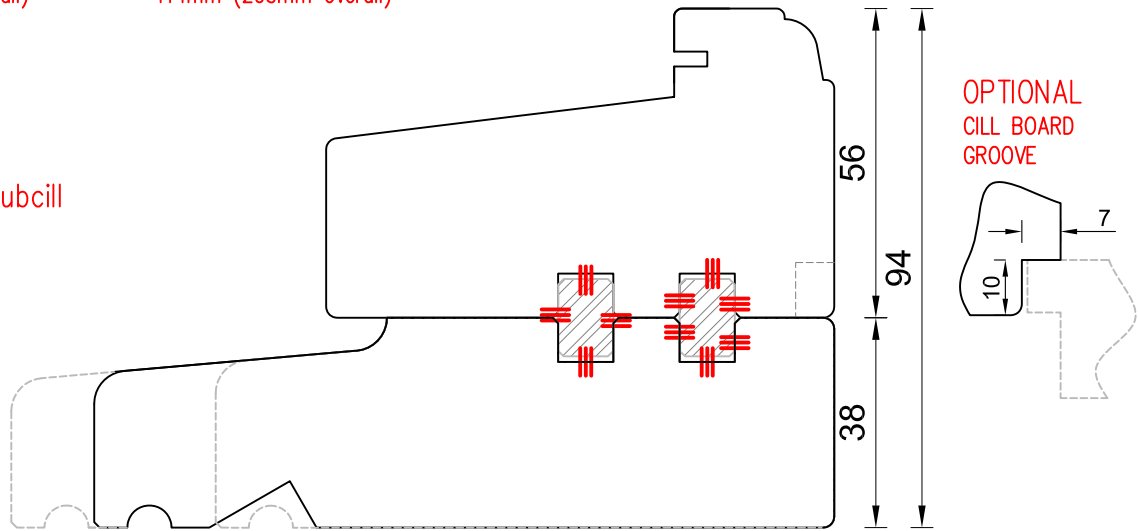


CILL EXTENSION – available options:

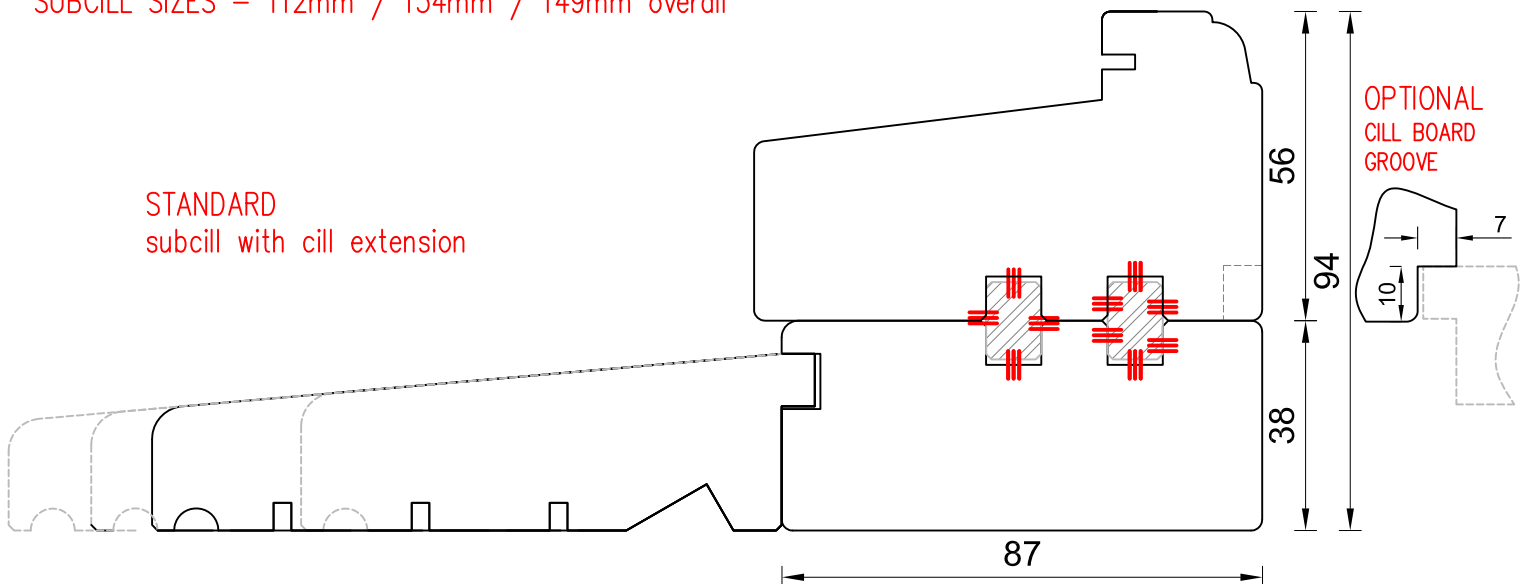
- |                      |                       |                       |
|----------------------|-----------------------|-----------------------|
| 25mm (117mm overall) | 87mm (179mm overall)  | 125mm (217mm overall) |
| 47mm (139mm overall) | 100mm (192mm overall) | 140mm (232mm overall) |
| 62mm (154mm overall) | 114mm (205mm overall) |                       |

STANDARD  
one piece subcill



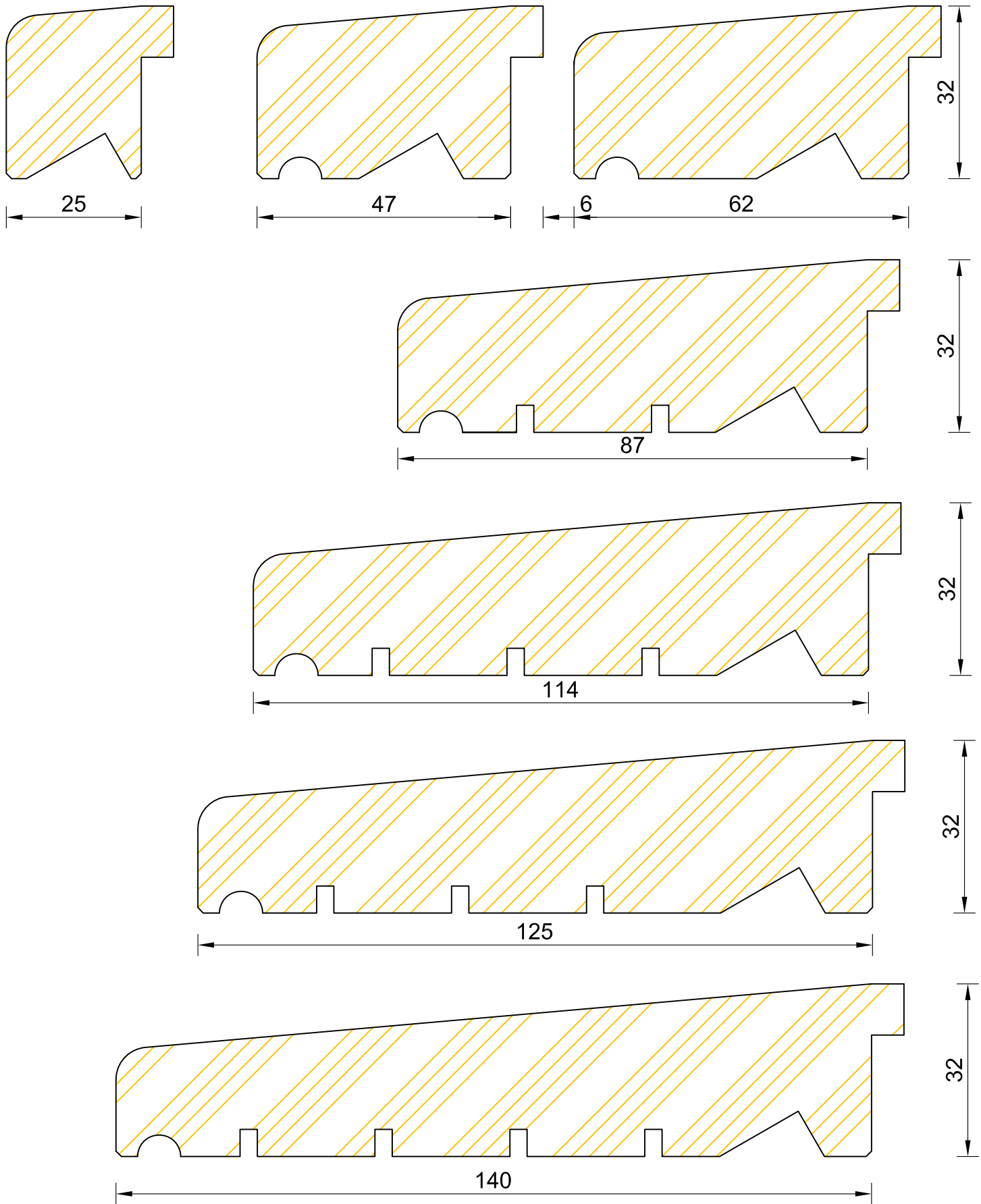
SUBCILL SIZES – 112mm / 134mm / 149mm overall

