

Installation manual



ValkPro+ L10° South

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Disclaimer

This installation manuals needs to be stored for future use. For project specific guidelines and recommendation it is required to use this document in conjunction with the "Project report" generated by the ValkPVplanner. The instructions provided in this Project Report must be strictly observed at all times.

The content of this installation manual has been carefully compiled. Van der Valk Solar Systems does not accept any liability for the correct use of this document. Van der Valk Solar Systems hold the right to update the content of this document without further notice. Please check the website of Van der Valk Solar Systems (www.valksolarsystems.com) for the most recent version of this document.

For the warranty conditions of your installation, please contact your supplier. Further we refer to our General Terms and Conditions, that are available upon request.

General installation guidelines

General

- During installation of the solar mounting system, the instructions and safety precautions presented in this installation manual must be followed carefully. As also stated in the General terms and Conditions of sale and delivery of Van der Valk Solar Systems B.V., non-compliance with the installation guidelines in this document means that the customer can no longer invoke any warranty and Van der Valk is no longer liable for any form of damage.
- The information, comments and advice in this document are binding. Van der Valk Solar Systems reserves the right to update this document without further notice.

Safety

- The installation of the mounting system must be carried out by qualified technical personnel.
- Omitting parts may negatively affect performance and is therefore not allowed.
- Avoid carrying out installation work during bad weather conditions, especially in case of strong winds and a wet (slippery) roof surface.
- During installation work on the roof, always use fall protection and, if necessary, work with safety nets and roof edge protection.
- Always wear appropriate protective clothing and gloves when carrying out the installation work.
- Follow the guidelines in the publication "Health & safety in roof work".

Environmental factors

- High neighbouring buildings or objects, such as windmills, can affect the wind pressure. In these cases, advice should always be obtained from Van der Valk Solar Systems before installation can take place.
- If during the installation it is determined that the project data and/or environmental factors do not fully correspond to the project report, the project must always be re-calculated first.
- In coastal areas, the system should be placed at least 500 meters from open water to prevent accelerated corrosion by the action of salt water. When buildings are present between the open water and the roof, a minimum distance of 250 meters from open water may be maintained.



Standards and regulations

- For correct and safe installation and use of the solar mounting system, always observe the applicable standards and regulations:
- EN 1990: Basis of structural design
- EN 1991-1-3: General actions: snow loads
- EN 1991-1-4: General actions: wind loads
- IEC 60364: Electrical Installations for Buildings
- IEC 62305: Protection against lightnings
- EN 50110: Operation of electrical installations
- Working Conditions Act and Safe Working Conditions Regulation

Stability and condition of the roof and roof covering

- The roof pitch should be less than 5 degrees for flat roof systems and between 5 degrees to 75 degrees for pitched roof systems.
- The condition of the roof must be checked upfront for sufficient strength to bear the weight of the mounting system including PV panels ballast and wind and snow loads. Make sure that the load reserve of the roof is not exceeded anywhere.
- Check the stability of the roof and adjust the roof/construction where necessary.
- Check prior to installation whether the roof covering and/or insulation is suitable for the pressure and thermal expansion of the solar mounting system. The maximum pressure is shown in the project report of the ValkPVplanner or can be requested at Van der Valk Solar Systems.
- Bulging of the roof membrane should be prevented. This can lift the solar mounting system and can cause displacement of the mounting system or ballast. It is the installer's responsibility to prevent the roof membrane from bulging.
- Factors such as overhead cranes, seismic activity and others that affect the stability of the roof and/or building can affect the installed solar mounting system. Van der Valk Solar Systems does not take these factors into account, unless confirmed in writing.
- The roof surface on which the solar mounting system is to be installed must be clean, dry and flat.
- The roof height may not exceed 25 meters in case the project has been calculated in the ValkPVplanner must be corresponding to the roof height in the project report. For installations on roofs higher than 25 meters, Van der Valk Solar Systems should always be contacted in advance.

Roof zones

- When installing the solar mounting system, always take the applicable roof zones according to EN1991-1-4 into account. Placing solar panels in the edge zone of the roof (the distance measured from the roof edge, which is equal to 1/5 of the building height) is only possible if this has been explicitly taken into account in the calculation.
- It is possible to position panels in the edge zone of the roof in the ValkPVplanner (calculation software), on the basis of which the required additional ballast or fixation points are automatically calculated. This can only be done using "Satellite" or "White Map" design mode. The edge zone is automatically calculated by the ValkPVplanner, based on the roof height and building circumference, in accordance with the applicable regulations. In case the design mode "Simple mode" is used, the calculation always assumes that the solar panels are in the middle zone of the roof only.
- In case solar panels on the ValkPro+ system are fully or partially placed in the edge zone of the roof, it is mandatory to use side plates.
- ValkKITS (ValkBox3, ValkDouble, ValkTriple, ValkQuattro) can only be placed in the middle zone of the roof. Placing these systems in the edge zone of the roof is not allowed.



- The maximum allowed dimensions of a coupled mounting system is a 30 meters in the aluminium direction and 60 meters in the steel direction. The maximum dimensions are based on the thermal expansion in case of a maximum temperature difference (Delta T) of 70 degrees Celsius.
- The coupled mounting system must not be placed over a gutter or ridge. In the mounting system is place over a gutter or ridge, the system must be split (dilatation).
- When using the extra wide panel support feet for ValkPro+ with ballast, different dilatation rules apply: in such installations the coupled system may be a maximum of 30 meters in the steel/roof carrier direction and 15 meters in the aluminium direction.

