

SCALE 1:100

ACCOUNT MANAGER LM

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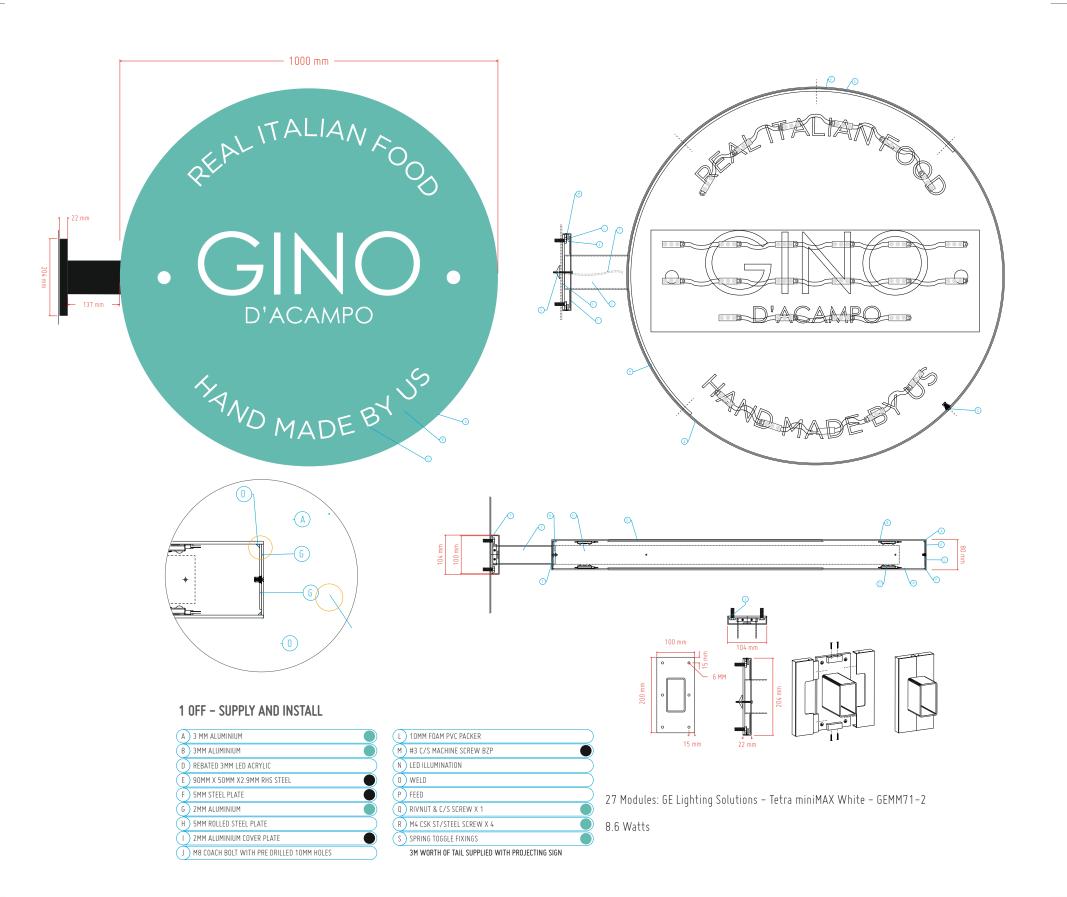


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ASTRA JOB NUMBER

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LM

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REV # DATE REV # DATE 30/05/17