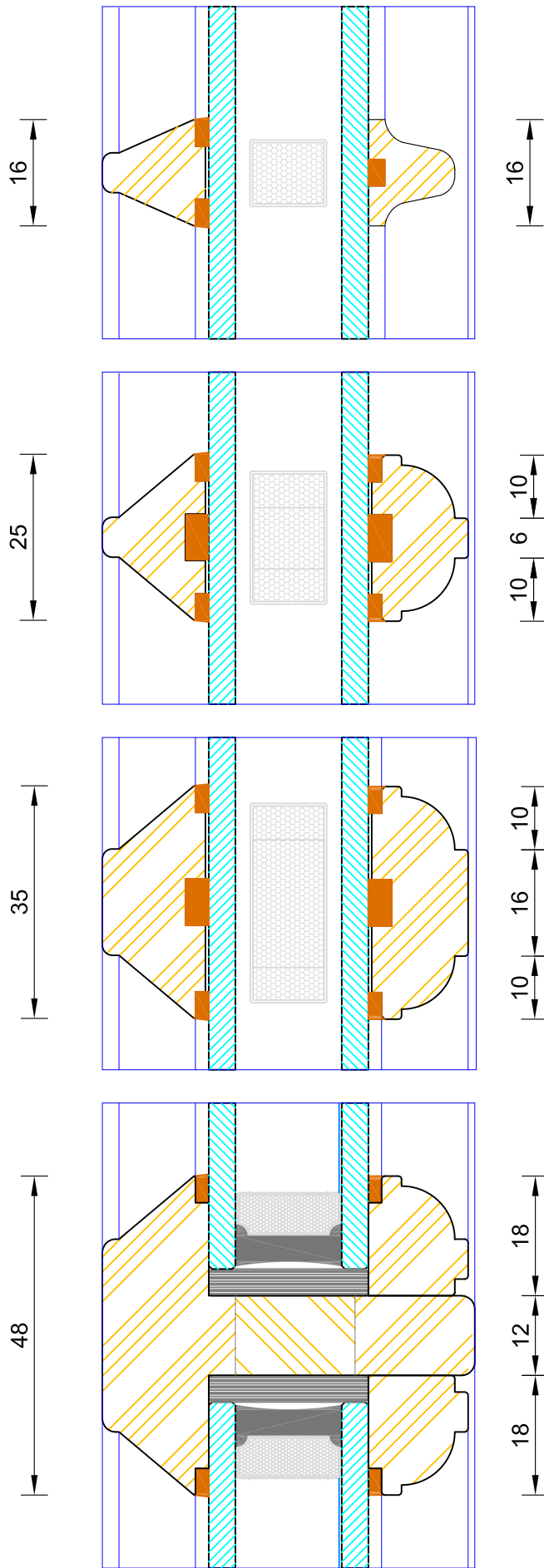
STANDARD  
subcill with cill extension



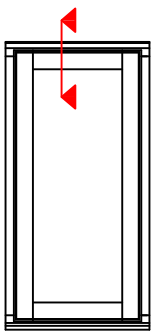
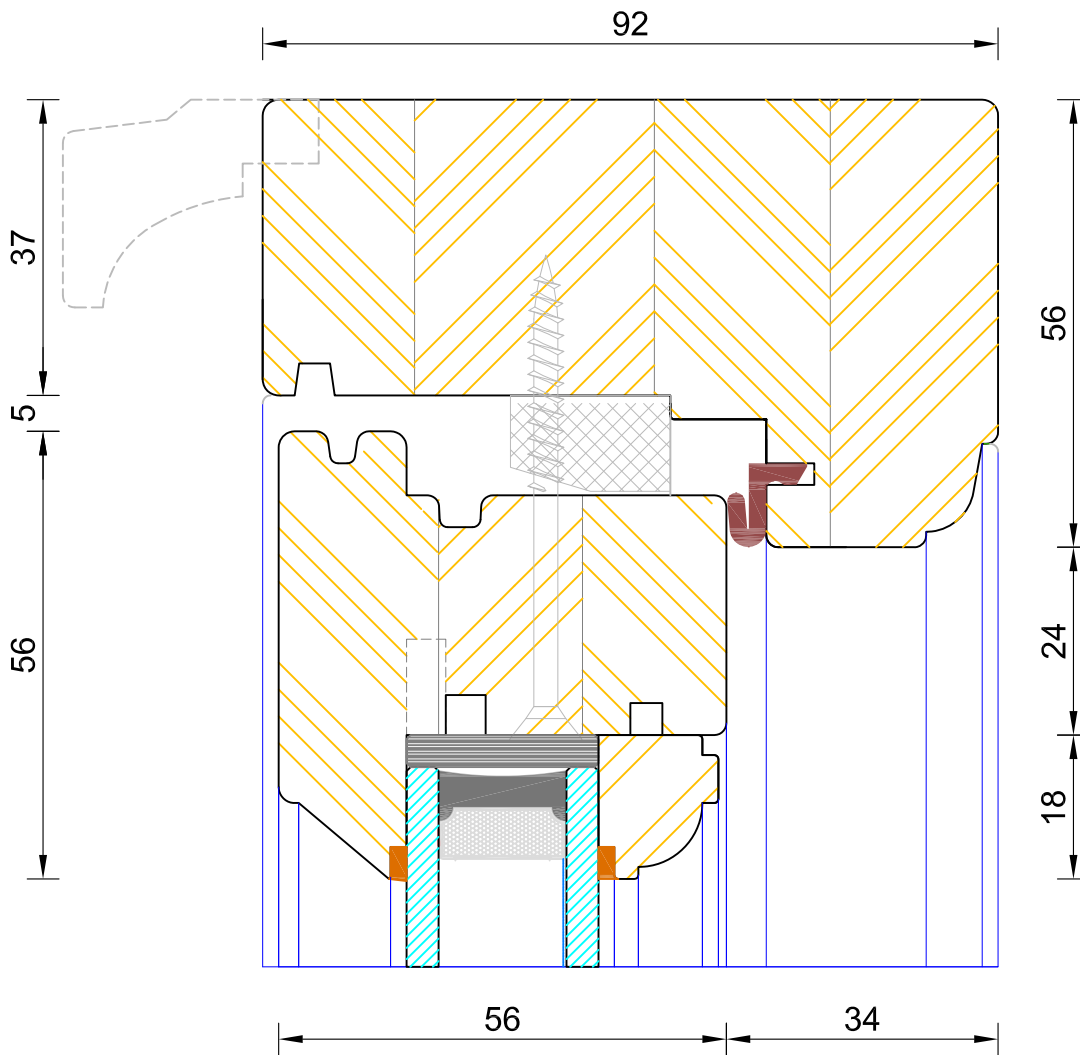
- CILL EXTENSION – available options:
- |                       |
|-----------------------|
| 87mm (174mm overall)  |
| 114mm (201mm overall) |
| 125mm (212mm overall) |
| 140mm (227mm overall) |

|                                            |                      |                   |                                 |            |              |            |   |
|--------------------------------------------|----------------------|-------------------|---------------------------------|------------|--------------|------------|---|
|                                            | ALL DIMENSIONS IN mm |                   | ORIGINAL PLOT A3 SIZE (297x420) |            |              |            |   |
|                                            | SCALE                | GENERAL TOLERANCE | MATERIAL                        |            |              |            |   |
|                                            | 1 : 1                | + 2               | Timber                          | S. Felczak | J. Stebelski | 09.08.2010 | 1 |
|                                            |                      |                   |                                 | L.Young    |              | 14.10.2009 | 0 |
| TITLE                                      |                      |                   | DRAWN BY                        | CHECKED    | DATE         | ISSUE      |   |
| TRADITIONAL FLUSH CASEMENT<br>CILL DETAILS |                      |                   | DWG NO.                         |            |              | SHT        |   |
|                                            |                      |                   |                                 |            | 1801.1       | 1          |   |

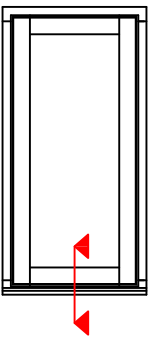
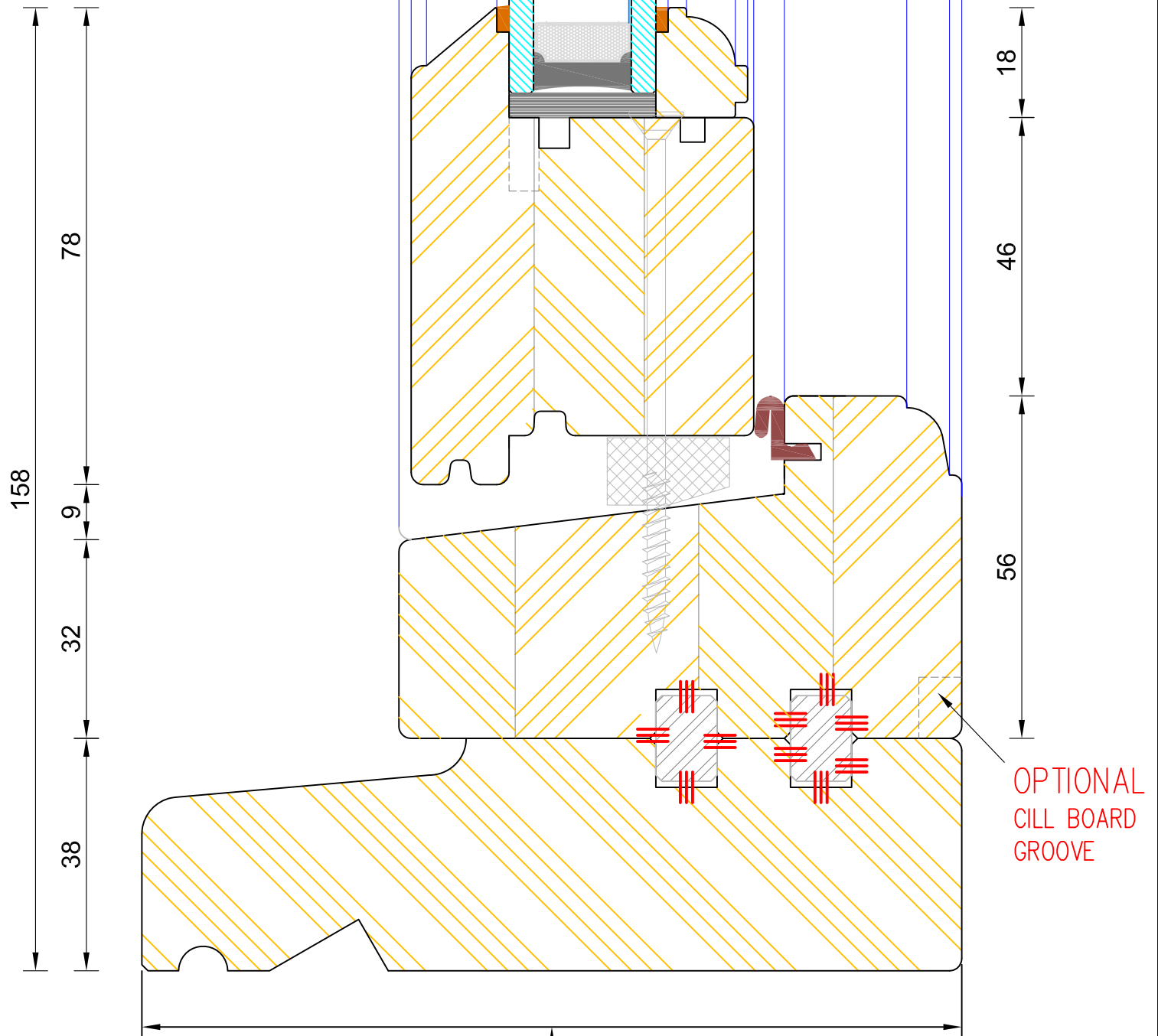




HEAD DRIP - Included only if vents are required

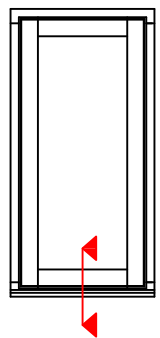
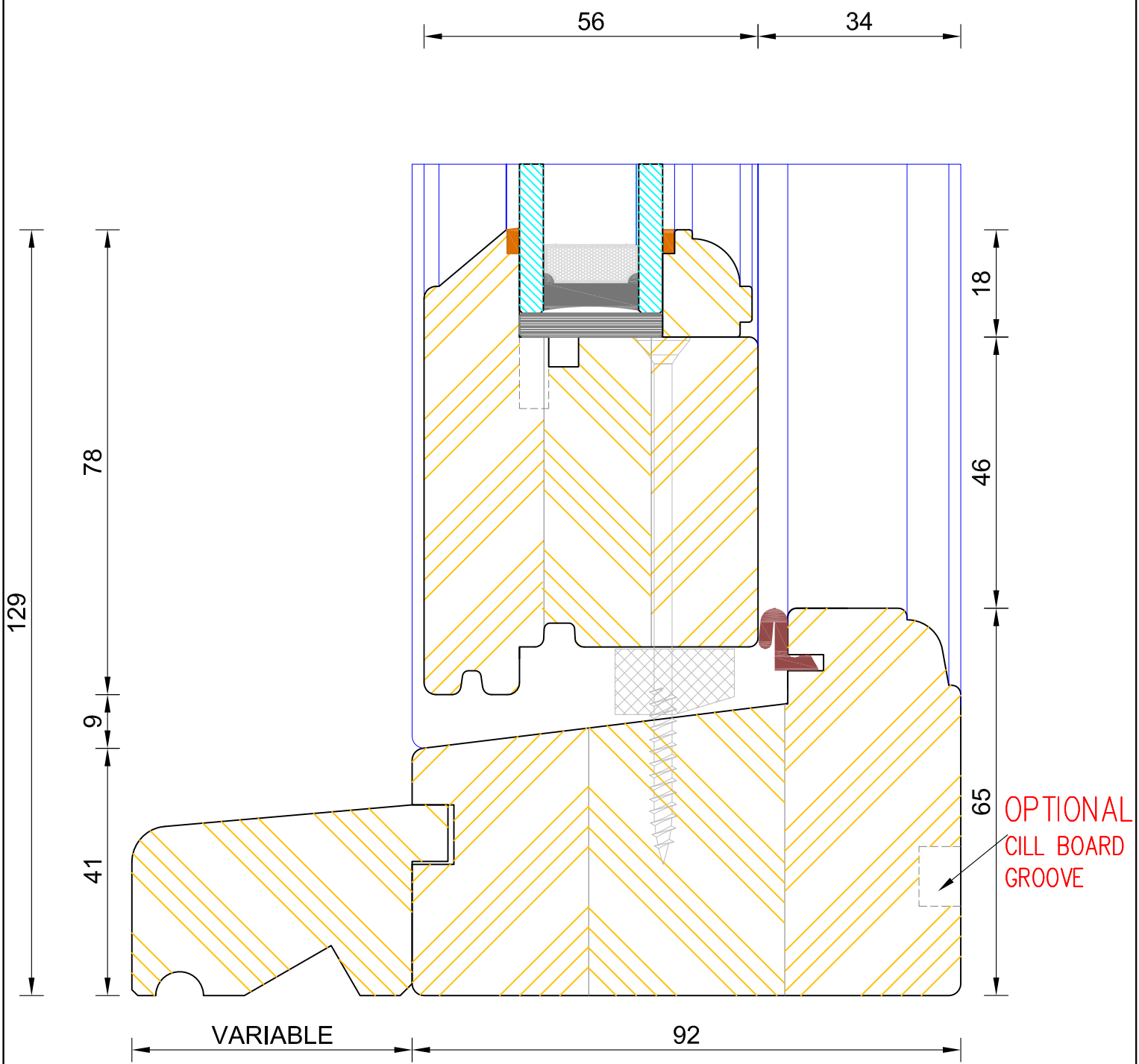


|                                                                      |                   |                                 |             |              |            |       |   |
|----------------------------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|---|
| ALL DIMENSIONS IN mm                                                 |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |   |
| SCALE                                                                | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |   |
| 1 : 1                                                                | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |   |
|                                                                      |                   |                                 | Lee Young   |              | 14-10-2009 | 0     |   |
| TITLE                                                                |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |   |
| TRADITIONAL FLUSH CASEMENT<br>Head Section Fixed Sash (Frame & Sash) |                   |                                 | DWG NO.     | 1803         |            | SHT   | 1 |