Solar panels

- It is the responsibility of the installer to determine in advance whether the selected solar panel is suitable for the mounting system in terms of dimensions and pressure loads. The calculated loads on the solar panel are shown in the project report of the ValkPVplanner or are available on request at Van der Valk Solar Systems.

Cable management

- In order to create a sound and durable electrical connection between the solar panels, it must be ensured that the cables from the junction box have sufficient length and thus do not cause any mechanical stress on the cable glands. Take into account thermal expansion and contraction of cables and the mounting system.
- Cables and connectors must be kept away from sharp and/or abrasive parts and the roof surface by using sufficient and appropriate cable clamps and cable baskets.

Disassembly and Removal

- Components of the solar mounting system can be easily and completely disassembled at the end of their service life and separated for recycling. The systems only contain nut and bolt, screw and click connections, so nothing is glued or welded. All materials are fully recyclable. Disposal of the components always in accordance with the locally applicable laws and regulations.



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Placement conditions

In order to ensure a safe installation and use of the The ValkPro+ system, the following conditions must be respected:

- The inclination of the roof must be less than 5°.

- The roof can have a maximum height of 25 meters, in case the project has been calculated using the ValkPVplanner and is corresponding with the roof height in the project report. For installations on roofs higher than 25 meters, please contact Van der Valk Solar Systems.

- Check prior to installation if the roof membrane and/or insulation is suitable for the loads and thermal expansion of the PV-system. For example: make sure the maximum point loads of the system as shown in the ValkPVplanner project report are compatible.

- In case the mounting system is to be placed on a roof with mechanically fixed roof membrane, the risk of the membrane bulging due to wind suction needs to be mitigated. The bulging can cause unwanted lifting of the mounting system or disposition of the ballast under extreme wind suction situations. It is the responsibility of the installer to prevent bulging of the roof membrane. This can be done by adding fixation points or placing additional weight (for example tiles) on the membrane in the edge zones of the roof and around the PV-system.

- After the ValkPro+ mounting system has been placed, it is of greatest importance to check if the ballast has been placed according to the ballast plan in the project report. Ballast tiles need to be neatly stacked in order to ensure the weight is properly supported by the tile carriers, mass carriers and/or ballast wings.

- The coupled ValkPro+ system shall not be placed over a ridge or gutter. In these positions a diltation is mandatory.

- Side plates are mandatory when the system is placed in the edge / corner zones of the roof.

- In coastal areas the mounting system must be placed at a distance of at least 500 meters from open water, to prevent corrosion due to salt water spray. In case there is a building in between the open water and the roof, a distance of 250 meters can be applied.

Suitable panel dimensions:

 Width 977 - 1250 mm suitable for pitch 1500 mm 977 - 1250 mm suitable for pitch 1600 mm 	•	Length	1520 - 2320 mm	
	•	Width	977 - 1250 mm 977 - 1250 mm	suitable for pitch 1400 mm suitable for pitch 1500 mm

• Frame height 28 - 50 mm



Required tools for installing ValkPro+



Cordless drill



Disassembly key for feet 743000

Socket 13mm Wrench 13mm

Torx bit T-30 789530

Measuring tape



Alignment key for roof carriers 739010



Adjustable alignment set for roof carriers 743220



Basic materials for installing ValkPro+ L10 [South]





Tile carrier

729622 - for Bitumen / TPO / EPDM roofs 729623 - for PVC roofs

For the 'optional' materials, see next page.



Optional materials:

The optional materials can be used to optimize the system to specific situations and wishes.





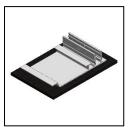


Panel support - Front foot

724710



Panel support - Base plate small 724720



Panel support - Base plate wide

724721 - for bitumen / TPO roof membrane 724723 - for PVC roof membrane



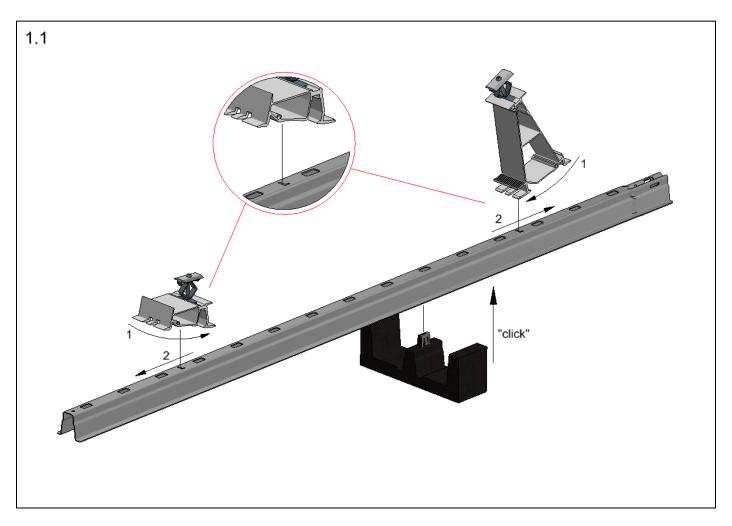
Panel support - Upright

724730

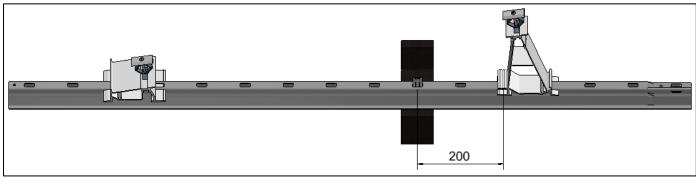


Pre-assembly of roof carriers sets

A fast and convenient way of working can be best achieved by mounting the feet and tile carriers on the roof carriers prior to placing them on the roof. This method can save a lot of time. The aluminium feet should be placed in the position where the letter "L" is visible on top of the roof carrier. The rubber tile carriers are placed in the second rectangular hole in front of the aluminium back foot.





