MEMORANDUM



TO Bob Blezko (BB) DATE 22 May 2017

FROM Laura de Azcarate (BDP) CC May Lam (BDP)

Mark Middleton (BDP) Jai Shikotra (BDP) Richard Grove (BDP)

file ref P2002877/MEM(00)U001

SUBJECT

NOISE EMISSIONS ASSESSMENT - GREAT ORMOND STREET HOSPITAL

1. INTRODUCTION

BDP has been requested by Balfour Beatty to provide a noise impact assessment for a partial approval of details reserved by conditions to the London Borough of Camden pursuant to planning permission reference: 2015/5353/P for the installation of four chiller units at roof level of the Variety Club Building (east west roof) with associated screening and pipework. This application is for the west roof only. Details for the east roof, will be subject to a separate application for approval of detail.

This memorandum provides a noise impact assessment based upon information supplied by Balfour Beatty, in order to assess compliance with London Borough of Camden (LBC) noise policy as detailed in *Camden Development Policies* (2010).

2. BACKGROUND

NON-GOSH SENSITIVE RECEPTORS (SR1)

London Borough of Camden outlines its noise policy in Camden Development Policies (2010), in which it stipulates the following:

CPG6: Amenity

The Council requires detailed noise and vibration information in the form of a report for development which proposes:

- The installation of plant, ventilation or air conditioning equipment;
- · A use that will create significant noise;
- A noise sensitive development in an area where existing noise sources are present;
- A use that will generate a significant amount of traffic.

DP28: Noise and Vibration

The Council will seek to ensure that noise and vibration is controlled and managed and will not grant planning permission for:

- a) development likely to generate noise pollution; or
- b) development sensitive to noise in locations with noise pollution, unless appropriate attenuation measures are provided.

The Council also sets out the fixed plant noise rating levels related to measured background noise levels, which forms the basis for granting of planning permission, as summarised in Table 1. For reference, the council considers the following to be noise sensitive developments: housing, schools, hospitals, offices, workshops, and open spaces.

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Noise description and location of measurement	Period	Time	Noise level
Noise at 1m external to a sensitive facade	Day, evening and night	00:00 – 24:00	5 dB(A) <l<sub>A90</l<sub>
Noise that has a distinguishable discrete continuous note (whine, hiss, screech, hum) at 1m external to a sensitive facade	Day, evening and night	00:00 – 24:00	10 dB(A) <l<sub>A90</l<sub>
Noise that has a distinguishable impulses (bangs, clicks, clatters, thumps) at 1m external to a sensitive facade	Day, evening and night	00:00 – 24:00	10 dB(A) <l<sub>A90</l<sub>
Noise at 1m external to sensitive facade where L _{A90} > 60 dB	Day, evening and night	00:00 – 24:00	L _{Aeq} 55 dB

Table 1 London Borough of Camden noise policy

GOSH SENSITIVE RECEPTORS (SR2, SR3, SR4)

With regards to noise emissions from the proposed plant items affecting the noise sensitive receptors within the GOSH itself (e.g. ward accommodation), plant noise limits have been proposed based on the internal noise criteria for single bedroom wards during the night, as set by HTM 08-01: Acoustics; 35 dB L_{Aeq,1hour.} Based on achieving the above internal noise criteria and a maximum loss of 10 dB through a partially open window, the plant noise criterion at the nearest ward window has been proposed as follows:

Plant noise emissions must not exceed a cumulative noise level of 45 dB when measured at 1m from the nearest ward window. This method has been agreed with Environmental Health Department of Camden Borough Council

3. NOISE EMISSIONS LIMITS

The fixed plant noise rating levels for the proposed simultaneous operation of all plant items are presented in Table 2 below

	Noise Sensitive Receptor	Plant Noise Emission Limits
GOSH/Non-GOSH	Description	
Non COCH	SR1	49 dD L *
Non-GOSH	(National Hospital for Neurology and Neurosurgery)	48 dB L _{Aeq,1hr} *
	SR2	45 JD I
	(Variety Club Building)	45 dB L _{Aeq,1hr}
COCH	SR3	45 dD l
GOSH	(proposed Phase 2B Premier Inn Cardiac Building)	45 dB L _{Aeq,1hr}
	SR4	45 dD l
	(Southwood Building)	45 dB L _{Aeq,1hr}

