

ated on this drawing are for guidance only, no responsibility is taken for their accuracy e drawing is issued on the condition that it is not copied, reproduced, retained or disclosed to any nauthorised person, either wholly or in part without the written consent in writing of Applied

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The works illustrated on this drawing have been reviewed against the Design CDM Risk Register and

Handling heavy materialsWorking at height / risk of falls

Working adjacent to canal

- All metalwork, dimensions, fixings and finishes to manufacturers recommendations / details
- Drawing indicative only to show access hatch intent, to be developed by fabricator
- Lintel above access hatches to be installed separately on site to ensure correct angle and finish is achieved all dimensions to be checked / confirmed on site once bridge is installed

MATERIALS SUMMARY:

The below notes have been extracted from Moxon's drawing KX_MOX_A_BR3_3015

'All stainless steel to be Lean Duplex grade 1.4162 (LDX2101). All welds to be ground smooth and finished to match adjacent All sharp edges to be radiused to nom. 1mm to prevent injury

All surfaces shall be shot peened to achieve a consistent and uniform finish with a surface roughness Ra value of <0.5 micron. The shot peening media shall comply with AMS 2430 and be stainless steel, glass or ceramic. The finish shall be equivalent to Peentex F174 Grade by Metal Improvement Company. All stainless steel finishing shall take place in a controlled workshop environment after fabrication and weld cleaning. All painted mild steel surfaces shall feature a 'dark grey / anthracite' coloured high build epoxy MIO (micaceous Iron Oxide) finish.

All visible and accessible fixings to be countersunk stainless steel security fixings unless noted otherwise.'

REFERENCE DRAWINGS/DOCUMENTS ALD697_HL101 Hard Landscape Layout, Camley Street Ramp Hard Landscape Layout, Bridge Deck ALD697_HL102

Fence and Enclosure Layout ALD697_HL120 REVISIONS 09.08.2016 Updated following comments -Issue for information 26.07.2016 First Issue for comment / review

date



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CAMLEY STREET BRIDGE KINGS CROSS CENTRAL

DRAWING TITLE:

EAST ABUTMENT ACCESS HATCH PLAN LAYOUT AND DETAILS

AS @ A1 Information xref file ref: 15.11.2015 ALD697 LDbase REVISION: DRAWING NUMBER: PROJECT NO. P02 LD740