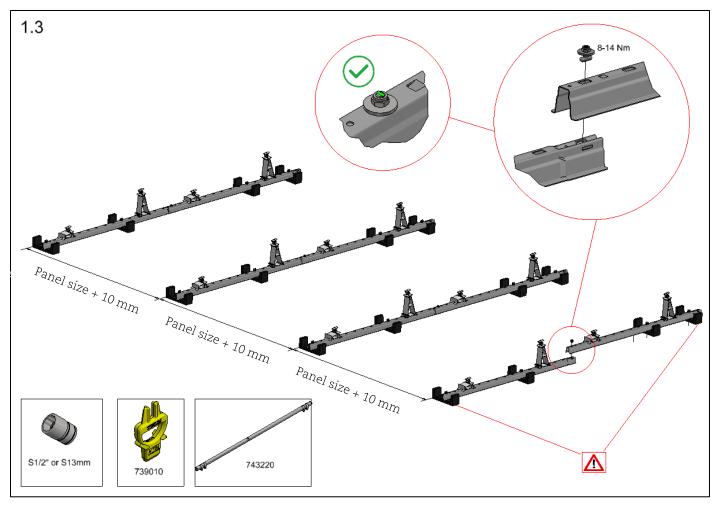




Alignment of roof carriers

Place the roof carriers on the roof in the desired layout or starting point. Connect the roof carriers by placing the end of the first roof carrier over the reduced end of the next roof carrier. The roof carriers are then fastened with the coupling set. (see 1.3)

The center-to-center distance between the roof carrier rows depends on the panel size. The following formula must be applied: panel size + 10 mm. For fast and easy alignment of the roof carriers, we advise to use the adjustable alignment tool (art. 743220).



In the first and last oblong-hole of the roof carrier row (incl. reduced part) an extra rubber tile carrier must always be placed.

Dilatations

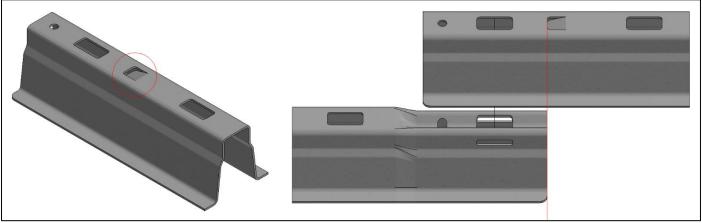
The coupled system has to be dilatated after certain measurements, this needs to be done because of the thermal expansion/contraction. For the South-North direction this is 60 meters, for the East-West direction this is 30 meters.



Tools for alignment of roof carriers

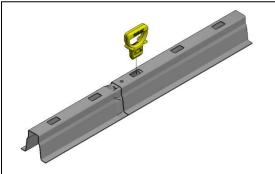
Aligning the roof carriers can be done quick and easy using the following tools:

Alignment lip roof carrier



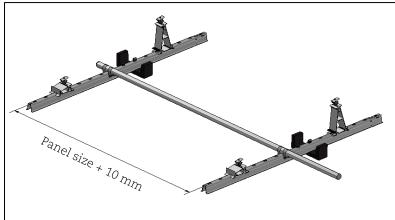
The smooth side of each roof carrier is provided with a lip which can be used when aligning / coupling the roof carriers. The swaged end of the roof carrier can be placed against the lip, this makes sure the roof carriers are always aligned properly.

Alignment key ValkPro+ (art. 739010)



The alignment key can be used to align the overlapping oblong hole of the roof carriers.

Alignment set ValkPro+ (art. 743220)

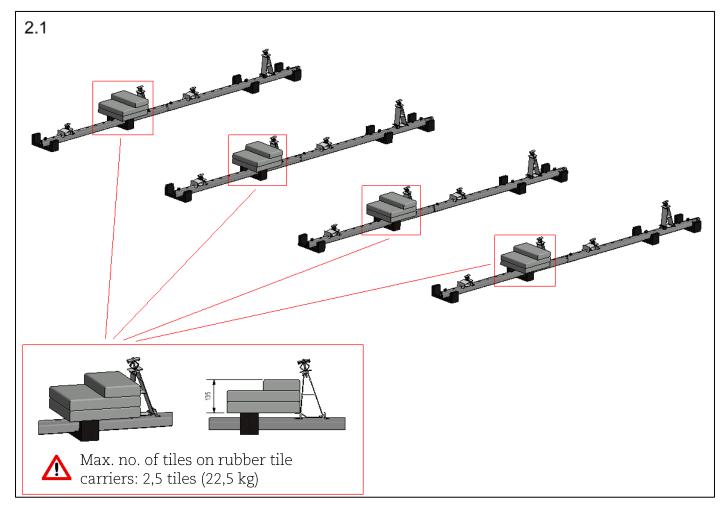


The alignment set can be used to make sure the roof carrier rows are placed at the correct pitch beside each other.