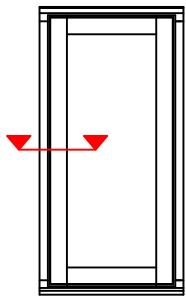
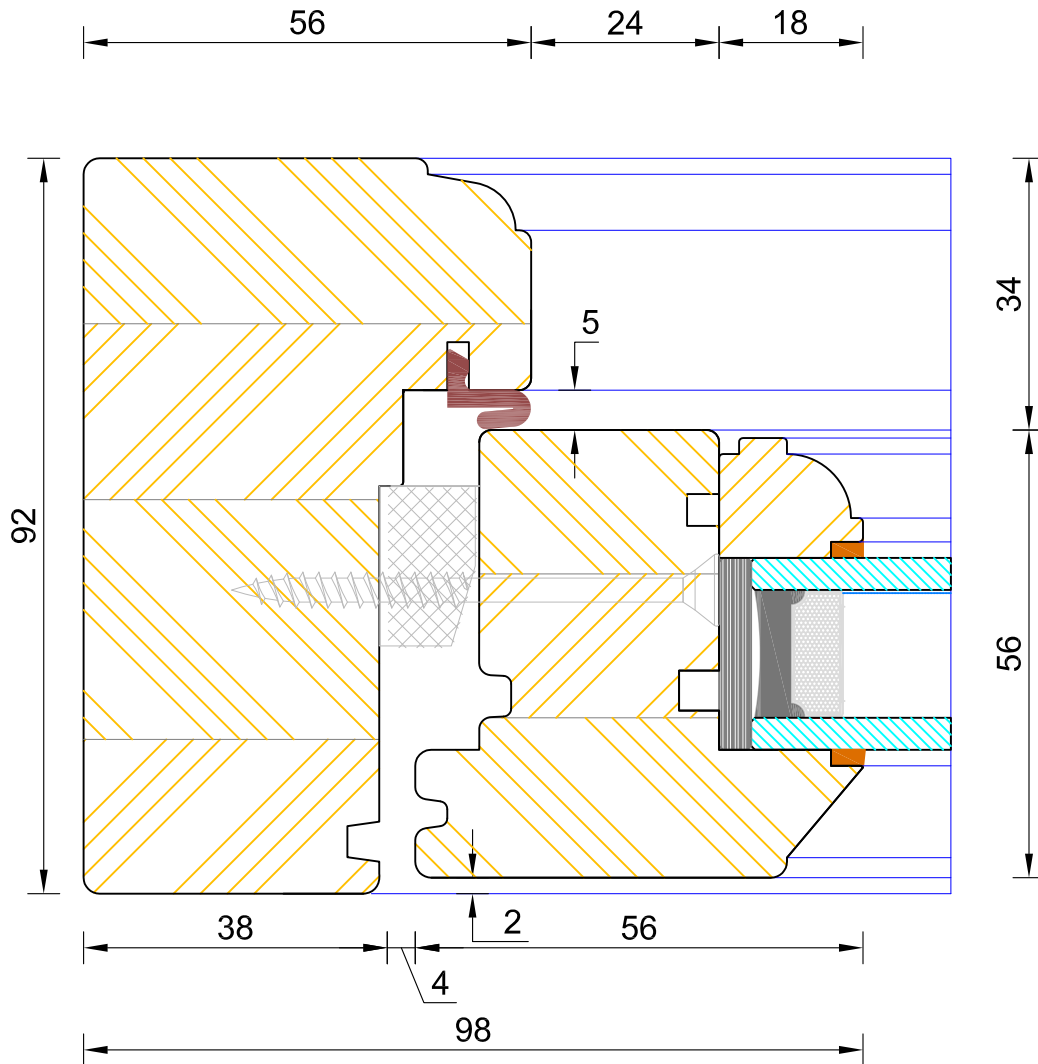


Refer to drawing numbers  
1801.1 & 1801.2 for cill options

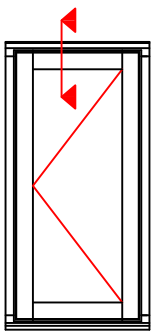
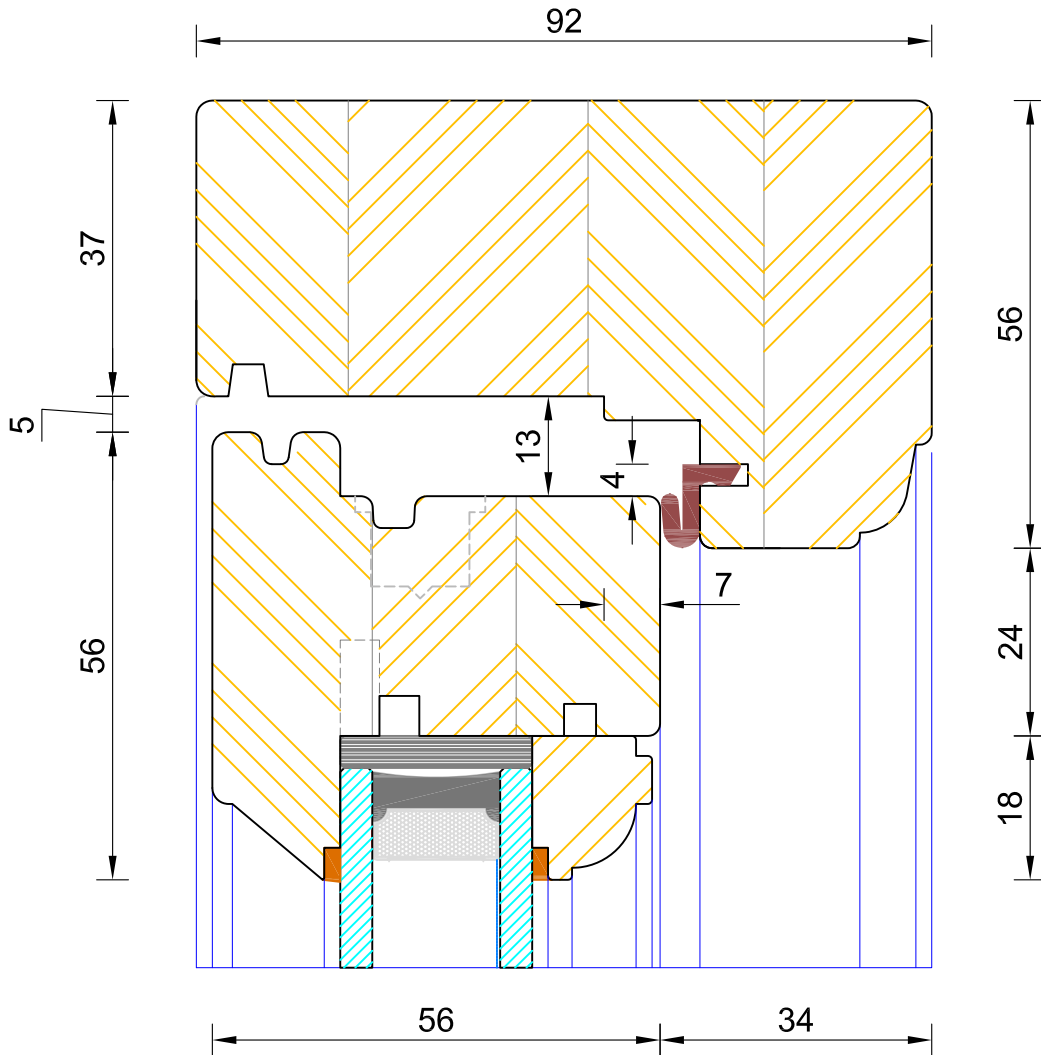
|                                                                      |                   |                                 |             |              |            |       |   |
|----------------------------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|---|
| ALL DIMENSIONS IN mm                                                 |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |   |
| SCALE                                                                | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |   |
| 1 : 1                                                                | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |   |
|                                                                      |                   |                                 | Lee Young   |              | 14.10.2009 | 0     |   |
| TITLE                                                                |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |   |
| TRADITIONAL FLUSH CASEMENT<br>Cill Section Fixed Sash (Frame & Sash) |                   |                                 | DWG NO.     | 1804         |            | SHT   | 1 |



|                                                                                          |  |                                                              |                                                       |                                        |                         |                                        |                   |
|------------------------------------------------------------------------------------------|--|--------------------------------------------------------------|-------------------------------------------------------|----------------------------------------|-------------------------|----------------------------------------|-------------------|
|                                                                                          |  | ALL DIMENSIONS IN mm<br>SCALE 1 : 1<br>GENERAL TOLERANCE + 2 | ORIGINAL PLOT A4 SIZE (210x297)<br>MATERIAL<br>Timber | J.Stebelski<br>S. Felczak<br>Lee Young | E.Krupa<br>J. Stebelski | 05.04.2011<br>09-08-2010<br>14.10.2009 | 2<br>1<br>0       |
| TITLE TRADITIONAL FLUSH CASEMENT<br>OPTIONAL - Cill Section Fixed Sash<br>(Frame & Sash) |  |                                                              |                                                       | DRAWN BY<br>DWG NO.                    | CHECKED<br>1804-1       | DATE                                   | ISSUE<br>SHT<br>1 |



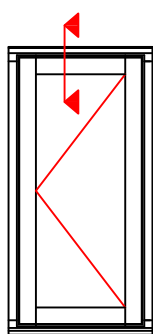
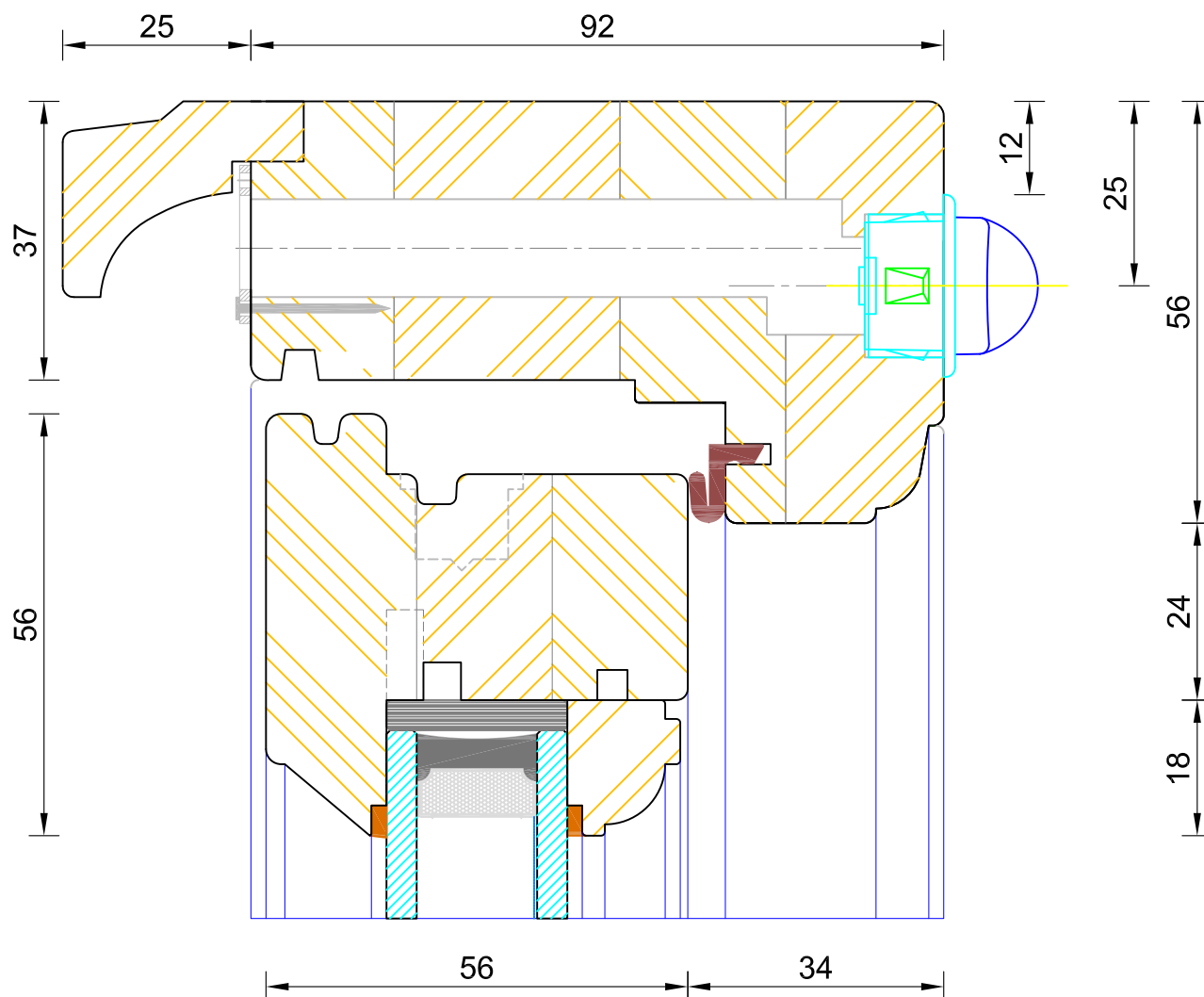
|                                                                      |                   |                                 |             |              |            |       |  |
|----------------------------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|--|
| ALL DIMENSIONS IN mm                                                 |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |  |
| SCALE                                                                | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |  |
| 1 : 1                                                                | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |  |
|                                                                      |                   |                                 | Lee Young   |              | 14.10.2009 | 0     |  |
| TITLE                                                                |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |  |
| TRADITIONAL FLUSH CASEMENT<br>Jamb Section Fixed Sash (Frame & Sash) |                   |                                 | DWG NO.     | 1805         |            | SHT   |  |



