

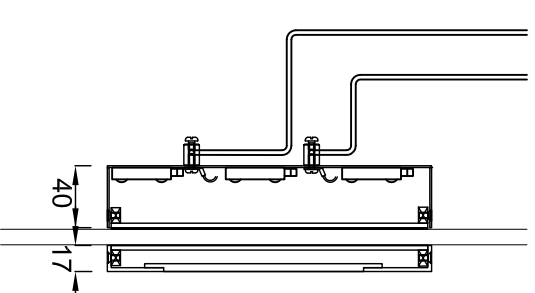
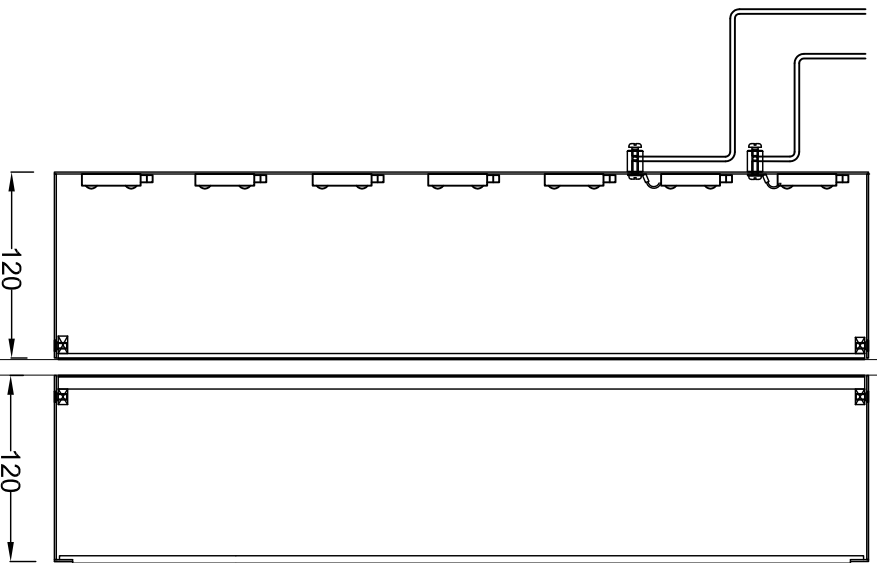
Section A-A through text

Scale 1:5

Letters are in two halves, with one half bonded to the front of the glazing and one half bonded to the rear of the glazing.

Built-up front half of the letters to have 1.2mm descaled stainless steel face rims and returns finished satin black.
Faces are push through 5mm ivory 133 acrylic.
Backs of these front halves to be 10mm clear acrylic which is fixed to the face of the window glass via clear VHB tape.

Built-up back half of the letters are from 1.2mm descaled stainless steel finished satin black.
Fronts of the back halves to be 5mm opal 040 acrylic which is fixed to the inside face of the glass via clear VHB tape.
Low energy white LEDs are fitted into the backs.
LEDs provide face illumination of the front halves and a halo illumination effect through the glazing gap.



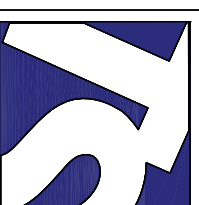
Section B-B through text

Scale 1:5

Box with letters is in two parts, with one part bonded to the front of the glazing and one part bonded to the rear of the glazing.

Front part is a folded and welded 2.5mm aluminium panel with fret cut letters.
Letters are push through 5mm ivory 133 acrylic.
Back of this front part is 5mm clear acrylic which is fixed to the face of the window glass via clear VHB tape.

Built-up back part is a folded and welded box from 2.5mm aluminium finished satin black.
Front of the back part is 5mm opal 040 acrylic which is fixed to the inside face of the glass via clear VHB tape.
Low energy white LEDs are fitted into the back.
LEDs provide internal illumination of the front letters and a halo illumination effect through the glazing gap.



Technical Signs
Floor 1 - Unit 3
Hille Business Centre
132 St Albans Road
Watford, Herts, WD24 4AE
Tel: 01923 811999
Fax: 01923 811998
E-mail: info@technicalsigns.co.uk

Client	Caffe Nero
Address/job details	113 High Holborn London WC1V 6LS
Specifications	
Job No	
Drawn by	DN
Date	22/07/14
Scale	1:5 (A3)
Drawing No	432857-2
Rev	