UCLH PHASE 4 AND PROTON BEAM THERAPY BUILDING PROJECT

Architectural Specification

Section: Q50 – Site/ Street Furniture/ Equipment

Revision: A – 100% Stage E Issue

Revision	Date	Clauses revised	Notes
Contract Issue	28/07/2014	-	-
Rev. A 100% STAGE E ISSUE	16/12/2016	Q50.1201	Bollard specification amended
		Q50.1222	Bicycle stand added
General notes: Omissions to specification s Additions to specification s Updates from Contract Spe	hown in red. Exar	U	/here relevant.

Scott Tallon Walker Architects

Q50 SITE/ S	STREET FURNITURE/ EQUIPMENT 3	
Q50.1000 SCO	PE, SUBMITTALS, TESTING AND PERFORMANCE3	\$
Q50.1100	SPECIFICATION AND SCOPE	;
Q50.1101	General3	3
Q50.1102	Scope of Works	
Q50.1103	Particular Interfaces	
Q50.1200	SYSTEM TYPES	ł
	Type DAM-052 Bollards	
Q50.1201 Q50.1202	Type FX-076 Bespoke Bollard Base	
Q50.1202	Type EXT-006 Planters	
Q50.1220	Type EXT-004 Seating4	
Q50.1221	Type EXT-014 Bicycle Rack4	ł
Q50.1222	Type EXT-015 Bicycle Stand	ł
Q50.1230 Q50.1231	Type FX-073 Fixed concierge console/ Cabinet)
Q50.1251	Type FX-077 Bespoke Dry Riser Inlet5	
Q50.1300	SUBMITTALS5	
Q50.1301	Tender Response	
Q50.1302	Pre-contract Samples	
Q50.1303 Q50.1304	Post Contract Award Samples	
Q50.1304	Prototypes	
Q50.1306	Quality Benchmark Requirements	5
Q50.1307	Testing Requirements	;
Q50.1400	PERFORMANCE REQUIREMENTS6	5
Q50.1401	General	5
Q50.1402	Dimensional Co-ordination6	
Q50.1403	Specific Live Loads	
Q50.1404 Q50.1405	General	
Q50.1405	General	
Q50.2000 SYST	TEMS, MATERIALS AND FABRICATION7	,
Q50.2100	GENERAL	,
Q50.2101	Seating Generally7	,
Q50.2102	Stainless Steel Bollards7	
Q50.2103	Planters Generally	Ś
Q50.2104 Q50.2105	Bespoke Riser Inlet	
Q50.2200	MATERIALS	
Q50.2201	Timber	
Q50.2202 Q50.2203	Metalwork	
Q50.2203	Fixings	
Q50.2205	Sealants	
Q50.2300	FABRICATION	3
Q50.2301	Material Tolerances Generally	3
Q50.3000 SITE	INSTALLATION	
Q50.3100	WORKMANSHIP	
Q50.3101 Q50.3102	Tolerances 8 Workmanship 8	
Q30.310Z	vvorkmansnip0	,

Q50 SITE/ STREET FURNITURE/ EQUIPMENT

To be read in conjunction with Section A91 and other related sections of the Specification, Preliminaries and Contract Conditions.

Q50.1000 SCOPE, SUBMITTALS, TESTING AND PERFORMANCE

Q50.1100 SPECIFICATION AND SCOPE

Q50.1101 General

- a) Works covered in this section are specified by performance and therefore designated as works with specialist sub-contractor Design (SCD). Refer to Section A91.
- b) Complete the Detailed Design, manufacture, supply, install and warrant the works whilst complying with the visual intent indicated on the Design Drawings and criteria stated in the Specification.
- c) For design and general performance requirements, refer to Section A91 of the Specification. Specific design and performance requirements are as defined in the particular trade sections.
- d) Where no material, product or supplier is indicated in the Specification, propose suitable materials and systems prior to Contract award which comply with the visual intent and performance criteria stated and remain fully responsible for the Detailed Design of the works.
- e) Where a particular material, product or supplier is indicated in the Specification, such material, product or supplier shall be deemed indicative representing the Architect's design intent only. The Contractor may complete the installation using that product, or such other confirmed as acceptable by the Architect in writing, but shall remain fully responsible for the Detailed Design and performance of the works.

Q50.1102 Scope of Works

This section of the Specification, when read in conjunction with the Design Drawings, provides particular requirements with respect to the following:

- a) Bollards.
- b) Site furniture.
- c) Planters.

Q50.1103 Particular Interfaces

- a) Complete the Detailed Design of all interfaces with adjoining trades prior to commencement of manufacture.
- b) Ensure that all interfaces are fully co-ordinated prior to commencement.

Q50.1200 SYSTEM TYPES

Bollards

- Q50.1201 Type DAM-052 Bollards
 - a) Metal bollards, with integral lights, of suitable dimensions and finishes to achieve the performance criteria stated in the Specification.
 - b) Impact resistance/ performance: PAS 68 Classification; V/ 7500(N2)/ 64/ 90:8.7/ 0.0 or acceptable equivalent.
 - b)c) Material: Bead blastedSatin polished stainless steel grade 1.4401 (AISI 316) rectangular circular hollow section with flat top.
 - c)d) Size: Min 1000mm (h)tall above finished surface x 200mm (w) x 50mm (d).150mm diameter.
 - e) Base plate below ground with mechanical fFixing method as recommended by the manufacturer. Base plate shall have 4no. fixing holes to take nominal M16 anchor bolts.
 - f) Fixing method: Bollard shall be fixed as recommended by the manufacturer with

	foundation systems provided to meet performance requirements within the space constraints of existing or new utilities beneath the lines of bollards.
	d) Special requirements: Lockable hinges for access.
Q50.1202	Type FX-076 Bespoke Bollard Base
	a) Bespoke bollard base to carry a bollard light.
	b) Material: Bead blasted stainless steel grade 1.4401.
	c) Size: Refer to the Design Drawings.
	d) To include concealed cabling and fixings.
	Planters
Q50.1210	Type EXT-006 Planters
	 Planters integrated with BAR-010 comprising external plate mild steel fabricated planter with polyester powder coated finish.
	b) Polyester powder coating as Section Z31. Allow for metallic finish. RAL colour to be confirmed. 70%/ 30% matt:gloss ratio.
	c) Size: Refer to the Design Drawings.
	d) Fixing method as Section Z20.
	e) All welds ground smooth.
	f) Integrated with drip feed irrigation. Refer to Section Q31 for planting requirements.
	g) Provide internal steel frame and fibre-glass liner.
	Site Furniture
Q50.1220	Type EXT-004 Seating
	a) Mild steel and timber seat comprising steel profiles with polyester powder coated finish.
	b) Timber: Hardwood.
	c) Species: Teak.
	d) Finish: Smoothed planed and sanded with satin clear sealed with UV resistant seal or oiled.
	e) Polyester powder coating as Section Z31. Allow for metallic finish. RAL colour to be confirmed. 70%/ 30% matt:gloss ratio.
	f) Size: Refer to the Design Drawings.
	g) Fixing method as Section Z20.
	h) All welds ground smooth.
Q50.1221	Type EXT-014 Bicycle Rack
	a) Two tier bicycle parking system.
	b) Indicative product:
	i) Manufacturer: Josta Two tier cycle parking or an acceptable equivalent.
	ii) Reference: Josta Two tier cycle parking or an acceptable equivalent.
	c) Material: mild steel.
	d) Finish: Hot dipped galvanised to BS EN ISO 1461.
Q50.1222	Type EXT-015 Bicycle Stand
	a) Custom made cycle racks configured as indicated on the Design Drawings.
	b) Size: 50mm x 20mm x 1029mm; min. 765mm above finished floor level.
	c) Material/ Finish: Grade 1.4401 (AISI 316) brushed finish stainless steel.

UCLH PHASE 4 AND PROTON BEAM THERAPY BUILDING PROJECT

	d) Method of fixing: Bolted into concrete through the base plates to the manufacturer's recommendation.	
	Miscellaneous	
Q50.1230	Type FX-073 Fixed concierge console/ Cabinet	
	a) Fixed concierge console with power data/ locakable storage cabinet (suitable for 2 people).	
	b) Material: Brushed stainless steel grade 1.4401.	
	c) Size: Refer to the Design Drawings.	
	d) Refer to the M&E Specification for power and data requirements.	
	e) Fixing method as recommended by the manufacturer.	
	f) Special requirements: Lockable hinges for access.	
Q50.1231	Type FX-077 Bespoke Dry Riser Inlet	
	 Bespoke Dry Riser Inlet comprising 'trimless' tray to receive precast concrete panel to match system EWS-600. 	
	b) Material: Precast concrete with finish to match EWS-600. Refer to Section H42.	
	c) Size: Refer to the Design Drawings.	
	d) Refer to the M&E Specification for riser services requirements.	
	e) Panels to be fixed to frame with concealed fixings. Provide heavy-duty stainless steel hinges.	
	f) Special requirements: Lockable hinges for access.	
Q50.1300	SUBMITTALS	
	Tender Submittals	
Q50.1301	Tender Response	
	a) Provide tender submittals in accordance with the requirements of Section A91.4000 of the Specification.	
	b) Submit a design response with the Tender proposal, to include all profiles of typical conditions, with dimensions.	
	c) The Tender design response shall include:	
	i) Samples where specified.	
	ii) List of Tests included.	
	iii) QA/ QC programme.	
	iv) List of proposed Working Drawings.	
	v) Summary of deviations from the Specification.	
	vi) Outline technical specifications reflecting proposed materials/ systems.	
	vii) A list of proposed suppliers and sub-contractors intended to be used.	
	Samples, Mock-ups, Prototypes and Quality Benchmarks	
Q50.1302	Pre-contract Samples	
	Relevant trade literature and technical specifications shall be provided in accordance with Section A91.4000.	
Q50.1303	Post Contract Award Samples	
	In accordance with Section A91.4000, post contract award samples of the following shall be provided:	
	a) Samples of all agreed finishes to all metalwork items.	

- b) Sample of bollard type.
- c) Sample or planter container.

Q50.1304 Mock-ups Not required.

Q50.1305 Prototypes

Not required.

- Q50.1306 Quality Benchmark Requirements
 - The following quality benchmarks shall be provided, in locations to be agreed with the Architect, in accordance with Section A91.4000:
 - a) An area determined by the Architect of each element of the works fully installed, completed and accepted by the Architect.

