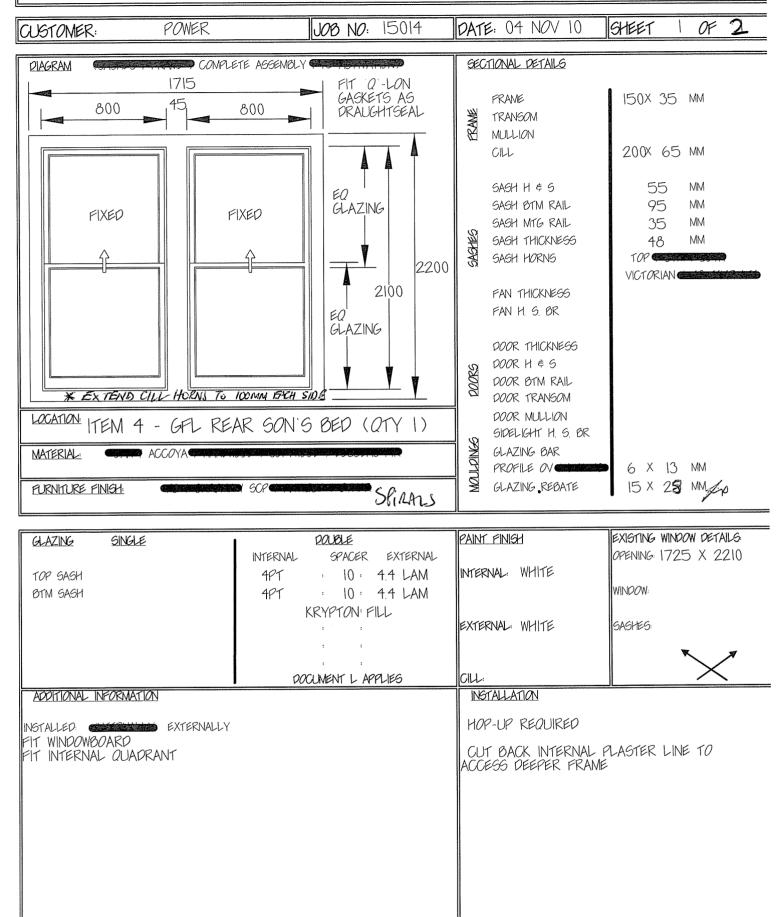
JOINERY DETAIL SHEET

BOX SPIRAL SASH WINDOW + SASSMENT WINDOW + DOOR



Box Sash Windows

- Remove and dispose of staff bead
- Remove lower sash, cords and weights
- · Remove and dispose of parting bead
- Remove top sash cords and weights
- Scrape down pulley stiles to remove excess paint if necessary
- Paint pulley stiles with single coat of acrylic paint
- Carry out any specified repairs or close sash joints
- Pack out or shoot in sashes to frame
- Ensure middle rails are level
- Clean and paint between the middle rails if appropriate
- Biscuit cut the middle rail to accept draughtsealing material
- Remove all old furniture
- Repair where old locks/catches have been, if appropriate
- Re-hang top sash, balancing weights as necessary
- Fit new parting beads and head beads with brush seals
- Re-hang lower sash, balancing weights as necessary
- Fit new staff bead with mitred joints
- Fit new furniture and locks as required
- Touch up chipped paint or bare surfaces and paint newly fitted beads***
- Seal the exterior of the window with silicone as appropriate
- Clean glass

** We will touch up with acrylic paint, unless the customer supplies other paint. If the exterior of the window is coloured the parting beads will need to be pre-painted before installation. Such paint to be supplied by customer.