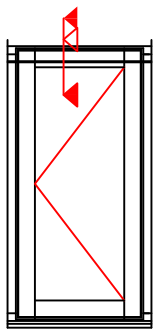
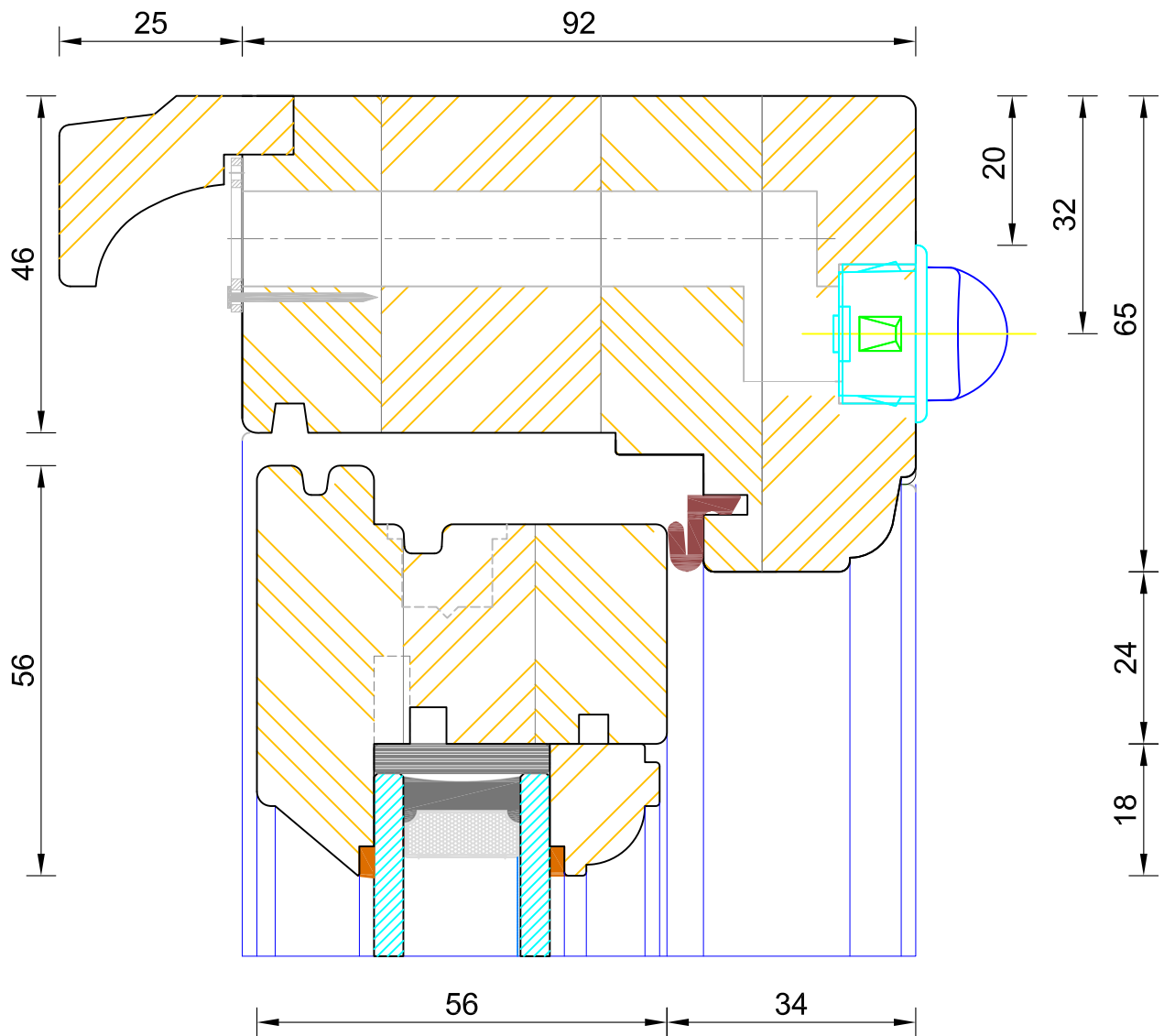
|                                                                               |                   |                                 |             |              |            |       |   |
|-------------------------------------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|---|
| ALL DIMENSIONS IN mm                                                          |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |   |
| SCALE                                                                         | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |   |
| 1 : 1                                                                         | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |   |
|                                                                               |                   |                                 | J.Sanik     |              | 15.03.2010 | 0     |   |
| TITLE TRADITIONAL FLUSH CASEMENT<br>Head Section Frame & Sash<br>Without Vent |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |   |
|                                                                               |                   |                                 | DWG NO.     | 1806         |            | SHT   | 1 |



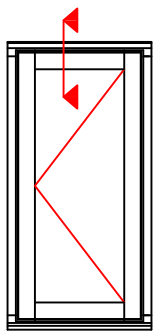
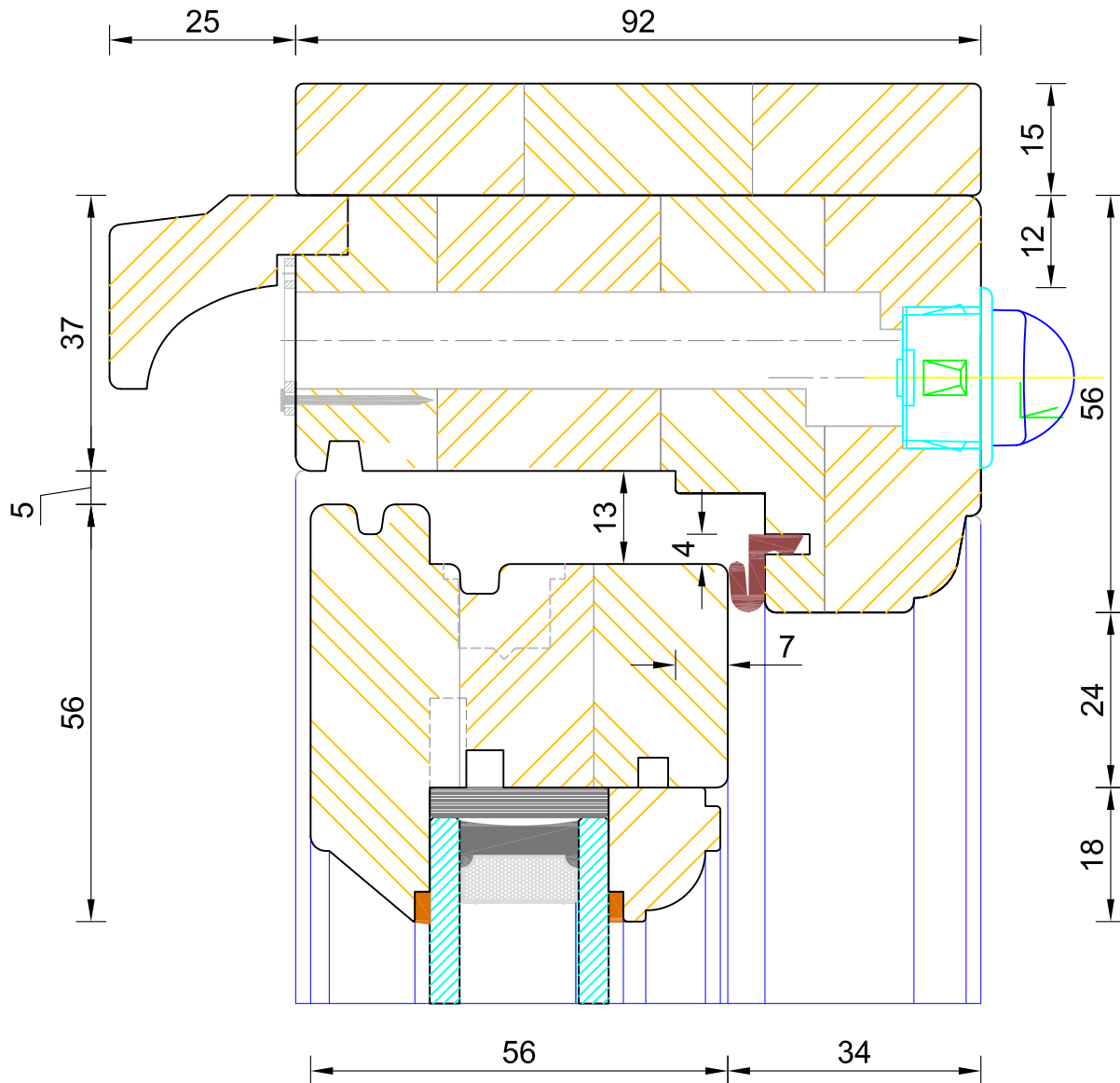
HEAD DRIP - Included only if vents are required

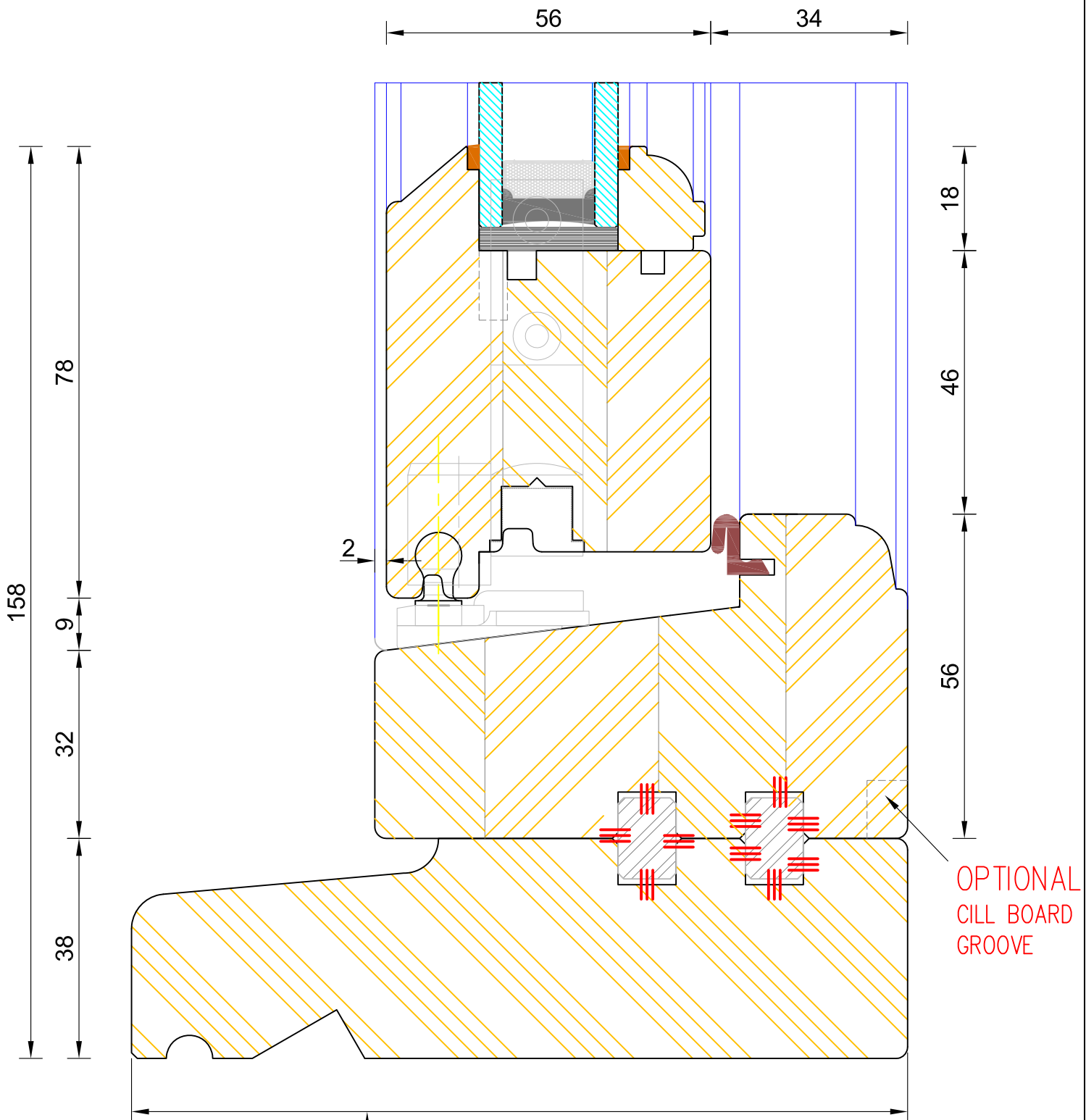


|                                                                            |                   |                                 |             |              |            |       |   |
|----------------------------------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|---|
| ALL DIMENSIONS IN mm                                                       |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |   |
| SCALE                                                                      | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |   |
| 1 : 1                                                                      | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |   |
|                                                                            |                   |                                 | J.Sanik     |              | 15.03.2010 | 0     |   |
| TITLE TRADITIONAL FLUSH CASEMENT<br>Head Section Frame & Sash<br>With Vent |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |   |
|                                                                            |                   |                                 | DWG NO.     | 1806.1       |            | SHT   | 1 |