Table 2 Plants noise emission limits at 1m from each noise sensitive receptor

^{* 43}dB L_{Aeq,1hr} when noise emissions have a distinguishable discrete continuous note "hum" from the electrical substation

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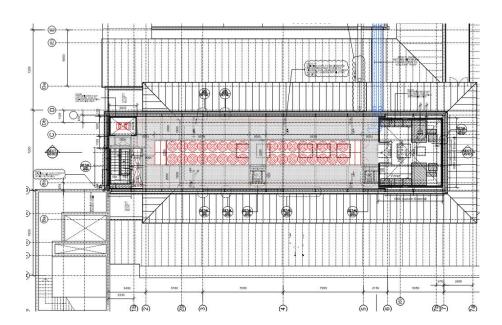
4. SITE DETAILS

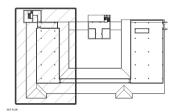
GOSH runs its services from a campus in Bloomsbury, in the London Borough of Camden. The campus is bounded to the north by Guilford Street, to the east by Guilford Place and Lamb's Conduit Street, Queens Square to the west and Great Ormond Street to the south, after which the hospital is named.

The Variety Club Building is located within the main hospital site, and is bounded by the Southwood Building, Morgan Stanley Clinical Building, an external courtyard and the grade II* listed Chapel of St. Christopher to the north. To the west lies the Frontage Building, and to the south is the Paul O'Gorman Building. Powis Place is a privately owned road, is situated to the west.

The new plant is located within an external plant space located on the 7th floor west roof of Variety Club Building. The west plant space contains two chiller units, two chilled water pumps and a new electrical substation. The plant space is located on a new support structure which is screened by a new impermeable acoustic plant screen located around the plant space.

The plan below shows where the items of plant are installed on the west roof. In relation to the location of the plants, the nearest noise sensitive receptors are located at different distances to the noise sensitive receptors SR1, SR2, SR3 SR4 (Location plan in Appendix A)





5. PLANT DETAILS

The new chillers are located within an external plant space located on the 7th floor west roof of the GOSH Variety Club Building. The west plantroom contains two chiller units, two chilled water pumps and a new electrical substation. The chiller plant details have been provided by the manufacturer *Daikin*, the pump details have been provided by the manufacturer *Grundfos* and are included in Appendix B for reference.

The following items are installed on the west VCB roof:

- ACC/VCB/(W) 01 Daikin chiller unit model EWAD980-C11CZX
- ACC/VCB/(W) 02 Daikin chiller unit model EWAD980-C11CZX
- PMP CHW01 Grundfus run & standby pumps model NB 125-315/336 AS-F2-A-E-BQQE Product no. 98975779
- PMP CHW02 Grundfus run & standby pumps model NB 125-315/336 AS-F2-A-E-BQQE Product no. 98975779
- ESS Packaged Electrical Substation supplied by Systemair-ST UPU 20b

Details of the plant noise emission levels for the proposed plant items on the west VCB roof have been provided by the manufacturers of the equipment, and are presented in Tables 2 and 3 below.

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		Sound	Pressure	e Level at	1m from t	he unit, dl	B (ref. 2 x ′	10 ⁻⁵ Pa)		Sound Power
Plant Item	63Hz	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	8000Hz	dB(A)	Level, L _w
ACC/VCB/ (W) 01 &02 ⁽¹⁾	83	74	74	73	72	64	60	53	74	96
PMP CHW 01 & 02 (2)	52	53	50	49	51	50	50	47	57	-
ESS (3)	55	55	56	53	47	49	48	45	57	77

Table 3 Sound pressure level for the installed plants items

Notes

- (1) The octave band spectrum has been adjusted from the a weighted levels provided by the manufacturer
- (2) The octave band spectrum is taken from typical pump units and adjusted to match the A-weighted sound pressure level provided by the pump manufacturer.
- (3) The electrical substation manufacturer has provided the linear sound pressure level measured at 2m from the unit.

It has been advised by Balfour Beatty that the plant is going to operate 24h at 100% operational load at any given time. As such, these parameters have been applied in assessing the plant noise levels.

