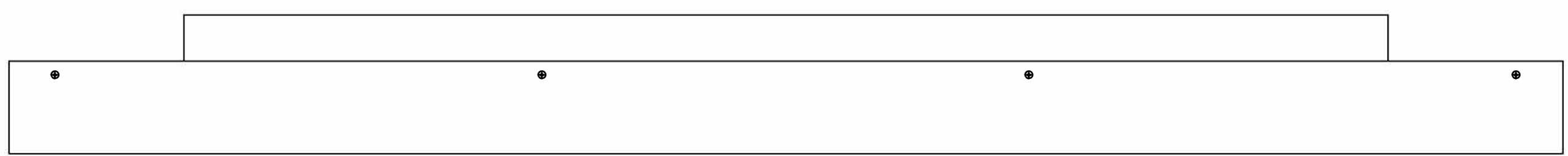
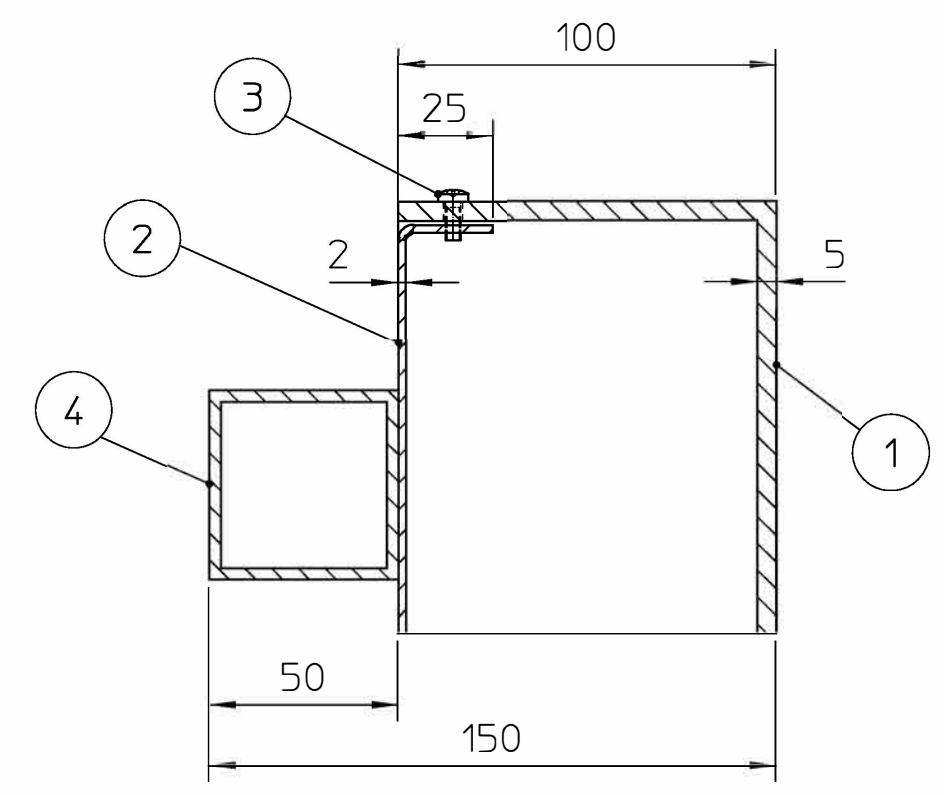
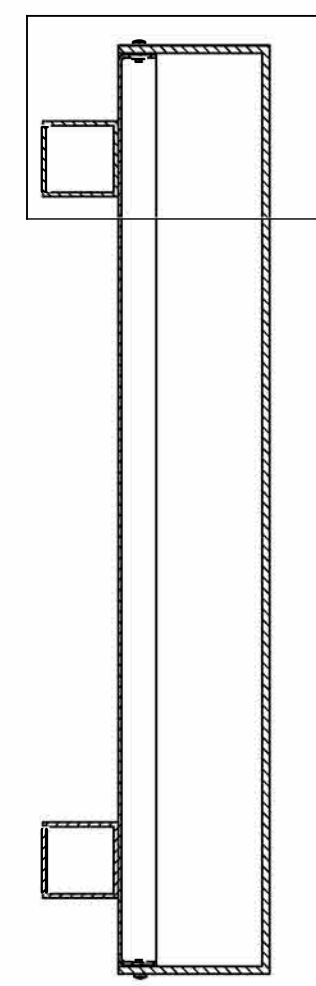


view DETAIL1



top view



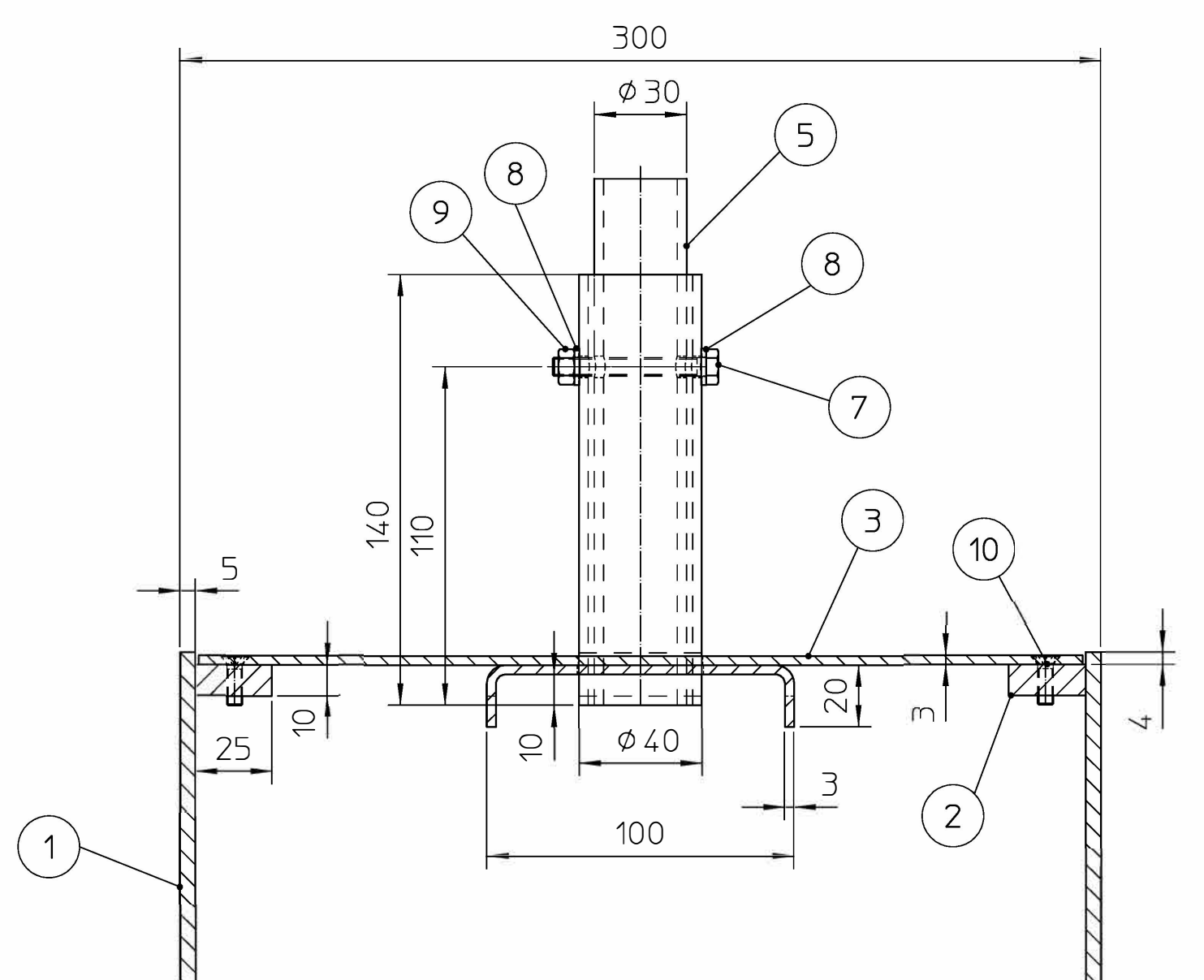
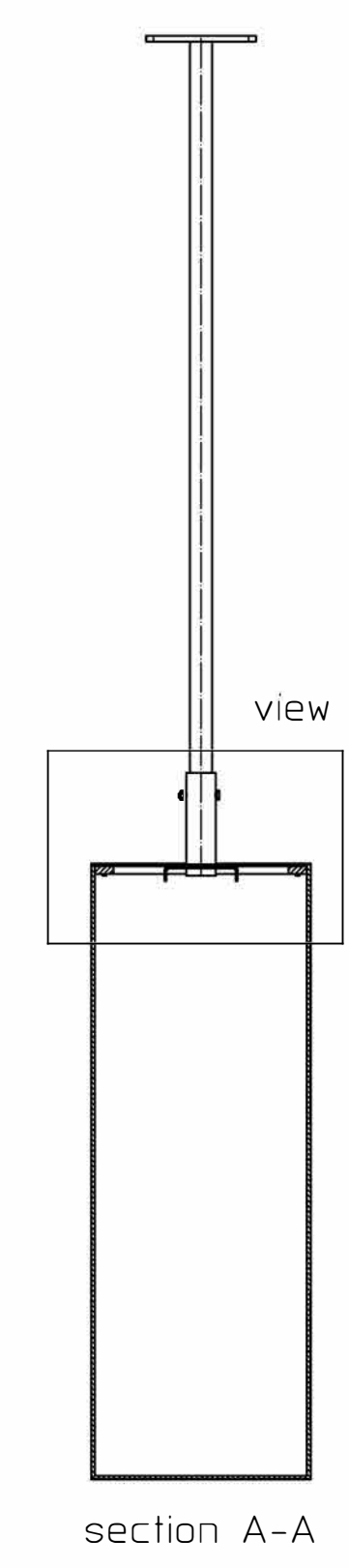
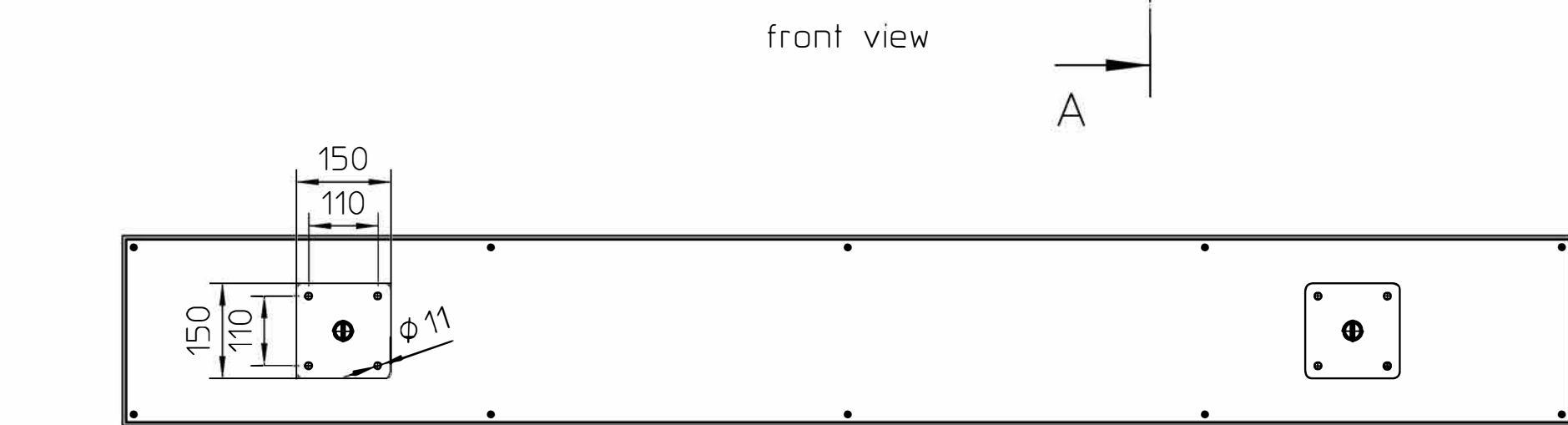
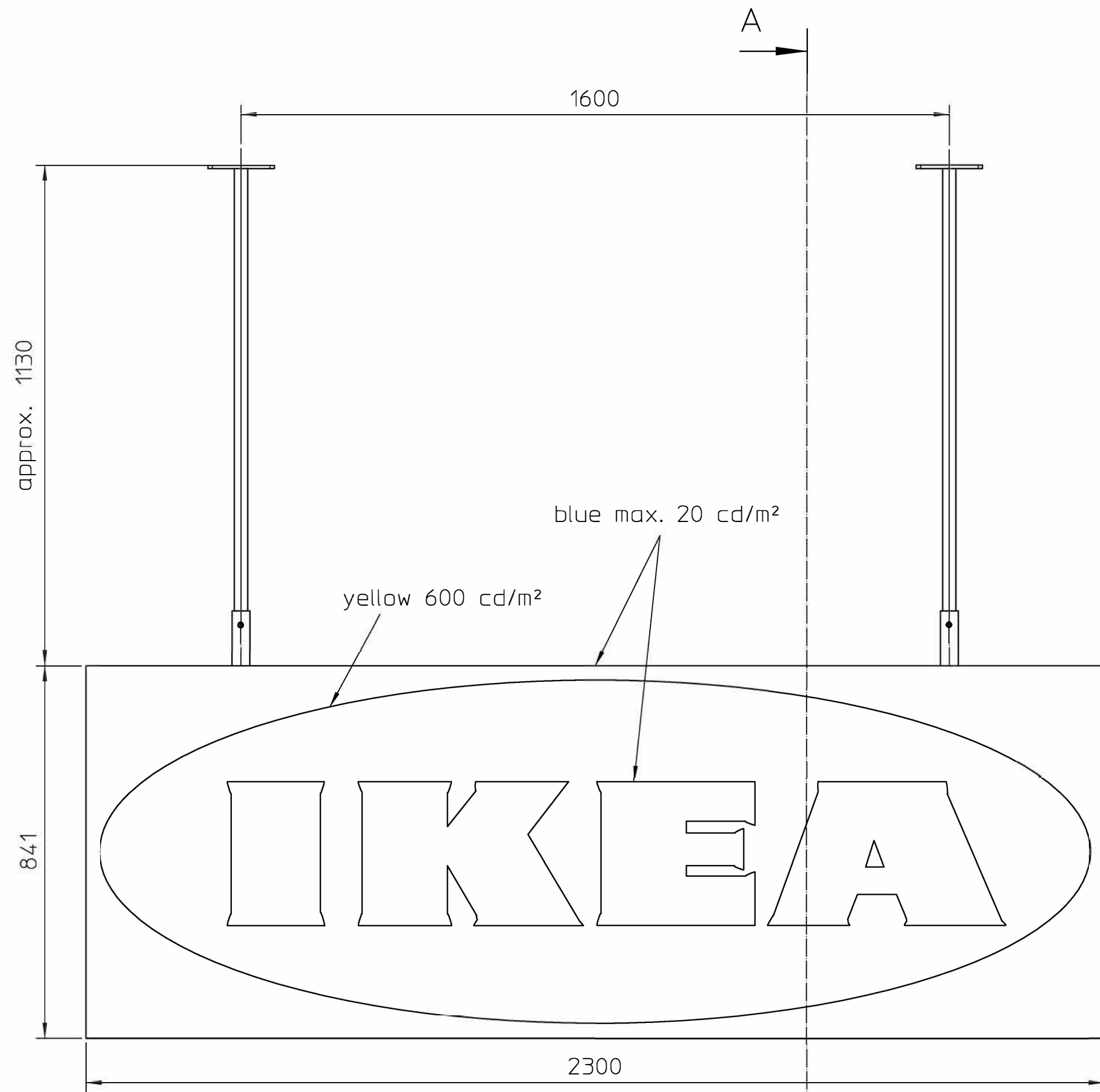
pos	qty	part name	length	width	depth	material	weight	number
4	2	aluminium tube 50x3	1300			EN-AW-6060-T66	15	
3	8	oval-head screw M4x10					0	
2	1	aluminium lower part	1666	601	25	EN-AW5754-AMg3		