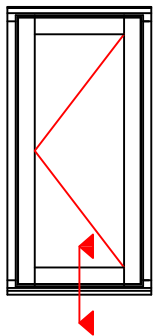


|                                                                                      |                   |                                 |             |              |            |       |   |
|--------------------------------------------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|---|
| ALL DIMENSIONS IN mm                                                                 |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |   |
| SCALE                                                                                | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |   |
| 1 : 1                                                                                | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |   |
|                                                                                      |                   |                                 | J.Sanik     |              | 15.03.2010 | 0     |   |
| TITLE                                                                                |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |   |
| TRADITIONAL FLUSH CASEMENT<br>Head Section Frame & Sash<br>With Vent - Extended Head |                   |                                 | DWG NO.     | 1806.2       |            | SHT   | 1 |





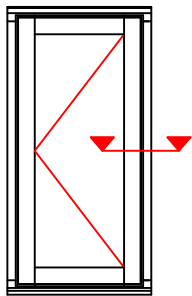
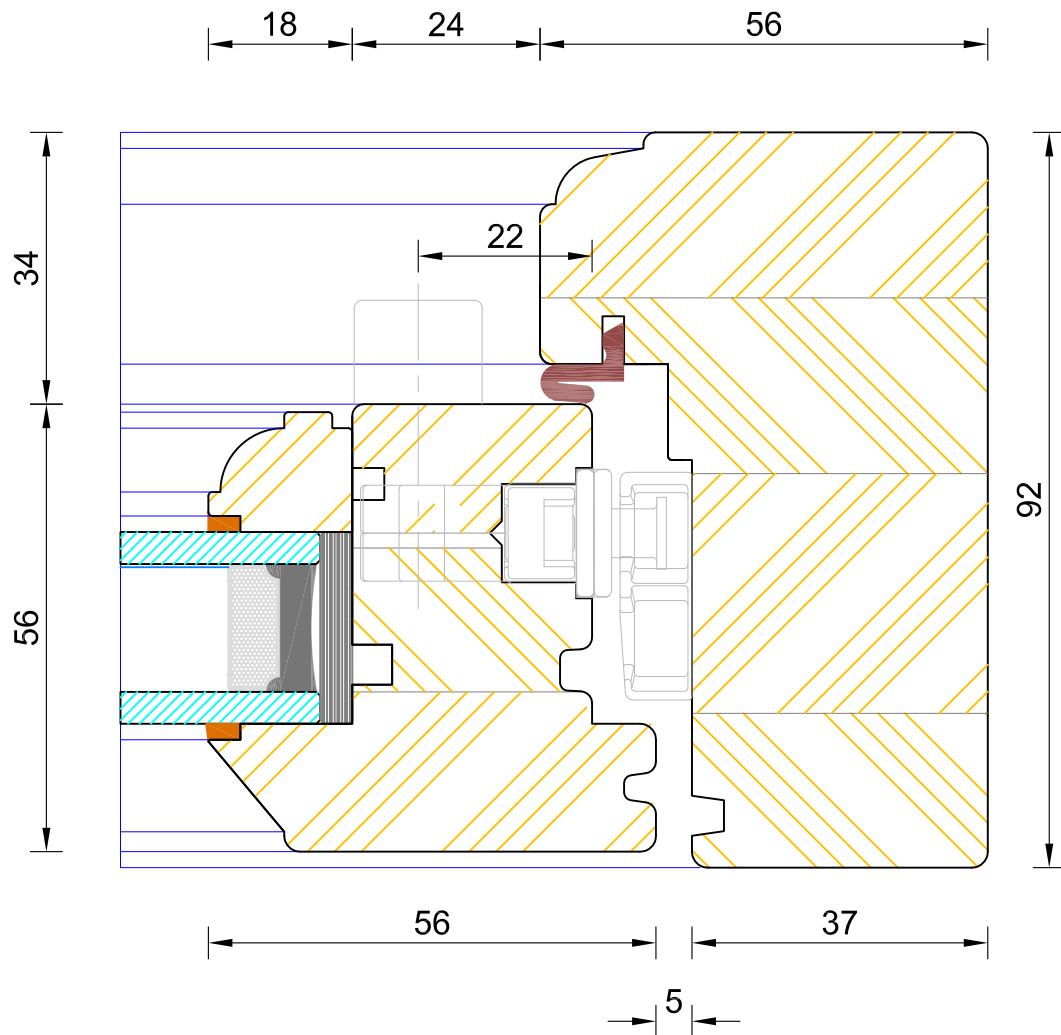
Refer to drawing numbers 1801.1 & 1801.2 for cill options



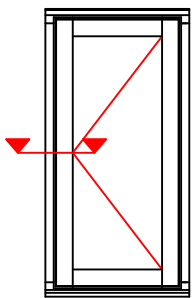
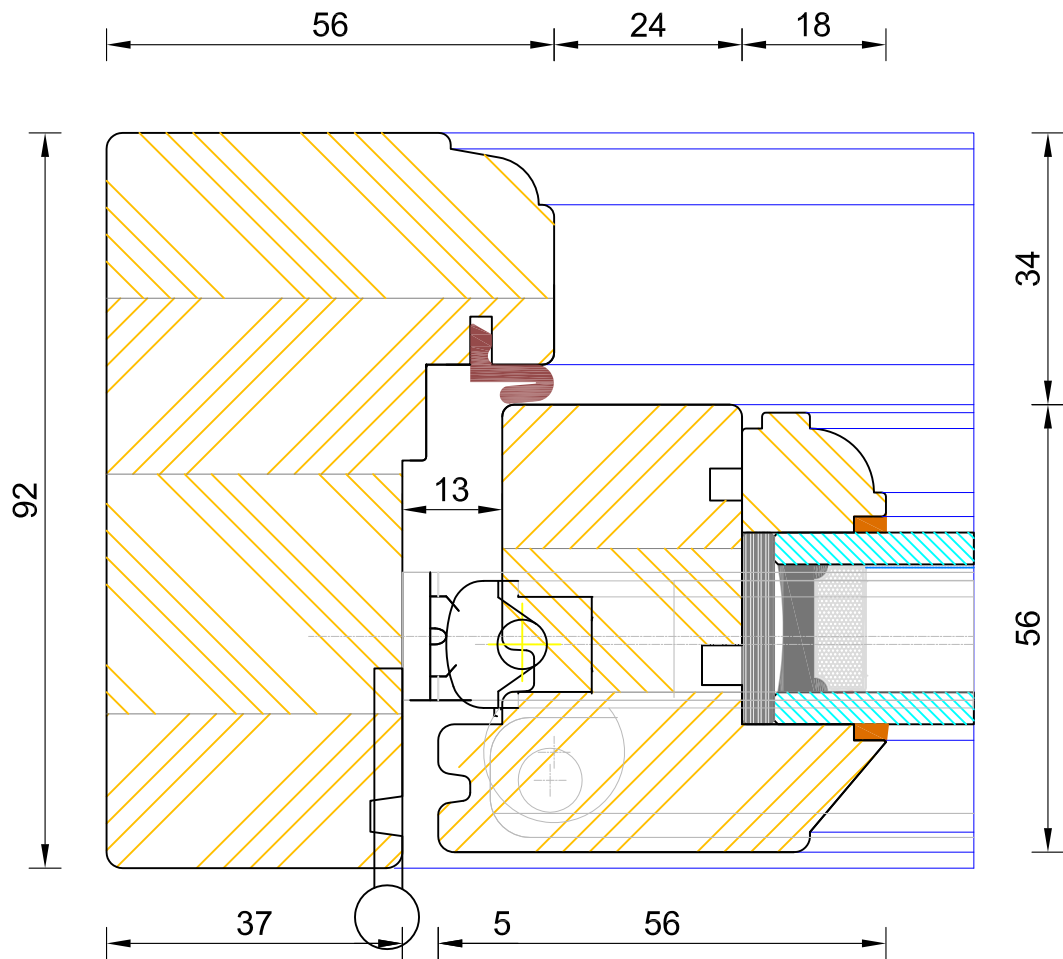
**CILL EXTENSION - available options:**  
 25mm (112mm o/a) / 47mm (134mm o/a) / 62mm (149mm o/a) /  
 87mm (174mm o/a) / 114mm (201mm o/a) / 125mm (212mm o/a) /  
 140mm (227mm o/a)



|                                                                     |                   |                                 |             |              |            |       |   |
|---------------------------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|---|
| ALL DIMENSIONS IN mm                                                |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |   |
| SCALE                                                               | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |   |
| 1 : 1                                                               | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |   |
|                                                                     |                   |                                 | Lee Young   |              | 14.10.2009 | 0     |   |
| TITLE                                                               |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |   |
| TRADITIONAL FLUSH CASEMENT<br>Cill Section Frame & Sash (side hung) |                   |                                 | DWG NO.     | 1807         |            | SHT   | 1 |



|                                                           |                   |                                 |             |              |            |          |  |
|-----------------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|----------|--|
| ALL DIMENSIONS IN mm                                      |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |          |  |
| SCALE                                                     | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2        |  |
| 1 : 1                                                     | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1        |  |
| TITLE                                                     |                   |                                 | Lee Young   |              | 14.10.2009 | 0        |  |
| FLUSH CASEMENT<br>Jamb Section Frame & Sash (Handle Side) |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE    |  |
|                                                           |                   |                                 | DWG NO.     | 1808         |            | SHT<br>1 |  |



ALL DIMENSIONS IN mm ORIGINAL PLOT A4 SIZE (210x297)

SCALE  
1 : 1

GENERAL  
TOLERANCE  
+ 2

MATERIAL  
Timber

J.Stebelski  
S. Felczak  
Lee Young

E.Krupa  
J. Stebelski

05.04.2011  
09-08-2010  
14.10.2009

2  
1  
0

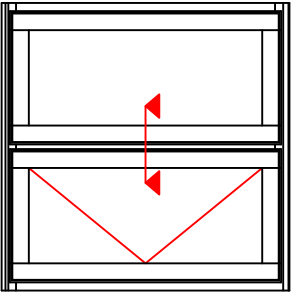
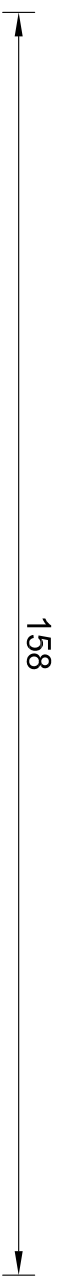
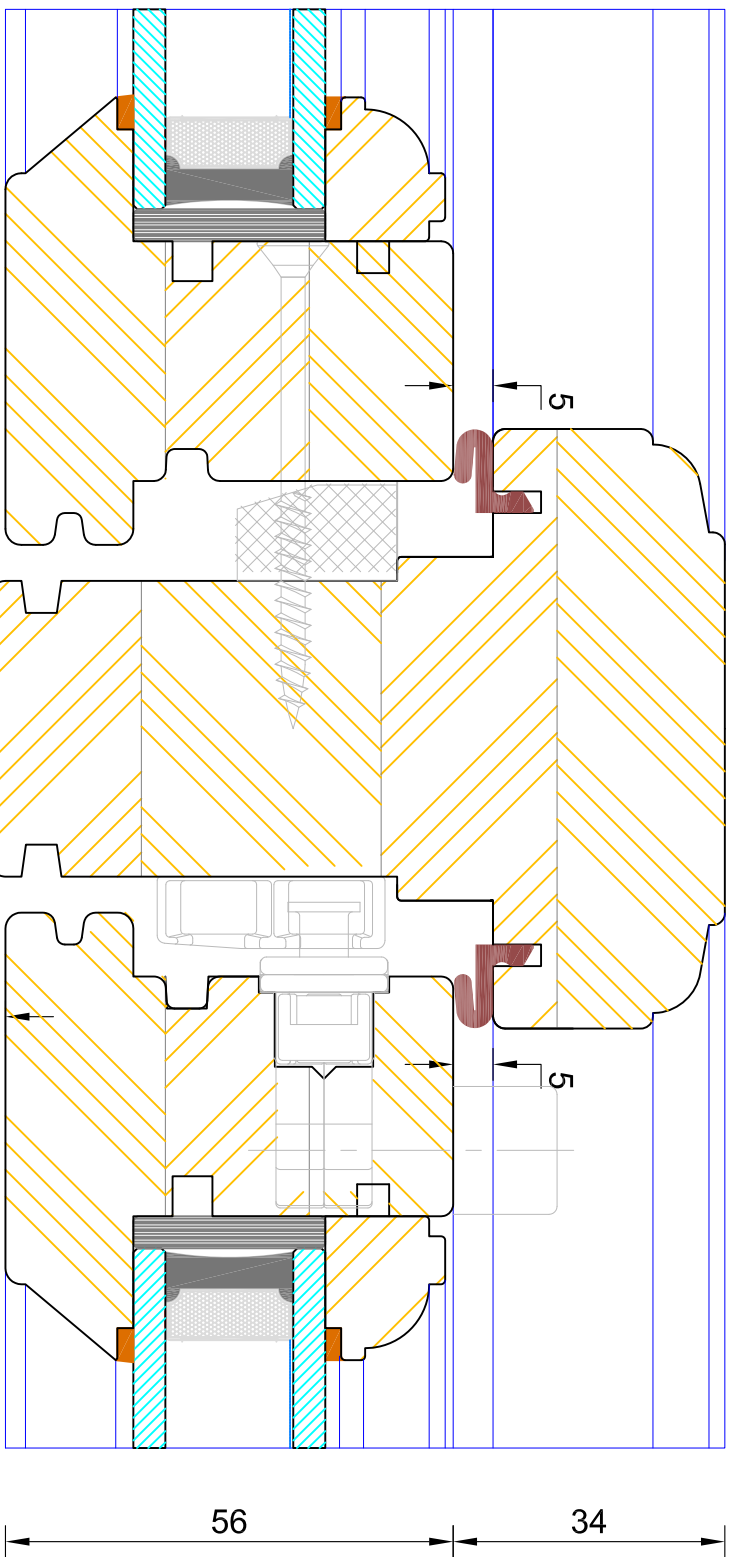
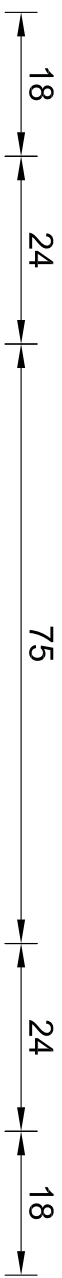
TITLE  
TRADITIONAL FLUSH CASEMENT S  
Jamb Section Frame & Sash (Hinge Side)


DRAWN BY  
DWG NO.