Testing

- Q50.1307 Testing Requirements
 - a) Include for testing by an accredited independent testing specialist or provide independently certified test data to demonstrate compliance with the Specification.

Q50.1400 PERFORMANCE REQUIREMENTS

Comply with the general performance of Section A91.5000 and the following specific performance requirements.

Structural

Q50.1401 General

Barriers shall be in accordance with BS 7818.

Q50.1402 Dimensional Co-ordination

Detail the works by producing fully co-ordinated drawings, taking into account the system as a whole, all interface conditions and on-Site dimensions, to ensure that the works is installed without alteration. Unless otherwise stated herein or agreed with the Architect.

Q50.1403 Specific Live Loads

The works shall be capable of accommodating the following live loads without any reduction in performance:

a) A horizontal line load applied to the works in accordance with BS 6180 and BS EN 1991.

Durability

Q50.1404 General

- a) The design life of the works shall be not less than the design life and service life requirements specified in Section A and require the minimum of maintenance. Submit to the Architect a schedule for maintenance and for replacement of secondary components.
- b) The performance criteria shall be satisfied for the full design life of the works, provided always that the maintenance has been carried out as specified.
- c) The finished work shall resist heavy impacts from hand-held objects without any noticeable change to the surface appearance.
- d) The works shall maintain its original appearance throughout its design life, when maintained in accordance with an agreed programme, without failure and without developing an objectionable appearance as a result of defects in the design, materials or workmanship.
- e) Failure shall be defined as breakage, excessive wear, displacement, unevenness, lipping

of joints or rattle of any metal. An objectionable appearance shall include discolouration, staining, cracking and/ or displacement of joint material.

- f) Corrosion Protection:
 - i) Provide a degree of protection appropriate to its location to ensure adequate durability throughout the life of the building. Adequate allowance shall be made to protect work that will be temporarily exposed during the construction period.
 - ii) Electro-chemical corrosion or staining resulting from water running from one material to another shall be prevented.
 - iii) Components receiving an applied coating shall observe the relevant recommendations of BS 4479: Parts 1-5 and 8 and BS EN ISO 14713.
- g) Electrolytic Action: Where there is a possibility of electrolytic or galvanic action occurring due to the contact of reactive materials, special protection shall be provided. The method of protection used shall be permanent and consistent with attention paid to fixings; refer to PD 6484 for guidance.

Thermal Movement

Q50.1405 General

- a) All components shall provide for such expansion and contraction of component materials as shall be caused by an ambient air temperature range of -5°C to 30°C externally, without causing failure of joint, damaging loads on fasteners, reduction of performance or other detrimental effects.
- b) All components shall provide for such expansion and contraction of component materials that are caused by temperature increases due to solar radiation. Surface differential temperature ranges (for components of the external metalwork) of -25°C and +80°C shall be accommodated without causing failure of joint, damaging loads on fasteners, reduction of performance or other detrimental effects.
- c) The amount of such movement that is accommodated shall be identified on the Contractor's Working Drawings.

Q50.2000 SYSTEMS, MATERIALS AND FABRICATION

Q50.2100 GENERAL

Seating

- Q50.2101 Seating Generally
 - a) Timber species to be confirmed.
 - b) Seating to form heavy-duty external public standard seating.
 - c) Grade 1.4401 stainless steel to BS EN 10088-1.

Bollards

- Q50.2102 Stainless Steel Bollards
 - a) Grade 1.4401 stainless steel to BS EN 10088-1.
 - b) Refer also to Section Z11.
 - c) Bollards to be set into concrete foundations as required.

Planters

- Q50.2103 Planters Generally
 - a) All planters shall incorporate an irrigation system.
 - b) Refer to the Landscaping Consultant's requirements as applicable.
 - c) All planters shall be provided with internal steel frame and fibreglass liner.
 - Miscellaneous

UCLH PHASE 4 AND PROTON BEAM THERAPY BUILDING PROJECT

Q50.2104	Fixed concierge console/ Cabinet
	a) Grade 1.4401 stainless steel to BS EN 10088-1.
	b) Refer also to Section Z11.
Q50.2105	Bespoke Riser Inlet
	a) Refer to Section H42 for precast concrete requirements.
	b) Refer also to Section Z11 for metalwork.
	c) Metal finishes to be polyester powder coated. RAL colour to be confirmed.
Q50.2200	MATERIALS
	General
Q50.2201	Timber
	a) Timber shall be to BS EN 942.
	b) Preservative treatments as Section Z12 of the Specification.
	c) Adhesive shall be synthetic resin to BS EN 301, type 4, as Section Z20.
Q50.2202	Metalwork
	a) Refer to Section Z11 for mild steel.
	b) Refer to Section Z11 for stainless steel.
	c) Refer to Section Z11 for aluminium.
	d) Refer to Section Z30 for metalwork finishes generally.
Q50.2203	Finishes
	Refer to Section Z31 for polyester powder coating.
Q50.2204	Fixings
	 a) Fixings shall be as recommended by the manufacturer, being suitable and adequate to comply with the Specification.
	b) All fixings shall conform to all statutory requirements in respect of strength and type.
	c) Fixings shall be in accordance with Section Z20.
Q50.2205	Sealants
	Sealants shall be in accordance with Section Z22.
Q50.2300	FABRICATION
Q50.2301	Material Tolerances Generally
	Width and lengths of varying sizes shall not deviate by more than ±2mm of the described size.
Q50.3000	SITE INSTALLATION
Q50.3100	WORKMANSHIP
Q50.3101	Tolerances
	The works shall be installed according to the manufacturer's tolerances.
050 0400	
Q50.3102	Workmanship
	 a) Joinery workmanship as Section Z10. b) Matelwark workmanship as Section Z11.
	b) Metalwork workmanship as Section Z11.

End of Section

UCLH PHASE 4 AND PROTON BEAM THERAPY BUILDING PROJECT

Architectural Specification

Section: N23 Sanitary fittings and Plumbing Equipment

Revision: A –90% Stage E Issue

Revision	Date	Clauses revised / added	Notes
Contract Issue	28/07/2014	-	-
Rev. A – STAGE E – 90% Issue	07/11/2016	N23.1200 N23.1402 N23.2101-N23.2123 N23.2125-N23.2126 N23.2127A N23.2130-N23.2133 N23.2137-N23.2150	N23.1402 added. Flow rates and flush notes updated for BREEAM complaince. Washing machine cycles updated to <i>max</i> 10 litres <i>per</i> <i>KG</i> rather than <i>per cycle</i> for BREEAM compliance.
General notes: Omissions to specification shown in blue and struck through. Example Additions to specification shown in red. Example Updates from Contract Specification to be agreed by ByUK and UCLH where relevant.			

Scott Tallon Walker Architects

23.1000	SCOPE, SUBMITTALS, TESTING AND PERFORMANCE	•••••
N23.1100	SPECIFICATION AND SCOPE	
N23.1101	Scope	
N23.1102	Scope of Works	
N23.1103	Particular Interfaces	
N23.1104	Health Technical Memorandum	
N23.1105	Health Building Notes	
N23.1200	TYPES OF SANITARY FITTING	
N23.1201	Type SAN-001 Panel System	
N23.1201A	Type SAN-001A Panel System – MRI Safe	
N23.1202	Type SAN-002 Panel System	
N23.1203	Type SAN-004 Accessible WC and Cistern	
N23.1203A	Type SAN-004A Accessible WC and Cistern – with "Big John" seat	
N23.1204	Type SAN-005 Hospital Pattern WC and Cistern	
N23.1205	Type SAN-003 Small Child WC and Cistern	
N23.1206	Type SAN-006 Bariatric WC and Cistern	
N23.1207	Type SAN-007 Clinical basin/ waste and tap	
N23.1207A	Type SAN-007A Clinical basin/ waste and tap – MRI Safe	
N23.1208	Type SAN-008 Basin and tap	
N23.1209	Type SAN-009 Basin and tap	
N23.1210	Type SAN-010 Basin and tap	
N23.1211	Type SAN-011 Basin and tap	
N23.1211A	Type SAN-011A Basin and tap with additional support	
N23.1212	Type SAN-018 Basin and tap	
N23.1217	Type SAN-024 Bucket (sink) - option	
N23.1218	Type SAN-021 Sluice and unit	
N23.1218A	Type SAN-021A Sink unit	
N23.1219	Type SAN-019 Scrub-up Trough	
N23.1220	Type SAN-020 Scrub-up Trough	
N23.1221	Type SAN-022 Sluice and sink unit	
N23.1221	Type SAN-022 Janitorial Unit	
N23.1223	Type SAN-027 Clinical Sink	
N23.1223A	Type SAN-027A Clinical Sink	
N23.1223B	Type SAN-027B Clinical Sink	
N23.1223C	Type SAN-027C Clinical Sink	
N23.12230	Type SAN-027 C clinical Sink - ribbed drainer - mounted on base unit	
N23.1224	Type SAN-020 Cetering Worktop/ Sink	
N23.1225A	Type SAN-029 Catering Worktop/ Sink	
N23.1220A	Type SAN-025A Develage Day Worktop/ Sink	
N23.1230	Type SAN-015 Shower Tray	
N23.1232	Type SAN-017 Shower Unit	
N23.1262	Type SAN-014 Floor Drain with Cover	
N23.1262A	Type SAN-014A Floor Drain with Cover	
N23.1263	Type SAN-040 Water cooler	
N23.1263A	Type SAN-040A Water cooler	
N23.1264	Type SAN-041 Ice maker - clear ice cubes	
N23.1265	Type SAN-042 Water boiler - wall mounted	
N23.1266	Type SAN-043 Mini kitchen with integral sink, small boiler and fridge	
N23.1267	Type SAN-044 Dish washer	
N23.1268	Type SAN-045 Washing Machine	
N23.1269	Type SAN-046 Washing machine (theatre footware)	
N23.1270	Type SAN-047 Washer Disinfector (pass through for endoscopes)	
N23.1271	Type SAN-048 Mascerator (bedpan disposal unit)	
N23.1272	Type SAN-049 Bench, stainless steel, down draught, with sink and disposal	
N23.1273 N23.1274	Type SAN-030 Wash Down Hose Type SAN-050 Scope cleaning Sink	
N23.1300	SUBMITTALS	
N23.1301	Tender Response	
N23.1301 N23.1302	Pre-contract Samples	
	· · · · · · · · · · · · · · · · · · ·	
N23.1303	Product Data Post Contract Award Samples	
N23.1304		
N23.1305	Mock-ups	
N23.1306 N23.1307	Prototypes Quality Benchmark Requirements	
120.1007		
N23.1400	PERFORMANCE REQUIREMENTS	
N23.1401	Comply with the general performance of Section A91.5000.	
NZ3.1401		

