

APPROVAL / REFERENCE DRAWING ONLY (NOT FOR MANUFACTURE)!!

HX-CH-SPS-IL-RM-600

STEELWORK FINISHED WHITE @ 30% GLOSS

2mm ALUMINIUM TWO PART SHROUD FINISHED BLUE TO MATCH THE PANELS

25 x 25 x 3mm MILD STEEL WELDED ANGLE

150 x 6mm MILD STEEL WALL PLATE DRILLED WITH Ø12mm FIXING HOLES & Ø18mm CABLE HOLE

50 x 25 x 2.5mm MILD STEEL BOX SECTION FRAME TOP & BOTTOM ARMS WITH M4 AVDEL FIXINGS

50 x 25 x 3mm MILD STEEL ANGLE END FRAME TIE

ALUMINIUM JOINING STRIP TO ACCEPT A 2mm PANEL TO TOP, BOTTOM & LEADING EDGE FINISHED BLUE TO MATCH THE PANELS

2mm ALUMINIUM PANELS LASER CUT WITH BRANDMARK PANELS FINISHED WHITE INSIDE & BLUE TO MATCH P.M.S. 2728c @ 30% GLOSS OUTSIDE PANELS AT WALL EDGE APPLIED WITH A 97mm WIDE BAND OF DARK BLUE AVARY 824 VINYL SHADOW GAP TO FACE, RETURNS & JOINING STRIPS

BRANDMARK TEXT CUT FROM 10mm OPAL 050 ACRYLIC WITH A 2mm SHOULDER. FIXED IN PLACE USING SIMSON ISR 70-03 (OR SIMILAR)

BRANDMARK STROKES CUT FROM 5mm OPAL 050 ACRYLIC ON A 3mm OPAL 030 ACRYLIC CARRIER PANEL. FIXED IN PLACE USING SIMSON ISR 70-03 (OR SIMILAR)

TETRA EDGESTRIP LED LIGHTING UNITS & SUITABLE DRIVER POSITIONED FOR OPTIMUM EFFECT BY ASSEMBLY SHOP

NOTE:- PANELS TO HAVE 36mm RETURNS TO TOP BOTTOM & LEADING EDGE WITH A 30mm FOLD TO THE BACK EDGE TO STOP THE PANEL BOWING

