

# 44 & 44A King Henry's Road Primrose Hill, Swiss Cottage, London



Planning Compliance Report Report 27505.PCR.01

Helen Batten Diocese of London 36 Causton Street London SW1P 4AU

















	Report 27505.PCR.01  Revision History						
	First Issue Date: 01/11/2023						
Α		D					
В		Е					
С		F					

Written by:	Checked by:	Approved by:				
Aidan Tolkien MIOA	Gonçalo Lemos MIEnvSc MIOA	Oliver Packman MIOA				
Associate Director	Principal Acoustic Consultant	Senior Acoustic Consultant				

# Disclaimer

KP Acoustics Ltd. has used reasonable skill and care to complete this technical document, within the terms of its brief and contract with the resources devoted to it by agreement with the client. We disclaim any responsibility to the client and others in respect of any matters outside the stated scope. This report is confidential to the client and we accept no responsibility to third parties to whom this report, or any part thereof, is made known. KP Acoustics Ltd. accepts no responsibility for data provided by other bodies and no legal liability arising from the use by other persons of data or opinions contained in this report.

KP Acoustics Ltd. 2023



# **Contents**

1.0	INTRODUCTION	1
2.0	SITE SURVEYS	1
2.0	311E 3URVEYS	⊥
2.1	Site Description	1
2.2	Environmental Noise Survey Procedure	2
2.3	Equipment	3
3.0	RESULTS	4
4.0	NOISE ASSESSMENT GUIDANCE	4
4.1	BS4142: 2014 'Methods for rating and assessing industrial and commercial sound'	4
4.2	Local Authority Guidance	6
4.3	Noise Emissions Criterion	7
5.0	NOISE IMPACT ASSESSMENT	8
5.1	Proposed Plant Installations	8
5.2	Calculations	9
6.0	NOISE CONTROL MEASURES	9
6.1	Air Source Heat Pumps at Plant Location 1 & 2	9
6.2	Suitable Suppliers	9
6.3	Anti-Vibration Mounting Strategy	10
7.0	CONCLUSION	10

# **List of Attachments**

27505.TH1 Environmental Noise Time History

27505.Daytime L90.TH1 Statistical analysis for representative daytime L<sub>A90</sub>

27505.Night-time L90.TH1 Statistical analysis for representative night-time L<sub>A90</sub>

Appendix A Glossary of Acoustics Terminology

Appendix B Acoustic Calculations

Appendix C Anti-Vibration Mounting Specification Reference Document





# 1.0 INTRODUCTION

KP Acoustics Ltd has been commissioned by Academy Consulting, Second Floor, Diocese of London, 36 Causton Street, London, SW1P 4AU to undertake a noise impact assessment of a proposed plant unit installation serving the building at 44/44a King Henry's Road, Primrose Hill, Hampstead, London, NW3 3RP.

A 24-hour environmental noise survey has been undertaken on site in order to prepare a noise impact assessment in accordance with BS4142:2014 'Method for rating and assessing industrial and commercial sound' as part of the planning requirements of the London Borough of Camden.

This report presents the methodology and results from the environmental survey, followed by calculations in accordance with BS4142 to provide an indication as to the likelihood of the noise emissions from the proposed plant unit installation having an adverse impact on the closest noise sensitive receiver. Mitigation measures will be outlined as appropriate.

#### 2.0 SITE SURVEYS

# 2.1 Site Description

As shown in Figure 2.1, the site is bounded by railway tracks to the north, residential properties to the west and east, and King Henry's Road to the south.



Figure 2.1 Site Location Plan (Image Source: Google Maps)





Initial inspection of the site revealed that the background noise profile at the monitoring location was typical of an urban cityscape environment, with the dominant sources being road traffic noise from the surrounding roads and noise generated by the railway tracks to the north.

# 2.2 Environmental Noise Survey Procedure

Continuous automated monitoring was undertaken for the duration of the noise survey between 12:39 on 23/10/2023 and 11:47 on 24/10/2023.

The environmental noise measurement position, proposed plant installation locations, and the closest noise sensitive receiver relative to the plant installations are described within Table 2.1 and shown within Figure 2.2.

Icon	Descriptor	Location Description
1	Noise Measurement Position 1	The microphone was positioned within free-field conditions at least approx. 2 metres from the nearest surface.
	Nearest noise sensitive receptors	1 <sup>st</sup> floor residential window, west elevation, 42 King Henry's Road
	Proposed plant installation locations	Proposed plant installations are outlined in Section 5.1.

