

## KAS Single Swing Doors, Adjustable Aluminium Frame

- WATERPROOF • HYGIENIC • CHEMICAL RESISTANT • DURABLE •



### Description

The KAS single swing hinged doorset consists of a polyurethane foam filled pressure moulded Glass Reinforced Polyester (GRP) doorleaf hung on a fully adjustable aluminium frame system. Designed for non-fire rated applications. Ideal for fitting to insulated panels, partitioning systems and plasterboard walls. Can also be fitted to brick or block openings.

### Key Features

- Non-porous, waterproof, seamless structure, even at the doorleaf edges.
- Exceptionally lightweight and strong making the door safe and easy to use.
- Adjustable aluminium wrap around frame featuring integral architraves and fully concealed fixings.
- Easy installation and removal with the built in integral adjustable packer.
- Factory assembled frame with mitred corner joints, fitted hinges and pre-drilled fixing points.

### Typical Applications

Suited to harsh conditions, hygienic areas or applications subject to high levels of moisture.

**Manufacturing:** Food Products, Pharmaceuticals, Chemicals, Electronics / Semi-conductors.

**Research:** Laboratories, Cleanrooms, Washing Areas, Holding Rooms.

**Food Hygiene:** Food Processing, Food Preparation, Industrial Kitchens, Supermarkets.

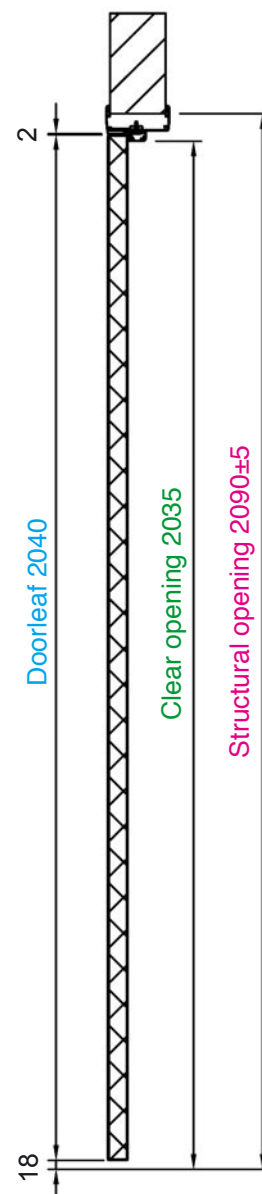
**Hospitals:** Aseptic Suites, Pharmacy Departments, Operating Theatres, Pathology Labs.

**Wet Conditions:** Swimming Baths, Hydrotherapy Rooms, Wash Down Areas, Changing Rooms.

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# KAS Single Swing Doors, Standard Sizes

| Type                | Doorleaf       | Clear opening | Structural opening |
|---------------------|----------------|---------------|--------------------|
| <b>Single Doors</b> |                |               | $+10$<br>$-5$ ±5   |
| KAS 7               | 625x2040       | 601x2035      | 700x2090           |
| KAS 8               | 725x2040       | 701x2035      | 800x2090           |
| KAS 8/27            | 725x2640       | 701x2635      | 800x2690           |
| KAS 9               | 825x2040       | 801x2035      | 900x2090           |
| KAS 9/25            | 825x2440       | 801x2435      | 900x2490           |
| KAS 9/27            | 825x2640       | 801x2635      | 900x2690           |
| KAS 9 X             | 860x2040       | 836x2035      | 935x2090           |
| KAS 10              | 925x2040       | 901x2035      | 1000x2090          |
| KAS 10/25           | 925x2440       | 901x2435      | 1000x2490          |
| KAS 10/27           | 925x2640       | 901x2635      | 1000x2690          |
| KAS 11              | 1025x2040      | 1001x2035     | 1100x2090          |
| KAS 11/25           | 1025x2440      | 1001x2435     | 1100x2490          |
| KAS 12              | 1125x2040      | 1101x2035     | 1200x2090          |
| KAS 12/25           | 1125x2440      | 1101x2435     | 1200x2490          |
| KAS 13              | 1225x2040      | 1201x2035     | 1300x2090          |
| KAS 13/28           | 1225x2700      | 1201x2695     | 1300x2750          |
| <b>Double Doors</b> |                |               |                    |
| KAS 14 P            | 625+625x2040   | 1229x2035     | 1330x2090          |
| KAS 16 P            | 725+725x2040   | 1429x2035     | 1530x2090          |
| KAS 16/27 P         | 725+725x2640   | 1429x2635     | 1530x2690          |
| KAS 18 P            | 825+825x2040   | 1629x2035     | 1730x2090          |
| KAS 18/25 P         | 825+825x2440   | 1629x2435     | 1730x2490          |
| KAS 18/27 P         | 825+825x2640   | 1629x2635     | 1730x2690          |
| KAS 18 X P          | 860+860x2040   | 1699x2035     | 1800x2090          |
| KAS 20 P            | 925+925x2040   | 1829x2035     | 1930x2090          |
| KAS 20/25 P         | 925+925x2440   | 1829x2435     | 1930x2490          |
| KAS 20/27 P         | 925+925x2640   | 1829x2635     | 1930x2690          |
| KAS 22 P            | 1025+1025x2040 | 2029x2035     | 2130x2090          |
| KAS 22/25 P         | 1025+1025x2440 | 2029x2435     | 2130x2490          |
| KAS 24 P            | 1125+1125x2040 | 2229x2035     | 2330x2090          |
| KAS 24/25 P         | 1125+1125x2440 | 2229x2435     | 2330x2490          |
| KAS 26 P            | 1225+1225x2040 | 2429x2035     | 2530x2090          |
| KAS 26/28 P         | 1225+1225x2700 | 2429x2695     | 2530x2750          |