Placing ballast

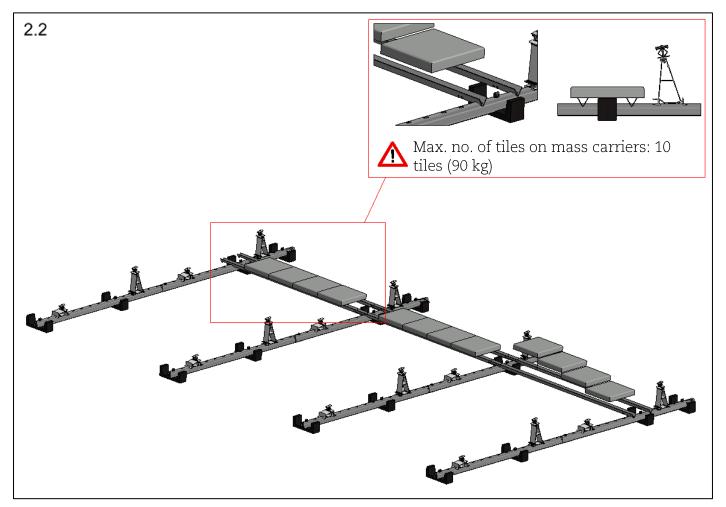
The ballast can be placed on the rubber tile carriers or on the mass carriers (only when necessary). Check the ValkPVplanner projectreport for the required ballast weight per panel.





Mass carriers

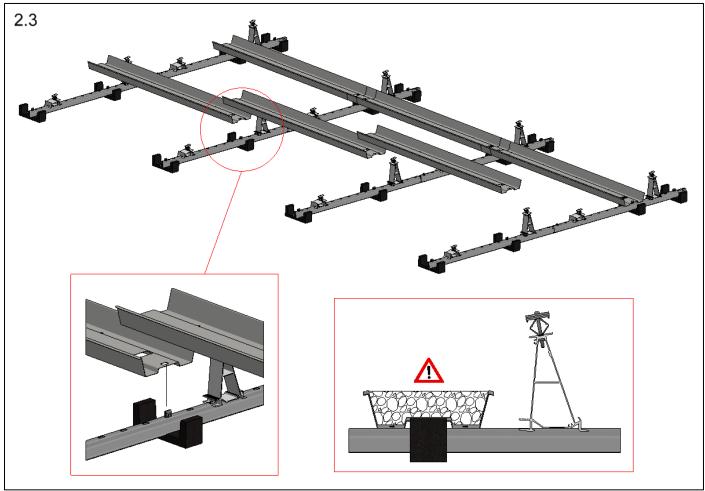
In case the required ballast is more than 2,5 tiles or if the ballast cannot be placed due to side plates, mass carriers are required. The mass carriers are placed on both sides of the rubber tile carrier. The mass carriers provide the support for the tiles (see image 2.2).





Ballast trays

In case gravel (coming from the roof on which the system is placed) or pavers are used for ballast, ballast trays can be applied. The ballast trays are placed over the roof carriers. The slots in the ballast trays on one side will fit the rubber tile carriers so that the ballast trays cannot move. The other side of the ballast tray can be placed in the next ballast tray.



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The max load per tray in case it is filled to the maximum with gravel (based on a gravel density of 1500 kg/m³):

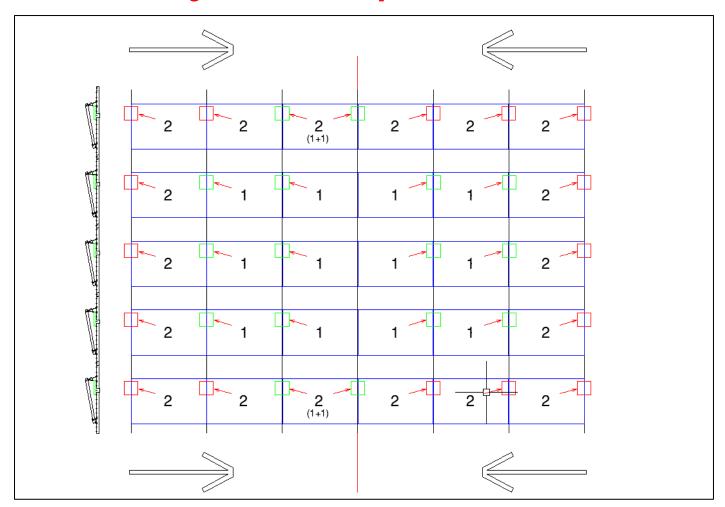
Art. 742610 (1780 mm) – Max. 36,6 kg (or 0,0244 m³) Art. 742612 (1980 mm) – Max. 40,9 kg (or 0,0273 m³) Art. 742615 (2180 mm) – Max. 46,4 kg (or 0,0309 m³) Art. 742618 (2380 mm) – Max. 50,7 kg (or 0,0338 m³)

When using tiles or bricks the maximum load per ballast tray can be 90 kg. The tiles and bricks cannot be stacked, so only 1 layer is permitted.



Distributing ballast

The ballast is placed according to the ballast plan in the project report. The project report indicates the required ballast per panel. Without mass carriers the ballast is to be be divided over the ballast points under the individual panel. The next image shows how the ballast should be divided over the different ballast points.

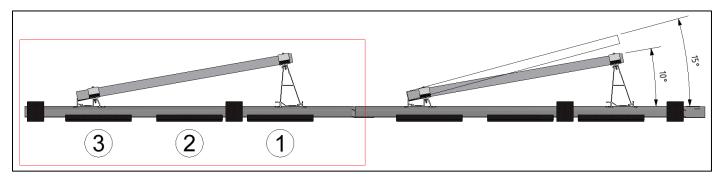


PLEASE NOTE! Image below is an example.

The required number of tiles is indicated per panel (same as the project report). The ballast is always placed starting from the outside toward the centre of the system. Therefore the middle row of the system doesn't have any ballast (see red line). If possible there may be ballast placed on those foundation points as well.