6. ASSESSMENT

The resultant noise level from each installed plant item has been calculated at the nearest noise sensitive receptors, with the solid acoustic barriers in place. Distance and directivity corrections have been taken into consideration, with the height of the solid acoustic barrier being the same as the height of the chillers on their mountings.

The contribution from each element of plant is presented below in table 4, with the cumulative noise level compared against the design criterion.

Dlant Def	Location	Resu	ıltant Noise Level at e	ach Noise Sensitive Ro	eceptor
Plant Ref.	Location	SR1	SR2	SR3	SR4
ACC/VCB (W) 01	VCB west roof	43 dB	40 dB	28 dB	40 dB
ACC/VCB (W) 02	VCB west roof	42 dB	41 dB	28 dB	34 dB
PMP CHW 01	VCB west roof	11 dB	8 dB	3 dB	12 dB
PMP CHW 01	VCB west roof	11 dB	8 dB	3 dB	12 dB
ESS	VCB west roof	30 dB	36 dB	22 dB	28 dB
Total Predicte	d Noise Level	46 dB	44 dB	32 dB	42 dB
Night-time Noise	Emission Limits	48 dB	45 dB	45 dB	45 dB
Differ	ence	-2 dB	-1 dB	-13 dB	-3 dB

Table 4 Resultant sound pressure levels at the nearest noise sensitive receptors after mitigation

Table 4 above demonstrates that, with the solid acoustic barrier in place, the cumulative noise levels at the noise sensitive receptors comply with the requirements of LBC and the recommendations for internal noise levels in bedroom wards within HTM08-01.

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Based on resultant levels at the receivers and considering not having any distinguishable tonal characteristic, the plant noise assessment has been carried out and as per LBC requirements and the recommendations for internal noise levels in bedroom wards within HTM08-01.

7. CONCLUSIONS

BDP Acoustics has undertaken a plant noise assessment of the new rooftop plant items serving GOSH VCB. The assessment focusses specifically on the west chiller units and associated plant and equipment, and has been undertaken in order to meet recommendations for mechanical plant noise emissions provided by the London Borough of Camden (LBC).

Details of the noise emissions levels of all installed plant items have been provided by the manufacturers. These noise emissions levels have been used in a detailed assessment to calculate the resultant cumulative external noise levels at the nearest noise sensitive receptors.

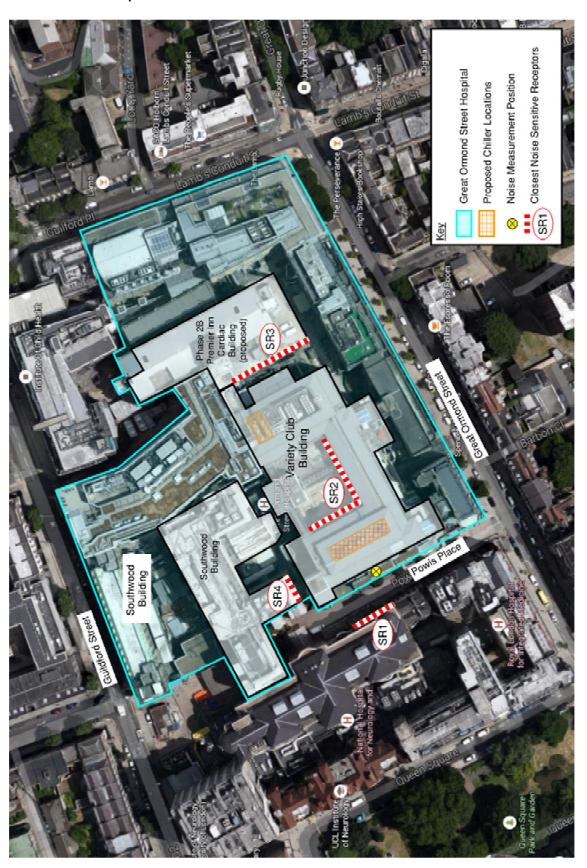
The assessment has demonstrated that, with the installed mitigation measures, and correct application of penalties relating to tonal characteristics of plant items, the cumulative noise levels at the noise sensitive receptors comply with the requirements of LBC and the recommendations for internal noise levels in bedroom wards within HTM08-01.

