

HX-CH-SPS-IL-RM-600

STEELWORK FINISHED WHITE @ 30% GLOSS

2mm ALUMINIUM TWO PART SHROUD
FINISHED BLUE TO MATCH THE PANELS

25 x 25 x 3mm MILD STEEL WELDED
ANGLE

150 x 6mm MILD STEEL WALL PLATE
DRILLED WITH Ø12mm FIXING HOLES &
Ø18mm CABLE HOLE

50 x 25 x 2.5mm MILD STEEL BOX
SECTION FRAME
TOP & BOTTOM ARMS WITH M4 AVDEL
FIXINGS

50 x 25 x 3mm MILD STEEL ANGLE END
FRAME TIE

ALUMINIUM JOINING STRIP TO ACCEPT A
2mm PANEL
TO TOP, BOTTOM & LEADING EDGE
FINISHED BLUE TO MATCH THE PANELS

2mm ALUMINIUM PANELS LASER CUT WITH
BRANDMARK
PANELS FINISHED WHITE INSIDE
& BLUE TO MATCH P.M.S. 2728c @
30% GLOSS OUTSIDE
PANELS AT WALL EDGE APPLIED WITH A 97mm
WIDE BAND OF
DARK BLUE AVARY 824 VINYL SHADOW GAP
TO FACE, RETURNS & JOINING STRIPS

BRANDMARK TEXT CUT FROM
10mm OPAL 050 ACRYLIC
WITH A 2mm SHOULDER.
FIXED IN PLACE USING SIMSON ISR 70-03
(OR SIMILAR)

BRANDMARK STROKES CUT FROM
5mm OPAL 050 ACRYLIC
ON A 3mm OPAL 030 ACRYLIC CARRIER PANEL.
FIXED IN PLACE USING SIMSON ISR 70-03
(OR SIMILAR)

TETRA EDGESTRIP LED LIGHTING UNITS &
SUITABLE DRIVER
POSITIONED FOR OPTIMUM EFFECT BY
ASSEMBLY SHOP

NOTE:-
PANELS TO HAVE 36mm RETURNS TO TOP
BOTTOM & LEADING EDGE
WITH A 30mm FOLD TO THE BACK EDGE TO
STOP THE PANEL BOWING