Table 2.1 Measurement positions and descriptions





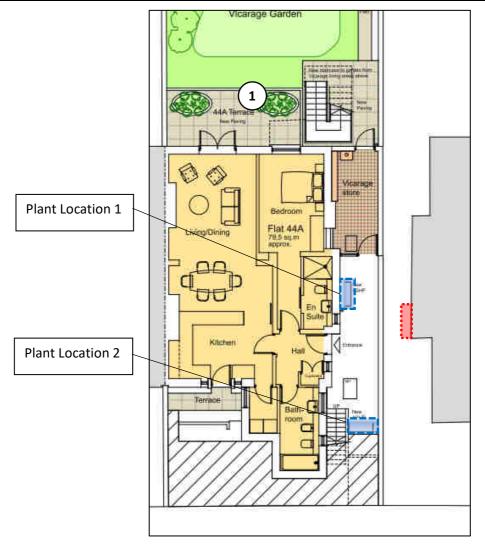


Figure 2.1 Site measurement position (Image Source: Colman Architects)

The choice of the position was based both on accessibility and on collecting representative noise data in relation to the nearest noise sensitive receiver and the proposed plant installation.

Weather conditions were generally dry with light winds and therefore suitable for the measurement of environmental noise. The measurement procedure complied with ISO 1996-2:2017 Acoustics 'Description, measurement and assessment of environmental noise - Part 2: Determination of environmental noise levels'.

Report any particular weather conditions that could raise questions. Ensure they are still within ISO1996-2:2007 acceptable tolerances.

# 2.3 Equipment

The equipment calibration was verified before and after use and no abnormalities were observed. The equipment used is described within Table 2.2.



	Measurement instrumentation	Serial no.	Date	Cert no.	
	NTI Audio XL2 Class 1 Sound Level Meter	A2A- 21175- E0	24/07/2022	111/ 22 OCC	
Noise Kit 24	Free-field microphone NTI Acoustics MC230A	A23577	21/07/2022	UK-22-066	
	Preamp NTI Acoustics MA220	10999			
	NTI Audio External Weatherproof Shroud	-	-	-	
B&K Type 4231 Class 1 Calibrator		2147411	05/06/2023	UCRT23/17 39	

**Table 2.2 Measurement instrumentation** 

#### 3.0 RESULTS

The L<sub>Aeq: 5min</sub>, L<sub>Amax: 5min</sub>, L<sub>A10: 5min</sub> and L<sub>A90: 5min</sub> acoustic parameters were measured throughout the duration of the survey. Measured levels are shown as a time history in Figure 27505.TH1.

Representative background noise levels are shown in Table 3.1 for daytime and night-time.

It should be noted that the representative background noise level has been derived from the most commonly occurring  $L_{A90,5~min}$  levels measured during the environmental noise survey undertaken on site, as shown in 27505.Daytime L90.TH1 and 27505.Nighttime L90.TH1 attached.

Time Period	Representative background noise level L <sub>A90</sub> dB(A)
Daytime (07:00-23:00)	48
Night-time (23:00-07:00)	33

Table 3.1 Representative background noise levels

#### 4.0 NOISE ASSESSMENT GUIDANCE

# 4.1 BS4142: 2014 'Methods for rating and assessing industrial and commercial sound'

British Standard BS4142:2014 'Methods for rating and assessing industrial and commercial sound' describes a method for rating and assessing sound of an industrial and/or commercial nature, which includes:

- Sound from industrial and manufacturing processes
- Sound from fixed installations which comprise mechanical and electrical plant and equipment





- Sound from the loading and unloading of goods and materials at industrial and/or commercial premises, and
- Sound from mobile plant and vehicles that is an intrinsic part of the overall sound emanating from premises or processes.

This Standard compares the Rating Level due to the noise source/s under assessment for a one-hour period during the daytime (07:00 - 23:00 hours) and a fifteen-minute period during the night-time (23:00 - 07:00 hours) with the existing background noise level in terms of an  $L_{A90}$  when the noise source is not operating.