N23. 1402	The works shall achieve the following sustainability requirements without any reduction i	n performance:.8
N23.2000	SYSTEMS, MATERIALS AND FABRICATION	8
N23.2100	SYSTEM DESCRIPTIONS	
N23.2101	Type SAN-001 Panel System	8
N23.2101A	Type SAN-001A Panel System – MRI safe	9
N23.2103	Type SAN-004 Accessible WC Suite	9
N23.2103A	Type SAN-004A Accessible WC Suite with "Big John" seat	
N23.2104	Type SAN-005 Hospital Pattern WC Suite	10
N23.2105	Type SAN-003 Small child WC Suite	11
N23.2106	Type SAN-006 Bariatric WC Suite	
N23.2107	Type SAN-007A Clinical Basin – concealed waste – MRI safe	
N23.2108	Type SAN-007 Clinical Basin – concealed waste	
N23.2109	Type SAN-008 Basin small general	
N23.2110	Type SAN-009 Basin medium general	
N23.2111	Type SAN-010 Accessible basin - general Type SAN-011 Basin large general	
N23.2112 N23.2112A	Type SAN-011A Basin large general with additional mounting support	10 <mark>-14</mark>
N23.2112A	Type SAN-0118 Stainless steel basin, small	15
N23.2113	Type SAN-019 Scrub-up Trough	13
N23.2114	Type SAN-019 Scrub-up Trough	
N23.2115A	Type SAN-020 Secus up Hough	
N23.2115B	Type SAN-021B Sink unit mounted on stainless steel legs	
N23.2116	Type SAN-022 Sluice and sink unit mounted on stainless steel brackets	
N23.2117	Type SAN-023 Cleaners sink/ Janitorial Unit	
N23.2118	Type SAN-024 Bucket Sink (Option)	
N23.2119	Type SAN-027 Clinical Sink	
N23.2119A	Type SAN-027A Clinical Sink	
N23.2119B	Type SAN-027B Clinical Sink	
N23.2119C	Type SAN-027C Clinical Sink 600x600, no drainer	
N23.2120	Type SAN-028 General Sink	
N23.2121	Type SAN-029 Sink	
N23.2121A	Type SAN-029A Sink	
N23.2122	Type SAN-017 Shower Unit	
N23.2123	Type SAN-016 Shower Unit	
N23.2124	Type SAN-015 Shower Tray	
N23.2125	Type SAN-014 Floor Drain with Cover	
N23.2126	Type SAN-014A Floor Drain with Cover	20
N23.2127	Type SAN-040 Water cooler	21
N23.2127A	Type SAN-040A Water Cooler (worktop mounted)	21
N23.2128	Type SAN-041 Ice maker - clear ice cubes	21
N23.2129	Type SAN-042 Water boiler - wall mounted	21
N23.2130	Type SAN-043 Mini kitchen with integral sink, small boiler and fridge	21
N23.2131	Type SAN-044 Dish washer	
N23.2132	Type SAN-045 Washing Machine	
N23.2133	Type SAN-046 Washing machine (theatre footware)	
N23.2134	Type SAN-047 Washer Disinfector (pass through for endoscopes)	
N23.2135	Type SAN-048 Mascerator (bedpan disposal unit)	
N23.2136	Type SAN-049 Bench, stainless steel, down draught, with sink and disposal	
N23.2137	Type SAN-030 Wash Down Hose	
N23.2150	Type SAN-050 Sink, washing scopes, height adjustable	
N23.2200	MATERIALS	
N23.2201	Generally	23
N23.2202	Sealant Pointing	
N23.2203	Bonded Decorative Laminates	23
N23.2204	Compact Grade Laminate	23
N23.2205	Plywood/ Laminboard	24
N23.2206	MDF and Particleboard	24
N23.2207	Steel Framing	24
N23.3000	SITE INSTALLATION	25
N23.3100	WORKMANSHIP	25
N23.3101	General	25
N23.3102	Appliances	
K32.3200	WORKMANSHIP FOR PANELS	26
K32.3201	General	

N23 SANITARY FITTINGS AND PLUMBED EQUIPMENT

To be read in conjunction with Section A91 and other related sections of the Specification, Preliminaries and Contract Conditions.

N23.1000 SCOPE, SUBMITTALS, TESTING AND PERFORMANCE

N23.1100 SPECIFICATION AND SCOPE

- N23.1101 Scope
 - a) Works covered in this section are specified by performance and therefore designated as works with specialist sub-contractor Design (SCD). Refer to Section A91.
 - b) Complete the Detailed Design, manufacture, supply, install and warrant the works whilst complying with the visual intent indicated on the Design Drawings and criteria stated in the Specification.
 - c) For design and general performance requirements, refer to Section A91 of the Specification. Specific design and performance requirements are as defined in the particular trade sections.
 - d) Complete the Detailed Design, manufacture, supply, install and warrant the works whilst complying with the visual intent indicated on the Design Drawings and criteria stated in the Specification.
 - e) Where no material, product or supplier is indicated in the Specification, propose suitable materials and systems prior to Contract award which comply with the visual intent and performance criteria stated and remain fully responsible for the Detailed Design of the works.
 - f) Where a particular material, product or supplier is indicated in the Specification, such material, product or supplier shall be deemed indicative representing the Architect's design intent only. The Contractor may complete the installation using that product, or such other confirmed as acceptable by the Architect in writing, but shall remain fully responsible for the Detailed Design and performance of the works.

N23.1102 Scope of Works

This section of the Specification, when read in conjunction with the Design Drawings, provides particular requirements with respect to the works, which include the following:

- a) WC suites.
- b) Showers.
- c) Washbasins.
- d) Sinks, troughs, Slop hoppers.
- e) Drinking fountains.
- f) Taps.
- g) Washing Machines.
- h) Traps, wastes, gullies.
- i) Accessories.
- N23.1103 Particular Interfaces
 - a) Complete the Detailed Design of all interfaces with adjoining trades prior to commencement of manufacture.
 - b) Ensure that all interfaces are fully co-ordinated prior to commencement.
- N23.1104 Health Technical Memorandum

All finishes and components shall comply with the requirements of the relevant Health Technical Memorandum with respect to physical and performance characteristics and shall be selected as suitable for hospital environments: HTM 64 Sanitary Assemblies (HBN 00-10 Part C).

N23.1105 Health Building Notes

Refer to Health Building Note HBN 00 02 'Sanitary Spaces'.

N23.1200	TYPES OF SANITARY FITTING WC Suites / Urinals / Basins			
N23.1201	Type SAN-001 Panel System			
	a) Plumbed panel lining system including relevant sanitaryware types.			
	b) Pre-plumbed panel system comprising HPL faced dense particleboard panels or SGL (Solid Grade Laminate) 13mm thick as indicated on the Design Drawings.			
N23.1201A	Type SAN-001A Panel System – MRI Safe			
	Like N23.1201 but MRI Safe			
N23.1202	Type SAN-002 Panel System			
	a) Plumbed panel lining system relevant sanitaryware types.			
	 Pre-plumbed panel system comprising HPL faced dense particleboard panels or SGL (Solid Grade Laminate) 13mm thick as indicated on the Design Drawings. 			
N23.1203	Type SAN-004 Accessible WC and Cistern			
	Accessible WC and cistern for pre-plumbed panel lining system.			
N23.1203A	Type SAN-004A Accessible WC and Cistern – with "Big John" seat			
	Like N23.1203 but with "Big John" seat			
N23.1204	Type SAN-005 Hospital Pattern WC and Cistern			
	Hospital Pattern WC and cistern for preplumbed panel lining system.			
N23.1205	Type SAN-003 Small Child WC and Cistern			
	Small child WC and cistern for preplumbed panel lining system.			
N23.1206	Type SAN-006 Bariatric WC and Cistern			
	Bariatric WC and cistern for preplumbed panel lining system.			
N23.1207	Type SAN-007 Clinical basin/ waste and tap			
	Clinical basin, with 150mm upstand splashback, concealed waste and wall mounted mixer tap (lever type) for preplumbed panel lining system.			
N23.1207A	Type SAN-007A Clinical basin/ waste and tap – MRI Safe			
	Clinical basin, with 150mm upstand splashback, concealed waste and wall mounted mixer tap (lever type) for preplumbed panel lining system. – MRI Safe			
N23.1208	Type SAN-008 Basin and tap			
	Basin small general and fitting mounted mixer tap (lever type) for preplumbed panel lining system.			
N23.1209	Type SAN-009 Basin and tap			
	Basin medium general and fitting mounted mixer tap (lever type) for preplumbed panel lining system.			
N23.1210	Type SAN-010 Basin and tap			
	Accessible basin - general and fitting mounted mixer tap (lever type) for preplumbed panel lining system.			
N23.1211	Type SAN-011 Basin and tap			
	Basin large general and wall or fitting mounted mixer tap (lever type) for preplumbed panel lining system.			
N23.1211A	Type SAN-011A Basin and tap with additional support			
	Basin large general and wall or fitting mounted mixer tap (lever type) for preplumbed panel lining system – with additional support			

