

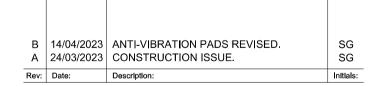
SECTION A-A SCALE 1:20

GENERAL NOTES

- 1. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL THE RELEVANT CIVIL, STRUCTURAL, ARCHITECTURAL AND M&E DRAWINGS AND SPECIFICATIONS.
- 2. DO NOT SCALE THIS DRAWING, USE WRITTEN DIMENSIONS ONLY, ANY DISCREPANCIES SHALL BE REPORTED TO W&A FOR CLARIFICATION.
- 3. ANY GRID LINES, BUILDING LINES, ETC., ARE TO BE SET-OUT IN ACCORDANCE WITH THE RELEVANT ARCHITECT'S
- 4. DIMENSIONS NOTED THUS: * ARE TO BE CONFIRMED ON
- 5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS NOTED OTHERWISE.
- 6. ALL LEVELS ARE IN METRES UNLESS NOTED OTHERWISE.
- 7. ALL DIMENSIONS ARE TO BE CONFIRMED ON SITE BY CONTRACTOR BEFORE COMMENCEMENT OF WORKS. AND DEFEN FOUND ARE TO BE REPORTED TO THE
- 8. ALL DIMENSIONS TAKEN FROM EXISTING STRUCTURE ARE TO BE CHECKED PRIOR TO WORK COMMENCING.

STEELWORK NOTES

- THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL THE RELEVANT CIVIL, STRUCTURAL, ARCHITECTURAL AND M&E DRAWINGS AND SPECIFICATION.
- 2. ALL STRUCTURAL STEELWORK AND WORKMANSHIP TO BE **IN ACCORDANCE WITH BS 5950.
- 3. ALL STRUCTURAL STEELWORK TO BE GRADE S275 JO TO **BS EN 10 025 UNLESS NOTED OTHERWISE.
- 4. ALL BOLTS TO BE GRADE 8.8 TO BS 4190 UNLESS NOTED
- 5. ALL HOLE DIAMETERS FOR ORDINARY BOLTS SHALL BE
- 2mm GREATER THAN THE BOLT DIAMETER.
- 6. ALL CONNECTIONS TO BE DESIGNED BASED ON PROVIDED DESIGN FORCES BUT NOT LESS THAN 4 No. M16 GRADE 8.8 BOLTS U.N.O.
- 8. ALL STEELWORK CONNECTIONS SHALL BE CONTRACTOR
- 9. ALL WELDS TO BE A MINIMUM OF 6mm FILLET WELDS ALL ROUND UNLESS NOTED OTHERWISE.
- ALL WELDING TO BE IN ACCORDANCE WITH BS-EN 1101-1. ALL RELEVANT INSPECTIONS TO BE CARRIED OUT AT CONTRACTORS COST.
- 11. ALL EXPOSED STEELWORK TO BE HOT DIP GALVANISED POST FABRICATION.
- 12. ALL STRUCTURAL STEELWORK TO COMPLY WITH THE NATIONAL STRUCTURAL STEELWORK SPECIFICATION. ALL EXPOSED INTERNAL STEELWORK SHALL BE SITE PAINTED WITH FINISHING COATS BY MAIN CONTRACTOR IN ACCORDANCE WITH THE ARCHITECTS SPECIFICATIONS. WHERE AN INTUMESCENT PAINT IS REQUIRED, COMPATIBILITY OF THE PRIMER BY THE FABRICATOR SHALL BE AGREED BETWEEN THE ARCHITECT AND THE FABRICATOR.
- 13. THE STEELWORK CONTRACTOR SHALL BE RESPONSIBLE FOR STABILITY OF THE STRUCTURE DURING ALL STAGES
- 14. ANY FIRE PROTECTION TO STEELWORK TO BE TO ARCHITECT'S SPECIFICATION.





ROYAL FREE LONDON NHS **FOUNDATION TRUST**

ITU CHILLERS UPGRADE

CHILLER REPLACEMENT

ON EAST WING 1:50 @ A1 UOS

MAR 2023 MAR 2023 Drawing Number 22-2353-ST-001

CONSTRUCTION