When using the rubber pressure dividers, it is important that these are placed in the correct positions. The numbers in the image below represent the order of the pressure dividers when using 1, 2 or 3 pieces. For more information, please refer to the datasheet.



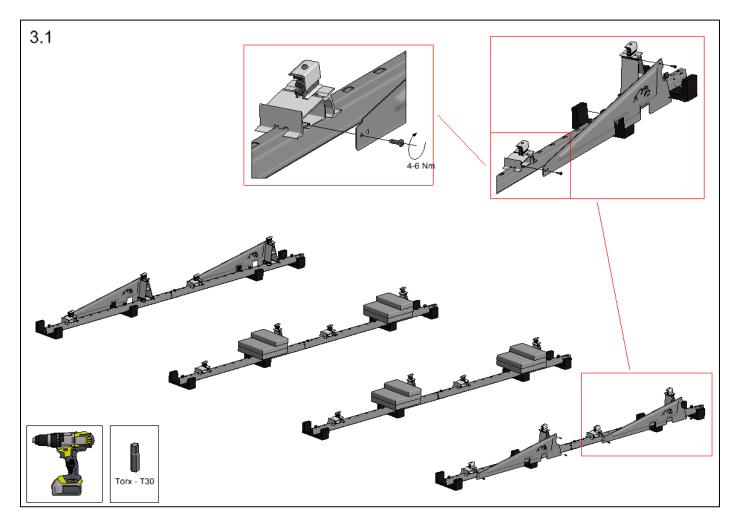


Mounting side plates

The use of side plates is optional, in case the mounting system is placed in the middle zone of the roof. Side plates are mandatory in case the following is applicable:

- The mounting system is partially placed in the edge / corner zones of the roof.
- Roof height is 25m or higher

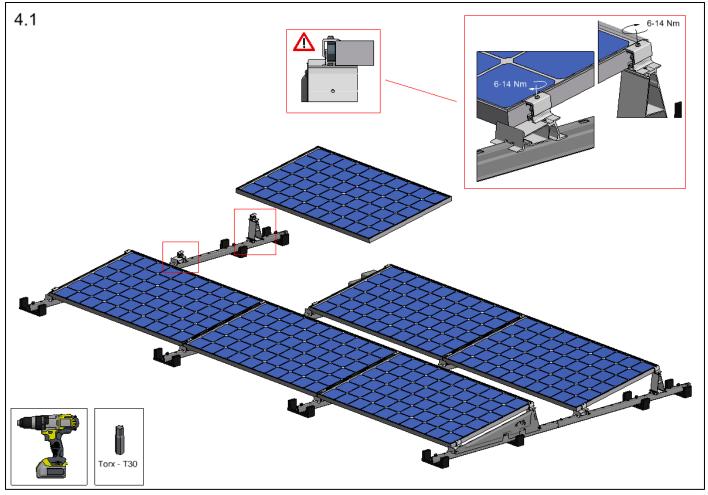
Each side plate is fixed to the sides of the aluminium feet using three thread forming bolts M6 x 10 mm. (see image 3.1)





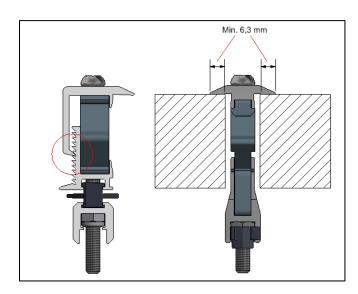
Placing panels

Place the PV-panels under the clamps and make sure ALL the panel clamps are securely fastened.



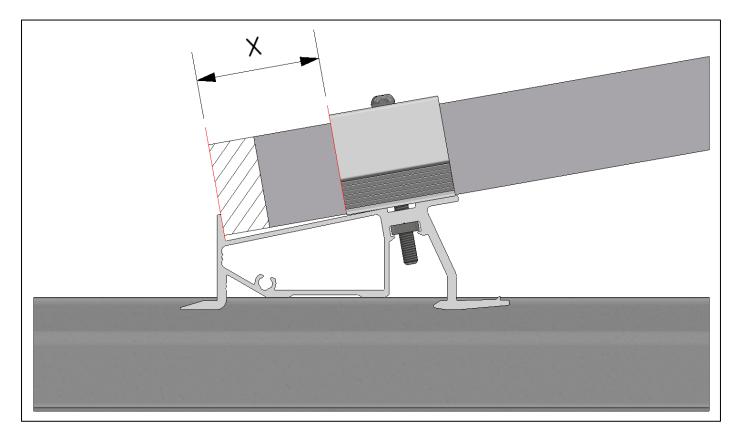
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Make sure the end clamps are placed in the correct height slot, corresponding with the panel frame thickness, before they are fastened. The clamps must have an overlap of at least 6,3mm with each panel frame, in order to ensure full clamping force.





The front foot is designed with an upstanding edge, which makes it easy to align the PV-panels, when the frames are placed against this edge. This is not mandatory however. In case it is not possible to place the panels against the edge, it is ok as long as the side of the frame is still positioned in range X. The ValkPro+ system will then still apply enough clamping force on the panels.