CHECKED  
1809

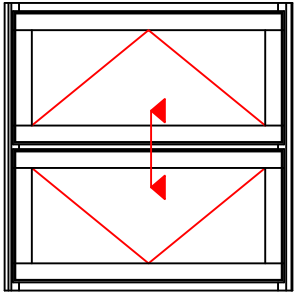
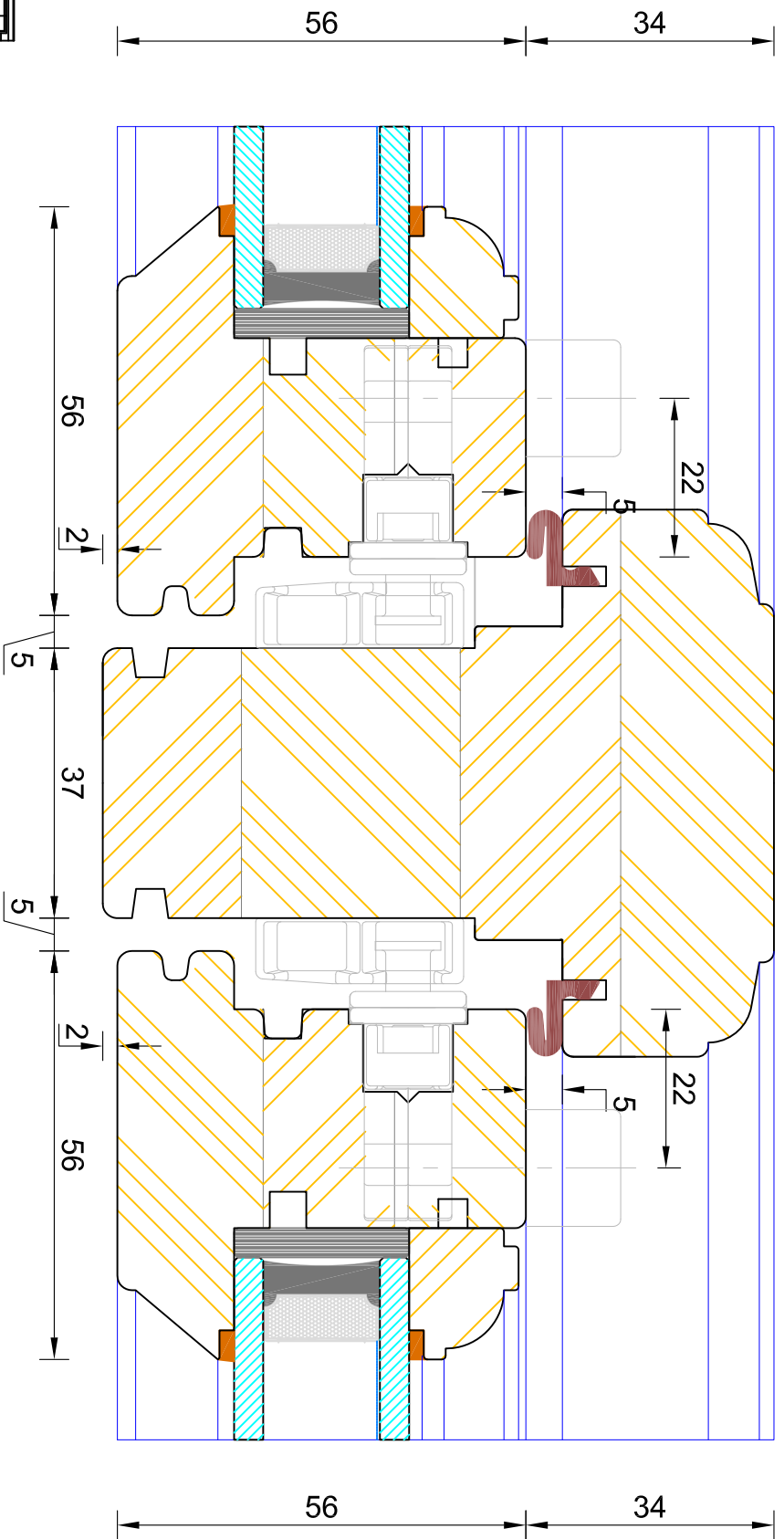
DATE  
1


ISSUE  
SHT  
1



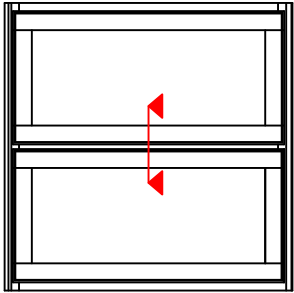
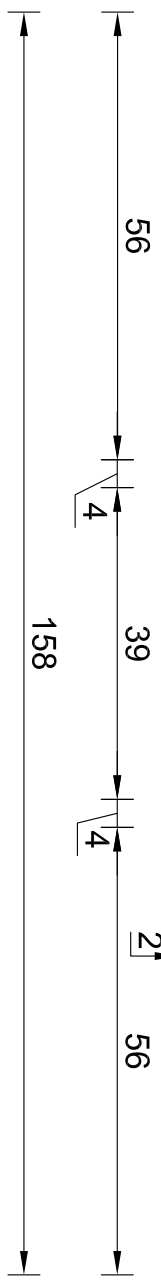
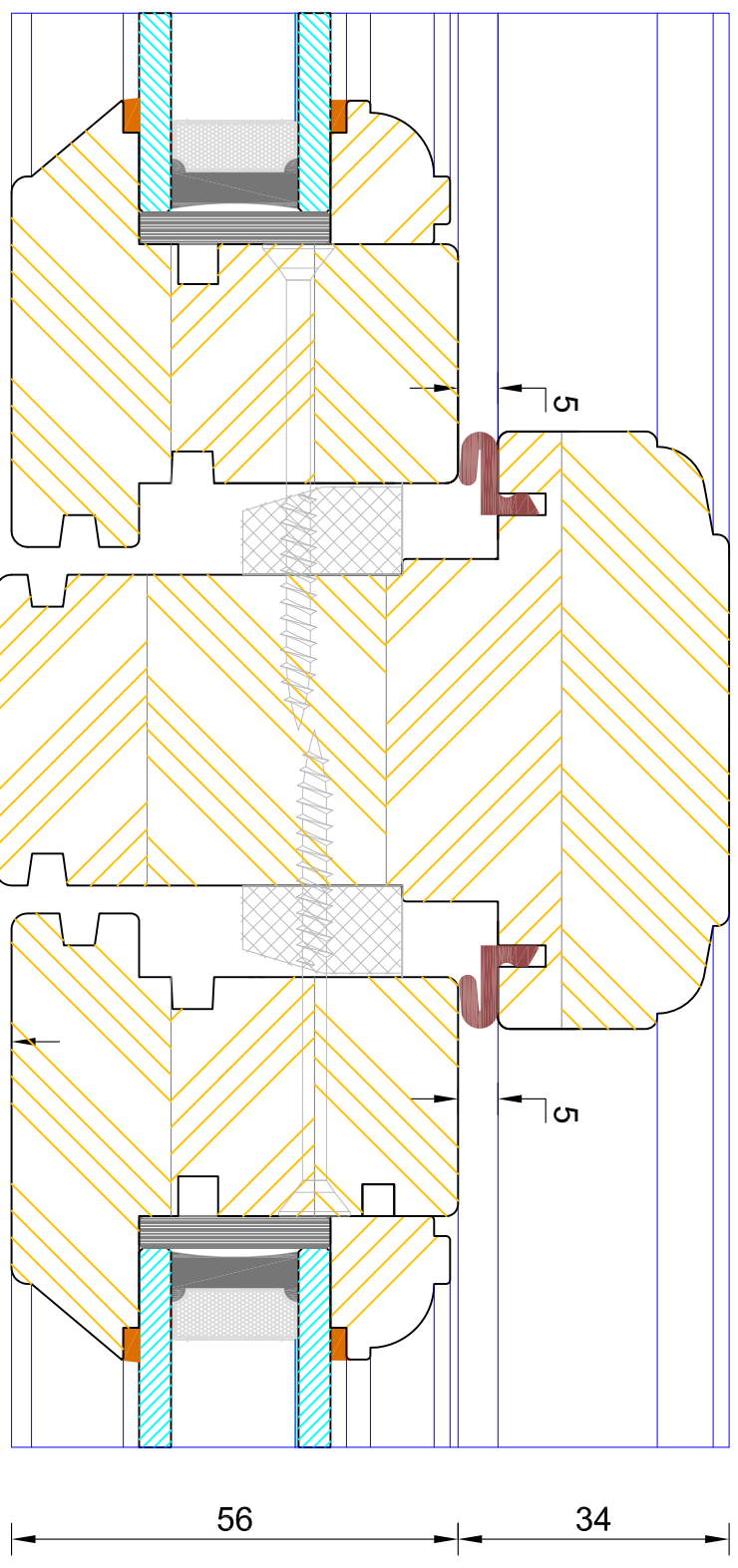
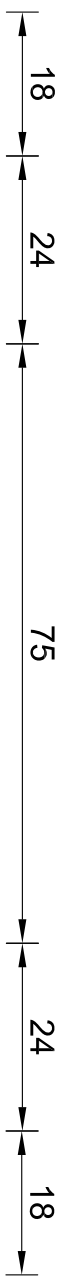
|                                                                                                                             |                          |                                                         |        |
|-----------------------------------------------------------------------------------------------------------------------------|--------------------------|---------------------------------------------------------|--------|
|  <b>Bereco</b><br>DELIVERING THE DIFFERENCE |                          | ALL DIMENSIONS IN mm<br>ORIGINAL PLOT A4 SIZE (210x297) |        |
| SCALE                                                                                                                       | GENERAL TOLERANCE        | MATERIAL                                                |        |
| 1 : 1                                                                                                                       | + 2                      | Timber                                                  |        |
| TITLE<br><b>TRADITIONAL FLUSH CASEMENT</b><br>Solid Mullion Section (Fixed Sash / Sash)                                     |                          |                                                         |        |
| DRAWN BY                                                                                                                    | CHECKED                  | DATE                                                    | ISSUE  |
| J. Stebelski<br>S. Felczak<br>Lee Young                                                                                     | E. Krupa<br>J. Stebelski | 05.04.2011<br>09-08-2010<br>14.10.2009                  | 2<br>1 |
| DWG NO.                                                                                                                     |                          | 1810                                                    |        |