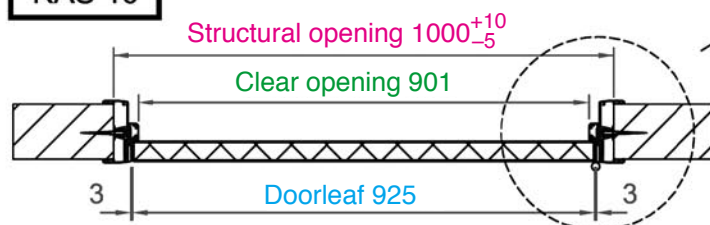


Non-standard sizes also available.

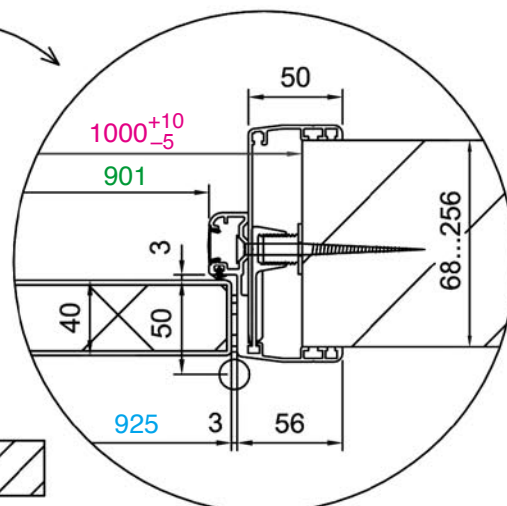
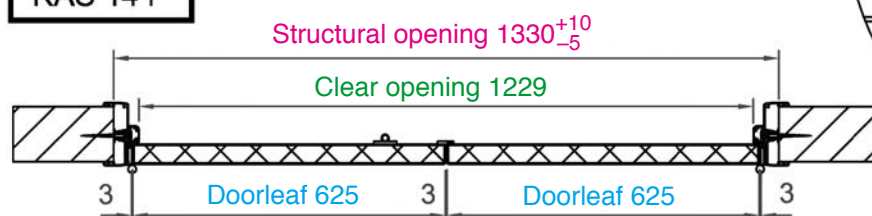
To produce a leaf and a half doorsets the doorleaf sizes 295x2040, 395x2040 and 495x2040 are also available.

For KAS-frames used on insulated panel walls, see section 1.41.

## KAS 10



## KAS 14 P



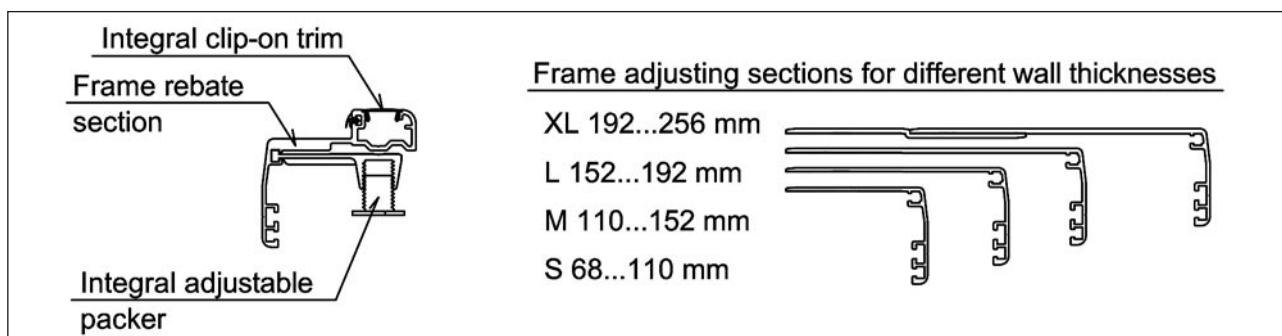
## KAS Technical Details

### DOORLEAF

- 40 mm thick pressure moulded Glass Reinforced Polyester doorblade. Seamless with no lippings or laminations. Waterproof and lightweight.
- HCFC-free PU rigid foam core material. Free of timber or other organic materials.
- Sound insulation approx. 24 dB, water absorption 0 %.