Colour Specification

RAL 6027 - 60% SEMI GLOSS PANTONE 563 C

RAL 9005

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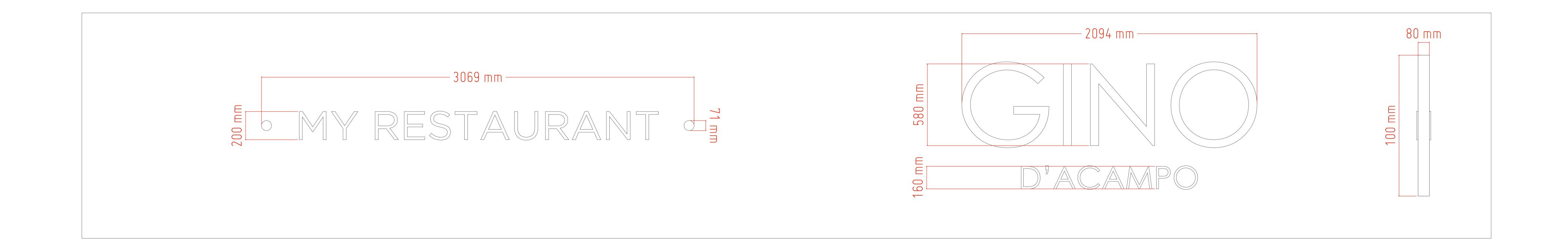
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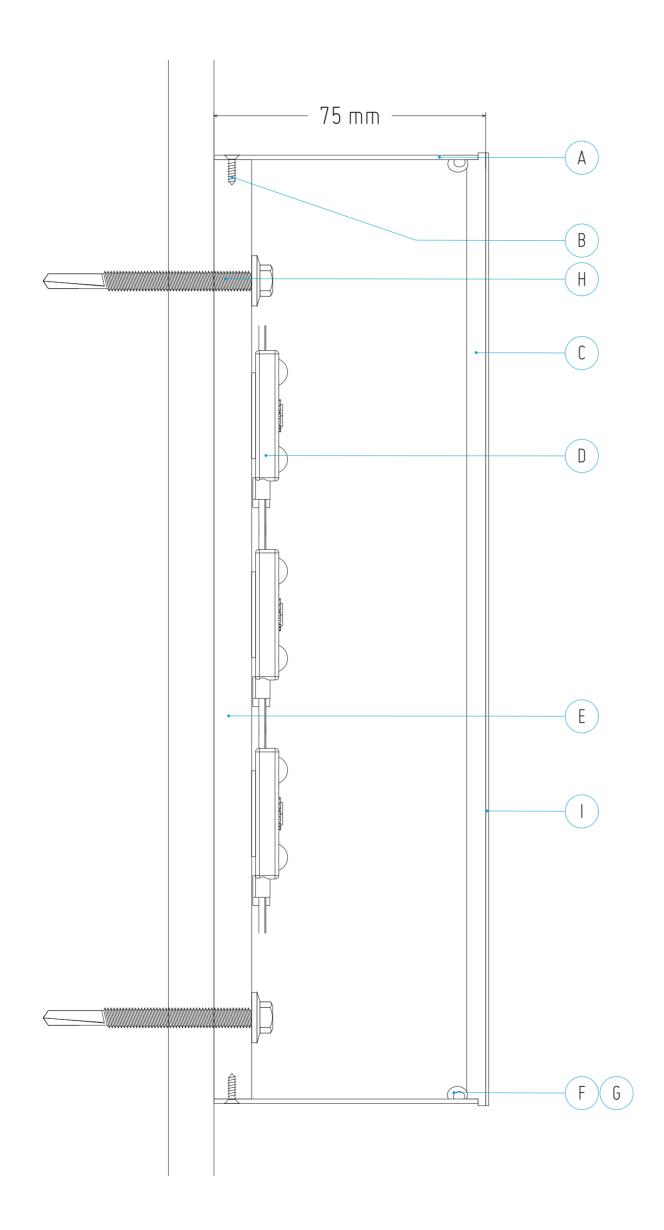


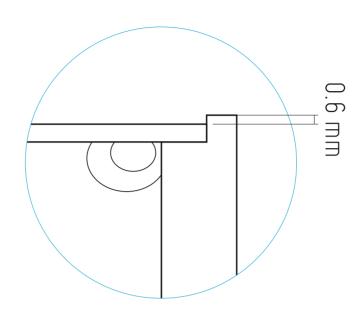
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(A) 0.9MM BRUSHED ALUMINIUM RETURNS FINISHED WHITE