Laura de Azcarate MSc AMIOA

Assistant Acoustic Consultant

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APPENDIX A Site map



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APPENDIX B Installed Plant Data (EWAD980-C11CZX)

EWAD CZXR

Capacity - Cooling (1)	2285 6725 6170 6430 S&T 263 30,3	700 700 700 Stepless 20,0 242 2,89 5,71 6,14 IW GPSS 2540 2285 6725 6470 6720 S&T 248 33,4 76 CC HFP	790 789 Stepless 20,0 271 2,91 5,76 6,32 IW GPSS 2540 2285 7625 7100 7340 S&T 241 37,6 54 CC	850 852 Stepless 20,0 314 2,71 5,76 6,37 IW GPSS 2540 2285 7625 7360 7600 S&T 241 40,7 59 CC	980 976 Stepless 20,0 347 2,81 5,79 6,34 IW GPSS 2540 2285 8525 7950 8390 S&T 441 46,6 58 CC	1031 Stepless 20,0 388 2,65 5,49 6,05 IW GPSS 2540 2285 8525 7950 8390 S&T 441 49,2 64 CC	C11 1170 Stepless 20,0 408 2,86 5,41 5,96 IW GPSS 2540 2285 10325 9120 9500 S&T 383 55,8 43 CC	1235 Stepless 20,0 455 2,71 5,05 5,67 IW GPSS 2540 2285 10325 9530 9920 S&T 383 58,9 48 CC
Capacity control - Type Capacity control - Minimum capacity % Unit power input - Cooling (1) kW EER (1) ESEER IPLV CASING Colour (2) Material (2) DIMENSIONS Height mm Width mm Length mm WEIGHT Unit Weight kg Operating Weight kg Operating Weight kg Operating Weight kg WATER HEAT EXCHANGER Type (3) Water Volume I Nominal water flow rate - Cooling KPa Insulation material (4) AIR HEAT EXCHANGER Type (5) FAN Type (6) Drive (7) Diameter Nominal air flow Quantity No. Speed rpm	Steples 20,0 260 2,44 5,52 5,94 IW GPSS 2540 2285 6725 6170 6430 S&T 263 30,3 79 CC	Stepless 20,0 242 2,89 5,71 6,14 IW GPSS 2540 2285 6725 6470 6720 S&T 248 33,4 76 CC	Stepless 20,0 271 2,91 5,76 6,32 IW GPSS 2540 2285 7625 7100 7340 S&T 241 37,6 54 CC	Stepless 20,0 314 2,71 5,76 6,37 IW GPSS 2540 2285 7625 7360 7600 S&T 241 40,7 59	Stepless 20,0 347 2,81 5,79 6,34 IW GPSS 2540 2285 8525 7950 8390 S&T 441 46,6 58	Stepless 20,0 388 2,65 5,49 6,05 IW GPSS 2540 2285 8525 7950 8390 S&T 441 49,2 64	Stepless 20,0 408 2,86 5,41 5,96 IW GPSS 2540 2285 10325 9120 9500 S&T 383 55,8 43	Stepless 20,0 455 2,71 5,05 5,67 IW GPSS 2540 2285 10325 9530 9920 S&T 383 58,9 48
Capacity control - Minimum capacity Unit power input - Cooling (1)	20,0 260 2,44 5,52 5,94 IW GPSS 2540 2285 6725 6170 6430 S&T 263 30,3 79 CC	20,0 242 2,89 5,71 6,14 IW GPSS 2540 2285 6725 6470 6720 S&T 248 33,4 76 CC	20,0 271 2,91 5,76 6,32 IW GPSS 2540 2285 7625 7100 7340 S&T 241 37,6 54 CC	20,0 314 2,71 5,76 6,37 IW GPSS 2540 2285 7625 7360 7600 S&T 241 40,7 59	20,0 347 2,81 5,79 6,34 IW GPSS 2540 2285 8525 7950 8390 S&T 441 46,6 58	20,0 388 2,65 5,49 6,05 IW GPSS 2540 2285 8525 7950 8390 S&T 441 49,2 64	20,0 408 2,86 5,41 5,96 IW GPSS 2540 2285 10325 9120 9500 S&T 383 55,8 43	20,0 455 2,71 5,05 5,67 IW GPSS 2540 2285 10325 9530 9920 S&T 383 58,9 48
Unit power input - Cooling (1)	260 2,44 5,52 5,94 IW GPSS 2540 2285 6725 6170 6430 S&T 263 30,3 79 CC	242 2,89 5,71 6,14 IW GPSS 2540 2285 6725 6470 6720 S&T 248 33,4 76 CC	271 2,91 5,76 6,32 IW GPSS 2540 2285 7625 7100 7340 S&T 241 37,6 54 CC	314 2,71 5,76 6,37 IW GPSS 2540 2285 7625 7360 7600 S&T 241 40,7 59	347 2,81 5,79 6,34 IW GPSS 2540 2285 8525 7950 8390 S&T 441 46,6 58	388 2,65 5,49 6,05 IW GPSS 2540 2285 8525 7950 8390 S&T 441 49,2 64	408 2,86 5,41 5,96 IW GPSS 2540 2285 10325 9120 9500 S&T 383 55,8 43	455 2,71 5,05 5,67 IW GPSS 2540 2285 10325 9530 9920 S&T 383 58,9 48
