



Project:	193 – 197 Holborn	Author:	B. Quearney
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REFRIGERATION PIPEWORK BENDING RADIUS

OD (in)	1/4	3/8	1/2	5/8	3/4	7/8	1-1/8	1-3/8	1-5/8
Material	Rigid Type "K" or "L" and Soft ACR Acceptable			Rigid Type "K" or "L" Only					
Min. Bend Radius (in)	.563	.9375	1.5	2.25	3.0	3.0	3.5	4.0	4.5
Min. Wall Thickness (in)	.03	.03	.03.035	.040	.042	.045	.050	.050	.050