1	1	acrylic body	1678	613	100	white acrylic 040 - 5mm		

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unbearbeitete Schweißnähte a = mm	Maße in mm Dimensions in millimeters	Zul. Abw. f. Maße ohne Toleranzang. General tolerances ISO 2768-c	Oberflächen- angaben nach DIN ISO 1302 ✓ ✓	Maßstab Scale 1:5	Gewicht / kg	Menge Quantity -
				Rohteil/Raw material Rohteil-Nr./Raw piece No. Werkzeug-Nr./Tool No.		
		Datum Date 06.09.18	Name Name Lukas Liegel	Benennung/Designation OrderNr.: IKEA London City Store		
		Gezeichnet Modified SFH Checked	12.09.18 Lukas Liegel	IKEA sign Sign 01 (single sided)		
				JOB NO 183645B	Blatt Sheet 1 von of 1	
				DRAWING NO 001		
Ausg. Issue	Änderung Modification	Datum Date	Name Name	Datename Filename		

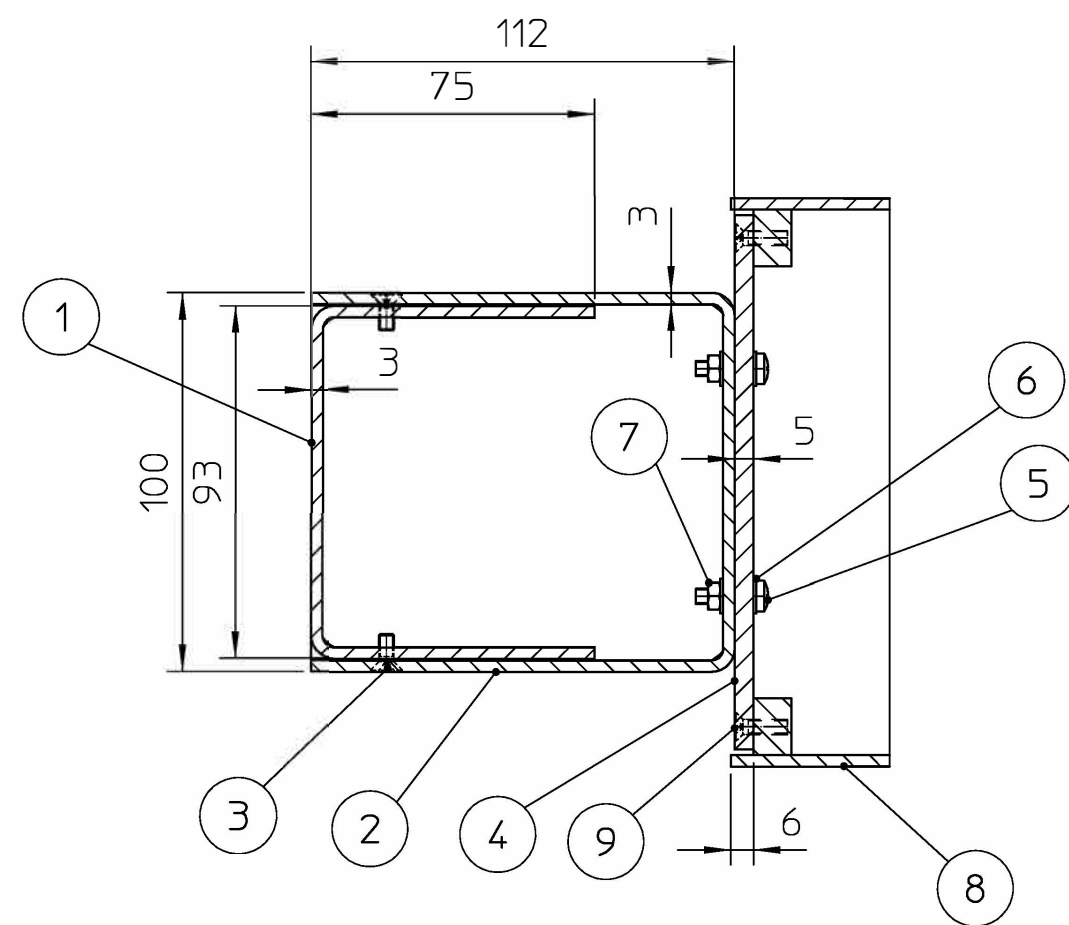
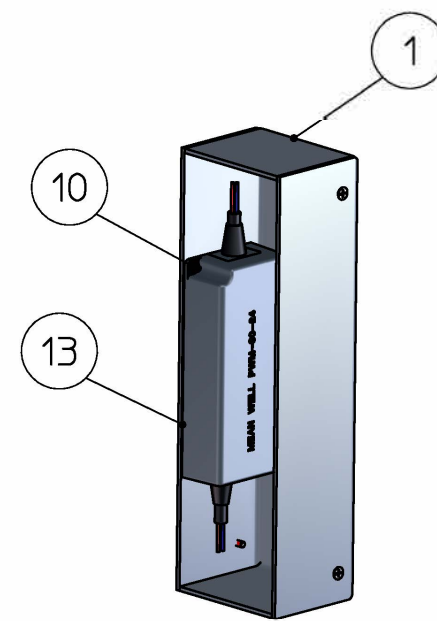
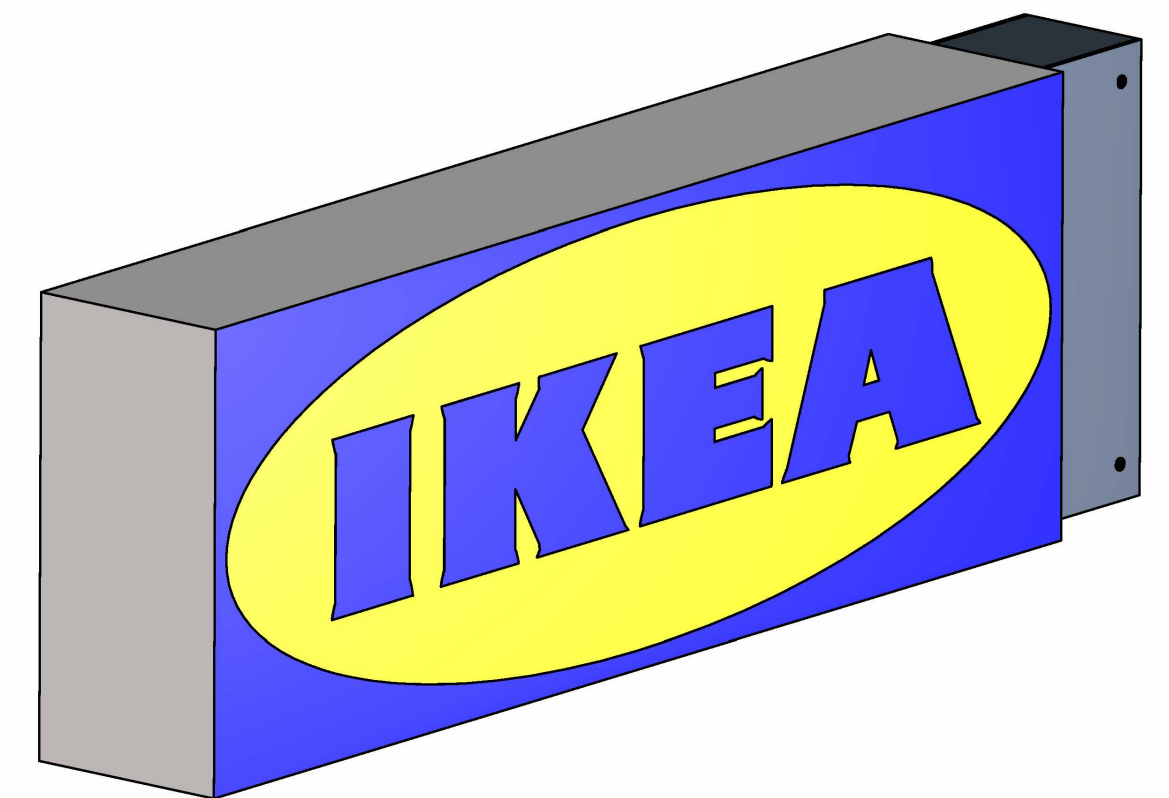
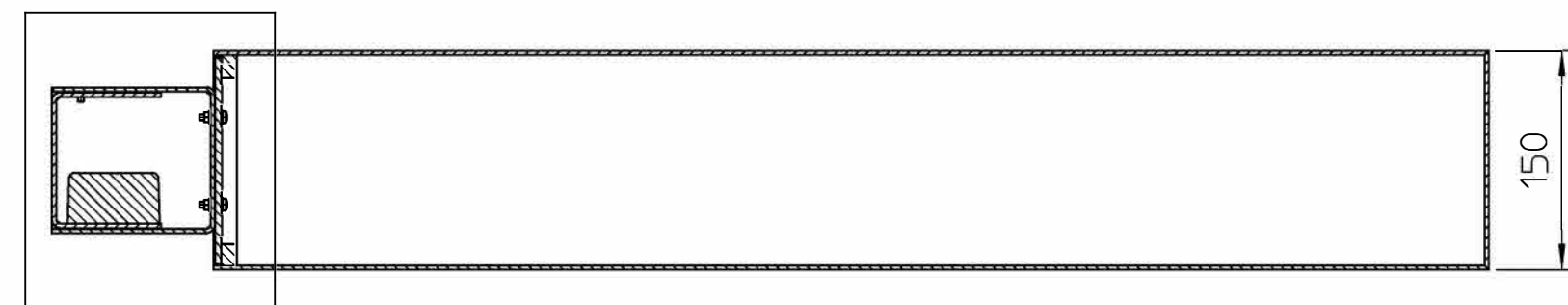
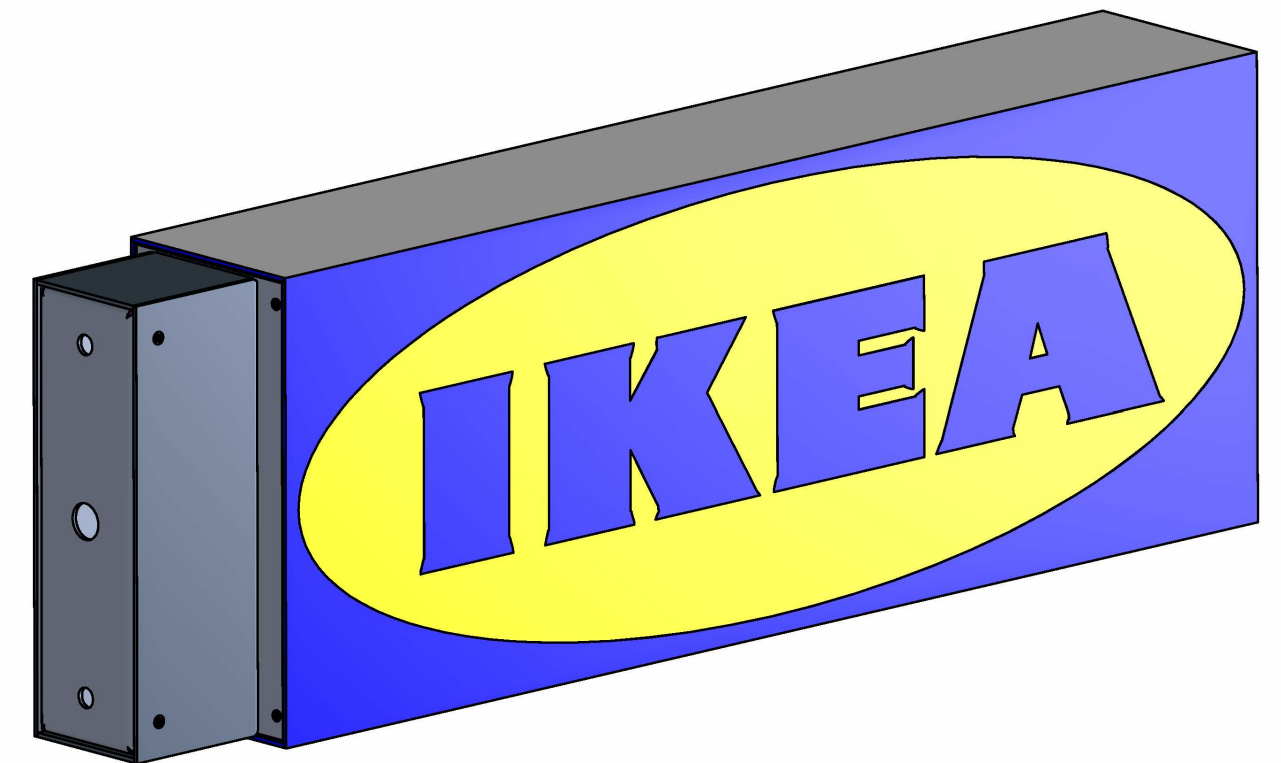
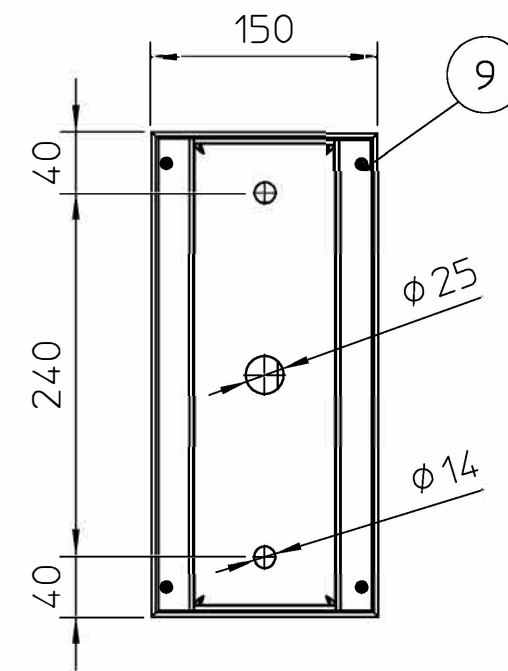
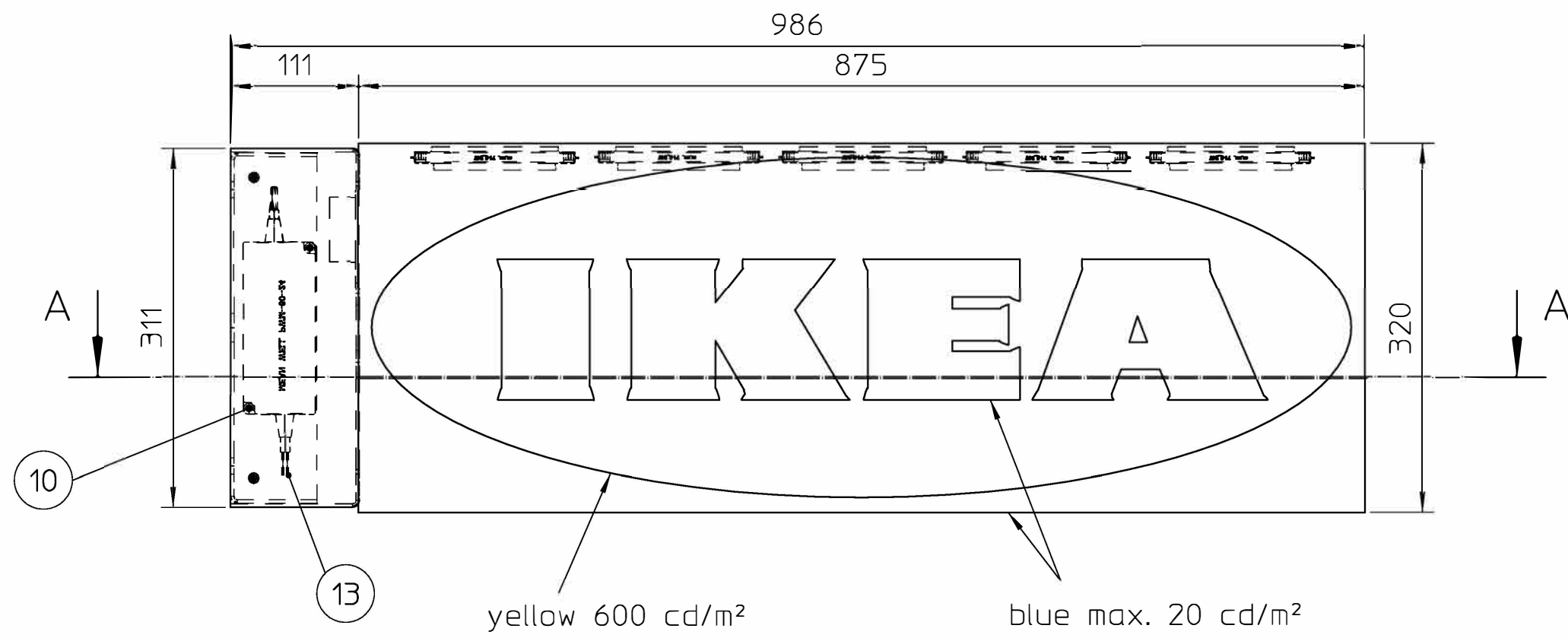


pos	qty	part name	length	width	depth	material	weight	number
