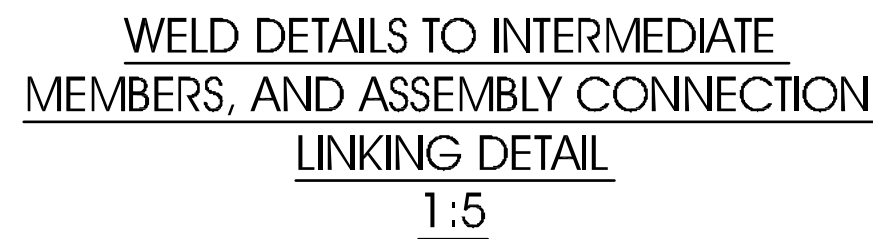


TYPICAL WELD DETAILS
1:5

[illegible]