## **Castleton**The Sign Company

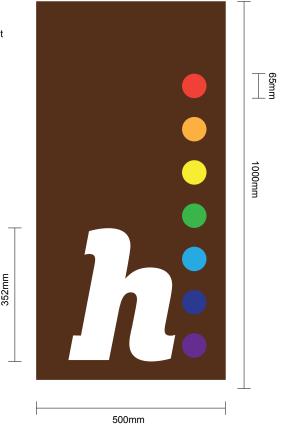


## The Hospital Club External Entrance Sign

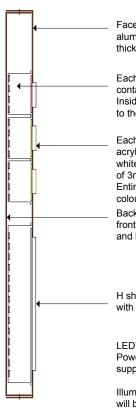
Translucent vinyl colours applied to opal acrylic circles

Colours to be approved by client

- MT-643 Cardinal
- MT-636 Tangerine
- MT-635 Buttercup
- MT-669 Shamrock
- MT-676 Process Blue
- MT-675 Orient Blue
- MT-683 Voilet



## Scale 1:10 @ A4



Face pan with folded 70mm returns in either 2mm thick aluminium powdercoated to RAL 8028 satin or 1.5mm thick 316 grade stainless steel with Granex bronze satin finsh

Each illuminated element to have individual internal buffers to contain illumination and prevent light bleed to other acrylic elements Inside each buffer are white LED's. Buffers to have angles VHB'd to the reverse of thefront panel

Each circle laser cut from pan backed up with 3mm opal acrylic with 10mm opal acrylic pushed through to illuminate white. Translucent vinyl in specifed color appledto reverse of 3mm opal and face of 10mm opal with 2mm inline to circle. Entire faceand return of circles to illuminate in specifed colour

Back pan with folded returns screw fixed to brick wall with front pan fitting over top and screw fixed to back pan at top and bottom returns

H shape laser cut from pan backed up with 3mm opal acrylic with 10mm opal acrylic pushed through to illuminate white

LED's transformers and controllers to be housed inside sign. Power requirements are standard 13 amp 240V power feed supplied from brick to centre of sign to be done by others

Illumination of the H will be static. Illumination of the circles will be in sequence running up and then back down as a speed that is specified by The Hospital Club

## All colours on this drawing are for visual effect only.



DRG No.: The Hospital Club External Sign 001a Job No.: SB-005886

Date: 09-09-2011

70mm

Colour Reference: 000000000

Drawn: SB

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Order No.

Print Name: \_\_\_\_\_