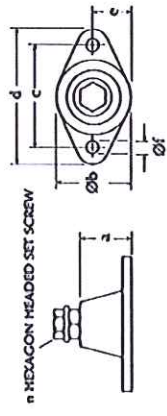
Stock Ref. No.	Ø1	b	Øc	Ød	Øe	n
105 06 315	306	30	365	315	10	8
105 06 355	426	45	395	355	10	8
105 06 400	487	45	450	400	12	8
105 06 450	537	60	500	450	12	8
105 06 500	595	60	560	500	12	8
105 06 560	655	75	620	560	12	12
105 06 630	725	75	690	630	12	12
105 06 710A	800	40	770	710	12	16

### ACCESSORY DIMENSIONS (mm)



### MOUNTING FEET

Stock Ref. No.	a	b	c	d	e	f	g	h
105 03 315	275	24	274	10	14	115	127.5	167
105 03 355	303	24	290	250	10	14	127.5	187
105 03 400	348	24	290	280	17	14	135	225
105 03 450	384	24	315	315	17	14	155	250
105 03 500	475	24	315	315	17	14	195	268
105 03 560	475	24	355	355	17	14	155	310
105 03 630	570	24	400	400	17	14	175	345
105 03 710A	710	40	610	435	13	18	240	365



### ANTI-VIBRATION MOUNTS

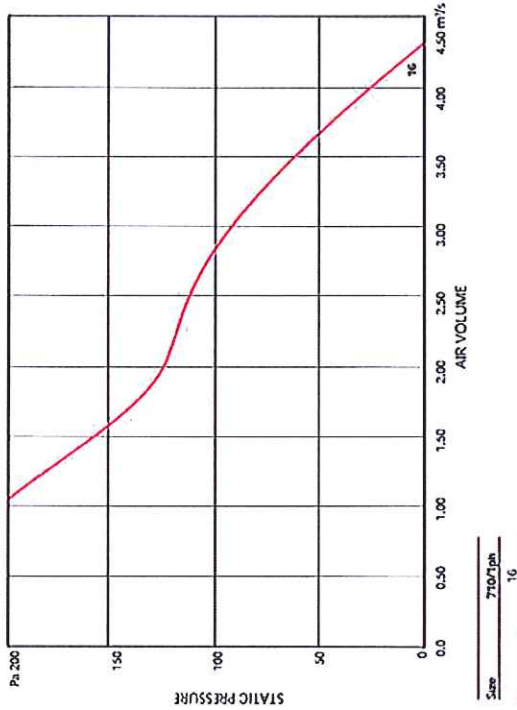
Stock Ref. No.	a	Øb	c	d	e	f	g	h	Max load kg
105 22 003	27	37	54	67	185.5	7	N8	23	
105 22 005	27	37	54	67	185.5	7	N8	26	
105 22 133	35	57	76	95	285.5	10.5	M12	91	