N23.1212	Type SAN-018 Basin and tap
	Stainless steel basin, small with compact mixer tap for preplumbed panel lining system.
	Sinks/ Troughs/ Janitors/ Slop Hopper Sinks
N23.1217	Type SAN-024 Bucket (sink) - option
	Bucket (sink) - option.
N23.1218	Type SAN-021 Sluice and sink unit
	Sluice and sink unit mounted on stainless steel base unit.
N23.1218A	Type SAN-021A Sink unit
	Sink unit mounted on stainless steel legs.
N23.1219	Type SAN-019 Scrub-up Trough
	Troughs - scrub-up - 2 places (1600mm long) on preplumbed panel lining system.
N23.1220	Type SAN-020 Scrub-up Trough
	Troughs - scrub-up - 3 places (2400mm long) on preplumbed panel lining system.
N23.1221	Type SAN-022 Sluice and sink unit
	Sluice and sink unit mounted on stainless steel brackets.
N23.1222	Type SAN-023 Janitorial Unit
	Cleaners sink/ janitorial unit.
N23.1223	Type SAN-027 Clinical Sink
	Clinical sinks - flat drainer mounted on base unit.
N23.1223A	Type SAN-027A Clinical Sink
	Clinical sinks – Laboratory type.
N23.1223B	Type SAN-027B Clinical Sink
	Clinical sinks - flat drainer mounted on legs.
N23.1223C	Type SAN-027C Clinical Sink
	Clinical sinks - no drainer mounted on preplumbed panel assembly.
N23.1224	Type SAN-028 General sink - ribbed drainer - mounted on base unit
	General sink - ribbed drainer - mounted on base unit.
N23.1225	Type SAN-029 Catering Worktop/ Sink
	Catering worktop with inset sink as required.
N23.1225A	Type SAN-029A Beverage Bay Worktop/ Sink
	Beverage bay worktop with inset sink as required.
	Shower fittings
N23.1230	Type SAN-016 Shower Unit
	Shower mixer, thermostatic, flexible head and hose.
N23.1231	Type SAN-015 Shower Tray
	Shower tray with integrated floor gulley. Ceramic (or Durastone). 900 x 900mm and other sizes as required.
N23.1232	Type SAN-017 Shower Unit
	Shower mixer, thermostatic, flexible hose.
	Miscellaneous

UCLH PHASE 4 AND PROTON BEAM THERAPY BUILDING PROJECT

N23.1262	Type SAN-014 Floor Drain with Cover
	Floor drain with cover - patient shower areas.
N23.1262A	Type SAN-014A Floor Drain with Cover Floor drain with cover - technical areas.
NO2 4062	
N23.1263	Type SAN-040 Water cooler Water cooler.
N23.1263A	
NZ3.1203A	Type SAN-040A Water cooler Water cooler worktop mounted
N23.1264	Type SAN-041 Ice maker - clear ice cubes
1123.1204	lce maker - clear ice cubes.
N23.1265	Type SAN-042 Water boiler - wall mounted
1420.1200	Water boiler - wall mounted.
N23.1266	Type SAN-043 Mini kitchen with integral sink, small boiler and fridge
1120.1200	Mini kitchen with integral sink, small boiler and fridge.
N23.1267	Type SAN-044 Dish washer
	Dish washer.
N23.1268	Type SAN-045 Washing Machine
	Washing machine – small commercial model.
N23.1269	Type SAN-046 Washing machine (theatre footware)
	Washing machine (theatre footware).
N23.1270	Type SAN-047 Washer Disinfector (pass through for endoscopes)
	Washer Disinfector (pass through for endoscopes).
N23.1271	Type SAN-048 Mascerator (bedpan disposal unit)
	Mascerator (bedpan disposal unit).
N23.1272	Type SAN-049 Bench, stainless steel, down draught, with sink and disposal
	Bench, stainless steel, down draught, with sink and disposal.
N23.1273	Type SAN-030 Wash Down Hose
	Wash Down Hose to waste yard - high pressure unit.
N23.1274	Type SAN-050 Scope cleaning Sink
	Sink for washing scopes, height adjustable.
N23.1300	SUBMITTALS
	Tender Submittals
N23.1301	Tender Response
	 Provide tender submittals in accordance with the requirements of Section A91.4000 of the Specification.
	 Submit a design response with the Tender proposal, to include all profiles of typical conditions, with dimensions.
	c) The Tender design response shall include:
	i) Samples where specified.
	ii) List of Tests included.
	iii) QA/ QC programme.
	iv) List of proposed Working Drawings.

- v) Summary of deviations from the Specification.
- vi) Outline technical specifications reflecting proposed materials/ systems, etc.
- vii) A list of proposed suppliers and sub-contractors intended to be used.

Samples, Mock-ups, Prototypes and Quality Benchmarks

N23.1302 Pre-contract Samples

Not required.

N23.1303 Product Data

Data shall be submitted for review, including copies of technical data prepared for each product or material proposed, which lists the specified performance of each material and product to be used.

- N23.1304 Post Contract Award Samples
 - a) In accordance with Section A91.4000, post contract award samples of the following shall be provided:
 - b) Each specified appliance/ fitting shall be submitted to the Architect for acceptance prior to any ordering and the appliances/ fittings being incorporated into the works.
- N23.1305 Mock-ups

To be confirmed.

N23.1306 Prototypes

Not required.

N23.1307 Quality Benchmark Requirements

The following quality benchmarks shall be provided, in locations to be agreed with the Architect, in accordance with Section A91.4000:

a) The first appliance/ fitting of each type.

N23.1400 PERFORMANCE REQUIREMENTS

N23.1401 Comply with the general performance of Section A91.5000.

N23. 1402 The works shall achieve the following sustainability requirements without any reduction in performance:

- a) Refer to the BREEAM Pre-assesment Report, contained within the Contract Data, for strategies that shall be adopted and a record of which credits are targeted.
- b) Refer to Section A.7000 series clauses of the Specification.
- c) BREEAM 2011 New Construction Scheme The works defined in this work section shall contribute to the following Credits:
- d) Wat 01: Water Consumption.

N23.2000 SYSTEMS, MATERIALS AND FABRICATION

N23.2100 SYSTEM DESCRIPTIONS

Pre-plumbed Panel Systems

- N23.2101 Type SAN-001 Panel System
 - a) Pre-plumbed panel lining system.
 - b) High pressure plastic laminate (HPL) faced and balanced panels as follows:
 - Minimum 17mm thick moisture resistant formaldehyde free 680 kg/m³ particleboard faced on both sides with high-pressure laminate (HGP) facing and post-formed vertical edges and black PVC edging to horizontal edges. Overall thickness 19mm. Laminate to be in a solid colour, with a semi matt plain finish and balancing laminate on the inner face of the panel.

- ii) Moisture content shall be maintained at appropriate levels in relation to the core material and to suit the internal environmental conditions.
- iii) Adhesives shall comply with BS EN 204, type to match durability class of core material.
- iv) Colour of laminate face and edges shall be as indicated on the Finishes Schedule and agreed with the Architect based on accepted samples.
- v) Manufacturer: Formica Ltd (Tel: 0191 259 3000).
- c) Panels joined together with locating dowels.
- d) Joints to be 19mm with HPL faced dense particleboard backing.
- e) Panels to be fitted to corrosion protected steel sub-frame and joggle clips. Panel fixing to include click-fix location brackets.
- f) Provide extruded aluminium site framing, head frame sections and wall channels.
- g) Sanitaryware factory assembled and pre-fixed and sealed to form pre-plumbed panels.
- h) Where required, solid grade laminate (SGL) shall be minimum 13mm thick and as follows:
 - i) Edge treatment: Black chamfered.
 - ii) Colour of laminate face and edges shall be as indicated on the Finishes Schedule and agreed with the Architect based on accepted samples.
 - iii) Joints: Butt jointed/ sealed.
 - iv) Manufacturer: Formica Ltd or an acceptable equivalent.
- i) HPL and Solid grade laminate to BS EN 438 and HTM 64HBN 00-10 Part C and HTM 68.
- j) All fixings shall be concealed on suitable removable clip system.
- k) Shadow gaps shall be filled with nominal 5mm mastic sealant.
- I) Refer to the Design Drawings for sanitaryware arrangements and variations.
- m) Refer to Section N23 for sanitaryware specifications.
- n) All pre-plumbed sanitaryware shall be mounted on partitioning/ panels.
- o) All cisterns shall be concealed.
- p) All pipework shall be concealed within ducts as far as possible.
- q) Swan-neck outlets shall not be provided as recommended by Health Facilities Note 30.
- r) All bottle traps to sinks and basins that are visible shall be chome plated bottle traps.
- s) All panels in public areas to be fitted with secure locks
- N23.2101A Type SAN-001A Panel System MRI safe
 - a) As N23.2101 but MRI safe (non-ferrous)

WC Suites / Urinals/ Basins

N23.2103 Type SAN-004 Accessible WC Suite

WallFloor mounted WC suite including rimless pan, seat, concealed cistern and fixtures/ accessories. WC to be mounted onto pre-plumbed to paneling system.

- a) Standard: HTM64HBN 00-10: Part C.
- b) Pan:
 - i) Manufacturer: Armitage Shanks.
 - ii) Reference: Contour 21 Rimless WallFloor Mounted WC Pan 70cm HTM Projection (HBN 00-10 Part C).
 - iii) Type: Rimless washdown with horizontal outlet.
 - iv) Material: Vitreous china to BS 3402.
 - v) Pan colour: White.
- c) Pan connector shall be as the mechanical services specification.
- d) Cistern and flush:

- i) Conceala 2 cistern and cover; 4.5 litres, pneumatic single flush valve fittings ½in Microvalve HP/ LP ballvalve, side supply, internal overflow, alternative height plastic flushbends and Simpla inlet connector.
 - Water Consumption: max. 4 litres, effective flush volume.
 - Contemporary flush-plate dual-flush unbranded for Conceala 2 cisterns.
 - Manufacturer: Armitage Shanks.
 - Finish: Stainless steel.
- iii) Flush control suitable for operation by patients with frail or infirm hands.
- e) Seat:

ii)

- i) Manufacturer: Armitage Shanks.
- ii) Contour 21 toilet seat only, no cover with top fixing hinges with retaining buffers in light grey.
- iii) Material: Plastic.
- iv) Colour: White.
- f) Other requirements:
 - i) Support bracket, raised height with bolts.
 - ii) Contour 21 constructed flushpipe extended and necessary for installation of this WC.
 - iii) Proprietary filler piece fitted at skirting level between back of the pan and skirting and between floor and bottom of the IPS panel to be fitted as part of the installation, as indicated on drawings
- N23.2103A Type SAN-004A Accessible WC Suite with "Big John" seat
 - a) As N23.2103 but with "Big John" seat suitable for bariatric patients
 - b) Seat:
 - i) Manufacturer: Big John Products
 - ii) Model: Big John Bariatric Toilet Seat with cover, model 1-W
 - iii) Material: ABS
 - iv) Colour: white
 - v) Max weight: 1200 lb
- N23.2104 Type SAN-005 Hospital Pattern WC Suite

Wall hungFloor mounted standard projection WC suite including seat, concealed cistern and fixtures/ accessories. WC to be mounted onto pre-plumbed to paneling system.