### FRAME

- Adjustable aluminium frame for wall thickness from 68 to 256 mm, integral adjustable packers at fixing points to ease the installation.
- Integral white clip-on trim fully concealing the frame fixings.



ALL FRAME SECTIONS ARE PROTECTED BY REGISTRATION OF DESIGN

## KAS Standard Options and Accessories

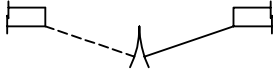
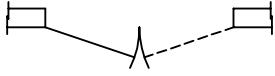
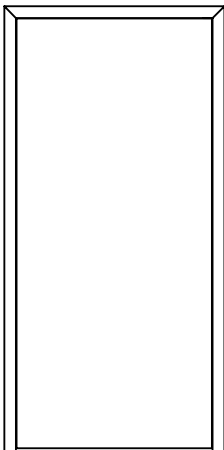
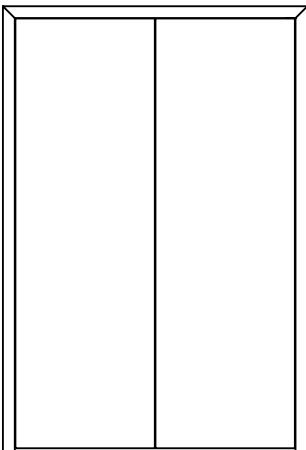
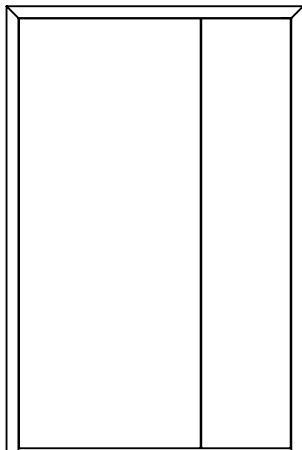
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|-----------------|-----------------------------------------------------------------------------------------------------|
| DOORLEAF COLOUR | RAL 9016 white (other standard colours, see section 5)                                              |
| FRAME COLOUR    | White powder coated aluminium (or anodised aluminium)<br>Other colour options to special order      |
| HINGES          | Corrosion and acid proof stainless steel lift-off hinges 120x34                                     |
| IRONMONGERY     | Client specified ironmongery or selection from our standard range                                   |
| SEALS           | Integral silicon seal in the frame                                                                  |
| DOUBLE DOORS    | Flush bolts Roca 849 in leading edge<br>Aluminium or stainless steel centre rebate with rubber seal |

FOR VISION PANELS, THRESHOLD SEALS AND OTHER ACCESSORIES, SEE SECTION 4.

NON-STANDARD COLOURS AND ACCESSORIES ALSO AVAILABLE.

# KAS Single Swing Doors, Information Checklist

The checklist is to assist in the specification and design of each door. It can also be used to check technical issues or for budget quote purposes by filling in details and emailing to our offices.

| Details                |                                                                                                              | Notes                      |                                                                                                              |                 |                                                                                                                           | Handing                                                                                                            |  |  |
|------------------------|--------------------------------------------------------------------------------------------------------------|----------------------------|--------------------------------------------------------------------------------------------------------------|-----------------|---------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|--|--|
| Basic Door Information | Door Ref. No.                                                                                                |                            |                                                                                                              |                 |                                                                                                                           | <br>Single / Right Hand         |  |  |
|                        | Handing                                                                                                      | RH                      LH |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | Door Type                                                                                                    | KAS                        |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | Structural Opening                                                                                           | Width (mm)                 |                                                                                                              | x Height (mm)   |                                                                                                                           |                                                                                                                    |  |  |
|                        | Wall Thickness (mm)                                                                                          |                            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | Wall Construction                                                                                            |                            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
| Standard Options       | Colour - Doorleaf                                                                                            | (see section 5)            |                                                                                                              |                 |                                                                                                                           | <br>Single / Left Hand          |  |  |
|                        | Colour - Frame                                                                                               |                            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | Vision Panel                                                                                                 | Size (mm)                  |                                                                                                              | (see section 4) |                                                                                                                           |                                                                                                                    |  |  |
|                        | Threshold                                                                                                    | (see section 4)            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | Kick Plate                                                                                                   | Height (mm)                | Side                                                                                                         | Material        |                                                                                                                           |                                                                                                                    |  |  |
|                        | Bumper                                                                                                       | Height (mm)                | Side                                                                                                         | Quantity        |                                                                                                                           |                                                                                                                    |  |  |
| Ironmongery            | Edge Protection                                                                                              |                            |                                                                                                              |                 |                                                                                                                           | <br>Double / Right Hand Active. |  |  |
|                        | Centre Rebate                                                                                                |                            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | Latch+lever handles                                                                                          | Stainless Steel            | Aluminium                                                                                                    | Other           | <br>Double / Left Hand Active.       |                                                                                                                    |  |  |
|                        | Sashlock+lever handles                                                                                       |                            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | Deadlock                                                                                                     |                            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | Pull Handle                                                                                                  |                            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | Push Plate                                                                                                   |                            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | Closer                                                                                                       |                            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | For a comprehensive list of all options and ironmongery please consult our technical department.             |                            |                                                                                                              |                 |                                                                                                                           |                                                                                                                    |  |  |
|                        | <u>Single Doorset</u><br> |                            | <u>Double Doorset</u><br> |                 | <u>A Leaf and A Half Doorset</u><br> |                                                                                                                    |  |  |