11	1	aluminium u-profile	2200	100	20	EN-AW5754-AMg3		
10	10	countersunk screw M5 x 16					0	
9	2	hexagon nut M6					0	
8	4	flat washer M6					0	
7	2	hexagon screw M6 x 50					0	
6	2	aluminium Ø_40x3 - EN 573-3	140			EN-AW-6060-T66	0.1	
5	2	aluminium Ø_30x3 - EN 573-3	1147			EN-AW-6060-T66	0.1	
4	2	aluminium flange plate	150	150	8	EN-AW5754-AMg3		
3	1	aluminium top plate	2288	288	3	EN-AW5754-AMg3		
2	1	acrylic frame			10	white acrylic 040 - 10mm		
1	1	acrylic body	2300	841	300	white acrylic 040 - 5mm		

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unbenannte Schnellleiste		Maße in mm Dimensions in millimeters	Zul. Abw. f. Maße ohne Toleranzang. General tolerances	Oberflächen- angaben nach DIN ISO 1502	Maßstab Scale	Gew. dlt / kg	Menge Quantity
a = mm			ISO 2768-c	✓ ✓	1:10		-
Rohstoff/Raw material Rohteil/N. Raw piece No. Werkzeug-Nr./Tool No.					Benennung/Designation OrderNr.: IKEA London City Store		
Beisp. Datum 06.09.18 Name Lukas Liegel					Name Lukas Liegel		