- a) Standard: HTM64HBN 00-10: Part C.
- b) Pan:
 - i) Manufacturer: Armitage Shanks.
 - ii) Reference: Contour 21 Rimless Wall_Floor Mounted WC Pan standard Projection (HBN 00-10 Part C).
 - iii) Type: Rimless wall mounted WC pan with horizontal outlet.
 - iv) Material: Vitreous china to BS 3402.
 - v) Colour: White.
- c) Cistern and flush:
 - Conceala 2 cistern and cover; 4.5 litres, pneumatic single flush valve fittings ½in Microvalve HP/ LP ballvalve, side supply, internal overflow, alternative height plastic flushbends and Simpla inlet connector (S3640).
 - Water Consumption: max. 4 litres, effective flush volume.
 - ii) Contemporary flush-plate dual-flush unbranded for Conceala 2 cisterns.

- iii) Flush control suitable for operation by patients with frail or infirm hands.
- d) Seat:
 - i) Manufacturer: Armitage Shanks.
 - ii) Contour 21 toilet seat only, no cover with top fixing hinges with retaining buffers in light grey.
 - iii) Material: Plastic.
 - iv) Colour: White.
- e) Other requirements:
 - i) -Support bracket, raised height.
 - ii) Proprietary filler piece fitted at skirting level between back of the pan and skirting and between floor and bottom of the IPS panel to be fitted as part of the installation, as indicated on drawings

N23.2105 Type SAN-003 Small child WC Suite

Contour 21 schools, back to wall and close coupled WC pan with horizontal outlet, 305mm high including seat, concealed cistern and fixtures/ accessories. WC to be mounted onto pre-plumbed to paneling system.

- a) Standard: HBN 00-10: Part C
- b) Pan:
 - i) Manufacturer: Armitage Shanks
 - ii) Reference: Contour 21 schools, back to wall and close coupled WC pan with horizontal outlet, 305mm high
 - iii) Material: Vitreous china to BS 3402.
 - iv) Pan colour: White.
- c) Cistern and flush:
 - i) Conceala 2 cistern and cover; 4.5 litres, pneumatic single flush valve fittings ½in Microvalve HP/ LP ballvalve, side supply, internal overflow, alternative height plastic flushbends and Simpla inlet connector (S3640).
 - Water Consumption: max. 4 litres, effective flush volume.
 - ii) Contemporary flush-plate dual-flush unbranded for Conceala 2 cisterns.
 - iii) Flush control suitable for operation by patients with frail or infirm hands.
- d) Seat:
 - i) Manufacturer: Armitage Shanks.
 - ii) Reference: Contour 21 toilet seat no cover for 305mm high pan, bottom fixing hinges
 - iii) Material: Plastic
 - iv) Colour: White
- e) Other Requirements:
 - i) Proprietary filler piece fitted at skirting level between back of the pan and skirting and between floor and bottom of the IPS panel to be fitted as part of the installation, as indicated on drawings
- N23.2106 Type SAN-006 Bariatric WC Suite

Floor mounted Bariatric WC Pan including seat, concealed cistern and fixtures/ accessories. WC to be mounted onto pre-plumbed to paneling system.

- a) Standard: HBN 00-10: Part C
- b) Pan
 - i) Manufacturer: Acorn Powell

- ii) Reference: Bariatric WC Pan Apinox range, product code: 122
- iii) Material: 2mm thick grade 304 stainless steel
- iv) Finish: white "Enviro-Glaze"
- v) Colour: white
- c) Cistern and flush:
 - i) Conceala 2 cistern and cover; 4.5 litres, pneumatic single flush valve fittings ½in Microvalve HP/ LP ballvalve, side supply, internal overflow, alternative height plastic flushbends and Simpla inlet connector.
 - Water Consumption: max. 4 litres, effective flush volume.
 - ii) Contemporary flush-plate dual-flush unbranded for Conceala 2 cisterns.
 - Manufacturer: Armitage Shanks.
 - Finish: Stainless steel.
 - iii) Flush control suitable for operation by patients with frail or infirm hands.
- d) Seat:
 - i) Manufacturer: Big John Products
 - ii) Model: Big John Bariatric Toilet Seat with cover, model 1-W
 - iii) Material: ABS
 - iv) Colour: white
 - v) Max weight: 1200 lb
- e) Other Requirements:
 - i) Proprietary filler piece fitted at skirting level between back of the pan and skirting and between floor and bottom of the IPS panel to be fitted as part of the installation, as indicated on drawings
- N23.2107 Type SAN-007A Clinical Basin concealed waste MRI safe
 - a) Like N23.2108 but MRI safe (non-ferrous)
- N23.2108 Type SAN-007 Clinical Basin concealed waste

White vitreous china, clinical wash basin with 150mm upstand splashback, and tap (lever type) - medium clinical basin for preplumbed panel lining system. Mounted onto preplumbed to paneling system.

- a) Standard: HTM64HBN 00-10: Part C.
- b) Basin:
 - i) Manufacturer: Armitage Shanks or an acceptable equivalent.
 - ii) Reference: Contour 21 Washbasin 50cm No Taphole No Chainstay Hole or Overflow.
 - iii) Colour: White.
 - iv) Size: Refer to the Design Drawings.
 - Type: No taphole, no overflow, no chainstay hole with back outlet.
- d) Concealed steel hangers.
- e) Trap: Chrome plated bottle trap with 75mm seal, outlet screwed with compression nut and ring.
- f) Tap:

c)

- i) Markwik 21 demountable panel mixer, single sequential lever, detachable spout, isolation valves.
- ii) Type: <u>HTM64HBN 00-10</u>: Part C (<u>HBN 00-10</u>, HBN-00.09, HTM04-01 Addendum 2013) compliant integral thermostatic bib mixer tap, with long lever, with colour temperature indicators.
 - Flow rates: max. 7.5 Litres 4.5 litres per minute to meet the sustainability

performance requirements.

- iii) Manufacturer: Armitage Shanks.
- iv) Reference: (TB-H2A) Markwik 21 integral thermostat, demountable panel mixer, single sequential lever, Armitage Bioguard outlet fitted.
- v) Finish: Chromium plated.
- vi) Integral thermostat set at 41°C.
- vii) TMV3 Thermostatic Mixing Valve to meet the requirements of the NHS Model Engineering Specification.
- viii) Conforms to HBN 00-10, HBN-00.09, HTM04-01 Addendum 2013.
- N23.2109 Type SAN-008 Basin small general

White vitreous china, wash basin and tap (lever type) - small general basin for preplumbed panel lining system. Mounted onto pre-plumbed to paneling system.

- a) Standard: HTM64HBN 00-10: Part C.
- b) Basin:
 - i) Manufacturer: Armitage Shanks or an acceptable equivalent.
 - ii) Reference: PortmanContour-21 washbasin 40-37 x 37cm-30cm single right hand or left hand taphole (as indicated in the Sanitaryware schedule and on drawings) or an acceptable equivalent.
 - iii) Colour: White.
 - iv) Size: Refer to the Design Drawings.
- c) Type: No overflow, no chainstay hole with bottom outlet.
- d) Concealed steel hangers.
- e) Trap: Chrome plated bottle trap with 75mm seal, outlet screwed with compression nut and ring.
- f) Waste: 1/4 inch chrome plated flush strainer waste 80mm unslotted tail.
- g) Tap:
 - i) Nuastyle washbasin thermostatic mixer, 1 hole sequential lever, flexible tails.
 - ii) Type: HTM64HBN 00-10: Part C, HTM-04 and Doc M compliant integral thermostatic monobloc pillar mixer tap, with short lever, with colour temperature indicators.
 - iii) Manufacturer: Armitage Shanks.
 - iv) Reference: Nuastyle.
 - v) Finish: Chromium plated.
 - vi) Integral thermostat set at 41°C.
 - vii) TMV3 Thermostatic Mixing Valve to meet the requirements of the NHS Model Engineering Specification.
 - viii) Flow rates: max. 4.5 litres per minute to meet the sustainability performance requirements.
- N23.2110 Type SAN-009 Basin medium general

White vitreous china, wash basin and tap (lever type) for preplumbed panel lining system. Mounted onto pre-plumbed to paneling system.

- a) Standard: HTM64HBN 00-10: Part C.
- b) Basin:
 - i) Manufacturer: Armitage Shanks or an acceptable equivalent.
 - ii) Reference: Portman 21 Washbasin 50 x 42cm RH Taphole, No Overflow or Chainstay Hole (HBN 00-10 Part C) or an acceptable equivalent.
 - iii) Colour: White.
 - iv) Size: Refer to the Design Drawings.

- c) Type: One taphole, no overflow, no chainstay hole with bottom outlet.
- d) Concealed steel hangers.
- e) Trap: Chrome plated bottle trap with 75mm seal, outlet screwed with compression nut and ring.
- f) Waste: ¼ inch chrome plated waste with swivel plug and 80mm unslotted tail.
- g) Tap:
 - i) Thermostatic, lever action, sequential basin mixer tap with flexible inlet tails with isolating valves and integral strainers.
 - ii) Type: HTM64HBN 00-10: Part C compliant integral thermostatic monobloc pillar mixer tap, with long lever, with colour temperature indicators.
 - iii) Manufacturer: Armitage Shanks.
 - iv) Reference: Contour 21 washbasin mixer thermostatic 1 hole, single sequential long lever, copper tube inlet.
 - v) Finish: Chromium plated.
 - vi) Integral thermostat set at 41°C.
 - vii) TMV Thermostatic Mixing Valve to meet the requirements of the NHS Model Engineering Specification.
 - viii) Flow rates: max. 4.5 litres per minute to meet the sustainability performance requirements.
- N23.2111 Type SAN-010 Accessible basin general

White vitreous china, wash basin for preplumbed panel lining system. Mounted onto preplumbed to paneling system.

