

TYPICAL SCREEN SUPPORT AT POST LOCATION

## STEELWORK NOTES:-

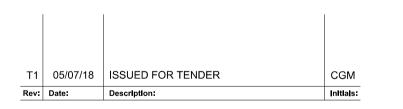
- THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL THE RELEVANT CIVIL, STRUCTURAL, ARCHITECTURAL AND M&E DRAWINGS AND SPECIFICATION.
- 2. ALL STRUCTURAL STEELWORK AND WORKMANSHIP TO BE \*\*IN ACCORDANCE WITH BS 5950.
- 3. ALL STRUCTURAL STEELWORK TO BE GRADE S275 J0 TO \*\*BS EN 10 025 UNLESS NOTED OTHERWISE.
- ALL BOLTS TO BE GRADE 8.8 TO BS 4190 UNLESS NOTED OTHERWISE.
- ALL HOLE DIAMETERS FOR ORDINARY BOLTS SHALL BE 2mm GREATER THAN THE BOLT DIAMETER.

ALL STEELWORK CONNECTIONS SHALL BE CONTRACTOR

- 6. ALL CONNECTIONS TO BE MADE USING MIN. 4 No. M16 GRADE 8.8 BOLTS UNLESS NOTED OTHERWISE.
- MINIMUM PLATE THICKNESS TO BE 10mm UNLESS NOTED OTHERWISE.
- DESIGNED.
- ALL WELDS TO BE A MINIMUM OF 6mm FILLET WELDS ALL ROUND UNLESS NOTED OTHERWISE. ALL WELDING TO BE IN ACCORDANCE WITH BS 5140. ALL RELEVANT INSPECTIONS TO BE CARRIED OUT AT CONTRACTORS COST.
- 11. ALL EXPOSED STEELWORK TO BE HOT DIP GALVANISED.
- 12. ALL STRUCTURAL STEELWORK TO COMPLY WITH THE NATIONAL STRUCTURAL STEELWORK SPECIFICATION. ALL EXPOSED INTERNAL STEELWORK SHALL BE SITE PAINTED WITH FINISHING COATS BY MAIN CONTRACTOR IN ACCORDANCE WITH THE ARCHITECTS SPECIFICATIONS. WHERE AN INTUMESCENT PAINT IS REQUIRED, COMPATIBILITY OF THE PRIMER PROPOSED BY THE FABRICATOR SHALL BE AGREED BETWEEN THE ARCHITECT AND THE FABRICATOR.
- 13. THE STEELWORK CONTRACTOR SHALL BE RESPONSIBLE FOR STABILITY OF THE STRUCTURE DURING ALL STAGES OF ERECTION.

## PLANT REQUIREMENTS :-

THE PLANT PLATFORM HAS BEEN DESIGN FOR 3.0 kN/m2 (LIGHT DUTY).





ROYAL FREE LONDON NHS FOUNDATION TRUST

**ROYAL FREE HOSPITAL** 3 NORTH HDU REFURB

**ROOF PLANT FRAME** 

Scales : 1:50 @ A1 UOS Jun 2018 Jun 2018

> 18-1458-ST-001 TENDER