

# MAIBEC TIMBER CLADDING

## DESCRIPTION

maibec® are a specialist manufacturer of quality, factory stained, solid wood for external cladding. It provides the rich beauty of natural wood without any fuss and is also extremely low in maintenance.

maibec® has been a leading manufacturer for over 20 years, with its exclusive 100% control over all steps of production.

The result; wood cladding that has a **50 YEAR** warranty against rot and decay, and 18 years on stain extendable for another 15 years.

maibec® cladding paint finish is warranted for **33 YEARS**, with only one planned maintenance between year 15 and 18.

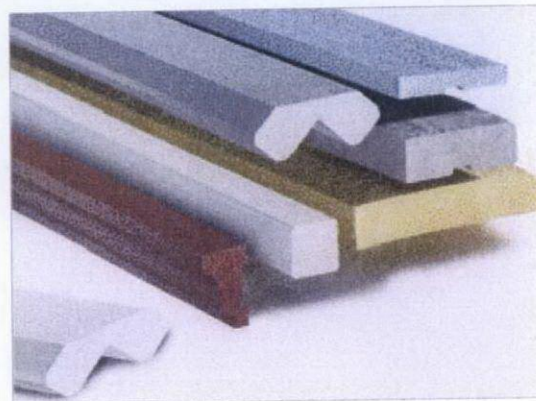
Wood is the only renewable building material; durable, distinctive and supported by comprehensive warranties. Wood is aesthetically pleasing and looks good with everything.

Sensitive to the expectations of today's consumer, maibec® cladding is backed by solid warranties to protect one's investment.

Guided by a profound respect for the environment, maibec® arbors proudly its FSC certification as a cladding mill.

## ADVANTAGES

- Distinctive
- Sustainable
- Durable
- **50 YEAR** limited warranty against wood decay
- **18 YEAR** warranty on Cabot® Factory-finish stains; cracking peeling or blistering of the finish
- 5 profiles



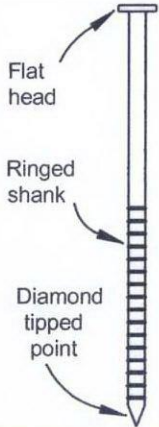
[www.proctorgroup.com](http://www.proctorgroup.com)

The Haugh, Blairgowrie, Perthshire, PH10 7ER  
tel: 01250 872 261 fax: 01250 872 727 email: [ask@proctorgroup.com](mailto:ask@proctorgroup.com)



## - INSTALLATION INSTRUCTIONS - Maibec Cladding • Factory-Stained Solid wood

### NAILING GUIDELINES :



**RECOMMENDED NAIL:**

Use the Maibec twice zinc hot dipped galvanized ring shank nail with textured head, factory coated to match the cladding colour.

**LENGTHS:**  
 2" (51 mm) for cladding and  
 5/8" (16 mm) fascia trims.  
 3" (76 mm) for 1-1/4" (32 mm)  
 thick trims and mouldings.



Use the supplied plastic hammer caps to avoid chipping the pre-coated nail heads.

### NAILING END JOINTS - BOARD TO BOARD:

#### NAILING THE CLADDING:

Nail every 16" (405 mm)

-1 nail for the 4" - 6" (90 - 142 mm) cladding: 3/4" to 1" (19 to 26 mm) from the base of the board.

-2 nails for the 8" (184 mm) cladding: 1" (26 mm) from the base, and 1 nail 2 1/2" (64 mm) from the top edge.

-Set the nail into the middle of the batten.

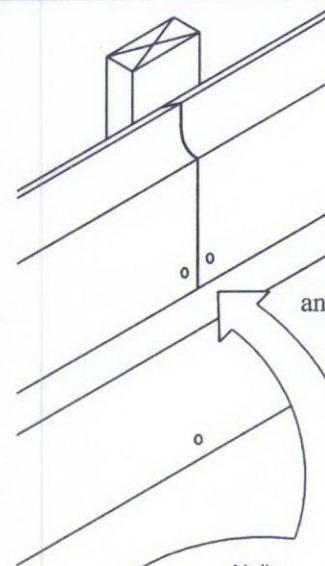
-Do not drive nails through adjoining board.



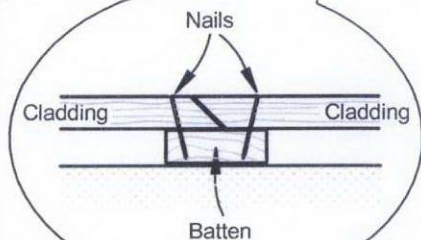
The nail must be driven so that the head sits flush on the cladding surface.



**CORRECT**  
INCORRECT      INCORRECT



Each side must be nailed on an angle, independently of one another.



To reduce the risk of splitting on end joints, pre-drill a hole in the board end prior to nailing. The hole must be slightly smaller than the nail shank.