It should be noted that the Rating Level is the Specific Sound Level in question ( $L_{Aeq, Tr}$ ), including any relevant acoustic feature corrections, as follows:

- Tonality 'For sound ranging from not tonal to prominently tonal the Joint Nordic Method gives a correction of between OdB and +6dB for tonality. Subjectively, this can be converted to a penalty of 2dB for a tone which is just perceptible at the noise receptor, 4dB where it is clearly perceptible, and 6dB where it is highly perceptible'
- Impulsivity 'A correction of up to +9dB can be applied for sound that is highly impulsive, considering both the rapidity of the change in sound level and the overall change in sound level. Subjectively, this can be converted to a penalty of 3dB for impulsivity which is just perceptible at the noise receptor, 6dB where it is clearly perceptible, and 9dB where it is highly perceptible'
- Intermittency 'If the intermittency is readily distinctive against the residual acoustic environment, a penalty of 3dB can be applied'
- Other sound characteristics 'Where the specific sound features characteristics that are neither tonal nor impulsive, though otherwise are readily distinctive against the residual acoustic environment, a penalty of 3dB can be applied'

Once the Rating Level has been obtained, the representative background sound level is subtracted from the Rating Level to obtain an initial estimate of the impact, as follows:

- Typically, the greater this difference, the greater the magnitude of the impact
- A difference of around +10 dB or more is likely to be an indication of a significant adverse impact, depending on the context
- A difference of around +5 dB could be an indication of an adverse impact, depending on the context



01 November 2023



The lower the rating level is relative to the measured background sound level, the less
likely it is that there will be an adverse impact or significant adverse impact. Where
the rating level does not exceed the background sound level, this is an indication of
the specific sound having a low impact, depending on the context

NOTE: Adverse impacts may include but not be limited to annoyance and sleep disturbance. Not all adverse impacts will lead to complaints and not every complaint is proof of an adverse impact.

The initial estimate of the impact may then be modified by taking consideration of the context in which the sound occurs.

# 4.2 Local Authority Guidance

The guidance provided by The London Borough of Camden for noise emissions of new plant in this instance is as follows:

The noise criteria, as per the Local Plan 2017 of London Borough of Camden, British Standard 4142:2014 'Methods for rating and assessing industrial and commercial sound' should be considered as the main reference document for the assessment. The resultant 'Rating Level' would be considered as follows:

		Rati	ng Level Acceptability Ra	nge	
Period	Assessment Location	<b>Green:</b> noise is considered to be at an acceptable level	Amber: noise is observed to have an adverse effect level, but which may be considered acceptable when assessed in the context of other merits of the development	Red: noise is observed to have a significant adverse effect.	
Daytime (7:00-23:00)	Garden used for main amenity (free field) and Outside living or dining or Bedroom window (façade)	10dB below background	9 dB below and 5dB above background	5dB above background	
Night-time (23:00-7:00)	Outside bedroom window (façade)	10dB below background and no events exceeding 57dB $L_{Amax}$	9db below and 5dB above background or noise events between 57dB and 88dB <i>L</i> <sub>Amax</sub>	5dB above background and/or events exceeding 88dB	

Table 4.1 Camden noise criteria for plant and machinery





#### 4.3 Noise Emissions Criterion

The proposed plant unit could be used at any time of the day or night. To comply with the Local Authority guidance, the criterion would be as shown in Table 4.2.

Time Period	Maximum Plant Noise Emissions Criterion at Nearest Residential Receiver
Night-time (23:00 to 07:00)	23dB(A)

Table 4.2 Noise emissions criterion based on local authority guidance

This criterion is very low and may not be achievable. Regarding low background and rating noise levels, BS 4142:2014 states:

"An effective assessment cannot be conducted without an understanding of the reason(s) for the assessment and the context in which the sound occurs. When making assessments and arriving at decisions, therefore, it is important to place the sound in context."

#### Section 11 states:

"Where background sound levels and rating levels are low, absolute levels might be as, or more, relevant than the margin by which the rating level exceeds the background. This is especially true at night."

BS 4142:2014 does not define what constitutes low background or rating noise levels, but the 1997 version states the following:

"Background levels below about 30dB and rating levels below about 35dB are considered to be very low."

