



DS115 INTELLIVOX SPEAKER UNIT WITH BLACK MESH COVER FLUSH MOUNTED CENTRALLY WITHIN FRAME SURROUND

REFERENCE POINT FOR ACOUSTICAL MOUNTING HEIGHT

REMOVABLE 1.2mm THK BRUSHED STAINLESS STEEL SPEAKER SURROUND

VERTICAL 6mm THK STAINLESS STEEL CENTRAL DIVIDER
HORIZONTAL 6mm THK STAINLESS STEEL MID HEIGHT DIVIDER

IWS-23b SIGNAGE BOX CONSTRUCTED FROM 6mm THK STAINLESS STEEL SIDE PLATES WITH 100*65*7 RSA INTERNAL SUPPORT FRAME

STAINLESS STEEL SKIRTING
DORMA SLIDING DOOR SYSTEM IWS-15

6mm THK STAINLESS STEEL TOP PLATE
6mm THK STAINLESS STEEL SIDE PLATE
4mm THK STAINLESS STEEL LOUVRE FRAME

NON-REMOVABLE VENTILATION LOUVRE PANEL FABRICATED FROM 4mm THK STAINLESS STEEL PLATE

VERTICAL 6mm THK STAINLESS STEEL CENTRAL DIVIDER

4mm THK STAINLESS STEEL LOUVRE FRAME
HORIZONTAL 6mm THK STAINLESS STEEL MID HEIGHT DIVIDER
6mm THK STAINLESS STEEL SIDE PLATE

REMOVABLE 1.2mm THK BRUSHED STAINLESS STEEL 'DADO' PANEL

DORMA SLIDING DOOR SYSTEM IWS-15

LISTED BELOW ARE THE DRAWING No'S USED TO CREATE THIS DRAWING :

ARCHITECTS DRAWINGS USED :

ENGINEERS DRAWINGS USED :

SITE SURVEY DRAWINGS USED :

GENERAL NOTES :
 All Dimensions In mm
 All Fillet Welds To Be 6mm Continuous Fillet U.N.O.
 All Butt Welds To Be Dressed Cont. Single 'V' U.N.O.
 All Mild Steel Bolts To Be Grade 8.8 U.N.O.
 All Stainless Steel Bolts To Be Grade : A2-70 U.N.O.
 Structural Steelwork Material Grades :
 SHS Internal & External : S275 J0H U.N.O.
 Internal Plates, Flats & Rolled Sections : S275JR U.N.O.
 External Plates, Flats & Rolled Sections : S275J0 U.N.O.
 DO NOT SCALE FROM DRAWING - If in doubt, Ask!

First Angle Projection

STATUS :

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PROJECT :
 KINGS CROSS
 PACKAGE 6 WCC
 MEZZANINE BUILDING

TITLE :
 FIRST FLOOR SHOP FRONT
 SIGNAGE ELEVATION, IWS-23b

FINISH :
 STAINLESS STEEL SATIN
 POLISH 240 GRIT

DRAWN BY : AA	DATE DRAWN 15.06.2011
CHECKED BY :	DATE CHECKED :

SCALE : 1:10	REVISION : 0
PAPER SIZE : A3	

DRAWING No :
 ENG-DWG-LW-WCC-CAD-0520

LW-GA-1388-005-020