

RETAIN THE UNIQUE CHARACTER
OF YOUR HOME WITH BENENDEN
SLIMLINE REPLACEMENT WINDOWS



THE HERITAGE
WINDOW COMPANY

CONSERVATION BY DESIGN



WHAT WE DO



PRESERVING AND ENHANCING THE BEAUTY OF YOUR HOME

You can now enjoy all the benefits of modern double glazing without compromising the character or value of your home. High quality Benenden slimline windows from The Heritage Window Company make the ideal replacement for metal casements and are recognized as the preferred choice of architects and discerning home owners.

MODERN DESIGN

Made from our unique aluminium sections, argon-filled sealed units and coated with durable polyester paint, your Benenden windows will be strong, virtually maintenance-free and designed to retain warmth, reduce noise and improve security. What's more, they're guaranteed to give you many years of trouble free service.

TRADITIONAL STYLE

Benenden windows are highly versatile too. Your windows can be customized from a wide range of styles, frame colours and glazing types to ensure a sympathetic result, whatever the style of your property.

As you turn the pages of this brochure, we hope you will see how Benenden windows have complemented and sometimes transformed these beautiful homes, usually with minimal disruption to the household and always carefully installed by one of our directly employed craftsmen.

**The ideal
replacement for
your ageing and
corroded metal
casements**

**THE HERITAGE
WINDOW COMPANY**

BARNs, COTTAGES & FARMHOUSES



OLDE WORLDE CHARM

The character and beauty of these traditional country homes was preserved with sympathetic restoration and careful introduction of Benenden windows. Whether combined with new or original oak frames or fitted directly to existing masonry, the Benenden range blends in seamlessly, providing greatly improved insulation and security.

Our ultra-slim profile is designed to blend in seamlessly



"A first class job... the whole operation was accomplished with total professionalism and an extremely high standard of efficiency, cleanliness, attention to detail and minimal disruption."

C H, Orpington, Kent



BARNs & COTTAGES

TUDOR

“We love, love, love our new windows ... some friends don’t even notice that we’ve had them done and that’s exactly what we wanted!”

Mrs L, Sevenoaks, Kent



FAITHFUL REPRODUCTION

Wherever timber beams are prominently featured, the subtle incorporation of Benenden windows ensures that your home's character is not lost. With the right choice of colours and window furniture (see pages 10 & 11) the ambience is maintained inside and out. Antique lead designs can also be replicated.

In many cases only the metal sashes need replacing – leaving the original timber frames in situ removes the necessity for costly redecoration. Where new timber frames are required, we can reproduce the original profiles and match the material and colour finish. A truly bespoke service.

Leaving the original timbers in situ means there is no need for costly redecoration



TUDOR



ARCHITECTURAL INTEGRITY

Steel windows with their elegant lines have traditionally been the automatic choice for stone or brick column window apertures. When considering replacements, such properties will benefit greatly from Benenden slimline aluminium double glazed windows which retain the building's original appearance and offer far superior insulation at a competitive cost.

These are easily customised for shape and fit and we regularly consult with stone masons at the design stage to agree the rebate detail.

Retain the building's original appearance with far superior insulation



Excellent service from start to finish, it's how all companies should be!

Mr W, London N14



DIRECT TO STONE

"Very well done all round. It's a pleasure to find a firm that remains committed to doing a first rate job."

J F, Sevenoaks, Kent



ELEGANCE & VERSATILITY

Benenden windows are the ideal replacement for metal casements commonly fitted on many 1930s properties. The slim lines of our unique frames preserve the building's original character; whilst delivering all the benefits you expect of modern double glazing.

Customisation is possible with a range of handles and a comprehensive choice of colours for interior and exterior finishes. We can reproduce leaded and Georgian styles sympathetically. Where authentic leaded lights are required for conservation reasons, this can be achieved with the Benenden Series 1 single glazed option (see page 10).

Ask to see examples of Benenden installations in your area.