BS 8233:2014 'Guidance on sound insulation and noise reduction for buildings' advises that for a façade with a window partially open (e.g. for ventilation) the sound insulation will be limited to approximately 15dB. If the noise rating level of the proposed plant were limited to 30 dBA at the nearest noise sensitive window, a rating level which can be considered to be very low in the context of BS 4142, the noise level inside with the window open would be 15 dBA. This is 15 dB below the lowest internal noise level recommendations of BS 8233:2014. Whilst it is acknowledged that the targets in BS 8233 apply to anonymous noise, the large margin by which the resulting internal noise level exceeds the targets is a positive indication that nearby residents will be protected from adverse noise impact and that the amenity of nearby residential receivers will be protected.





It is therefore deemed appropriate in this instance, due to the notably low-level minimum background noise in the area and the resulting strict criterion, to apply the following criterion based on the guidance of BS 4142: 2014 and BS 8233:2014.

Time Period	Noise Criteria at Nearest Residential Receiver
Night-time (23:00 to 07:00)	30dB(A)

Table 4.3 Alternative noise emissions criteria based on BS 4142: 2014 and BS8233:2014

The implementation of this criteria would allow the unimpeded use of the plant unit, while protecting the amenity of local residential receptors.

# 5.0 NOISE IMPACT ASSESSMENT

### 5.1 Proposed Plant Installations

It is understood that the proposed plant installation is comprised of the following units:

- 1 No. Mitsubishi P-WM060VAA-STA
- 1 No. Mitsubishi P-WM112VAA-STA

The proposed installation location for the air source heat pumps will be to the east of the property within the side alleyway of 44 & 44a King Henry's Road, as shown in Figure 2.2 above.

The noise emission levels as provided by the manufacturer for the units are shown in Table 5.1.

I I a i A	Descriptor	Octave Frequency Band (Hz)							Overall	
Unit	Descriptor	63	125	250	500	1k	2k	4k	8k	(dBA)
Mitsubishi P- WM060VAA-STA (Heating) (Plant Location 1)	SPL@1m (dB)	48	48	49	44	36	35	27	20	45
Mitsubishi P- WM112VAA-STA (Heating) (Plant Location 2)	SPL@1m (dB)	54	57	46	44	42	35	32	27	47

Table 5.1 Plant Units Noise Emission Levels as provided by the manufacturer

The closest noise sensitive receiver to the proposed installation location has been identified as being a residential window located at first floor level of 42 King Henry's Road, located





approximately 4 metres from proposed plant installation location 1, and 6 metres from proposed plant installation 2, as shown in Figure 2.2.

#### 5.2 Calculations

Taking all acoustic corrections into consideration, the noise level contribution expected at the closest residential window from the proposed air source heat pump installation would be as shown in Table 5.2. Detailed calculations are shown in Appendix B.

Receiver	Criterion	Noise Level at 1m From the Closest Noise Sensitive Window
1 <sup>st</sup> floor residential window, west elevation, 42 King Henry's Road	30dB(A)	30dB(A)

Table 5.2 Predicted noise level and criterion at nearest noise sensitive location

As shown in Appendix B and Table 5.2, transmission of noise to the nearest sensitive windows due to the effects of the air source heat pump installation satisfies the emissions criterion of the Local Authority, providing that the mitigation measures outlined in Section 6 are implemented.

### 6.0 NOISE CONTROL MEASURES

In order to achieve the specific sound level and subsequent rating level shown in the assessment above, the following noise control strategy should be adopted.

# 6.1 Air Source Heat Pumps at Plant Location 1 & 2

In order to control the noise emissions from the Mitsubishi air source heat pumps installed at both plant locations 1 and 2, we would recommend that an acoustic enclosure is installed for both pumps which should provide the minimum insertion loss levels shown in Table 6.2.

l lait	Insertion Loss Levels (dB) in each Octave Frequency Ba							d
Unit	63Hz	125Hz	250Hz	500Hz	1kHz	2kHz	4kHz	8kHz
Louvres of acoustic enclosure	6	8	11	12	14	16	13	12

Table 6.2 Insertion loss figures to be provided by acoustic enclosure

# 6.2 Suitable Suppliers

We would recommend the following suppliers of the aforementioned enclosure:

- Environmental Equipment Corporation
- IAC





- Noico Ltd
- Waterloo Acoustics
- Allaway Acoustics
- Wakefield Acoustics
- Environ

# 6.3 Anti-Vibration Mounting Strategy

In the case of all plant units, appropriate anti-vibration mounts should be installed in order to ensure that vibrations do not give rise to structure-borne noise. Appendix C outlines detailed advice in order to ensure that the system installer selects the appropriate anti-vibration mount for the installation.