We are dedicated in providing the best possible service to our clients at all times.

Please contact us on the numbers below for your nearest technical support representative.



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## KMS Single Swing Doors, GRP Frame

- WATERPROOF • HYGIENIC • CHEMICAL RESISTANT • DURABLE •



### Description

The KMS single swing hinged doorset consists of a polyurethane foam filled pressure moulded Glass Reinforced Polyester (GRP) doorleaf hung on a GRP frame. Designed for non-fire rated applications. Suitable for fitting to brick or block openings. Can also be fitted to insulated panels, partitioning systems and plasterboard walls.

### Key Features

- Non-porous, waterproof, seamless structure, even at the doorleaf edges.
- Exceptionally lightweight and strong making the door safe and easy to use.
- Void of all organic material and steel eliminating the risk of rot, rust or distortion.
- Pressure moulded GRP frame matches doorleaf appearance and performance.
- Factory assembled frame with mitred corner joints, fitted hinges and pre-drilled fixing points.

### Typical Applications

Suited to harsh conditions, hygienic areas or applications subject to high levels of moisture.

**Manufacturing:** Food Products, Pharmaceuticals, Chemicals, Electronics / Semi-conductors.

**Research:** Laboratories, Cleanrooms, Washing Areas, Holding Rooms.

**Food Hygiene:** Food Processing, Food Preparation, Industrial Kitchens, Supermarkets.

**Hospitals:** Aseptic Suite, Pharmacy Departments, Operating Theatres, Pathology Labs.

**Wet Conditions:** Swimming Baths, Hydrotherapy Rooms, Wash Down Areas, Changing Rooms.

Certified by VTT Building Technology.



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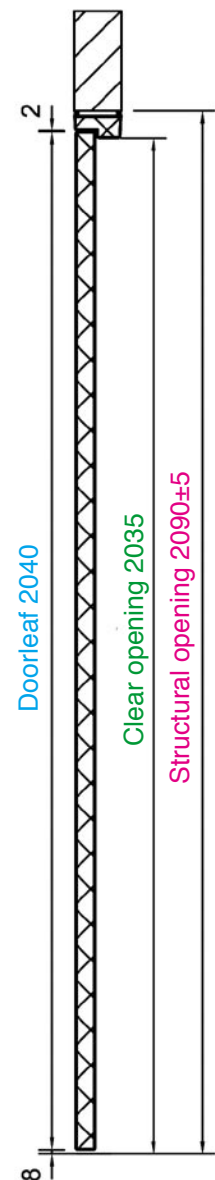
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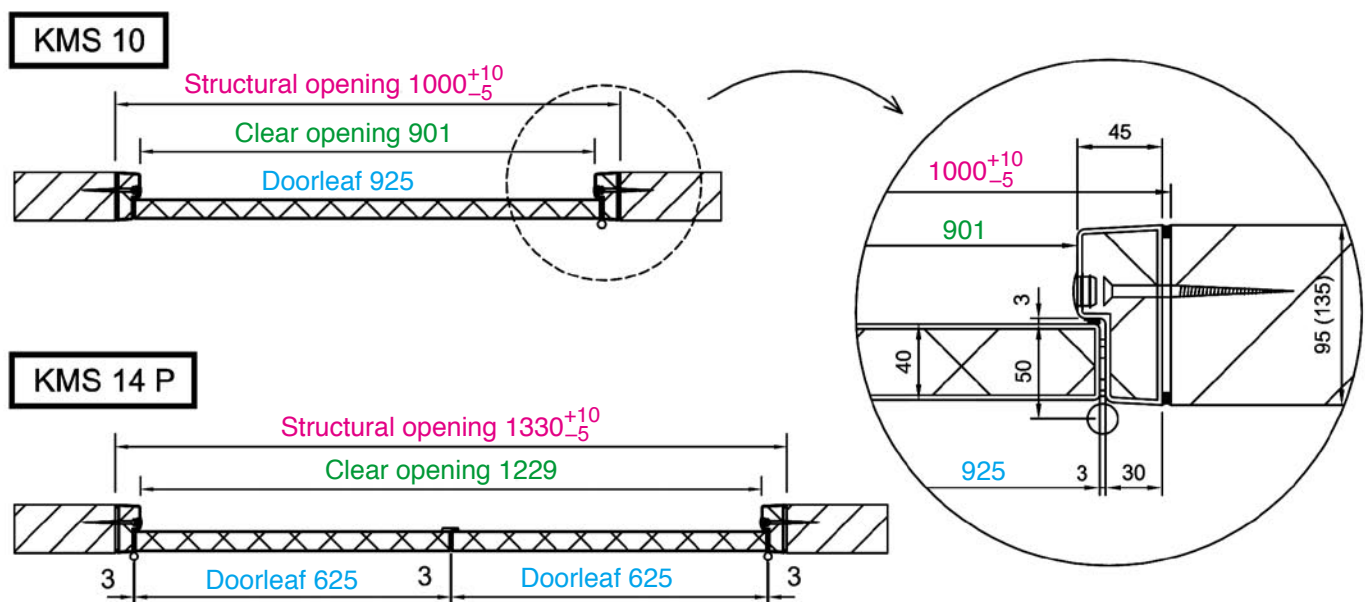
# KMS Single Swing Doors, Standard Sizes

