Condition 38 can only be partially discharged as further details are required including a maintenance plan detailing how the CHP and catalytic converter will be serviced and maintained to ensure the CHP continues to meet the required emissions targets throughout its lifetime

Skanska, on behalf of the client, have been in correspondence with the CHP manufacturer (specified by the Building Services Consultant) and detailed in the plant and equipment schedules regarding the NOx emissions of their machine.

Skanska had a preferred method for N0x control and that was to include for real time measurement of the N0x emissions from the Combined Heat & Power (CHP) plant and provide this data to the building management system. The building management system would have an interlock built into the software to prevent the machine from running if the N0x exceeded the limit of <95 mg/Nm<sup>3</sup>. From the correspondence, it has become clear that real time measurement of N0x is not yet viable due to the sensor technology not being robust enough to have a reasonable service life. Although sensor technology is developing, nothing viable exists today.

The manufacturer has explained that although N0x cannot be measured successfully in real time the N0x can, and is measured at time of service along with 0² and C0². These are routinely measured during the service interval, usually every 1,000 hrs (approx. every 8 weeks). Detailed on page 2 is a the after sales and service briefing document and detailed on page 3 is CHP service report document, which informs the technical parameters checked at the service. It can be seen from the service report document that there is a section specifically for emissions and N0x is specifically detailed.

The client has requested that full maintenance package options are to be provided and will engage with the manufacturer to ensure that the CHP plant is properly serviced at the intended service intervals following completion and occupation of the development St.Giles Circus.

## Our Approach

We take pride in our ability to look after our customers with our range of support services from enquiry through to after sales and maintenance. Our continued support ensures that the products are commissioned and operated to provide effective, efficient performance and a long life.

Technical Support In order to find out how you can benefit from Hoval's Technical support, e-mail us on boilertechnical@hoval.co.uk

## Comprehensive Maintenance

We offer a full service package encompassing the boiler, burner and boiler controls to deliver the following benefits:

- Optimised control settings for enhanced comfort with low operating costs
  Reduced energy consumption and carbon emissis Early defect detection and timely wear checks to ensure safe operation

Maintenance of Biomass Boilers and CHP Biomass boilers and combined heat and power (CHP) plant require specialist knowledge to ensure optimum performance. We have many years' experience of designing and maintaining these systems, resulting in:

- Precise control to maintain outputs while reducing running costs and emissions.
  Harmonised integration between different heat sources.









Hoval

# All Round Service Adding Value to Our Products

The level of after sales care available can be tailored to meet a variety of requirements in support of your Hoval equipment.

Delivery of our products to site is just the beginning. We will support you through installation, commissioning and ongoing maintenance to ensure you continue to enjoy the benefits of reliable and efficient performance.

All of our products come with a 18 month warranty as standard from date of delivery or 12 months from date of first commissioning

# Commissioning and Servicing

When purchasing boilers and related equipment from Hoval, you can choose commissioning and servicing packages to suit.

When you engage us to commission and service your floval equipment you can rest assured that we will deliver optimum performance from the first day of operation, with prolonged product life and minimum environmental impact.

01636 672 711 afte



# Always Here for You

We understand the importance of maintaining a comfortable indoor environment and availability of hot water. Therefore our after sales service is available 365 days<sup>(1)</sup> of the year.

Our service desk can be reached on: 01636 593 413. (1) On-site support not evaluate on Christmas Day, Bosing Day or New Year's Day.





In order to provide expert commissioning, maintenance and fault finding, all our service engineers are Gas Safe registered and receive continuous training to ensure they are up to speed with the latest products, technical developments and legislative requirements.







Planning for your equipment to be serviced will enable you to accurately budget over the years. We have a variety of pricing plans on offer to ensure you choose the right plan for you and your equipment.

# Pricing Plans





Hoval Hold Plan Take out a Hoval Hold Plan on your equipment for either two or three years and you will save money by 'holding' the first year's price for the following years. Includes:





# Hoval Seasonal Off Peak Plan

Your Hoval boiler will be checked, serviced and fine-tuned for optimum performance by the Hoval service engineers.

To view our extra After Sales and Service packages, please visit our website www.hoval.co.uk

Hoval



# Combined Heat and Power Service Report





|  | Engineer     |  |
|--|--------------|--|
|  | Date         |  |
|  | Site Address |  |

| SAP Job Number          |  |
|-------------------------|--|
| Functional Location     |  |
| Appliance Serial Number |  |
| Equipment Number        |  |
| Service Level           |  |

PLEASE TAKE SPECIAL NOTE: - The heating system water quality should be in accordance with Hoyal's requirements as detailed in the Technical and Installation Manual supplied with the Combined heat and power plant.

| CHP OV                     |       |
|----------------------------|-------|
| Energy produced to date    | kWh   |
| Current set-point          | kW    |
| Total hours run            | Hours |
| Service hours              | Hours |
| Total starts               |       |
| Battery Voltage            | V     |
| Exhaust temperature bank 1 | *C    |
| Exhaust temperature bank 2 | *c    |

| w Pre-Service              |     |  |
|----------------------------|-----|--|
| Coolant Inlet temperature  | *C  |  |
| Coolant outlet temperature | *C  |  |
| Coolant pressure           | Bar |  |
| Oil temperature            | *C  |  |
| Oil pressure               | Bar |  |
| Oil level (sump)           | %   |  |
| Lambda set-point           | λ   |  |
| Lambda current value       | λ   |  |

| CHP Overv          | lew               |
|--------------------|-------------------|
| Current set-point  | kW                |
| Gas Inlet pressure | mbar              |
| Gas flow rate      | m <sup>2</sup> /h |
| Cabin temperature  | *C                |
| Battery voltage    | V                 |

| Emissions                     |      |
|-------------------------------|------|
| CO <sub>2</sub>               | %    |
| O <sub>2</sub>                | %    |
| NO <sub>X</sub>               | mg/m |
| Lambda set-point              | λ    |
| Lambda current value          | A    |
| Lambda analyser, reading      | λ    |
| Lambda calibration (yes / no) |      |
| Gas mixer                     | %    |
| Throttle valve                | %    |
| Output Controller             | %    |

| Engine Values                             |      |  |
|-------------------------------------------|------|--|
| Oil temperature                           | •c   |  |
| Oil pressure                              | bar  |  |
| Coolant Inlet temperature                 | •c   |  |
| Coolant outlet temperature                | •c   |  |
| Coolant pressure                          | bar  |  |
| Crank case pressure                       | mbar |  |
| Air Inlet pressure                        | mbar |  |
| Engine speed 1                            | Rpm  |  |
| Engine speed 2                            | Rpm  |  |
| Exhaust temperate bank 1                  | •c   |  |
| Exhaust temperate bank 2                  | •c   |  |
| Pre-cat exhaust temperature               | •c   |  |
| Post-cat exhaust temperature              | ·c   |  |
| Post heat exchanger exhaust temperature   | •c   |  |
| Post-cat exhaust back pressure            | mbar |  |
| Post heat exchanger exhaust back pressure | mbar |  |
| Intercooler mixture temperature           | *C   |  |
| Intercooler mixture pressure              | mbar |  |

| Findings                                                                                         |         |
|--------------------------------------------------------------------------------------------------|---------|
| Has the appliance been installed to the<br>relevant standards and manufacturers<br>instructions? | Select  |
| is the appliance safe to use?                                                                    | Sel ect |
| If the appliance is not safe to use, how has it been classified?                                 | Select  |
| Has a warning notice been raised and label attached to the appliance?                            | Select  |
| Has the appliance been disconnected from the fuel supply                                         | Select  |
| is further work required?                                                                        | Select  |