It is the supplier's responsibility to ensure that all mountings offered are suitable for the loads, operating and environmental conditions which will prevail.

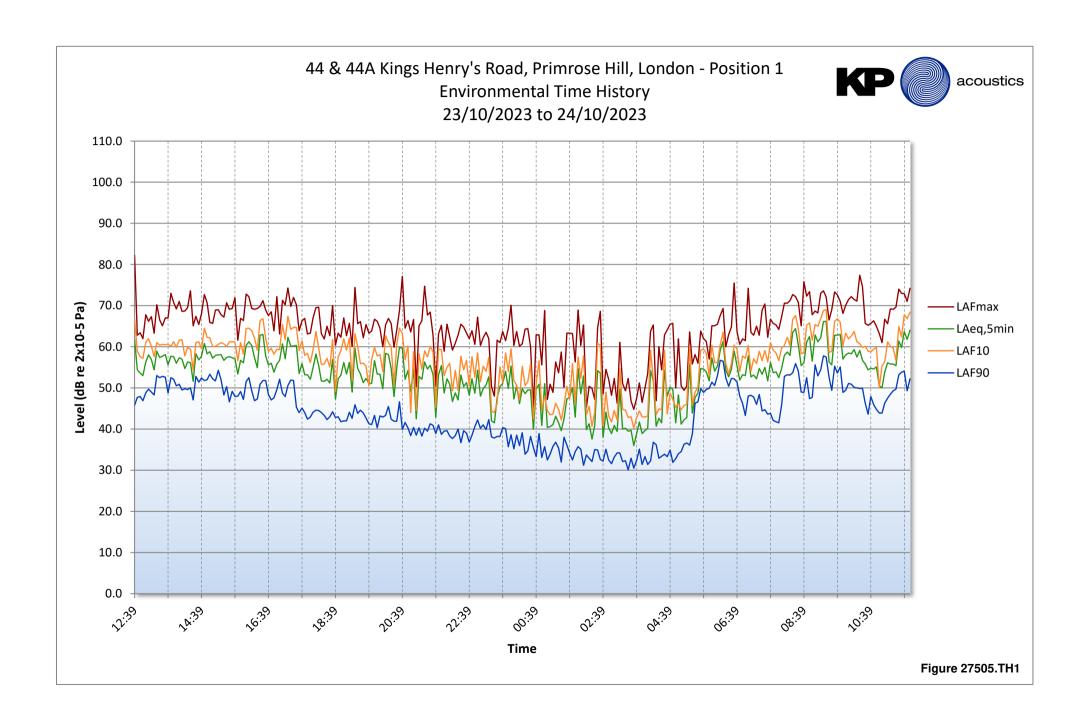
# 7.0 CONCLUSION

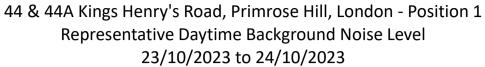
An environmental noise survey has been undertaken at 44/44a King Henry's Road, Primrose Hill, Hampstead, London, NW3 3RP by KP Acoustics Ltd between 12:39 on 23/10/2023 and 11:47 on 24/10/2023. The results of the survey have enabled criteria to be set for noise emissions.

Manufacturer's noise data of proposed plant units has been used to obtain Specific and Rated Noise Level at the nearest noise sensitive receiver in accordance with British Standard BS4142:2014 for compliance with the London Borough of Camden's requirements.

The rating level was compared with the representative background noise level to assess the likelihood of impact considering the environmental noise context of the area as per the requirements of BS4142:2014.

It has been concluded that noise emissions from the proposed plant units would not have an adverse impact on the nearest residential receivers provided that the noise control strategy presented in Section 6 is followed.







