

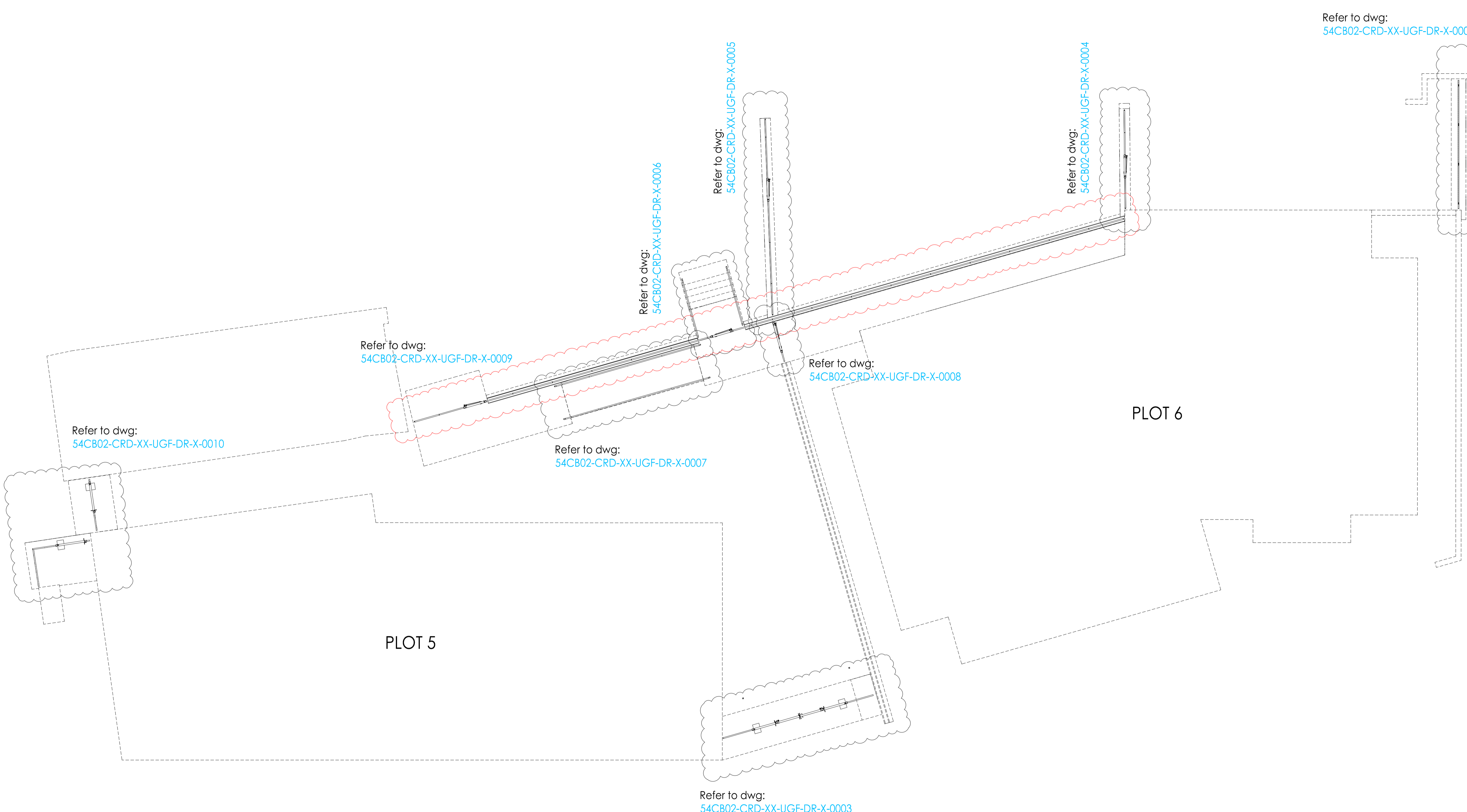
IMPORTANT STATEMENT:
 All metalwork is part of EXC 2 in accordance with BS EN 1090-2 & BS EN ISO 15609
 - All design is to be checked & confirmed by the architect/main contractor and verified onsite before commencing any work.
 - This drawing is to be read in conjunction with all other relevant engineer's & architect's drawings & specifications for the project

FABRICATION TOLERANCES:
 Alignment +/- 2mm
 Hole ovalation +/- 1mm
 Section deviation +/- 1mm over 1m span section
 Erection Tolerance for fabrication +/- 2mm
 Welding works to be as per welding procedure specification
 All finished items are to be part marked & stamped
 Always follow the instructions in manufacturer's installation spec.
 All sharp edges are to be removed before site installation

SITE TORQUE TOLERANCES:
 All tolerances noted are in accordance with BS EN 1090-2 D1
 Standard torque tolerance = 2mm
 M12 8.8: min torque = 88Nm
 M16 8.8: min torque = 90Nm
 M20 8.8: min torque = 110Nm
 M24 8.8: min torque = 88Nm
 Unless otherwise stated by the manufacturer

DESIGN LOADINGS:
 Rolling barrier load = 0.74kN

FINISHES:
 • Steel elements to be Primer powder coating followed by PPC to RAL 9010 (Pure White), Matt Glass +/- 30%



Refer to dwg:
 54CB02-CRD-XX-UGF-DR-X-0002

Construction

C01	For Construction - Status 3	CD	17.10.24
P01	Initial issue - Status 2	CD	22.08.24
REV	Reason for Issue	Drawn	Date

Client:

Project: **CENTRAL SOMERS TOWN**

Drawing Title:
 ARCHITECTURAL METALWORK - Plot 5 & 6
 Overall Layout

Drawn By: CMD Scale: N/A Dwg Size: A1 Date: 22/08/2024

Drawing Status: **3 - FOR CONSTRUCTION** Revision: **C01**

DWG No: **54CB02-CRD-XX-UGF-DR-X-0001** If in doubt ask

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