Geändert Modified 18.09.18 Name Lukas Liegel					Benennung/Designation OrderNr.: IKEA London City Store		
SFW Checked					Benennung/Designation OrderNr.: IKEA London City Store		
MR MAAS+ROOS					JOB NO 183645A		Blatt Sheet von of 1 2
Ausg. Issue					DRAWING NO 002		



DETAIL1
scale 1:2

pos	qty	part name	length	width	depth	material	weight	number
15	5	LED GE GEBH50-2					0,8	
14	1	electrical junction box	56	40	23			
13	1	transformer Mean_Well_PWM-40-24	251	63	35		2,6	
12	2	hexagon nut M3	7	6	3		0	
11	2	flat washer M3					0	
10	2	countersunk screw M3x12					0	
9	4	countersunk screw M4x14					0	
8	1	acrylic body	875	320	150	white acrylic 1167 - 3mm		
7	4	hexagon nut M4					0	
6	8	flat washer M4					0	
5	4	oval-head screw M4x16					0	
4	1	aluminium plate	311	141	5	EN-AW5754-AMg3		
3	4	countersunk screw M4 x 10					0	
2	1	aluminium base upper part	311	100	112	EN-AW5754-AMg3		
1	1	aluminium base lower part	304	93	75	EN-AW5754-AMg3		

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unbenannte Schweißnähte		Maße in mm Dimensions in millimeters		Zul. Abw. f. Maße ohne Toleranzang. General tolerances		Oberflächen- angaben nach DIN ISO 1302		Maßstab Scale		Gewicht / kg		Menge Quantity	
α = mm				ISO 2768-c		✓ ✓		1:5				-	
				Datum Date		Name Name		Benennung/Designation		OrderNr.: IKEA London City Store		Blatt Sheet	
				Bezo. Draht		06.09.18		Lukas Liegel		IKEA flag sign		von of	
				Geändert Modified		12.09.18		Lukas Liegel		Sign 03 (double sided)		1 2	
				SFM Checked						JOB NO 183645C			
										DRAWING NO 003			
Ausg. Issue		Änderung Modification		Datum Date		Name Name		Date/Name Filename					