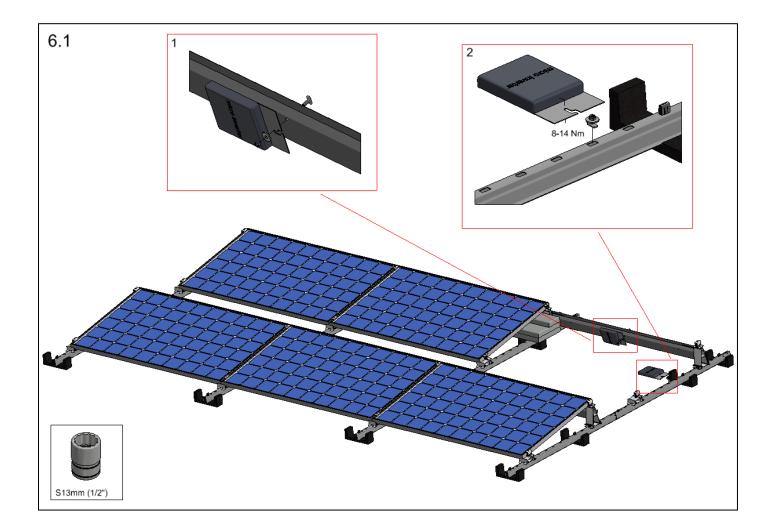
Mounting back panels

Each panel is provided with a back panel. The back panels are placed in the back feet and are fastened with the thread forming bolts. The back panels that overlay each other are fastened with 1 thread forming bolt.





Mounting micro invertor clamps Micro-inverters can be mounted on the roof carrier using a coupling set (774221).

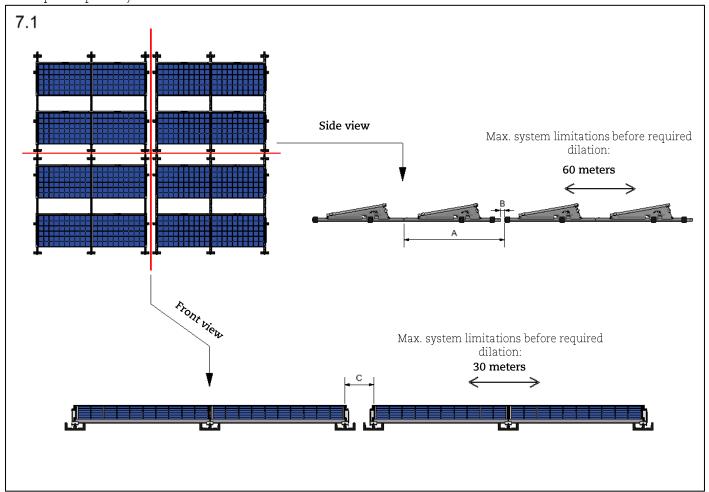




Dilatations

The ValkPro+ system has certain measurements that may not be exceeded due to thermal expansion/contraction. If these measurement are bigger than allowed the system must be dilatated. The

required distance for the dilatations is shown in image 7.1. Once the system has a dilation the system is now seen as 2 separate systems. If the dilations are not too big some parts of the system can still be calculated as 'shielded panels'. (shielded panels have less ballast than the exposed panels)



The dimensions below refer to the distance limitations of the dilatation for the outer panels of the system to be 'shielded'. In case these distances are longer, the outer panels of the system, need to be seen as 'exposed', which means more ballast needs to be placed, compared to 'shielded' panels.

Dimension A: For pitch 1300mm - [min. 1420 mm and max. 1700 mm] For pitch 1400mm - [min. 1520 mm and max. 1700 mm] For pitch 1500mm - [min. 1620 mm and max. 1700 mm] For pitch 1600mm or larger, the outer PV-panels are automatically 'exposed'.

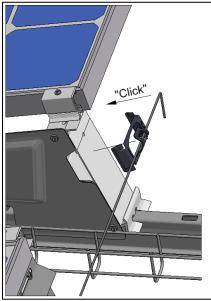
Dimension B: For pitch 2150mm - [min. 37 mm and max. 317 mm] For pitch 2300mm - [min. 37 mm and max. 217 mm] For pitch 2400mm - [min. 37 mm and max. 117 mm] For pitch 2500mm or larger, the outer PV-panels are automatically 'exposed'.

Dimension C (distance between the frames of the PV-panels): Min. 350 mm and max. 500 mm



Cable management

The ValkPro+ system offers various options to handle the electrical cables and connectors in a safe and neat way. The first option is to use plastic cable clamps that are mounted on the aluminium back feet. The cable clamps are simply "clicked" on the aluminium feet and the cable can be placed (see image 7.1)

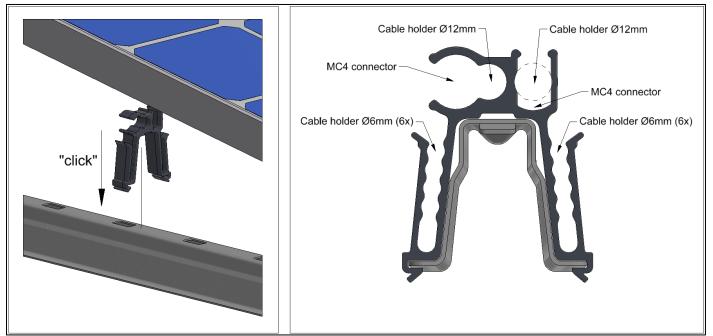


The cable clamp provides space for: 5 cables - Ø6mm 4 cables - Ø7mm 3 cables - Ø9mm

Multi-cable and connector clip

This clip can be placed over the roof carrier in any desired location. It has multiple options to hold various MC4 connectors and cables:

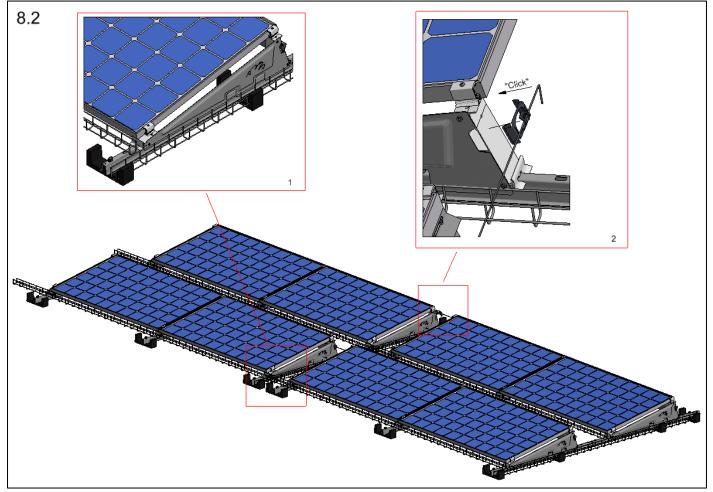
2x MC4 connector holder 2x Cable holder Ø12 mm (DC/AC) 12x Cable holder Ø6 mm





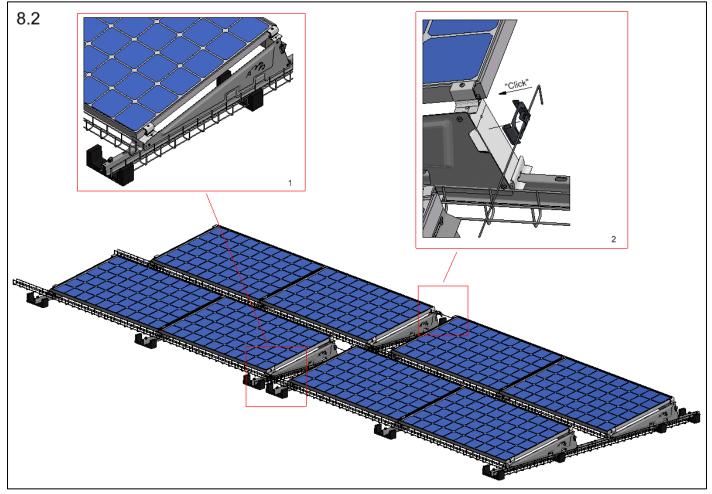
Cable baskets can be nicely integrated in the ValkPro+ system. ValkCableCare cable baskets with dimensions 50x60mm fit on both sides of the roof carrier and can be placed in the spaces of the tile carriers (see image 7.2).

Please note: in case mass carriers are used, it is not possible to place the 50x60mm cable baskets in the inside position (under the PV-panel) next to the roof carrier.





In positions where there is a dilatation in the system, a metal dilatation wire (732020) can be used. This wire can be placed in the cable clamps and the length can absorb the thermal expansion of the coupled system. The electrical cables can be fixed to the wire using tie-wraps. This keeps the cables free from the roof surface.



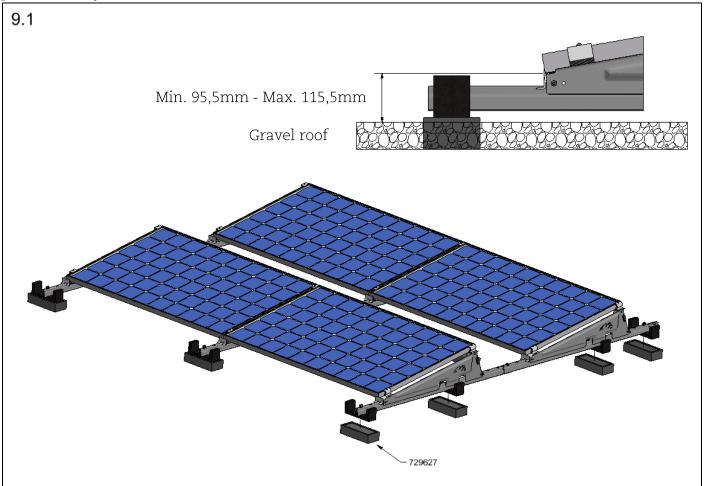


Special surfaces

The ValkPro+ system can be placed on a range of different surfaces, besides the "normal" roof coverings. Each surface requires a different foundation method. In this section of the manual the foundation methods for each surface are shown.

Gravel roofs:

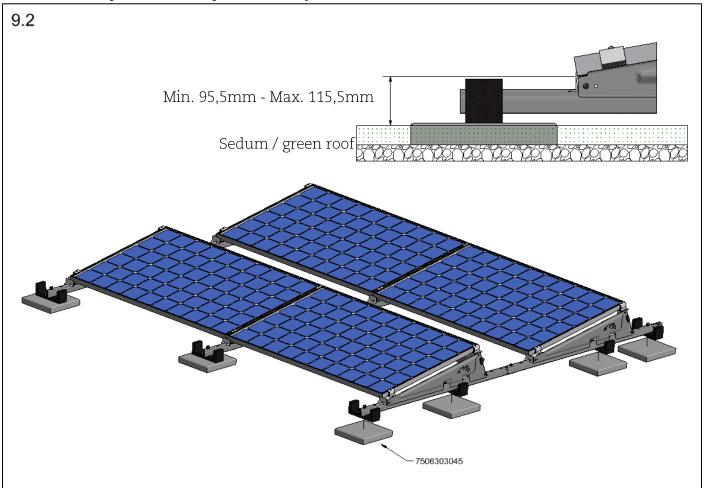
In case the roof is covered with gravel the system can be elevated using rubber elevation blocks (729627). It is important to ensure the distance between the gravel and the lowest part of the PV-panel is always between 95,5 - 115,5 mm.