| Type                | Doorleaf       | Clear opening | Structural opening    |
|---------------------|----------------|---------------|-----------------------|
| <b>Single Doors</b> |                |               | $+10$<br>$-5$ $\pm 5$ |
| KMS 7               | 625x2040       | 601x2035      | 700x2090              |
| KMS 8               | 725x2040       | 701x2035      | 800x2090              |
| KMS 8/27            | 725x2640       | 701x2635      | 800x2690              |
| KMS 9               | 825x2040       | 801x2035      | 900x2090              |
| KMS 9/25            | 825x2440       | 801x2435      | 900x2490              |
| KMS 9/27            | 825x2640       | 801x2635      | 900x2690              |
| KMS 9 X             | 860x2040       | 836x2035      | 935x2090              |
| KMS 10              | 925x2040       | 901x2035      | 1000x2090             |
| KMS 10/25           | 925x2440       | 901x2435      | 1000x2490             |
| KMS 10/27           | 925x2640       | 901x2635      | 1000x2690             |
| KMS 11              | 1025x2040      | 1001x2035     | 1100x2090             |
| KMS 11/25           | 1025x2440      | 1001x2435     | 1100x2490             |
| KMS 12              | 1125x2040      | 1101x2035     | 1200x2090             |
| KMS 12/25           | 1125x2440      | 1101x2435     | 1200x2490             |
| KMS 13              | 1225x2040      | 1201x2035     | 1300x2090             |
| KMS 13/28           | 1225x2700      | 1201x2695     | 1300x2750             |
| <b>Double Doors</b> |                |               |                       |
| KMS 14 P            | 625+625x2040   | 1229x2035     | 1330x2090             |
| KMS 16 P            | 725+725x2040   | 1429x2035     | 1530x2090             |
| KMS 16/27 P         | 725+725x2640   | 1429x2635     | 1530x2690             |
| KMS 18 P            | 825+825x2040   | 1629x2035     | 1730x2090             |
| KMS 18/25 P         | 825+825x2440   | 1629x2435     | 1730x2490             |
| KMS 18/27 P         | 825+825x2640   | 1629x2635     | 1730x2690             |
| KMS 18 X P          | 860+860x2040   | 1699x2035     | 1800x2090             |
| KMS 20 P            | 925+925x2040   | 1829x2035     | 1930x2090             |
| KMS 20/25 P         | 925+925x2440   | 1829x2435     | 1930x2490             |
| KMS 20/27 P         | 925+925x2640   | 1829x2635     | 1930x2690             |
| KMS 22 P            | 1025+1025x2040 | 2029x2035     | 2130x2090             |
| KMS 22/25 P         | 1025+1025x2440 | 2029x2435     | 2130x2490             |
| KMS 24 P            | 1125+1125x2040 | 2229x2035     | 2330x2090             |
| KMS 24/25 P         | 1125+1125x2440 | 2229x2435     | 2330x2490             |
| KMS 26 P            | 1225+1225x2040 | 2429x2035     | 2530x2090             |
| KMS 26/28 P         | 1225+1225x2700 | 2429x2695     | 2530x2750             |



Non-standard sizes also available.

To produce a leaf and a half doorsets the doorleaf sizes 295x2040, 395x2040 and 495x2040 are also available.