- a) Standard: HTM64HBN 00-10: Part C.
- b) Basin:
 - i) Manufacturer: Armitage Shanks or an acceptable equivalent.
 - ii) Reference: Contour 21 Accessible 55cm washbasin or an acceptable equivalent.
 - iii) Colour: White.
 - iv) Size: Refer to the Design Drawings.
- c) Type: One taphole, with overflow, no chainstay hole with bottom outlet.
- d) Concealed steel hangers.
- e) Trap: Chrome plated bottle trap with 75mm seal, outlet screwed with compression nut and ring.
- f) Waste: 1/4 inch chrome plated waste with swivel plug and 80mm unslotted tail.
- g) Tap:
 - i) Thermostatic, lever action, sequential basin mixer tap with flexible inlet tails with isolating valves and integral strainers.
 - ii) Type: <u>HTM64HBN 00-10: Part C</u> compliant integral thermostatic monobloc pillar mixer tap, with long lever, with colour temperature indicators.
 - iii) Manufacturer: Armitage Shanks.
 - iv) Reference: Contour 21 washbasin mixer thermostatic 1 hole, single sequential long lever, copper tube inlet.
 - v) Finish: Chromium plated.
 - vi) Integral thermostat set at 41°C.
 - vii) TMV Thermostatic Mixing Valve to meet the requirements of the NHS Model Engineering Specification.
 - viii) Flow rates: max 4.5 litres per minute to meet the sustainability performance requirements.

N23.2112 Type SAN-011 Basin large general White vitreous china, wash basin - accessible for preplumbed panel lining system. Mounted onto pre-plumbed to paneling system. Standard: HTM64HBN 00-10: Part C. a) b) Basin[.] i) Manufacturer: Armitage Shanks or an acceptable equivalent. ii) Reference: Portman 21 wash basin 60 x 48cm with right hand taphole or an acceptable equivalent. iii) Colour: White. Size: Refer to the Design Drawings. iv) Type: One taphole, no overflow, no chainstay hole with bottom outlet. C) d) Concealed steel hangers. Trap: Chrome plated bottle trap with 75mm seal, outlet screwed with compression nut e) and ring. Waste: 1/4 inch chrome plated waste with swivel plug and 80mm unslotted tail. f) g) Tap: Thermostatic, lever action, sequential basin mixer tap with flexible inlet tails with i) isolating valves and integral strainers. Type: HTM64HBN 00-10: Part C compliant integral thermostatic monobloc pillar mixer ii) tap, with short lever, with colour temperature indicators. iii) Manufacturer: Armitage Shanks. iv) Reference: Contour 21 washbasin mixer, thermostatic, one hole, single sequential long lever, copper tube inlet. Finish: Chromium plated. V) vi) Integral thermostat set at 41°C. TVM Thermostatic Mixing Valve to meet the requirements of the NHS Model vii) Engineering Specification. Flow rates: max. 4.5 litres per minute to meet the sustainability performance viii) requirements. N23.2112A Type SAN-011A Basin large general with additional mounting support a) Like N23.2112 with additional mounting support b) Mounting support: i) Manufacturer: Armitage Shanks ii) Reference: Stainless Steel Leg centre support 900mm with fixing plate, product code:B78987, SKU:S9181MY iii) Material: stainless steel Additional requirements: must allow cutting lenght to suit on site iv) N23.2113 Type SAN-018 Stainless steel basin, small Stainless steel wash basin for preplumbed panel lining system - bib-taps. pre-plumbed to paneling system. Manufacturer: Franke or an acceptable equivalent. a) b) Reference: BS 204 with single taphole on the right, 500mm x 335 x 155mm or an acceptable equivalent. c) Type: No overflow or chainstay. Material: Satin polished stainless steel. d) Trap: Chrome plated bottle trap with 75mm seal, outlet screwed with compression nut and e)

ring.

- f) Taps:
 - i) Manufacturer: Armitage Shanks or an acceptable equivalent.
 - ii) Product: Nuastyle thermostatic basin mixer tap.
 - iii) Flow rates: max. 4.5 litres per minute to meet the sustainability performance requirements.

Sinks/ Troughs/ Janitors/ Slop Hopper Sinks

- N23.2114 Type SAN-019 Scrub-up Trough
 - a) Troughs scrub-up 2 places (2400mm long) on preplumbed panel lining system.
 - b) Manufacturer: Franke or an acceptable equivalent.
 - c) Reference: G22030 1600mm x 400mm LH/ RH Waste Cover & Hangers (HBN 00-10 Part C).
 - d) Material: Satin polished stainless steel.
 - e) Taps: Panel mounted <u>HTM-64_HBN 00-10</u>: Part C(4TB 2H2a) Markwik 21 demountable panel mixer, single sequential lever, detachable spout.
 - i) Flow rates: max. 7.5 Litres per minute to meet the sustainability performance requirements.
- N23.2115 Type SAN-020 Scrub-up Trough
 - a) Troughs scrub-up 3 places (2400mm long) on preplumbed panel lining system.
 - b) Manufacturer: Franke or an acceptable equivalent.
 - c) Reference: G22031 2400mm x 400mm LH/ RH Waste Cover & Hangers (HBN 00-10 Part C).
 - d) Material: Satin polished stainless steel.
 - e) Taps: Panel mounted HTM 64-HBN 00-10: Part C (4TB H2Ha) Markwik 21 demountable panel mixer, single sequential lever, detachable spout.
 - i) Flow rates: max. 7.5 Litres per minute to meet the sustainability performance requirements.
- N23.2115A Type SAN-021 Sluice and sink-unit mounted on stainless steel base unit

Sluice and sink-unit mounted on stainless steel base unit.

- a) Manufacturer: Meiko or an acceptable equivalent.
- b) Reference: Sluice and sink unit mounted on stainless steel base unit, No Taphole (HBN 00-10 Part C).
- c) Material: Satin polished stainless steel.
- d) To include wall mounted bib taps: Bib tap extensions ½" x 100mm long (pair) (TB H1) Markwik ½" bib taps or an acceptable equivalent.
 - i) Flow rates: max. 4.5 litres per minute to meet the sustainability performance requirements.
- e) Support: Unit supported on four stainless steel legs with adjustable feet.

N23.2115B Type SAN-021B Sink unit mounted on stainless steel legs

- a) Like N23.2119 but:
 - i) mounted on stainless steel legs with one shelf under
 - ii) LH or RH sink bowl
 - iii) Size 1500x600mm or 1200 x 600mm (refer to Sanitaryware schedule and drawings)
- N23.2116 Type SAN-022 Sluice and sink unit mounted on stainless steel brackets

Sluice and sink unit mounted on stainless steel brackets.

- a) Manufacturer: Franke or an acceptable equivalent.
- b) Reference: Sluice and sink unit mounted on stainless steel brackets, No Taphole (HBN 00-10 Part C).

- c) Material: Satin polished stainless steel.
- d) To include wall mounted bib taps: Bib tap extensions ½" x 100mm long (pair) (TB H1) Markwik ½" bib taps or an acceptable equivalent.
 - i) Flow rates: max. 4.5 litres per minute to meet the sustainability performance requirements.

N23.2117 Type SAN-023 Cleaners sink/ Janitorial Unit

- a) Type: HTM64HBN 00-10: Part C compliant Combined Sink and Hand Basin Janitorial unit, stainless steel, complete with tamper proof concealed panel for basin trap, hinged bucket grating to sink and tap.
 - i) Manufacturer: Franke or an acceptable equivalent.
 - ii) Reference: Janitorial Sink Stainless Steel Unit, with mixer (HBN 00-10 Part C).
 - iii) Overall Size (Rectangular): 500mm x 570mmD x 880H.
- b) Wastes:
 - i) Sink waste: Unslotted strainer waste.
 - ii) WHB waste: Unslotted waste with swivel plug.
- c) Traps:
 - i) Sink trap: Plastic resealing bottle trap, 75mm seal.
 - ii) WHB trap: Plastic resealing bottle trap, 75mm seal.
- d) Support: Unit supported on four stainless steel legs with adjustable feet.
- e) Taps: Monoblock mixer with swivel nozzle, lever handles copper tails.
 - i) Flow rates: max. 4.5 litres per minute to meet the sustainability performance requirements.
- N23.2118 Type SAN-024 Bucket Sink (Option)
 - a) Bucket sink floor standing, stainless steel with splash back. Hinged grating and tap.
 - b) Manufacturer: Franke or an acceptable equivalent.
 - i) Reference: G2166N Bucket Sink or an acceptable equivalent.
 - ii) Overall size: 500mm (W) x 517mm (D) x 800mm (H).
 - c) Waste: 38mm unslotted strainer waste.
 - d) Trap: 1½ inch plastic resealing bottle trap with 75mm seal, multi-purpose outlet.
 - e) Support: 2 front legs and wall bracket
 - f) Material: Satin polished stainless steel.
 - g) Taps: Alterna Quadrant ½ inch lever bib-taps.
 - i) Flow rates: max. 4.5 litres per minute to meet the sustainability performance requirements.
- N23.2119 Type SAN-027 Clinical Sink
 - a) Clinical sink with flat drainer mounted on base unit.
 - b) Sink material: Stainless steel.
 - c) Standard: HTM64HBN 00-10: PART C.
 - d) Basin:
 - i) Manufacturer: Franke/ Pland or an acceptable equivalent.
 - ii) Reference: Stainless steel LH/ RH Drainer, No Taphole, no overflow, no chainstay.
 - iii) Finish: Satin polished stainless steel.
 - iv) Size: 1200 x 600mm.
 - e) Type: Mounted on stainless steel base unit, one basin, one drainer.
 - f) Waste: 38mm BJP flush grated waste outlet.

- g) Trap: Chrome plated bottle trap with 75mm seal, outlet screwed with compression nut and ring.
- h) Taps:
 - i) Markwik 21 demountable panel mixer, single sequential lever, detachable spout, isolation valves.
 - Flow rates: max. 7.5 Litres per minute to meet the sustainability performance requirements.
 - ii) Type: <u>HTM64HBN 00-10</u>: Part C (HBN 00-10, HBN-00.09, HTM04-01 Addendum 2013) compliant integral thermostatic bib mixer tap, with long lever, with colour temperature indicators.
 - iii) Manufacturer: Armitage Shanks or an acceptable equivalent.
 - iv) Reference: (TB-H2A) Markwik 21 integral thermostat, demountable panel mixer, single sequential lever, Armitage Bioguard outlet fitted.
 - v) Finish: Chrome plated.
 - vi) Integral thermostat set at 41°C.
 - vii) TMV3 Thermostatic Mixing Valve to meet the requirements of the NHS Model Engineering Specification.
 - viii) Conforms to HBN 00-10, HBN-00.09, HTM04-01 Addendum 2013.