A comprehensive range of colours for interior and exterior finishes



ART DECO



SLIMLINE STYLE

Art Deco properties cry out for Benenden windows. These properties were traditionally fitted with steel windows but it is now possible to combine the elegant lines of the period with the benefits of double glazing for even the most challenging specifications.

Curved double glazed sealed units can be made to order and, with the Heritage bar glazing option, it is possible to recreate an accurate representation of this distinctive style.

Combine the comforts of double glazing with distinctive period style



GRAND DESIGNS

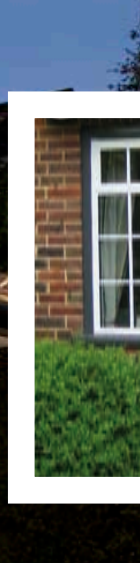
The design and construction of this Art Deco style property was featured on Channel 4's Grand Designs (Episode 7). After a careful selection process The Heritage Window Company was awarded the contract to supply and fit Benenden windows in consultation with the project manager.

www.channel4.com/4homes



ART DECO

DOORS - FOLDING, SLIDING, CASEMENT



DURABILITY & STRENGTH

These slimline doors are robust, durable, and will remain colourfast well beyond their warranty period. Superior design and manufacturing techniques facilitate the subtle combination of windows with doors, whether they hinge, slide or fold. They are ideal for replacement or new build projects and available as direct fix or with timber surrounds.

Your aluminium windows and doors will not discolour, warp or lose strength

Folding doors allow maximum opening space and can stack internally or externally

Thanks to your fitters ... the finished job is of the highest quality ... they were courteous and spent a great deal of their time aiming for the perfect fit and finish.

P R, Farnham, Surrey



Benenden Slimline doors open outwards only and are operated from inside the home.

DOORS

SECURITY WITH STYLE



DOOR SYSTEM SECURITY

The ultimate deterrent for burglars, the reverse throw, hook-bolt system is designed to prevent the door leaves from being removed.

When combined with 5-lever cylinder locks and optional additional mortise locks our doors provide state of the art security.

**Insurance approved
security locks for
added peace of mind**

WINDOW SECURITY

All windows are supplied with key-locking handles as standard. Examples of our optional Heritage Traditional handle range can be seen on pages 10 and 11.

Also available are restrictor hinges which limit the distance that a window can open – a must for children's bedrooms and those areas where an opportunist thief may strike.



Standard Keylock handle - available in white, black, silver and gold



Restrictor hinge for child safety

FIRE ESCAPE

In compliance with Building Regulations, Part L it is necessary to provide a means of escape in certain locations. A range of hinges are available for Benenden windows and these will be specified by our Company Surveyor on all installations by The Heritage Window Company.

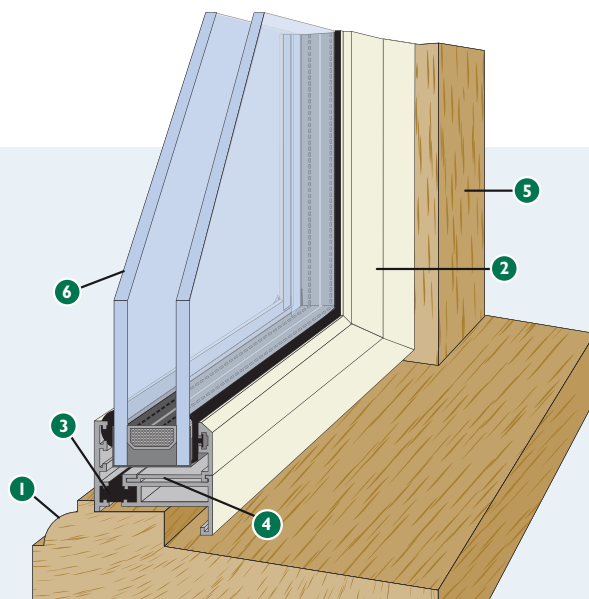
SECURITY WITH STYLE



THE BENENDEN RANGE

THE BENENDEN WINDOW

- 1 Feature moulding
- 2 Tough aluminium frame with a choice of powdercoated finishes
- 3 Thermal break barrier
- 4 Secure locking bead
- 5 Optional hardwood perimeter with microporous protective finish
- 6 Sealed unit with inner pane of low-e glass and argon gas filling



BENENDEN SERIES 1

The slim lines of the Benenden range and the advice of our Consultants can ensure that your property retains its character.