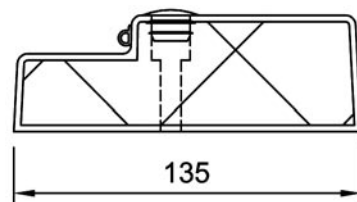
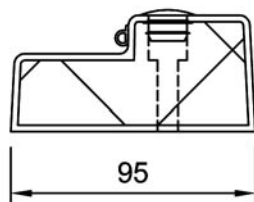
## KMS Technical Details

### DOORLEAF

- 40 mm thick pressure moulded Glass Reinforced Polyester doorblade. Seamless with no lippings or laminations. Waterproof and lightweight.
- HCFC-free PU rigid foam core material. Free of timber or other organic materials.
- Sound insulation approx. 24 dB, water absorption 0 %.

### FRAME

- Pressure moulded GRP construction with internal reinforcement, factory prepared mitred corner joints, fitted hinges and pre-drilled fixing points.
- Choice of two frame depths 95 mm or 135 mm.



## KMS Standard Options and Accessories

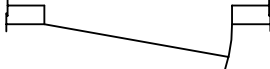
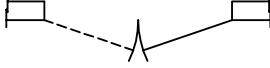
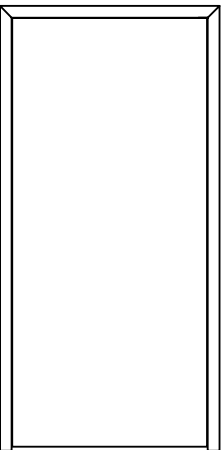
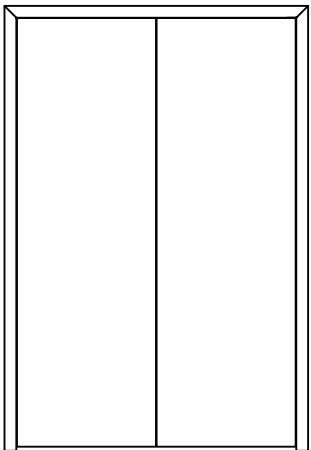
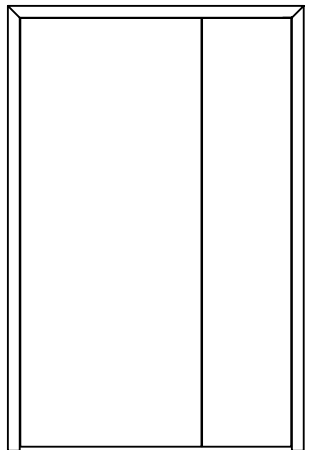
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|-----------------|-----------------------------------------------------------------------------------------------------|
| DOORLEAF COLOUR | RAL 9016 white (other standard colours, see section 5)                                              |
| FRAME COLOUR    | RAL 9016 white (other standard colours, see section 5)                                              |
| HINGES          | Corrosion and acid proof stainless steel lift-off hinges 120x34                                     |
| IRONMONGERY     | Client specified ironmongery or selection from our standard range                                   |
| SEALS           | EPDM rubber seal in the frame                                                                       |
| DOUBLE DOORS    | Flush bolts Roca 849 in leading edge<br>Aluminium or stainless steel centre rebate with rubber seal |

FOR VISION PANELS, THRESHOLD SEALS AND OTHER ACCESSORIES, SEE SECTION 4.

NON-STANDARD COLOURS AND ACCESSORIES ALSO AVAILABLE.

# KMS Single Swing Doors, Information Checklist

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| Details                                                                                                      |                        | Notes                                                                                                        |      |                                                                                                                           |           | Handing                                                                                                    |                                                                                                                    |
|--------------------------------------------------------------------------------------------------------------|------------------------|--------------------------------------------------------------------------------------------------------------|------|---------------------------------------------------------------------------------------------------------------------------|-----------|------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
| Basic Door Information                                                                                       | Door Ref. No.          |                                                                                                              |      |                                                                                                                           |           | <br>Single / Right Hand |                                                                                                                    |
|                                                                                                              | Handing                | RH                                                                                                           |      | LH                                                                                                                        |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Door Type              | KMS                                                                                                          |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Structural Opening     | Width (mm)                                                                                                   |      | x Height (mm)                                                                                                             |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Wall Thickness (mm)    |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Wall Construction      |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Colour - Doorleaf      | (see section 5)                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Colour - Frame         | (see section 5)                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
| Standard Options                                                                                             | Vision Panel           | Size (mm)                                                                                                    |      | (see section 4)                                                                                                           |           | <br>Single / Left Hand  |                                                                                                                    |
|                                                                                                              | Threshold              | (see section 4)                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Kick Plate             | Height (mm)                                                                                                  | Side | Material                                                                                                                  |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Bumper                 | Height (mm)                                                                                                  | Side | Quantity                                                                                                                  |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Edge Protection        |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Centre Rebate          |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              |                        |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              |                        |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
| Ironmongery                                                                                                  | Latch+lever handles    |                                                                                                              |      | Stainless Steel                                                                                                           | Aluminium | Other                                                                                                      | <br>Double / Right Hand Active. |
|                                                                                                              | Sashlock+lever handles |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Deadlock               |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Pull Handle            |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Push Plate             |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              | Closer                 |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              |                        |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              |                        |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              |                        |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
|                                                                                                              |                        |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
| For a comprehensive list of all options and ironmongery please consult our technical department.             |                        |                                                                                                              |      |                                                                                                                           |           |                                                                                                            |                                                                                                                    |
| <u>Single Doorset</u><br> |                        | <u>Double Doorset</u><br> |      | <u>A Leaf and A Half Doorset</u><br> |           |                                                                                                            |                                                                                                                    |

We are dedicated in providing the best possible service to our clients at all times.  
Please contact us on the numbers below for your nearest technical support representative.