N23.2119A Type SAN-027A Clinical Sink

- a) Like N23.2119 but:
 - i) Mounted on stainless steel legs
 - ii) Laboratory grade stailess steel
 - iii) Bowl dimensions: 500x400x150mm
 - iv) Dimensions: 920H 750D, Length to suit the room (refer to drawings)
 - v) Two tap holes
 - vi) Taps: Laboratory taps
- N23.2119B Type SAN-027B Clinical Sink
 - a) Like N23.2119 but:
 - i) Mounted on stainless steel legs with undershelf
 - ii) Sink bowl dimensions: 270x600x475mm
 - iii) Dimensions: 900H 3000W 700D mm
- N23.2119C Type SAN-027C Clinical Sink 600x600, no drainer
 - a) Like N23.2119 but:
 - i) Mounted on preplumbed sanitary panel assembly
 - ii) No drainer
 - iii) Dimensions: 600Wx600D mm
- N23.2120 Type SAN-028 General Sink
 - a) General sink with ribbed drainer mounted on base unit, 1200mm x 600mm.
 - b) Sink material: Stainless steel.
 - c) Standard: HTM64HBN 00-10: PART C.
 - d) Basin:
 - i) Manufacturer: Franke/ Pland or an acceptable equivalent.
 - ii) Reference: LH/ RH Drainer, No Taphole, no overflow, no chainstay.
 - iii) Finish: Satin polished stainless steel.
 - iv) Size: 1200 x 600mm.

- e) Type: Mounted on stainless steel base unit, one basin, one drainer.
- f) Waste: 38mm BJP flush grated waste outlet.
- g) Trap: Plastic bottle trap with 75mm seal, multi-purpose outlet screwed with compression nut and ring.
- h) Taps:
 - i) Wall mounted bib-taps.
 - ii) Type: HTM64HBN 00-10: PART C compliant.
 - iii) Manufacturer: Armitage Shanks or an acceptable equivalent.
 - iv) Reference: (TB-H1) Markwik ½ inch bib-taps/ bib tap wall mounts ½ inch fpr concealed plumbing (pair), bib-tap extensions ½ inch x 75mm long (pair).
 - Flow rates: max 4.5 litres per minute to meet the sustainability performance requirements.
 - v) Finish: Chrome plated.
 - vi) Integral thermostat set at 41°C.
 - vii) TMV3 Thermostatic Mixing Valve to meet the requirements of the NHS Model Engineering Specification.
 - viii) Conforms to HBN 00-10, HBN-00.09, HTM04-01 Addendum 2013.
- N23.2121 Type SAN-029 Sink-and handwash
 - a) Sink-and handwash set into stainless steel flat/ dished worktop on base unit (catering standard).
 - b) Sink material: Stainless steel.
 - c) Basin:
 - i) Manufacturer: Bartlett/ Burlodge or an acceptable equivalent.
 - ii) Reference: Special Construction.
 - iii) Size: Refer to the RDS for configuration. 650D 2400W 900H mm
 - iv) Bowl sizes: Sink 610mm x 450mm, handwash 380mm diameter.
 - d) Stainless steel base unit.
 - e) Trap: Chrome plated bottle trap with 75mm seal, outlet screwed with compression nut and ring.
 - f) Waste: 38mm BJP flush grated waste outlet.
 - g) Taps:
 - i) Type: HTM64HBN 00-10: PART C compliant.
 - ii) Manufacturer: Armitage Shanks or an acceptable equivalent.
 - iii) Reference:
 - Sink: monobloc mixer tap, short lever, dual flow swivel spout.
 - Handwash: Fitting mounted thermostatic mixing tap with 150mm lever control.
 - Flow rates: max. 4.5 litres per minute to meet the sustainability performance requirements.
 - iv) Finish: Chrome plated.

N23.2121A Type SAN-029A Sink

- a) Like N23.2121 but:
 - i) Manufacturer: Steelplan
 - ii) Dimensions: refer to drawings
 - iii) Type: mounted on 18 gauge (1.2mm) zinc coated steel base units, finish: coated in polyester powder stoved at 120deg C.

	Sho	wer fittings
N23.2122	Туре	e SAN-017 Shower Unit
		Staff shower unit. Wall mounted built-in thermostatic shower control unit with lever control and remote wall mounted swivel shower head with adjustable spray nozzle.
	a)	Manufacturer: Rada or an acceptable equivalent.
	b)	Reference: Healthcare standard valve with front access cover and fixed swivel action shower head.
	c)	Finish: All chrome.
	d)	Operating control: Lever handle.
	e)	Supply valve to be accessed via front cover plate.
	f)	To be TMV3 Scheme approved.
	g)	Max. flow 6 litres per minute.
N23.2123	Туре	e SAN-016 Shower Unit
		Patient shower unit. Wall mounted low pressure thermostatic shower control unit with lever control, concealed connections, 1.5m single flow flexible hose and wall mounted handset.
	a)	Manufacturer: Rada or an acceptable equivalent.
	b)	Reference: Healthcare standard valve with shower hole and fixed handset.
	c)	Finish: All chrome.
	d)	Operating control: Lever handle.
	e)	Supply valve to be accessed via front cover plate.
		i) Flow rates: max. 6 litres per minute to meet the sustainability performance requirements.
	f)	To be TMV3 Scheme approved.
N23.2124	Туре	e SAN-015 Shower Tray
		Staff shower tray with integrated floor gulley comprising flat top ceramic (or durastone) shower tray.
	a)	Manufacturer: MX-Group or an acceptable equivalent.
	b)	Reference: Durastone or an acceptable equivalent.
	c)	Size: 900mm x 900mm.
	d)	Waste: Chromium plated.
N23.2125	Туре	e SAN-014 Floor Drain with Cover
		Floor drain with cover - patient shower areas:
	a)	50mm Water Seal Trap, polished s/s clamp ring and cover plate.
	b)	Manufacturer: Wade/ Bluscher or an acceptable equivalent.
	c)	Reference: Trapped gulley with vertical outlet.
	d)	Body type/ material: Stainless steel grade 1.4301 (304) polished finish 147mm diameter circular access cover for use with sheet flooring.
	e)	Outlet : Type and direction to suit pipework and sheet (vinyl) flooring with adaptors and connections as recommended by the manufacturer.
	f)	Refer also to the Services Engineer's requirements.
	g)	Base unit with 2 storage units, 2 sliding doors to each, raised on legs, refer to drawings
N23.2126	Туре	e SAN-014A Floor Drain with Cover
		Floor drain with cover - technical areas:
	- >	Mary Gastinger Marda (Division and a second able a subject second

- a) Manufacturer: Wade/ Bluscher or an acceptable equivalent.
- b) Reference: Stainless steel bell trapped gulley with vertical outlet.

	c)	Body type/ material: Stainless steel grade 1.4301 (304) polished finish 147x147mm square access cover for use with resin flooring.		
	d)	Outlet : Type and direction to suit pipework and resin flooring with adaptors and connections as recommended by the manufacturer.		
	e)	Refer also to the Services Engineer's requirements.		
	Mise	cellaneous		
N23.2127	Type SAN-040 Water cooler			
	a)	Water cooler dispenser floor mounted (by others).		
	b)	Services to be provided for Group 2 provision: Mains water and drainage required.		
	c)	Connection type to be approved by infection control		
	d)	Cross reference to Services information.		
N23.2127A	Type SAN-040A Water Cooler (worktop mounted)			
	a)	Water cooler dispenser (worktop mounted).		
	b)	Services to be provided: Mains water and drainage required.		
	c)	Connection type to be approved by infection control		
	d)	Cross reference to Services information.		
N23.2128	Туре	e SAN-041 Ice maker - clear ice cubes		
	Ice maker - clear ice cubes.			
	a)	Services to be provided for Group 2 provision.		
	b)	Cross reference to Services information.		
N23.2129	Туре	e SAN-042 Water boiler - wall mounted		
	Water boiler - wall mounted- (by others) .			
	a)	Services to be provided for Group 2 provision.		
	b)	Cross reference to Services information.		
N23.2130	Type SAN-043 Mini kitchen with integral sink, small boiler and fridge			
	a)	Hidaway Mini kitchen with integral sink, small boiler and fridge.		
	b)	Manufacturer: John Strand MK Ltd./ Space Savers (London) or an acceptable equivalent.		
	c)	Product reference: Hideaway mini-kitchen – commercial model.		
	d)	Size: 1200mm (W) x 600mm (D) c 2100mm (H) (bowl to manufacturer's standard).		
	e)	Material: Brushed polish stainless steel sink bowl in stainless steel dished top $-$ LR/RH bowl, with veneered cabinet construction.		
	f)	Tap/ chainstay/ overflow holes: To manufacturer's standard.		
		i) Flow rates: max. 5 Litres per minute to meet the sustainability performance requirements		
	g)	Water supply fittiongs: From manufacturer's standard range.		
	h)	Operation: Single action small lever.		
	i)	Waste/ trap: Complete with waste, trap and overflow fittings for 40mm connection.		
	j)	Accessories: Supplied with wood veneer base unit, plastic laminate top unit and shelving, interior light and power point and integral fridge with wood veneer door panel.		
N23.2131	Type SAN-044 Dish washer			
	a)	Dish washer – small commercial model.		
		i) Water usage rate: max. 6 Litres per rack to meet the sustainability performance requirements.		
	b)	Services to be provided for Group 2 provision.		
	c)	Manufacturer: Miele or an acceptable equivalent.		