(B) #3 C/S MACHINE SCREW BZP

(C) 5MM LED ACRYLIC

(D) AGILIGHT PRO MINI B6 / PRO ULTRA MINI 6500K LED'S

(E) 10MM FOAM PANEL

(F) SIGN FIX 2

G SIGN FIX 12

(H) STEEK TEK SCREW

() 6052PE VINYL, LUV3898 MATT LAMINATE TO FACE

LETTERS ARE TO BE FIXED INTO EXISTING TIMBER FASCIA FASCIA TO BE PAINTED TO RAL 7022 BY CLIENT (GREY)

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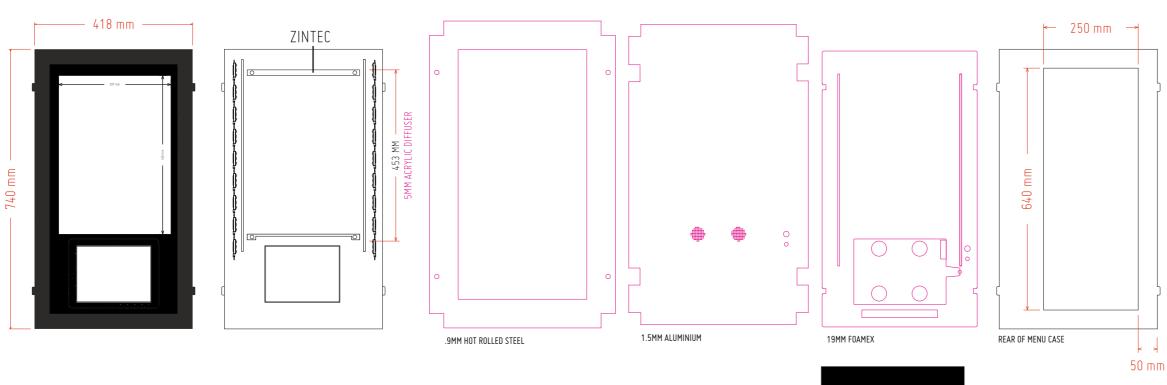
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0.9MM HOT ROLLED STEEL & 1.5MM ALUMINIUM FOLDED TRAY ON TRAY (50MM RETRUNS) WITH 4 OFF LOCKS,

MENU CASE TO HAVE APERTURE CNC CUT FROM FRONT TRAY BACKED IN 3MM CLEAR ACRYLIC.

INSIDE THE CASE TO HAVE 19MM FOAMEX WITH ROUTED DETAIL TO HOLD AND CONNECT THE IPAD ALONG WITH HOLDING 2 OFF PICES OF 5MM ACRYLIC DIFFUSER TO EITHER SIDE OF THE MAIN VIEWING APERTURE.

LEDS TO BE ADHERED ONTO 19MM FOAMEX WITH HOT GLUE, LED'S TO FACE INWARDS TOWARDS APERTURE (LEDS MOUNTED ON THERE SIDE)

BACK 1.5MM ALUMINIUM TRAY TO FIX ONTO SECOND ALUMINIUM TRAY VIA THE USE OF 25MM ALUMINIUM ANGLES

SECOND ALI TRAY FIXES DIRECTLY TO THE WALL WITH MASONRY SCREWS AND PLUGS

(SEE NEXT PAGE)