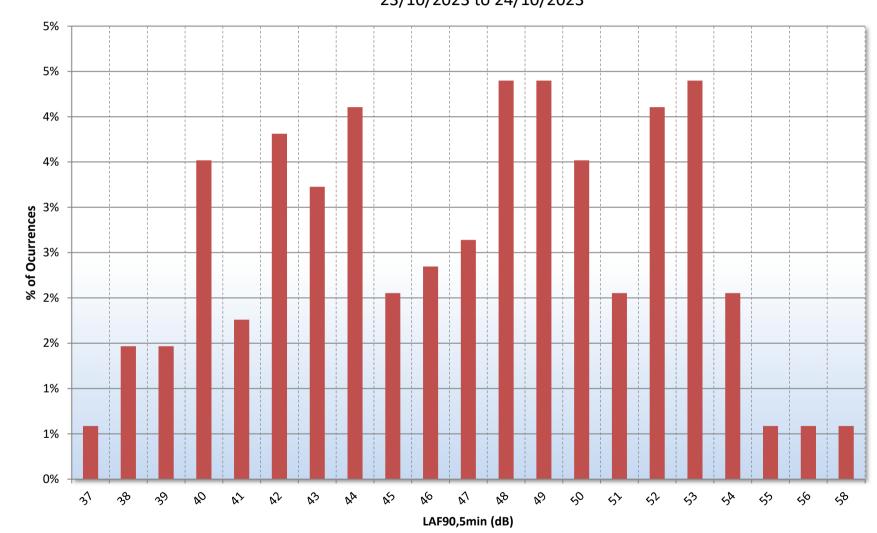


Figure 27505.Daytime L90.TH1

# 44 & 44A Kings Henry's Road, Primrose Hill, London - Position 1 Representative Night-time Background Noise Level 23/10/2023 to 24/10/2023



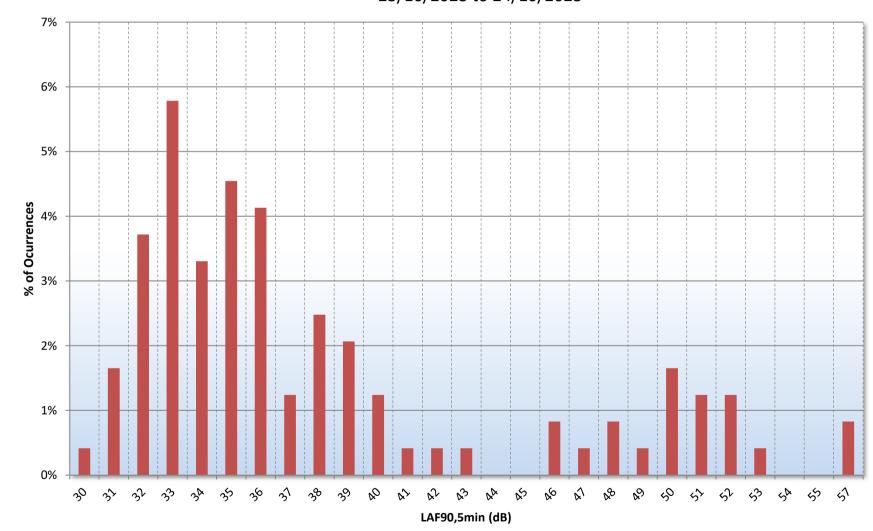


Figure 27505.Night-time L90.TH1

# **APPENDIX A**



# **GENERAL ACOUSTIC TERMINOLOGY**

#### Decibel scale - dB

In practice, when sound intensity or sound pressure is measured, a logarithmic scale is used in which the unit is the 'decibel', dB. This is derived from the human auditory system, where the dynamic range of human hearing is so large, in the order of  $10^{13}$  units, that only a logarithmic scale is the sensible solution for displaying such a range.

# Decibel scale, 'A' weighted - dB(A)

The human ear is less sensitive at frequency extremes, below 125Hz and above 16Khz. A sound level meter models the ears variable sensitivity to sound at different frequencies. This is achieved by building a filter into the Sound Level Meter with a similar frequency response to that of the ear, an A-weighted filter where the unit is dB(A).

# $\mathbf{L}_{\mathsf{eq}}$

The sound from noise sources often fluctuates widely during a given period of time. An average value can be measured, the equivalent sound pressure level  $L_{\rm eq}$ . The  $L_{\rm eq}$  is the equivalent sound level which would deliver the same sound energy as the actual fluctuating sound measured in the same time period.

#### $L_{10}$

This is the level exceeded for no more than 10% of the time. This parameter is often used as a "not to exceed" criterion for noise.

# $L_{90}$

This is the level exceeded for no more than 90% of the time. This parameter is often used as a descriptor of "background noise" for environmental impact studies.

#### $L_{max}$

This is the maximum sound pressure level that has been measured over a period.