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Type (3) Water Volume I Nominal water flow rate - Cooling I/s Nominal Water pressure drop - Cooling Insulation material (4) AIR HEAT EXCHANGER Type (5) FAN Type (6) Drive (7) Diameter mm Nominal air flow I/s Quantity No. Speed rpm	263 30,3 79 CC	248 33,4 76 CC	241 37,6 54 CC	241 40,7 59	441 46,6 58	441 49,2 64	383 55,8 43	383 58,9 48
Water Volume I Nominal water flow rate - Cooling I/s Nominal Water pressure drop - Cooling Insulation material (4) AIR HEAT EXCHANGER Type (5) FAN Type (6) Drive (7) Diameter mm Nominal air flow I/s Quantity No. Speed rpm	263 30,3 79 CC	248 33,4 76 CC	241 37,6 54 CC	241 40,7 59	441 46,6 58	441 49,2 64	383 55,8 43	383 58,9 48
Nominal water flow rate - Cooling	30,3 79 CC	33,4 76 CC	37,6 54 CC	40,7 59	46,6 58	49,2 64	55,8 43	58,9 48
Nominal Water pressure drop - Cooling Insulation material (4) AIR HEAT EXCHANGER Type (5) FAN Type (6) Drive (7) Diameter mm Nominal air flow U/s Quantity No. Speed rpm	79 CC	76 CC	54 CC	59	58	64	43	48
Insulation material (4) AIR HEAT EXCHANGER Type (5) FAN Type (6) Drive (7) Diameter mm Nominal air flow I/s Quantity No. Speed rpm	СС	СС	СС		l	I	l .	I
### AIR HEAT EXCHANGER Type (5) FAN Type (6) Drive (7) Diameter mm Nominal air flow I/s Quantity No. Speed rpm								
Type (5) FAN Type (6) Drive (7) Diameter mm Nominal air flow I/s Quantity No. Speed rpm	HFP	HFP	HED					
FAN Type (6) Drive (7) Diameter mm Nominal air flow I/s Quantity No. Speed rpm	HFP	HFP		HFP	HFP	LIED	HFP	HFP
Type (6) Drive (7) Diameter mm Nominal air flow I/s Quantity No. Speed rpm			L	пгР	пгг	HFP	ПГР	ПГР
Drive (7) Diameter mm Nominal air flow I/s Quantity No. Speed rpm	26.000.000	22486273348		40000000	100000000	00/000/00/00	34/90/02/25	20000000
Diameter mm Nominal air flow I/s Quantity No. Speed rpm	DPT	DPT	DPT	DPT	DPT	DPT	DPT	DPT
Nominal air flow I/s Quantity No. Speed rpm	DOL	DOL	DOL	DOL	DOL	DOL	DOL	DOL
Quantity No. Speed rpm	900000	800	800	800	800	800	800	800
Speed rpm	41536	49843	58151	58151	66458	66458	83072	83072
102.10	10	12	14	14	16	16	20	20
Motor input KW	10000000	700	700	700	700	700	700	700
	7,8	9,4	11,0	11,0	12,5	12,5	15,7	15,7
COMPRESSOR					5000	1,00		
Type	Asymm	Asymm	Asymm	Asymm	Asymm	Asymm	Asymm	Asymm
	Single Screw	Single	Single Screw	Single	Single	Single	Single Screw	Single Screw
Oil charge	32	Screw 32	35	Screw 38	Screw 38	Screw 38	44	50 50
Quantity No.	2	2	2	2	2	2	2	2
SOUND LEVEL								
Sound Power - Cooling dB(A) 95	95	96	96	96	96	97	97
Sound Pressure - Cooling (8) dB(10.50	74	74	74	74	74	74	74
REFRIGERANT CIRCUIT		1						
Refrigerant type	R134a	R134a	R134a	R134a	R134a	R134a	R134a	R134a
Refrigerant charge kg	128	146	162	162	200	200	250	250
N. of circuits No.		2	2	2	200	200	2	2
PIPING CONNECTIONS	-	+ -	-			-	<u> </u>	<u> </u>
		-1		1	219.1	219.1	219.1	219.1
Evaporator water inlet/outlet	168.3	168.3	168.3	168.3				. / 1 4 1