Originally designed to replace ageing steel windows, the **Benenden Series 1** has a similar outer leg, enabling it to be inserted into the original timber frames and obviating the need for redecoration. Benenden windows are thermally broken for reduced condensation, and together with the highest specification double glazed sealed units, they provide unprecedented insulation.

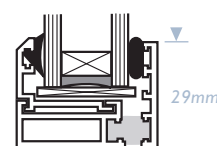
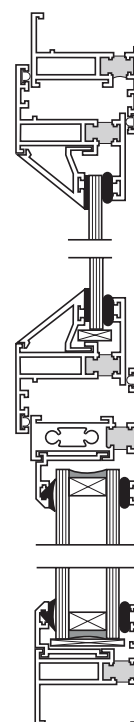
Key locking Cockspur handles with night vent facility are standard. When timber surrounds are required they will be moulded and rebated to accommodate the Benenden windows to closely match the original design.

Since the introduction of a slimline outer frame (see below), the **Benenden Series 1** is now widely specified for stone mullion properties.

Heritage Traditional handles available at additional cost



SERIES 1



Slimline outer frame - ideal for stone mullions

THE BENENDEN RANGE



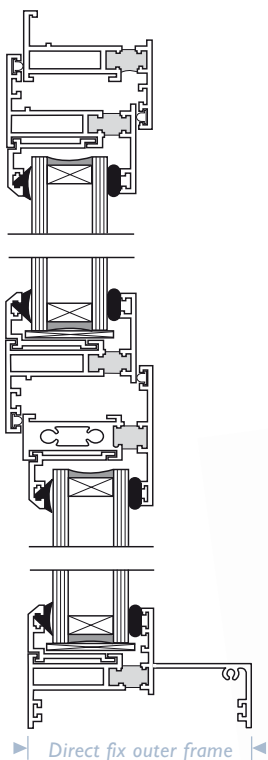
A WIDE RANGE OF INTERNAL & EXTERNAL COLOUR FINISHES

Windows and doors can be supplied in single or dual RAL colour polyester powdercoated finish.

TIMBER SURROUNDS

We provide quality joinery to complement our glazed products. Generally, working in European Oak, Iroko or Sapele, we supply fully finished timber or with one base coat only using microporous finishes for maximum timber protection. Original timber profiles can be reproduced where required. Our fitters are highly skilled and can easily replace worn sills or damaged timbers whilst installing our products.

SERIES 2



BENENDEN SERIES 2 - MAXIMUM SECURITY

Emulating the slim design lines of Series 1, this range has a slightly wider profile to accommodate multipoint shootbolt locking for enhanced security. Series 2 is also available with a direct fix outer frame for direct-to-stone applications, providing a more minimalist look and a virtually maintenance free installation.

Projecting cills in matching thermally broken aluminium are also available. Heritage Traditional handles, which imitate original steel window handles, and Monkey Tail handles, can be specified at extra cost.



BENENDEN RANGE

GLAZING OPTIONS

Accurate reproduction of period styles requires great attention to detail and we have worked hard to develop a range of glazing options to suit most requirements. Leaded designs in 6, 9, or 12mm or colour-coordinated Heritage Georgian bars can be incorporated into the sealed unit.

Working within the Safety Code of Practice our Company Surveyor will advise on the best choice of glass for your property. Modern glass technologies, including solar control, sound reduction and self-cleaning glasses can also be specified – please ask for details.