Casement Windows

Method 1 – casement removed from hinges

- Remove sash from frame
- Remove all old furniture (where new furniture is specified)
- Scrape excess paint from frame
- Touch up chipped/bare timber with white acrylic paint unless an alternative is supplied by the customer
- Refit sashes to frame, shoot in or pack as necessary
- · Close any open joints
- Make good/ repair where old ironmongery has been removed
- Biscuit cut exterior perimeter of the sash to accept draughtsealing material
- Re-hang the sash. Use new screws and hinges (where specified)
- Fit new furniture or refit existing as appropriate
- Silicone seal around the perimeter of the window
- Clean Glass

Method 2 – casement remains on hinges

- Remove furniture
- Clean off excess paint and touch in bare wood as necessary with white acrylic paint unless an alternative is supplied by the customer
- Ensure windows are opening correctly, if not remove from hinges and refit
- Fit new staff bead with brush pile around the inside of the window
- Fit new furniture or refit existing
- Silicone seal around exterior of the window
- Clean glass

Doors

Type 1 - door remains on hinges

- Clean off any excess paint on door and frame
- · Ease and adjust doors as necessary
- Oil locks and hinges
- Fit staff beads with brush pile to head and sides of the door
- Fit draught excluder brush to bottom of the door
- Silicone seal to the exterior of the doorframe
- Clean glass

Type 2 - door removed from hinges

- Clean off excess paint on the door and frame
- Remove the door from hinges, ease and adjust as necessary
- Leave approximately a 3mm gap around the door frame
- Biscuit cut the perimeter of the door, fit draughtsealing materials
- Oil locks and hinges
- Re-hang door
- Fit draught excluder brush to bottom of the door
- Silicone seal to the exterior of the doorframe
- Clean glass



for more info freephone 0800 597 2598 email info@sashwindow.com or visit www.sashwindow.com







Windows and Doors

Box Sash Window and Sashes only Traditionally hung on weights, cords and pulleys or on pre-tensioned spring balances.

Casement Windows and Sashes only Traditionally hung on brass butt hinges.

New Door Set

Traditionally hung on brass butt hinges.

Timber and Joinery

Windows and doors manufactured using mortise and tenon construction from hardwood, utile or oak. Different timbers available on request.





Glass Specification and Glazing Bar Detail

New Box Sash and Casement Windows:

Double Glazed (to comply with part L of Building Regulations)

- 4mm 'low E' glass internal
- 8mm warm edge spacer
- Argon filled cavity
- 4mm float external

Internal glazing bars manufactured as part of the sash frame, ovolo or lambs tongue profile, external bars bonded to glass with VHB tape. Glazing bars in standard widths: 20mm or 25mm.

Single Glazed Windows

4mm float glass bedded into acrylic, faced off using dry seal glazing compound. Glazing bars manufactured as part of the sash frame, ovolo or lambs tongue profile; glass bedded into acrylic and faced off with dry seal.

Note: Safety glass is fitted as appropriate to comply with building regulations.

Doors:

Double Glazed (to comply with part L of building regulations)

- 4mm 'low E' glass toughened internal
- 8mm warm edge spacer
- Argon filled air cavity
- 6.4mm laminated glass external
- Glazing bar detail as per windows

Single Glazed

6.4mm laminated glass, bedded into acrylic, faced off using dry seal glazing compound. Glazing bar details as for windows.

Paint Finish

Standard primer/undercoat and topcoat, white micro porous semi gloss factory applied spray finish. Hand finishes/stains available as extras.

Furniture

Standard best quality brass, polished chrome, brushed chrome or black

New Box and Sashes

4 pulleys, 1 fitch catch, 1 pair of sash lifts, 2 'D' handles and 1 set of rola locks with dual positions.

New Sashes only to existing frame

1 fitch catch, 1 pair of sash lifts, 2 'D' handles and 1 set of rola locks with dual positions.

New Casement Windows

75mm butt hinges, standard fastener, stay and flip over lock (brass or white only).

New Casement Sashes to the existing frames

standard fastener, stay and flip over lock (brass or white only) 75mm butt hinges.

New French Doors

5-point (multipoint) locking system or traditional 5 lever lock and shoot bolts, 100mm butt hinges per door, standard Victorian pattern handle.

Installation

Fitted with standard 45mm Ogee architrave and 50mm Bull nose window board. Linings, exterior architraves etc. as per quotation.



More detailed specifications and special manufacture detail are available on request

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