Fluid: Water

Figure1 Technical specifications of the installed chillers

⁽¹⁾ Cooling capacity, unit power input in cooling and EER are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation;

⁽²⁾ IW: Ivory White; GPSS: Galvanized and Painted Steel Sheet; (3) PHE: Plate Heat Exchanger --- S&T: Single Pass Shell & Tube

⁽⁴⁾ CC: Closed Cell; (5) HFP: High efficiency fin and tube type with integral subcooler (6) DPT: Direct Propeller Type; (7) DOL: Direct On Line - VFD: Inverter - BRS: Brushless

⁽⁸⁾ The values are according to ISO 3744 and are referred to: evaporator 12/7°C, ambient 35°C, full load operation.

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EWAD CZXR

			Sound pre	ssure level	at 1 m from	the unit (rif.	2 x 10-5 Pa)		Power
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	dB(A)	dB(A)
640	56,6	57,9	64,7	69,3	71,0	64,8	60,6	51,5	73,5	94,6
700	57,2	58,5	65,2	69,8	71,5	65,4	61,2	52,0	74,1	95,2
790	57,2	58,5	65,2	69,8	71,5	65,4	61,2	52,1	74,1	95,5
850	57,2	58,5	65,2	69,8	71,5	65,4	61,2	52,1	74,1	95,5
980	57,2	58,5	65,3	69,9	71,6	65,4	61,2	52,1	74,1	95,9
C10	57,2	58,5	65,3	69,9	71,6	65,4	61,2	52,1	74,1	95,9
C11	57,3	58,6	65,3	69,9	71,6	65,5	61,3	52,2	74,2	96,5
C12	57,3	58,6	65,3	69,9	71,6	65,5	61,3	52,2	74,2	96,5
C13	57,3	58,6	65,3	69,9	71,6	65,5	61,3	52,2	74,2	97,1
C14	57,3	58,7	65,4	70,0	71,7	65,5	61,3	52,2	74,2	97,1
C15	59,0	60,3	67,0	71,6	73,3	67,2	63,0	53,8	75,8	98,8
C16	59,0	60,3	67,0	71,6	73,3	67,2	63,0	53,9	75,9	99,0
C17	59,0	60,3	67,0	71,6	73,3	67,2	63,0	53,9	75,9	99,2

