

1. DO NOT SCALE THIS DRAWING. USE WRITTEN DIMENSIONS ONLY.  
ANY DISCREPANCIES SHALL BE REPORTED TO W&A FOR CLARIFICATION.
2. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL THE  
RELEVANT CIVIL, STRUCTURAL, ARCHITECTURAL AND M&E DRAWINGS  
AND SPECIFICATIONS.
3. DIMENSIONS NOTED THIS: \* ARE TO BE CONFIRMED BY THE ARCHITECT.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS NOTED OTHERWISE.
5. ALL LEVELS ARE IN METRES UNLESS NOTED OTHERWISE.
6. ALL DIMENSIONS ARE TO BE CONFIRMED ON SITE BY CONTRACTOR  
BEFORE COMMENCEMENT OF WORKS, ANY DEVIATIONS FOUND ARE TO  
BE REPORTED TO THE ENGINEER/ARCHITECT.
7. ALL DIMENSIONS TAKEN FROM EXISTING STRUCTURE ARE TO BE  
CHECKED PRIOR TO WORK COMMENCING.

THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL THE RELEVANT CIVIL, STRUCTURAL, ARCHITECTURAL AND ME DRAWINGS AND SPECIFICATIONS.

1. ALL STRUCTURAL STEELWORK AND WORKMANSHIP TO BE IN ACCORDANCE WITH BS 5950.

2. ALL STRUCTURAL STEELWORK TO BE GRADE S275 JR TO BS EN 10 025 UNO.

3. ALL BOLTS TO BE GRADE 8.8 TO BS 4190 UNO.

4. ALL HOLE DIAMETERS FOR ORDINARY BOLTS SHALL BE 2mm GREATER THAN THE BOLT DIAMETER

5. ALL CONNECTIONS TO BE MADE WITH A MINIMUM OF 4 NO. M16 GRADE 8.8 BOLTS UNO.

6. MINIMUM PLATE THICKNESS TO BE 10mm UNO.

7. ALL CONNECTIONS SHALL CONTRACTOR DESIGNED UNO.

8. ALL WELDS TO BE A MINIMUM OF 6mm FILLET WELDS ALL ROUND UNO.

9. ALL WELDING TO BE IN ACCORDANCE WITH BS 5140.

10. ALL RELEVANT INSPECTIONS TO BE CARRIED OUT AT CONTRACTORS COST.

11. ALL EXPOSED STEELWORK TO BE HOT DIP GALVANISED.

12. ALL STRUCTURAL STEELWORK TO COMPLY WITH THE NATIONAL STRUCTURAL STEELWORK SPECIFICATION. ALL EXPOSED INTERNAL STEELWORK SHALL BE SATE PAINTED WITH FINISHING COATS BY MAIN CONTRACTOR IN ACCORDANCE WITH THE ARCHITECTS SPECIFICATIONS. WHERE AN INTUMESCENT PAINT IS REQUIRED, COMPATIBILITY OF THE PRIMER PROPOSED BY THE FABRICATOR SHALL BE AGREED BETWEEN THE ARCHITECT AND THE FABRICATOR.

13. THE STEELWORK CONTRACTOR SHALL BE RESPONSIBLE FOR STABILITY OF THE STRUCTURE DURING ALL STAGES OF ERECTION.



**Wareham**  
**& Associates**  
Consulting Engineers

lephonic 0|276 45|868  
similar 0|276 45|888

Project :

Drawing Title :

Scales: 1 : 50 @ A1

Drawing Number : 11077-MD-101

14/977-XD/104

Revisions :	T1	Status :	TENDER
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