18 24 75 24 18

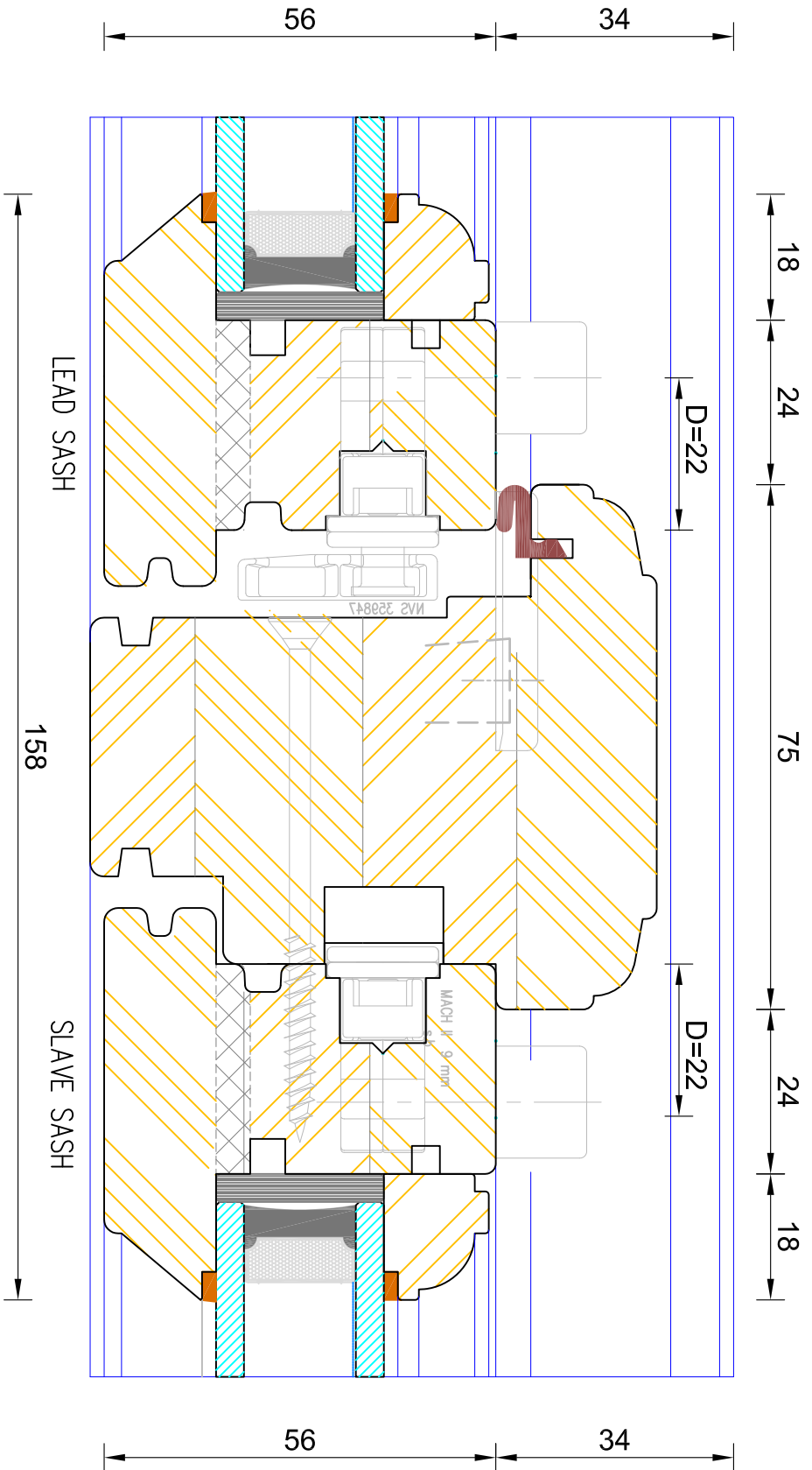
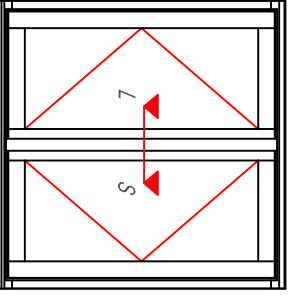


|                                                                                                                              |                          |                                                         |             |
|------------------------------------------------------------------------------------------------------------------------------|--------------------------|---------------------------------------------------------|-------------|
|  <b>Berenco</b><br>DELIVERING THE DIFFERENCE |                          | ALL DIMENSIONS IN mm<br>ORIGINAL PLOT A4 SIZE (210x297) |             |
| SCALE                                                                                                                        | GENERAL TOLERANCE        | MATERIAL                                                |             |
| 1 : 1                                                                                                                        | + 2                      | Timber                                                  |             |
| TITLE<br><b>TRADITIONAL FLUSH CASEMENT</b><br>Solid Mullion Section (Sash / Sash)                                            |                          |                                                         |             |
| DRAWN BY                                                                                                                     | CHECKED                  | DATE                                                    | ISSUE       |
| J. Stebelski<br>S. Felczak<br>Lee Young                                                                                      | E. Krupa<br>J. Stebelski | 05.04.2011<br>09-08-2010<br>14.10.2009                  | 2<br>1<br>0 |
| DWG NO.                                                                                                                      |                          | 1811                                                    | SHT<br>1    |

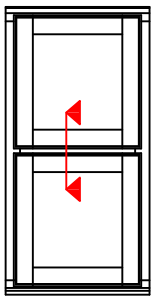
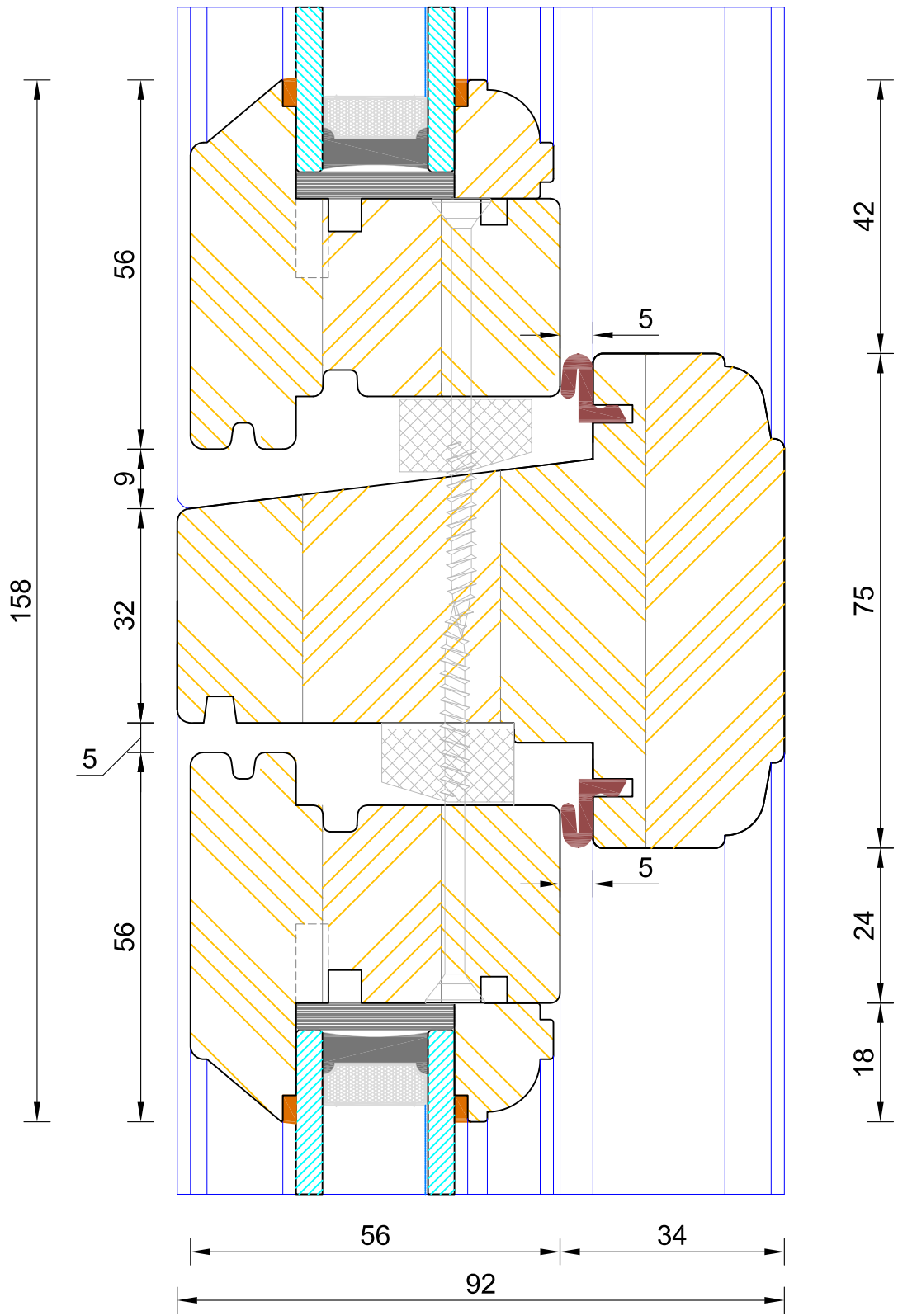




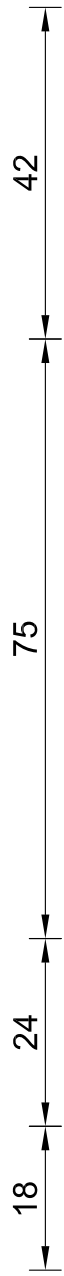
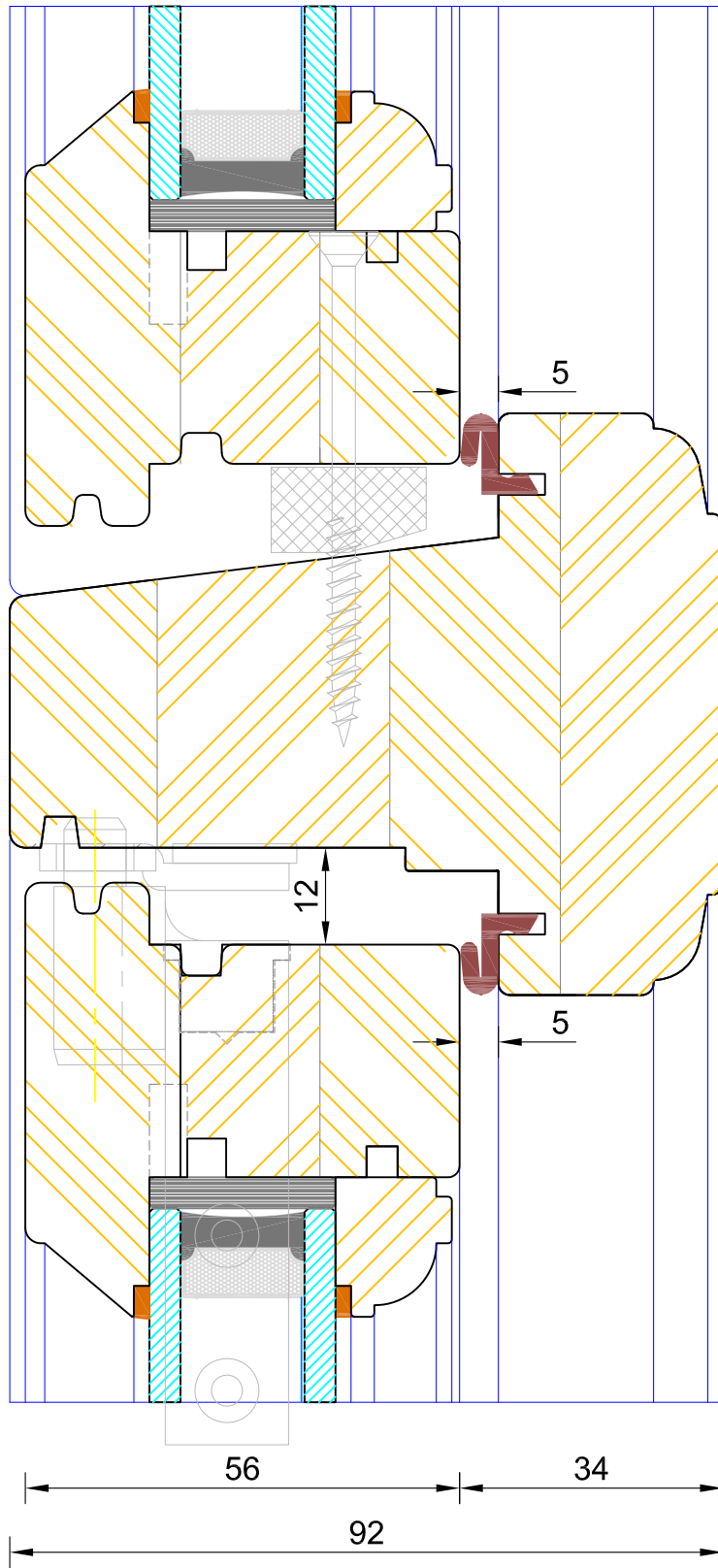
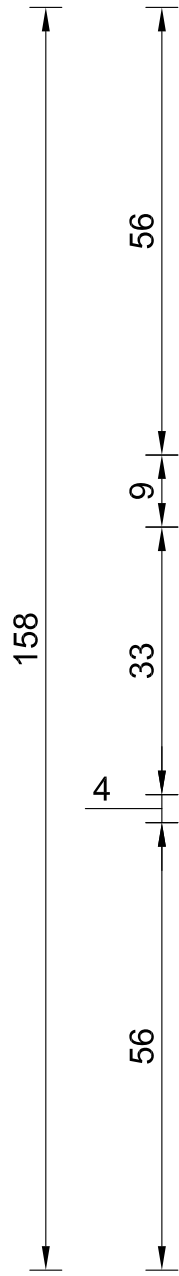
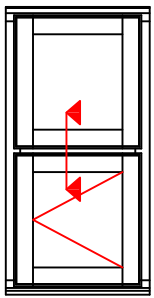
|                                                                                                                             |                   |                                                         |       |
|-----------------------------------------------------------------------------------------------------------------------------|-------------------|---------------------------------------------------------|-------|
|  <b>Bereco</b><br>DELIVERING THE DIFFERENCE |                   | ALL DIMENSIONS IN mm<br>ORIGINAL PLOT A4 SIZE (210x297) |       |
| SCALE                                                                                                                       | GENERAL TOLERANCE | MATERIAL                                                |       |
| 1 : 1                                                                                                                       | + 2               | Timber                                                  |       |
| TITLE<br><b>TRADITIONAL FLUSH CASEMENT</b><br>Solid Mullion Section (Fixed Sash/Fixed Sash)                                 |                   |                                                         |       |
| DRAWN BY                                                                                                                    | CHECKED           | DATE                                                    | ISSUE |
| Lee Young                                                                                                                   | J. Stebelski      | 14.10.2009                                              | 0     |
| DWG NO.                                                                                                                     | 1812              |                                                         | SHT   |
|                                                                                                                             |                   |                                                         | 1     |
|                                                                                                                             |                   | 05.04.2011                                              | 2     |
|                                                                                                                             |                   | 09-08-2010                                              | 1     |
|                                                                                                                             |                   |                                                         | 0     |