BLACK VINYL TO THE REVERSE OF ACRYLIC FACE

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Colour Specification

9889-00 Gloss Black

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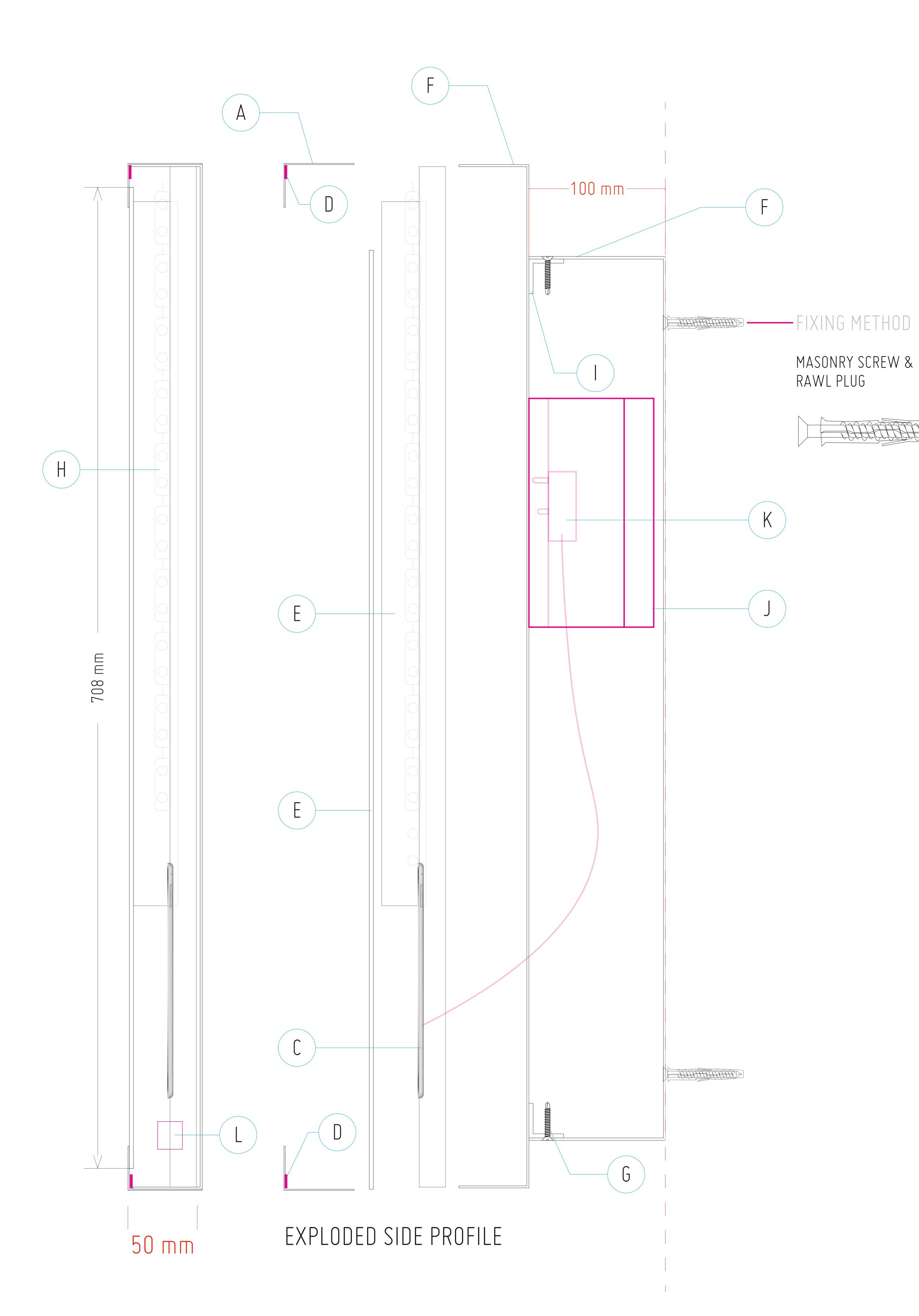
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BUILT UP EXAMPLE

- A .9MM HOT ROLLED STEEL
- B 3MM CLEAR ACRYLIC
- C 19MM FOAMEX (CNC ROUTED)
- D NEOPRENE SEAL TO THE FACE REVERSE
- E 5MM ACRYLIC DIFFUSER
- F 1.5MM ALUMINIUM
- G 4.2 X 25MM CSK SELF DRILLING SCREW
- H SIDEWAYS MOUNTED WHITE LED'S
- 25 X 25 X 3MM ANGLE
- BG NEXUS 13A 2G DP SWITCHED SOCKET
- K UK PLUG
- L TRANSFORMER

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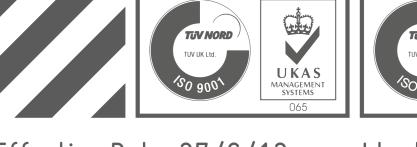
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