Figure 2 Sound levels of the installed chillers

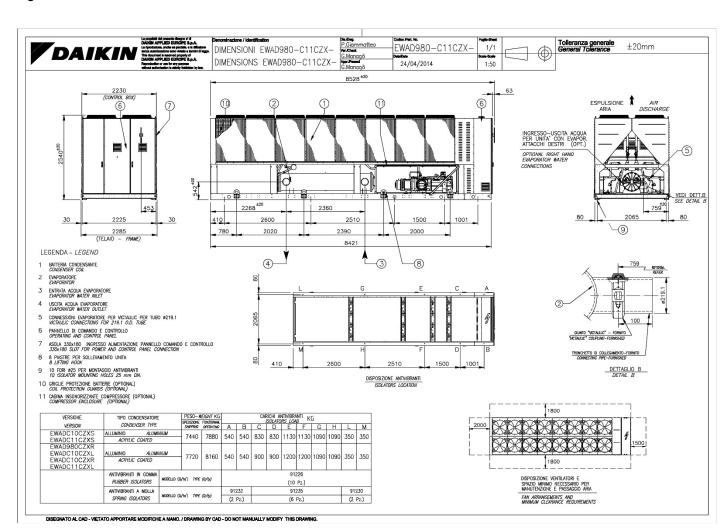


Figure 3 Dimensions of the installed chillers

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OFFER N.: OF 000010 rev. 1 date: 28/02/2017 - B **CUSTOMER: GREAT ORMOND STREET HOSPITAL SUBST** ST UPU 20b

UNIT: DOWFLOW AIR COND.WITH CHILLED WATER COIL

Ver. 3.2.1.246 - 13/02/2017

TECHNICAL SPECIFICATIONS

Top suction, bottom discharge. Metal sheet frame dark grey colour (antracite).

Closing pannels made of metal sheet painted in epoxidic dark grey color. Selfextinguishing thermoacustic insulation material covered by antifriction film (A1- UNI/ISO 3795)

Microprocessor control Survey EVO. Temperature and humidity control. Standard equipped with RS485 (Modbus), terminals for smoke/fire and temperature sensor on supply.

Complete electric panel. Door lock main switch. All components are protected against short circuit or overload.

POWER SUPPLY

400/3/50+N+PE (not suitable for IT power distribution system)

<u>Altitude</u>

[m]

0

FILTERING SECTION

Pleated air filter. Pressure switch for dirty filter alarm

Quantity Filtering efficency: [n]

G4 (EN779)

Suggested final pressure drop

[Pa]

25Ó

Dimensions

[mm]

700 x 640 x 48

CHILLED WATER CIRCUIT

Chilled water coil

Regulating valve:

3 way modulating ball valve

CHILLED WATER CIRCUIT PERFORMANCES

Performance are declared according EN 14511 (at gross of the heat generated by the fan)

Fluid 100 % recirculation Water + Glycole 0.0%

Re-suction air	
Re-suction air	
Discharge air	
Discharge air	

Total cooling capacity:

30.0 WB [°C] Water temp.inlet: Water temp.outlet: Chilled water flow: Coil pressure drop. Valve pressure drop

[°C] °C] 1/h] [kPa [kPa]

12.0 4,740 82.7

Sens.cooling capacity: EER (Energy Effinciency Ratio)

26.4 50.30

34.0

20.7

9.4 99.9

33.2

Total pressure drop: [kPa] EER = total cooling capacity / fans power input.

56.6 139.4

6.0

VENTILATING SECTION

Plug fan EC type, air flow control according cooling capacity EC type plug fan for supply air flow regualtion in

Available static pressure: Total air flow:

[Pa] [m3/h]

[°C]

[%]

[°C]

[%]

[kW]

[kW]

30 3,200 Total power input R.P.M.

[kW]

0.66 88 %

Fan

[n]

1

ACOUSTIC PERFORMANCES

SWL fan discharge SPL front of the unit [dB(A)][dB(A)] 77 57

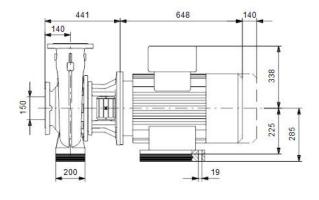
at the air supply mouth without sound absorbers at 2mt in free field (ISO 3744)

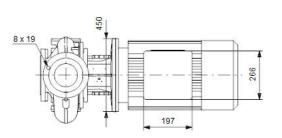
SOUND PRESS.AND POWER LEV.IN OCTAVE BAND

Freq.of the cent.of the oct.band	Tot.	63Hz	125Hz	250Hz	500Hz	1kHz	2kHz	4kHz	8kHz
SWL fan discharge	77	75	75	76	73	67	69	68	65
SPL front of the unit	57	55	55	56	53	47	49	48	45