# **Octave Bands**

In order to completely determine the composition of a sound it is necessary to determine the sound level at each frequency individually. Usually, values are stated in octave bands. The audible frequency region is divided into 11 such octave bands whose centre frequencies are defined in accordance with international standards. These centre frequencies are: 16, 31.5, 63, 125, 250, 500, 1000, 2000, 4000, 8000 and 16000 Hertz.

Environmental noise terms are defined in BS7445, *Description and Measurement of Environmental Noise*.

# **APPENDIX A**



# **APPLIED ACOUSTIC TERMINOLOGY**

#### Addition of noise from several sources

Noise from different sound sources combines to produce a sound level higher than that from any individual source. Two equally intense sound sources operating together produce a sound level which is 3dB higher than a single source and 4 sources produce a 6dB higher sound level.

# Attenuation by distance

Sound which propagates from a point source in free air attenuates by 6dB for each doubling of distance from the noise source. Sound energy from line sources (e.g. stream of cars) drops off by 3dB for each doubling of distance.

# Subjective impression of noise

Hearing perception is highly individualised. Sensitivity to noise also depends on frequency content, time of occurrence, duration of sound and psychological factors such as emotion and expectations. The following table is a guide to explain increases or decreases in sound levels for many scenarios.

Change in sound level (dB)	Change in perceived loudness
1	Imperceptible
3	Just barely perceptible
6	Clearly noticeable
10	About twice as loud

# Transmission path(s)

The transmission path is the path the sound takes from the source to the receiver. Where multiple paths exist in parallel, the reduction in each path should be calculated and summed at the receiving point. Outdoor barriers can block transmission paths, for example traffic noise. The effectiveness of barriers is dependent on factors such as its distance from the noise source and the receiver, its height and construction.

#### **Ground-borne vibration**

In addition to airborne noise levels caused by transportation, construction, and industrial sources there is also the generation of ground-borne vibration to consider. This can lead to structure-borne noise, perceptible vibration, or in rare cases, building damage.

# Sound insulation - Absorption within porous materials

Upon encountering a porous material, sound energy is absorbed. Porous materials which are intended to absorb sound are known as absorbents, and usually absorb 50 to 90% of the energy and are frequency dependent. Some are designed to absorb low frequencies, some for high frequencies and more exotic designs being able to absorb very wide ranges of frequencies. The energy is converted into both mechanical movement and heat within the material; both the stiffness and mass of panels affect the sound insulation performance.



# APPENDIX B

# 44 & 44A King Henry's Road, Primrose Hill, Swiss Cottage, London

# PLANT NOISE EMISSIONS CALCULATIONS

Source: Mitsubishi Air Source Heat Pumps		Frequency, Hz							AD(A)	
Receiver: 1st floor residential window, 42 King Henry's Road	63	125	250	500	1k	2k	4k	8k	dB(A)	
Mitsubishi P-WM060VAA-STA (Sound Pressure Level @1m)	48	48	49	44	36	35	27	20	45	
Correction due to surface reflections (2), dB	6	6	6	6	6	6	6	6		
Minimum attenuation provided by distance (4m), dB	-12	-12	-12	-12	-12	-12	-12	-12		
Minimum attenuation required by proposed acoustic enclosure, dB	-6	-8	-11	-12	-14	-16	-13	-12		
Total sound pressure level of Mitsubishi P-WM060VAA-STA		34	32	26	16	13	8	2	27	
Mitsubishi P-WM112VAA-STA (Sound Pressure Level @1m)	54	57	46	44	42	35	32	27	47	
Correction due to surface reflections (2), dB	6	6	6	6	6	6	6	6		
Minimum attenuation provided by distance (6m), dB	-15	-15	-15	-15	-15	-15	-15	-15		
Minimum attenuation required by proposed acoustic enclosure, dB	-6	-8	-11	-12	-14	-16	-13	-12		
Total sound pressure level of Mitsubishi P-WM112VAA-STA	39	40	26	23	19	10	10	6	27	
Total Specific Level of all Plant Unit Installations at Receiver	41	41	33	28	21	15	12	8	30	
BS4142 Acoustic Feature Corrections										
Tonality	0	0	0	0	0	0	0	0		
Impulsivity	0	0	0	0	0	0	0	0		
Intermittency	0	0	0	0	0	0	0	0		
Sound Pressure Level at Receiver due to All Units, dB	41	41	33	28	21	15	12	8	30	

