

mark lovell design engineers	client: BENCHMARK	project: ROSEWOOD HOTEL, LONDON	drg. title: PROPOSED PERGOLA STRUCTURE	scale: AS INDICATED @ A1 drawn by:	checked:
6 HIGH STREIT, DEVIZES, WILTSHIRE, SVII 0 TAT, TEL: 01380 724 213 FAX: 01380 721 753 WE3: WWW. milos.oc. Jk		job nodrg. no.: 2058-001		TB date: NOVEMBER 2014	approved:

PRELIMINARY CONCEPT FOR DISCUSSION ONLY

THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL RELEVANT ARCHITECT'S DETAILS & MILDE PROJECT SPECIFICATION.
ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.

DO NOT SCALE FROM THIS DRAWING
ALL MEMBERS TO BE ROBUSTLY FRAMED TOGETHER WITH PROPRIETARY CLIPS OR SIMILAR
CONTRACTOR TO ENSURE STABILITY OF ALL ELEMENTS OF WORK DURING CONSTRUCTION
AT ALL TIMES. METHOD STATEMENTS TO BE PROVIDED
IF THERE IS ANY CONFLICTING INFORMATION OR CONFUSION IN ANY ITEM QUERY BEFORE

ALL STEELWORK TO BE GRADE 316 STAINLESS STEEL UNLESS NOTED OTHERWISE. MATERIAL TO BE LAMINAR FREE UNO ALL STEELWORK TO HAVE MIN. OF 27 JOULES @-20°C CHARPY VALUE IMPACT RESISTANCE
ALL WELDING TO BE CARRIED OUT BY CERTIFIED CODED WELDERS TO BS4870 & BS4871 (EN287 & 288)
ALL WELDS TO BE AS ILLUSTRATED ON THE DRAWING.
25% OF WELDS TO BE NON-DESTRUCTIVE TESTED, COPIES OF REPORTS FILED TO ENGINEER.
ALL WELDS, TOLERANCES, CONSUMABLES & FABRICATION TO CONFORM TO BS5950 AND NSSS AS A MINIMUM STEEL FABRICATION TO BE BY CE APPROVED FABRICATOR
CONTRACTOR TO TAKE SITE DIMENSIONS AND LEVELS FOR FABRICATION PURPOSES & TO CONFIRM DIMENSIONAL COMPATIBILITY OF PROPOSED STRUCTURE WITH EXISTING ELEMENTS FABRICATOR TO SUBMIT FABRICATION DRAWINGS TO ENGINEER FOR APPROVAL PRIOR TO ANY MANUFACTURE OR PROCUREMENT OF MATERIALS

STEELWORK TO BE SHOT BLAST SA2.5 IMMEDIATELY PRIOR TO APPLICATION OF BRONZE METAL SPRAY.

25/11/14 - A - PRELIMINARY CONCEPT FOR DISCUSSION