Figure 4 Technical specifications of the installed electrical substation

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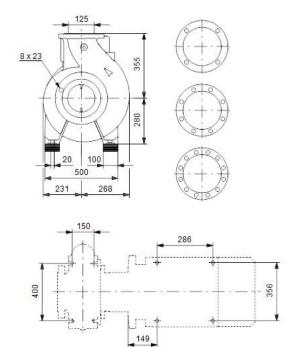


Figure 5 Dimensions of the installed water pumps

Sound pressure level

Data in this table applies to pump including motor.

	Maximum soun	d pressure level [di	B(A)] - ISO 37						
Motor [kW]	Three-phase motors								
	2-pole	4-pole	6-pole						
0.25	56	41	-						
0.37	56	45	-						
0.55	57	42	40						
0.75	56	42	43						
1.1	59	50	43						
1.5	58	50	47						
2.2	60	52	52						
3	67	58	63						
4	69	58	63						
5.5	68	64	63						
7.5	68	64	67						
11	70	65	67						
15	70	65	57						
18.5	70	57	57						
22	67	57	57						
30	67	57	57						
37	67	57	57						
45	67	57	58						
55	71	57	58						
75	73	65	59						
90	73	65	59						
110	73	65	60						
132	73	65	60						
160	76	65	63						
200	76	65	67						
250	78	73	68						
315	82	74	71						
355	77	75	71						
400	-	75							

Figure6 Sound pressure level of the installed water pumps

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Company name: John Gaunt Pump Supplies Created by: Neil Baker **GRUNDFOS** Phone: 01954-232323 Email: neil@johngauntpumps.co.uk Date: 05/12/2016 NB 125-315/336, 3*400 V, 50Hz Value Description $Q = 314 \text{ m}^3/\text{h}$ General information: H = 31.96 m Pumped liquid = Cold water / cooling water Liquid temperature = 20 °C Density = 999.9 kg/m³ 45 Product name: NB 125-315/336 AS-F2-A-E-BQQE 40 98975779 Product No: EAN number 5712604549360 35 30 Technical: 25 1480 rpm 100 Speed for pump data: Actual calculated flow: 314 m³/h 20 80 31.96 m Resulting head of the pump: 15 Actual impeller diameter: 336 mm 10 40 Impeller nom: 315 mm Primary shaft seal: BOOF 20 5 Eta pump = 80.1 % Eta pump+motor = 75.4 % Secondary shaft seal: NONE 50 100 150 200 250 Q [m³/h] Shaft diameter: 42 mm NPSH [m] P [kW] Shaft: Stainless steel P2 ISO9906:2012 3B Curve tolerance: 30 Pump version: AS 20 Materials: 10 Pump housing: Cast iron EN-GJL-250 ASTM A48-40 B Impeller: Cast iron EN-GJL-200 **ASTM A48-30 B** Material code **EPDM** Rubber: Code for rubber E Installation: Maximum ambient temperature: 55 °C Maximum operating pressure: 16 bar Flange standard: EN 1092-2 Connect code: F2 Pump inlet: DN 150 Pump outlet: DN 125 Pressure stage PN 16 Wear ring(s): neckring(s) Liquid: Pumped liquid: Cold water / cooling water W W W -25 .. 120 °C Liquid temperature range: (I) (V) (W) 20 °C Liquid temp: Density: 999.9 kg/m³ Kinematic viscosity: 1 mm2/s Electrical data: Motor type SIEMENS IE Efficiency class: IE3 37 kW Rated power - P2: Mains frequency 50 Hz Rated voltage: 3 x 380-420D/660-725Y V Rated current: 69,0-64,0/39,5-37,0 A Starting current: 640-640 % Cos phi - power factor: 0.9 Rated speed: 1480 rpm Efficiency: IE3 93.9% Motor efficiency at full load: 93.9-93.9 % Motor efficiency at 3/4 load: 94.5-94.5 % Motor efficiency at 1/2 load: 94.4-94.4 % Number of poles Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): PTC Motor protect 99032202 Motor No:

Figure7 Technical specifications of the installed water pumps

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