LAMI DOORS UK LTD.  
Station House  
Stamford New Road  
Altrincham  
Cheshire WA14 1EP  
Tel: 0161 924 2217  
Fax: 0161 924 2218

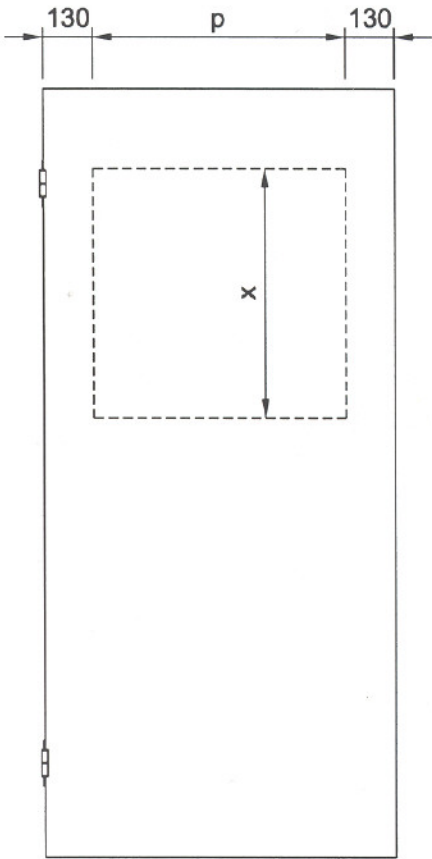
MUOVILAMI OY  
Yrittäjätie 5  
FIN-63700 Ähtäri  
FINLAND

Tel: +358 (0)207 2818 28  
Fax: +358 (0)207 2818 48

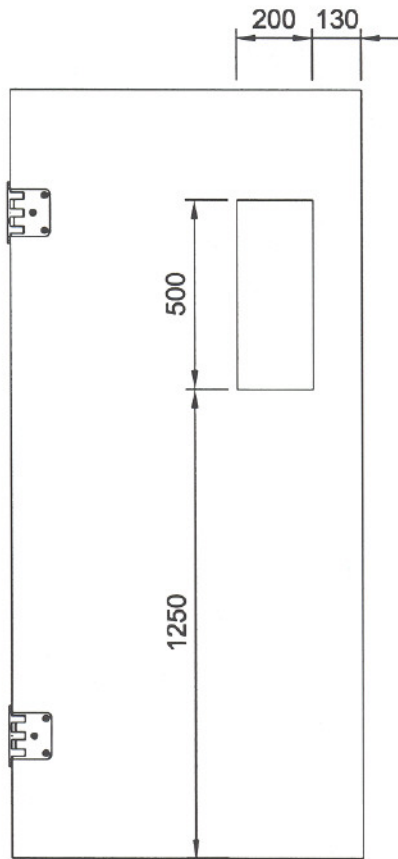
E-mail: [lamidoors@lamidoors.com](mailto:lamidoors@lamidoors.com)  
[www.lamidoors.com](http://www.lamidoors.com)

# LAMI GRP-Doors, Vision Panels

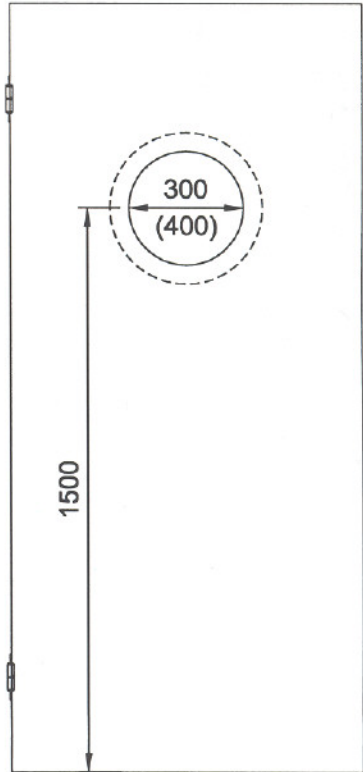
VISION PANEL SIZES FOR SINGLE SWING DOORS



VISION PANEL SIZE FOR DOUBLE SWING DOORS



CIRCULAR VISION PANELS (Flush double or triple glazed)