A full range of styles available



A FRIEND TO THE ENVIRONMENT

We are committed to minimising the impact our activities may have on the environment. To that end, all timber used in our window surrounds is from sustainable resources. Our frames are made from aluminium which is surface mined at sites which are fully restored after mining has ceased. Wherever possible, waste and raw materials such as steel and glass are re-cycled responsibly.

G. Dolan, Managing Director
The Heritage Window Company Ltd

WORKING IN PARTNERSHIP

The Heritage Window Company is often invited to work with builders and architects on redevelopments and new build projects. Our experience and bespoke design capabilities enable us to offer a modern window with a sympathetic appearance suitable for original or reproduction properties alike.

This stunning Sevenoaks property was extensively altered by local construction experts Riveroak Limited. Benenden direct fix windows were manufactured in our UK factory and expertly

installed by our own employed fitters, working alongside the developers.

Riveroak Ltd is owned and managed by Martin Smith and Tony Shepherd who, like The Heritage Window Company, are passionate about their work. This is one of several projects which have been successfully completed by our two companies – a testament to careful planning and skilled teamwork.

Riveroak can be contacted on 01732 456330.

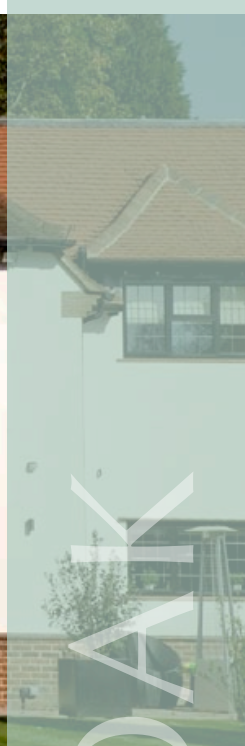
RIVEROAK CASE STUDY



RIVEROAK

"From the outset we have found The Heritage Window Company to be professional in every department. They are flexible, reliable and a joy to work with"

Martin Smith, Director
Riveroak Ltd



RIVEROAK



The Heritage Window Company

WORKING IN PARTNERSHIP

TILLINGBOURNE



TILLINGBOURNE CASE STUDY

TILLINGBOURNE HOMES

Tillingbourne Homes is a property development company specialising in new build residential Arts & Crafts style properties. Inspired by features from the genre, they create houses suggestive of the Surrey vernacular style of Sir Edwin Lutyens who designed some of the most inventive and romantic examples of British domestic architecture. Each project is managed with an exacting eye for detail and a close relationship with experienced specialists such as The Heritage Window Company.



WORKING IN PARTNERSHIP



TILLINGBOURNE HOMES

"We have received excellent support and advice from the skilled team of professionals at The Heritage Window Company and this has enabled us to create beautiful brick mullions complemented by their ultra-slim aluminium frames. The faithful re-creation of Lutyens' brick mullions is an important part of the architectural integrity of our projects. With Heritage, we know we have a product which is aesthetically appealing and made to last."

Neil Bishop, Managing Director
Tillingbourne Homes



TILLINGBOURNE



THE HERITAGE WINDOW COMPANY

CONSERVATION BY DESIGN

WHAT MAKES US DIFFERENT

- We are recognised as a leading manufacturer of traditional style replacement double glazed windows
- Benenden slimline windows are the modern and efficient alternative to ageing metal frame windows, designed to retain the character and appearance of your home
- These unique low-profile units can be installed into existing wooden frames, thus preserving original features and reducing the need for re-decoration, or fitted direct into replacement hardwood, stone or brick surrounds
- We are an established family business whose Senior Management team have each given over 30 years service to the window industry
- We have completed literally thousands of installations, from terraced houses to stately homes
- We care about our reputation and are committed to providing you with a first class service from our passive sales approach to the finishing touches
- Our windows are manufactured in the UK by our own craftsmen
- Our directly employed fitters are reliable, efficient and courteous
- Customer satisfaction levels are second to none and, as a result, a high proportion of work is obtained through recommendation and word of mouth
- All work is covered by a 10 year insurance-backed guarantee

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INDEPENDENT WARRANTY