	d) Cro	oss reference to Services information.		
N23.2132	-,	N-045 Washing Machine		
1123.2132		ashing Machine – small commercial model.		
	a) va i)	Water usage rate: max. 7.5 litres per kg to meet the sustainability performance		
	,	requirements.		
	b) Ser	rvices to be provided for Group 2 provision.		
	c) Ma	nufacturer: Miele or an acceptable equivalent.		
	d) Cro	oss reference to Services information.		
N23.2133	Type SA	N-046 Washing machine (theatre footware)		
	a) Wa	ashing machine (theatre footware).		
	i)	Water usage rate: max. 7.5 litres per kg to meet the sustainability performance requirements.		
	b) Ser	rvices to be provided for Group 2 provision.		
	c) Ma	nufacturer: Miele/ Lancer or an acceptable equivalent.		
	d) Cro	oss reference to Services information.		
N23.2134	Type SAN-047 Washer Disinfector (pass through for endoscopes)			
	Washer	Disinfector (pass through for endoscopes).		
	a) Ser	rvices to be provided for Group 2 provision.		
	b) Ma	nufacturer: Lancer – model ED-Flow AER.		
	c) Cro	oss reference to Services information.		
N23.2135	Type SAN-048 Mascerator (bedpan disposal unit)			
	Mascera	tor (bedpan disposal unit).		
	a) Ser	rvices to be provided for Group 2 provision.		
	b) Ma	nufacturer: Vernacare or an acceptable equivalent.		
	c) Cro	oss reference to Services information.		
N23.2136	Type SA	N-049 Bench, stainless steel, down draught, with sink and disposal		
	a) Ber	nch, stainless steel, down draught, with sink and disposal.		
	b) Ma	nufacturer: Steel Line Ltd./ J Marston Engineers or an acceptable equivalent.		
N23.2137	Type SA	N-030 Wash Down Hose		
	a) Wa	ash down hose to waste management area.		
	b) Ma	nufacturer: Aquajet/ Jetwash Direct or an acceptable equivalent.		
	c) Coi	nstruction:		
	i)	Cover material: Modified nitrile specially compounded to handle high- water pressure environments.		
	ii)	Reinforcement: High tensile steel one-wire braid.		
	iii)	Tube material: Nitrile specially compounded to handle high-pressure water service.		
	iv)	Colour: Black.		
		orking temperature: -40° C to + 121° C. Exact requirements to be confirmed with ployer.		
	e) Oth	ner requirements: Bend restrictors required.		
	f) Flo	w rates: max.8.3 Litres per minute to meet the sustainability performance requirements		
N23.2150	Type SA	N-050 Sink, washing scopes, height adjustable		
	a) Hei	ight adjustable sink, double bowl, single drainer, including taps, wastes and traps		
	i)	Manufacturer: Goldsworth / Getinge or acceptable equivalent		

- ii) Material: 240 grit polished Grade 304 stainless steel
- iii) Welded construction
- iv) Raised edges to sides and front, 100mm upstand to rear
- v) Mechanically height adjustable on two electrical rams controlling box frame support assembly, +/-125mm adjustment from 900mm height, control swith on front panel
- vi) Dimensions: 650D 2100W 900H LH and RH version
- vii) Bases of bowls tapered towards otlet
- b) Waste & trap
 - i) 38mm dia
 - ii) High level weir overflow standpipe with clear litre measurements
- c) Taps
 - i) Thermostatically controlled HTM and WRAS approved single lever pillar mounted taps for connection to hot and cold water
 - ii) Spray guns
- d) Services connections as per M/E engineer specification

N23.2200 MATERIALS

N23.2201 Generally

- a) All fixtures to be free from imperfections, true to line, angles, curves and colours, smooth, watertight and complete in every respect.
- b) All vitreous ware shall be fired vitreous chinaware of the best quality, non-absorbent and burned so that the whole mass is thoroughly fused and vitrified, producing a material, consistent in colour, which when fractured shall show a homogeneous mass, close grained and free from pores.
- c) The glazing of vitreous china fixtures shall be thoroughly fused and unitised to the body, without discolouration, chips or flaws, and shall be free from craze. Warped or otherwise imperfect fixtures shall not be accepted.
- d) One manufacturer shall supply all fixtures, unless specified otherwise.
- N23.2202 Sealant Pointing

Sealant pointing (at joints between appliance/ fitting and substrate) shall be silicone based sealant in accordance with Section Z22. Colour shall be 'White' or to complement the adjacent appliance/ fitting or as agreed.

- N23.2203 Bonded Decorative Laminates
 - a) Decorative high-pressure laminates of less than 2mm in thickness forming bonded panels shall be manufactured in accordance with BS EN 438: Part 3.
 - b) Edgings shall be provided as indicated on the Design Drawings or in accordance with the indicative proprietary panel manufacturer's standard detail.
 - c) Edgings shall be applied in a manner that minimizes the visible black line.
 - d) Methods of edging shall be as follows:
 - i) 3-5mm thick ColorCore lippings in matching colour.
 - ii) Matching decorative laminate applied in factory conditions by radio frequency edgebanders prior to application of the face laminate.
 - iii) Hardwood lippings.
 - iv) Post-formed edges.

N23.2204 Compact Grade Laminate

- a) Compact grade laminate to BS EN 438: Part 4.
- b) Machine cut to sizes as indicated on the Design Drawings.
- c) Concealed fixings to be used unless otherwise indicated on the Design Drawings.

- d) Exposed edges shall be chamfered/ bevelled and polished to avoid sharp edges as indicated on the Design Drawings.
- e) Concealed panel edges shall be square edged with clean cut edge.
- f) Panels to provide Class 0 spread of flame.
- g) Panel edges shall be sealed where exposed in wet areas.
- N23.2205 Plywood/ Laminboard
 - a) Plywood generally shall satisfy the requirements of BS EN 313, BS EN 314, BS EN 315, BS EN 322, BS EN 324, BS EN 325, BS EN 326, BS EN 335, BS EN 635, BS EN 636, BS EN 1084, DD CEN/TS 1099, BS EN 12369 and BS EN 1995 as relevant.
 - b) Type: Minimum class 2 or class 3 bond quality to BS EN 314, in thickness to suit the design requirements.
 - c) Plywood durability shall satisfy minimum hazard class 3 to BS EN 335, (i.e. moisture content frequently above 20%) unless otherwise agreed.
 - d) Dimensional tolerances to BS EN 315 and to satisfy any additional requirements of this Specification.
- N23.2206 MDF and Particleboard
 - a) MDF:
 - i) All MDF shall be to BS EN 622: Part 5.
 - ii) Type: Moisture resistant type.
 - iii) Formaldehyde class: To BS EN 622-1, Class E1 (using formaldehyde-free resin ie no added formaldehyde).
 - iv) Fire rating: Class 0 unless otherwise specified.
 - v) Thickness: As shown on the Design Drawings.
 - vi) Edges: Sanded smooth.
 - b) Particleboard:
 - i) Dense particleboard as specified.
 - ii) Type: Moisture resistant type.
 - iii) Formaldehyde class: To BS EN 622-1, Class E1 (using formaldehyde-free resin ie no added formaldehyde).
 - iv) Fire rating: Class 0 unless otherwise specified.
 - v) Thickness: As shown on the Design Drawings.
 - vi) Edges: Sanded smooth.

N23.2207 Steel Framing

- a) Steel framing members shall be fabricated using only appropriate grades, strengths and thicknesses to provide full structural compliance. The wall thickness of steel sections shall be sufficient to ensure rigidity in the lengths required in the final installation.
- b) Steel as Section Z11.
- c) Corrosion protection, hot-dip galvanising as Section Z30.
- d) Use only continuous profiles free from marks, defects, flaws, steps, waves or any other damage.

N23.3000 SITE INSTALLATION

N23.3100 WORKMANSHIP

N23.3101 General

- a) Appliances and accessories shall be so assembled and fixed that surfaces designed to falls drain as intended.
- b) Non-ferrous or stainless steel fastenings shall be used unless otherwise specified.
- c) Jointing and bedding compounds recommended in writing by the manufacturers of the appliances, accessories and pipes being jointed or bedded shall be used.
- d) Appliances shall not be used for any purpose until Practical Completion.
- e) On Practical Completion, protective coverings, tapes, etc. shall be removed and appliances checked for damage and defects. They shall be tested for satisfactory operation and all damaged or defective components/ accessories replaced. The whole installation shall be thoroughly cleaned.
- f) Noggings and bearers required to support sanitary appliances and fittings shall be accurately positioned, securely fixed and concealed from view.
- g) Sealant application shall be as Section Z22.

N23.3102 Appliances

- a) WC seats and lids shall be stable when raised and capable of remaining in a vertical position.
- b) Cisterns:
 - i) Cistern operating components to be as recommended by the cistern manufacturer. The ball valve shall match pressure of water supply.
 - ii) A cistern shall be fixed at the height recommended by the manufacturer unless otherwise specified or shown on the Design Drawings.
 - iii) The overflow pipe shall be fixed to falls and located to give visible warning of discharge. Agree the position with the Architect where not shown on the Design Drawings.
- c) Taps shall be fixed securely, making a watertight seal with the appliance.
- d) Wastes/ Overflows shall be bedded in waterproof jointing compound and fixed with a resilient washer between appliance and backnut.

K32.3200 WORKMANSHIP FOR PANELS

K32.3201 General

- Manufacture as much as possible in shop with machinery to eliminate as much hand tooling on project Site as possible. Shop manufacture to allow for adjustments at site for proper levelling, anchoring and joining.
- b) Accurately cut and form materials to the required shape, accurate in size and profile with all exposed surfaces free from irregularities and defects.
- c) Noggings, bearers, etc. shall provide fixing points for linings running parallel with but offset from main structural supports, or to support fixtures, fittings and services which are accurately positioned and securely fixed. After fixing the panels and linings, the positions of noggings and bearers shall be marked, for following trades.
- d) Do not cut, plane, drill, or sand pre-finished panels.
- e) Adhesive joints shall be adequately protected during the curing process to avoid contamination by dust and other debris.
- f) Allowance for future moisture and temperature movement of panels shall be made.
- g) Linings and panels shall be stored on Site for at least 48 hours before fixing, in conditions similar to those that will prevail after the building has been occupied. Free circulation of air to all surfaces shall be maintained at all times.
- h) All work shall be carried out in accordance with the manufacturer's recommendations.
- i) Dimensions and levels of the structure shall be verified by the Contractor prior to manufacture of components.
- j) All elements of framework and associated beads and strips shall be stored on Site such that they shall not be damaged, distorted or weathered unevenly.
- k) Factory finished boards shall be consistent in colour and texture, including accessories, throughout individual areas of work. Boards shall be laid out to ensure that any texture is all one direction and lined up if there is any visible repeat.
- Preparation: Wood shall be sanded to remove offset and non-level conditions, roughness, machine marks, glue residue and arrises. Remove all sanding residue and clean off grease and resinous deposits with proprietary thinners.
- m) Do not cut, plane, drill or sand prefinished panels unless otherwise indicated on the Design Drawings.

End of Section