Design Criterion	30

# **APPENDIX C**



#### ANTI-VIBRATION MOUNTING SPECIFICATION REFERENCE DOCUMENT

#### 1.0 General

- 1.1 All mountings shall provide the static deflection, under the equipment weight, shown in the schedules. Mounting selection should allow for any eccentric load distribution or torque reaction, so that the design deflection is achieved on all mountings under the equipment, under operating conditions.
- 1.2 It is the supplier's responsibility to ensure that all mountings offered are suitable for the loads, operating and environmental conditions which will prevail. Particular attention should be paid to mountings which will be exposed to atmospheric conditions to prevent corrosion.
- 1.3 All mountings shall be colour coded, or otherwise marked, to indicate their load capacity, to facilitate identification during installation.

Where use of resilient supports allows omission of pipe flexible connections for vibration/noise isolation, it shall be the Mechanical Service Consultant's or Contractor's responsibility to decide whether such devices are required to compensate for misalignment or thermal strain.

# 2.1 Type A Mounting (Caged Spring Type)

- 2.1.1 Each mounting shall consist of cast or fabricated telescopic top and bottom housings enclosing one or more helical steel springs as the principle isolation elements, and shall incorporate a built-in levelling device. The housing should be designed to permit visual inspection of the springs after installation, i.e. the spring must not be totally enclosed.
- 2.1.2 The springs shall have an outside diameter of not less than 75% of the operating height, and be selected to have at least 50% overload capacity before becoming coil-bound.
- 2.1.3 The bottom plate of each mounting shall have bonded to it a rubber/neoprene pad designed to attenuate any high frequency energy transmitted by the springs.
- 2.1.4 Mountings incorporating snubbers or restraining devices shall be designed so that the snubbing, damping or restraining mechanism is capable of being adjusted to have no significant effect during the normal running of the isolated machine.
- 2.1.5 All nuts, bolts or other elements used for adjustment of a mounting shall incorporate locking mechanisms to prevent the isolator going out of adjustment as a result of vibration or accidental or unauthorised tampering.

#### 2.2 Type B Mounting (Open Spring Type)

- 2.2.1 Each mounting shall consist of one or more helical steel springs as the principal isolation elements, and shall incorporate a built-in levelling device.
- 2.2.2 The springs shall be fixed or otherwise securely located to cast or fabricated top and bottom plates, shall have an outside diameter of not less than 75% of the operating height, and shall be selected to have at least 50% overload capacity before becoming coil-bound.
- 2.2.3 The bottom plate shall have bonded to it a rubber/ neoprene pad designed to attenuate any high frequency energy transmitted by the springs.

# **APPENDIX C**



# 2.3 Type C Mounting (Rubber/Neoprene Type)

Each mounting shall consist of a steel top plate and base plate completely embedded in oil resistant rubber/neoprene. Each mounting shall be capable of being fitted with a levelling device, and should have bolt holes in the base plate and a threaded metal insert in the top plate so that they can be bolted to the floor and equipment where required.

#### 3.0 Plant Bases

# 3.1 Type A Bases (A.V. Rails)

An A.V. Rail shall comprise a steel beam with two or more height-saving brackets. The steel sections must be sufficiently rigid to prevent undue strain in the equipment and if necessary should be checked by the Structural Engineer.

#### 3.2 Type B Bases (Steel Plant Bases)

Steel plant bases shall comprise an all-welded steel framework of sufficient rigidity to provide adequate support for the equipment, and fitted with isolator height saving brackets. The frame depth shall be approximately 1/10 of the longest dimension of the equipment with a minimum of 150 mm. This form of base may be used as a composite A.V. rail system.

# 3.3 Type C Bases (Concrete Inertia Base: for use with steel springs)

These shall consist of an all-welded steel pouring frame-work with height saving brackets, and a frame depth of approximately 1/12 of the longest dimension of the equipment, with a minimum of 100 mm. The bottom of the pouring frame should be blanked off, and concrete (2300 kg/m³) poured in over steel reinforcing rods positioned 35 mm above the bottom. The inertia base should be sufficiently large to provide support for all parts of the equipment, including any components which over-hang the equipment base, such as suction and discharge elbows on centrifugal pumps.