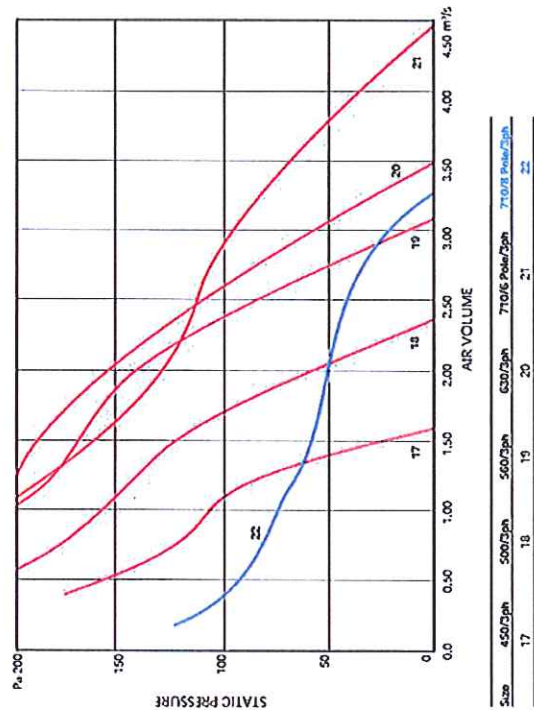
# Vent-Axia

## BLACK SABRE SLIM CASE SICKLE FANS PERFORMANCE CURVES

710 dia, 6 pole, 1 phase units



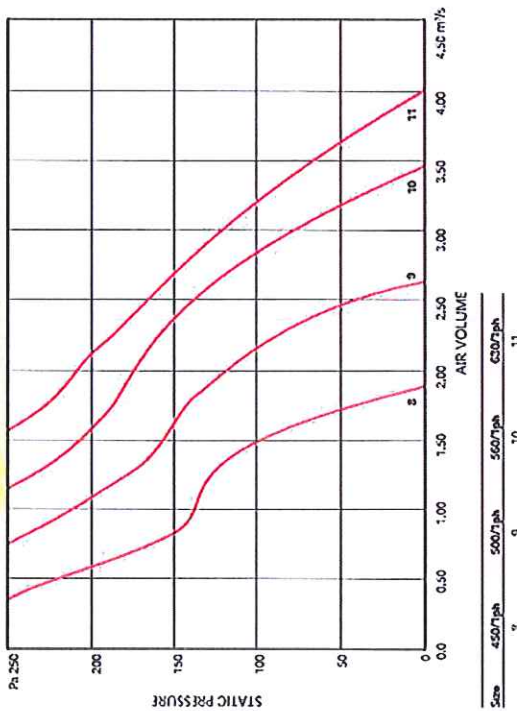
450 to 710 dia, 6 pole 3 phase & 710 dia 8 pole 3 phase units



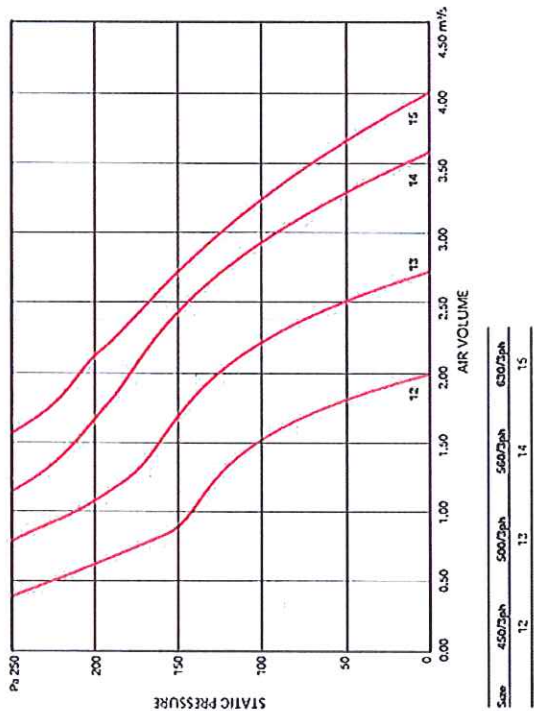
# VENT-AXIA

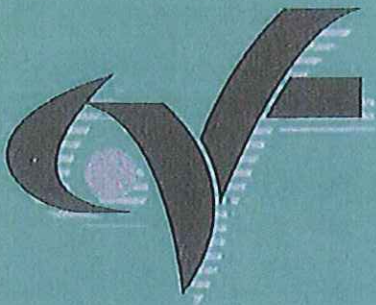
## BLACK SABRE SLIM CASE SICKLE FANS PERFORMANCE CURVES

450 to 630 dia, 4 pole, 1 phase units



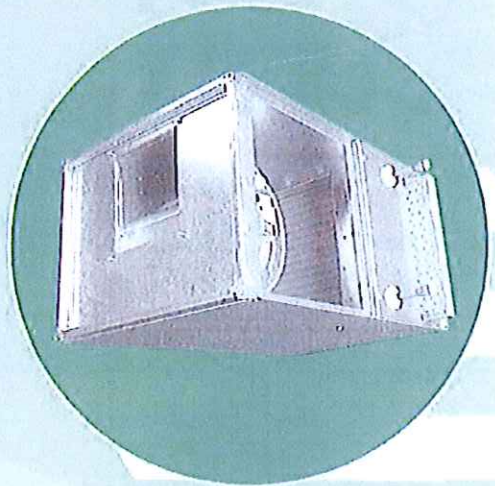
450 to 630 dia, 4 pole, 3 phase units





AIR VENT  
TECHNOLOGY

QUALITY RANGE WATER HEATED AIR HANDLING UNITS



Internal and external  
versions available

Thermal protection on motor

All models fully speed  
controllable

Integral mounting points  
for quick and simple  
installation

## SOUND LEVELS

Sound Levels: Induct sound levels dB ref 10<sup>-12</sup>W PWL

All sound data measured at full speed

Model	SPL dBA	Centre Frequency (Hz)							
		63	125	250	500	1K	2K	4K	8K
1	44	61	70	70	59	62	54	51	47
2	47	65	73	68	67	67	62	59	52
3	51	76	79	73	73	73	67	65	67
4	49	71	73	66	71	71	69	66	62
5	54	77	79	73	74	77	77	74	69
6	52	75	77	71	73	75	74	71	67
7	52	78	80	72	74	74	73	72	66

\* At 1 metre from side of casing

## CONTROL PANELS

Designed with quick and easy installation in mind, external wiring is kept to a minimum.

A Mains supply is taken to the panel door interlocked isolator and then outputs are taken to the fan, heater and safety circuits.

A duct sensor is supplied (or room if required) pre-wired to the panel with 10m of cable.

Switches on the front of the panel allow control of the fan and heater. All outputs to the fan are protected via an MCB.

The whole panel can be controlled via a fire alarm contact or a seven day time clock to turn off and on in a controlled manner.