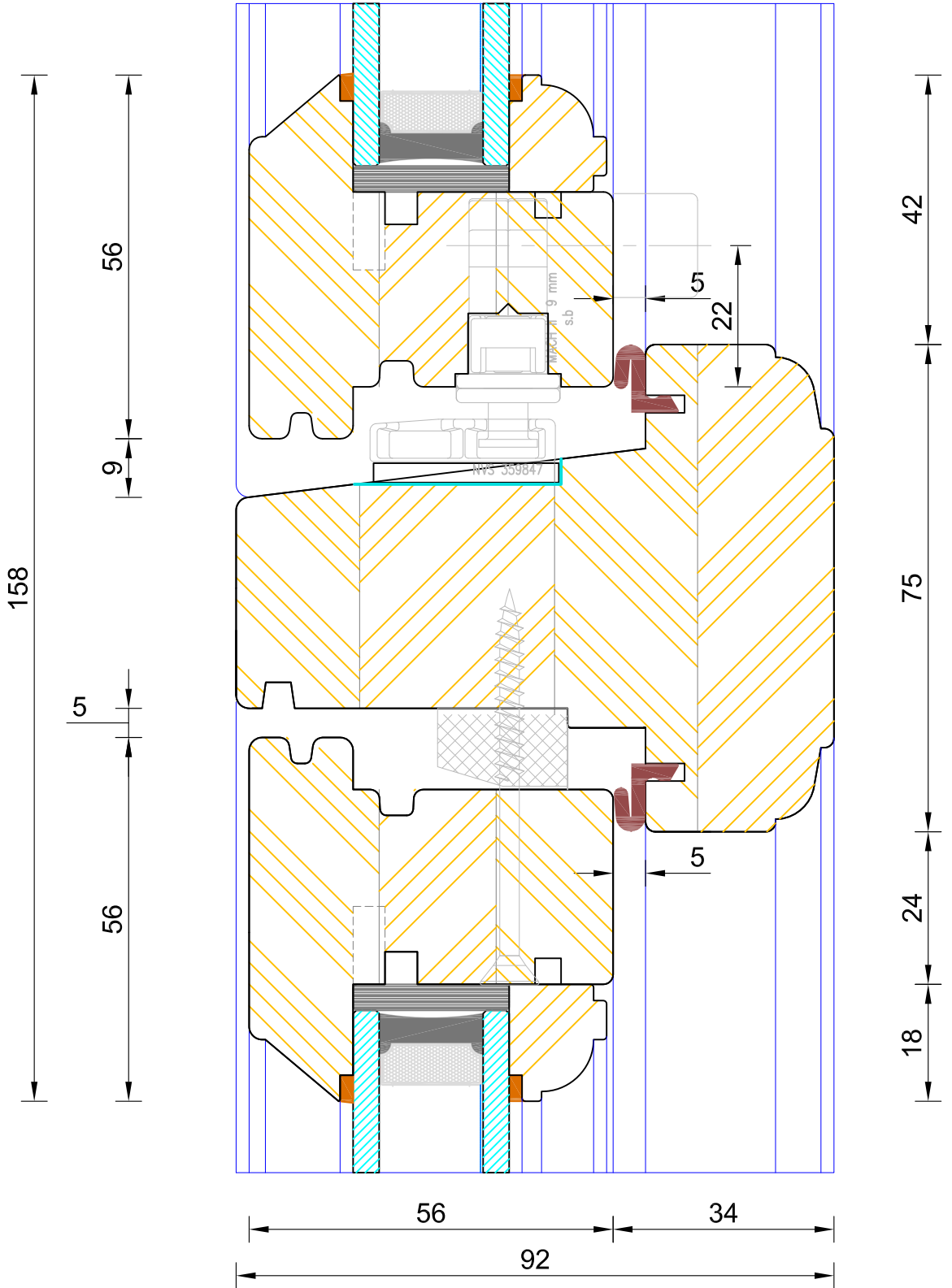
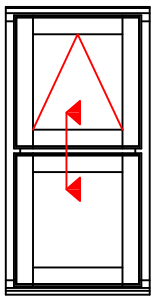
|                                                                                             |                    |                                                                |             |
|---------------------------------------------------------------------------------------------|--------------------|----------------------------------------------------------------|-------------|
|                                                                                             |                    | <b>ALL DIMENSIONS IN mm</b><br>ORIGINAL PLOT A4 SIZE (210x297) |             |
| SCALE                                                                                       | GENERAL TOLERANCE  | MATERIAL                                                       |             |
| 1 : 1                                                                                       | + 2                | Timber                                                         |             |
| <b>TITLE</b><br>TRADITIONAL FLUSH CASEMENT<br>Flying Mullion Section (Lead Sash/Slave Sash) |                    |                                                                |             |
| DRAWN BY                                                                                    | CHECKED            | DATE                                                           | ISSUE       |
| J.Stebelski<br>Lee Young                                                                    | E.Krupa<br>E.Krupa | 05.04.2011<br>05.04.2011<br>19.10.2009                         | 2<br>1<br>0 |
| DWG NO.                                                                                     | 1813.1             |                                                                | SHT<br>1    |



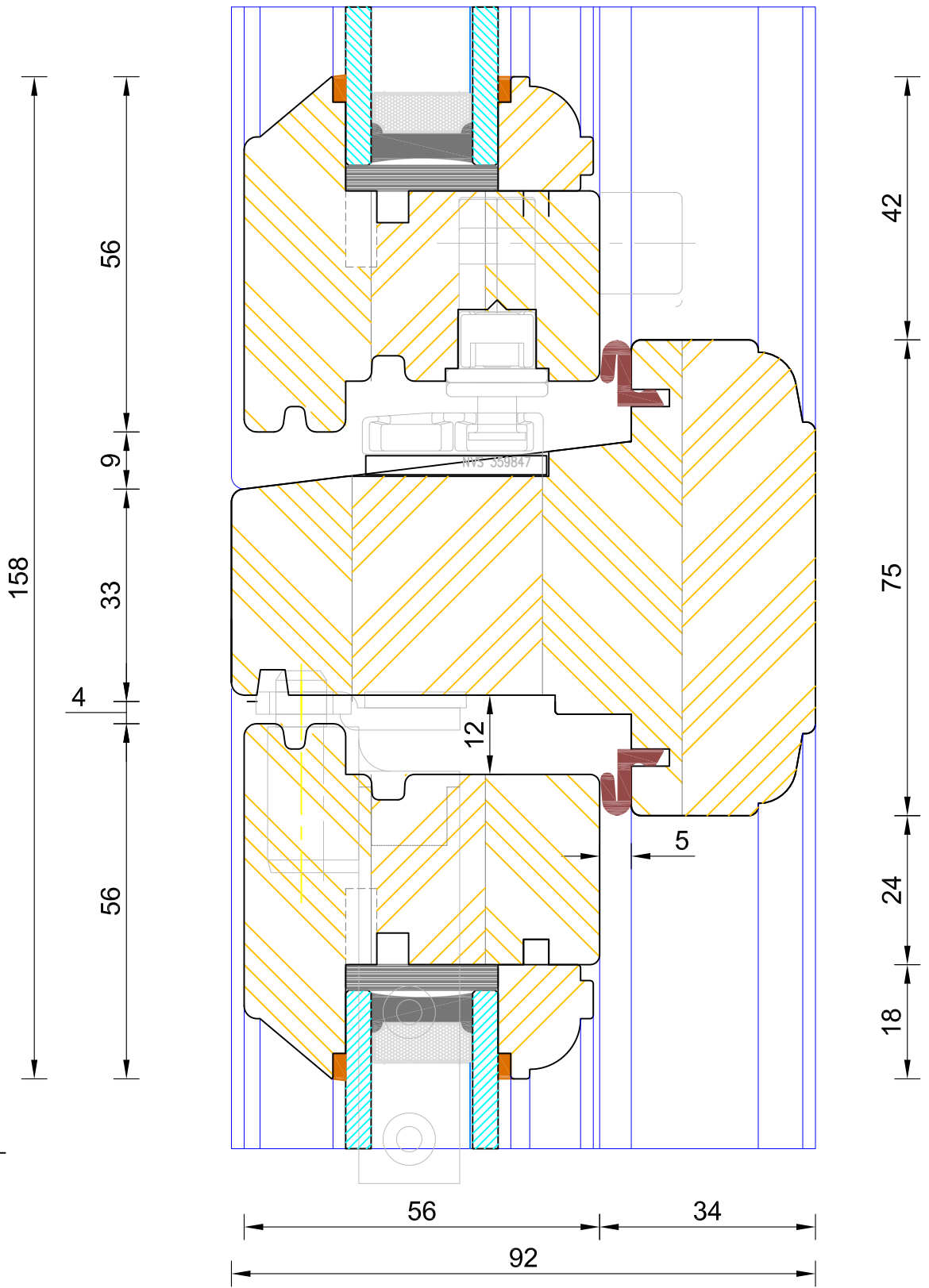
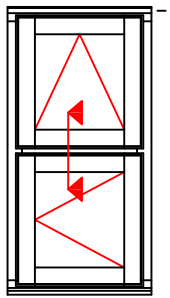
|                                                 |                   |                                 |             |              |            |       |  |
|-------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|--|
| ALL DIMENSIONS IN mm                            |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |  |
| SCALE                                           | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |  |
| 1 : 1                                           | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |  |
|                                                 |                   |                                 | Lee Young   |              | 14.10.2009 |       |  |
| TITLE                                           |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |  |
| TRADITIONAL FLUSH CASEMENT                      |                   |                                 | DWG NO.     | 1814         |            | SHT   |  |
| Solid Transom Section (Fixed Sash / Fixed Sash) |                   |                                 |             |              |            |       |  |



|                                                                         |                   |                                 |             |              |            |       |  |
|-------------------------------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|--|
| ALL DIMENSIONS IN mm                                                    |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |  |
| SCALE                                                                   | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |  |
| 1 : 1                                                                   | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |  |
|                                                                         |                   |                                 | Lee Young   |              | 14.10.2009 | 0     |  |
| TITLE                                                                   |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |  |
| TRADITIONAL FLUSH CASEMENT<br>Solid Transom Section (Fixed Sash / Sash) |                   |                                 | DWG NO.     | 1815         |            | SHT   |  |



|                                           |                   |                                 |             |              |            |       |  |
|-------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|--|
| ALL DIMENSIONS IN mm                      |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |  |
| SCALE                                     | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |  |
| 1 : 1                                     | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |  |
|                                           |                   |                                 | Lee Young   |              | 14.10.2009 | 0     |  |
| TITLE                                     |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |  |
| TRADITIONAL FLUSH CASEMENT                |                   |                                 | DWG NO.     | 1816         |            | SHT   |  |
| Solid Transom Section (Sash / Fixed Sash) |                   |                                 |             |              |            | 1     |  |



|                                                                   |                   |                                 |             |              |            |       |  |
|-------------------------------------------------------------------|-------------------|---------------------------------|-------------|--------------|------------|-------|--|
| ALL DIMENSIONS IN mm                                              |                   | ORIGINAL PLOT A4 SIZE (210x297) |             |              |            |       |  |
| SCALE                                                             | GENERAL TOLERANCE | MATERIAL                        | J.Stebelski | E.Krupa      | 05.04.2011 | 2     |  |
| 1 : 1                                                             | + 2               | Timber                          | S. Felczak  | J. Stebelski | 09-08-2010 | 1     |  |
|                                                                   |                   |                                 | Lee Young   |              | 14.10.2009 |       |  |
| TITLE                                                             |                   |                                 | DRAWN BY    | CHECKED      | DATE       | ISSUE |  |
| TRADITIONAL FLUSH CASEMENT<br>Solid Transom Section (Sash / Sash) |                   |                                 | DWG NO.     | 1817         |            | SHT   |  |