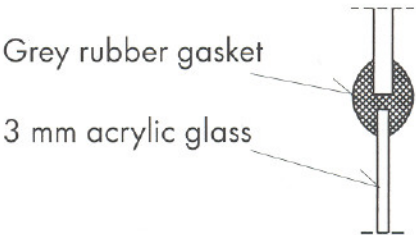
Maximum Vision Panel Size for Non-Fire Rated Doors:

| Door | 7M                               | 8M  | 9M  | 10M | 11M | 12M | 13M |
|------|----------------------------------|-----|-----|-----|-----|-----|-----|
| p    | 365                              | 465 | 565 | 665 | 765 | 865 | 965 |
| x    | To the customer's specification. |     |     |     |     |     |     |

STANDARD VISION PANEL FOR SV DOUBLE SWING DOORS

OTHER VISION PANEL SIZES AND SHAPES ALSO AVAILABLE.

SLIDING DOOR VISION PANELS AS VISION PANELS FOR SINGLE SWING DOORS.



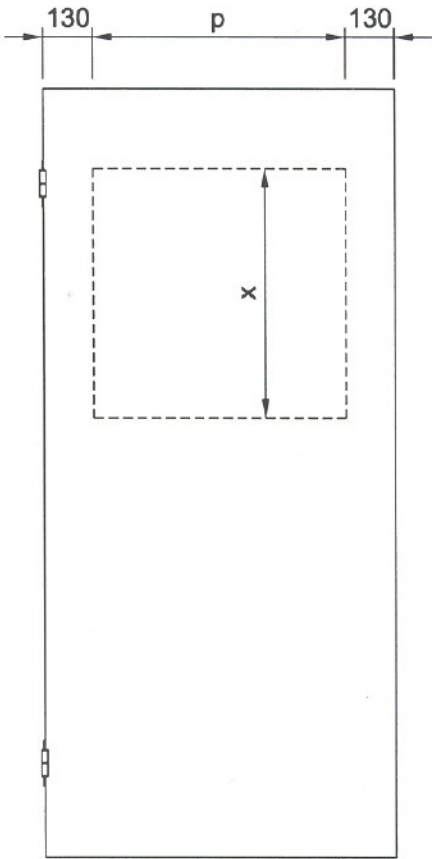
LAMI DOORS UK LTD.  
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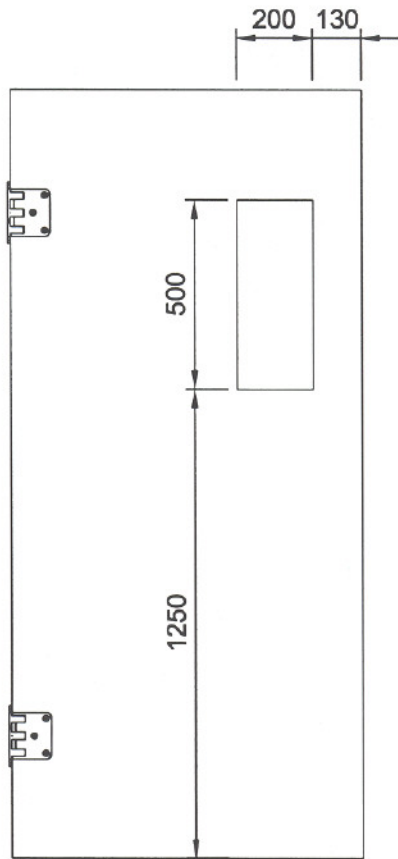
e-mail: lamidoors@lamidoors.com  
www.lamidoors.com

# LAMI GRP-Doors, Vision Panels

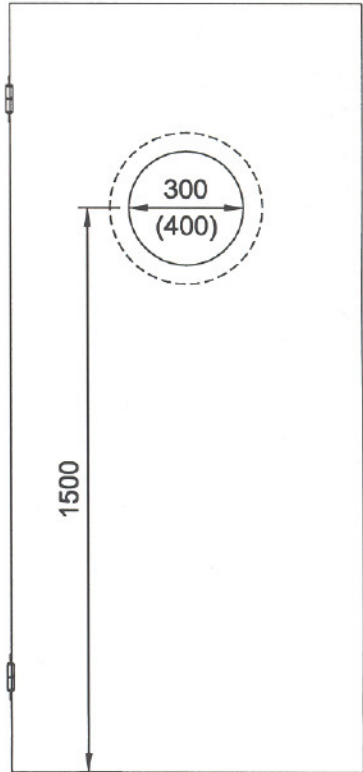
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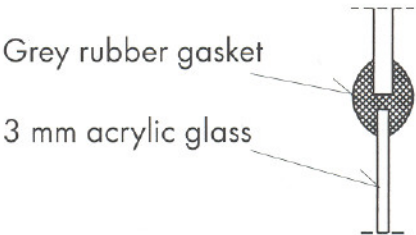
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