Sedum / green roofs:

For sedum / green roofs the advice is to first place tiles (7506303045) in the sedum, to support the tile carriers of the ValkPro+ system. The tiles will better distribute the point loads and prevent the system from sinking into the vegetation. It is important to ensure the distance between the sedum and the lowest part of the PV-panel is always between 95,5 - 115,5 mm.



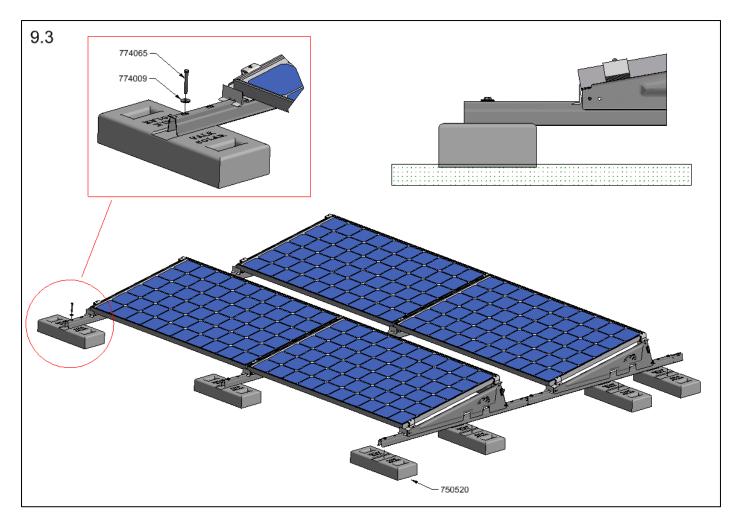


ValkPro+ as a field system:

The Valkpro+ system can be placed on the ground as a field system. For this method the system is mounted on top of concrete mass blocks (750520). These mass blocks are fixed to the roof carriers with a stainless steel M8x65 bolt and washer (774065 + 774009).

A demand for the ValkPro+ system as ground mount is that the surface should be levelled. This can be done with the following options:

- To place the system on a hard surface, such as pavement or concrete slabs (Stelcon)
- To place the system in a field we advise the ground to be levelled and quaked to a flat surface. Also a high quality rooting membrane should be placed which is covered with gravel, this prevent the spread of weeds. The gravel protects the rooting membrane against UV radiation which expands the life span of the rooting membrane. Keep in mind that the foundation point must be placed between the gravel and not on top of it.



ValkPro+ as a field system can not be calculated with the ValkPVplanner software. Please contact Van der Valk Solar Systems to calculate your project.

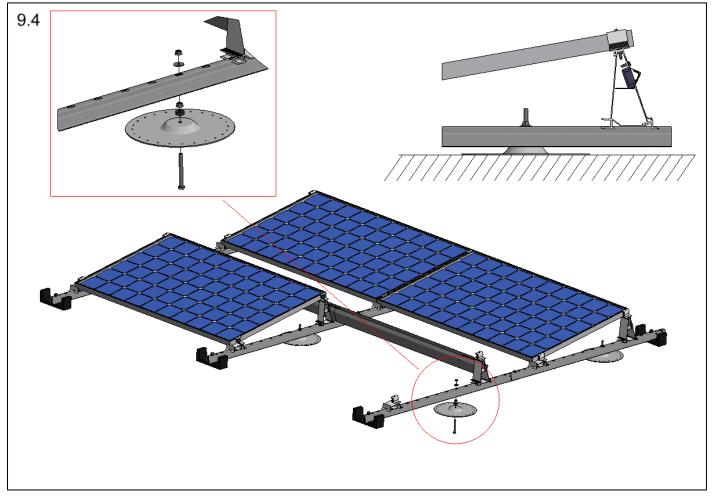


ValkSolarFix:

The ValkPro+ system can be mechanical fixed to the roof. This can be done with the ValkSolarFix consoles. The consoles with special height of 20mm can be fixed to the roof with:

- Toggle anchor
- Concrete anchor
- Roof screw for fixation in wood
- Roof screw for fixation in steel
- Roof screw for fixation in aerated concrete

For the detailed mounting of a specific ValkSolarFix anchor, please refer to the manuals that can be downloaded from our website: www.valksolarsystems.com.

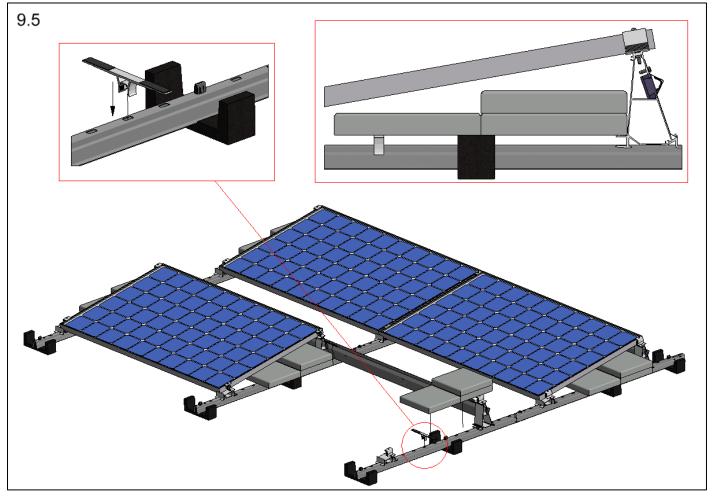




Ballast wings:

When non-standard or larger tile sizes are used for ballast and mass carriers are not ideal, ballast wings can offer a solution. In combination with the rubber tile carriers the ballast wings can provide additional support for the tiles.

The ballast wing is mounted by placing it over the roof carrier above a free hole an push it downwards.



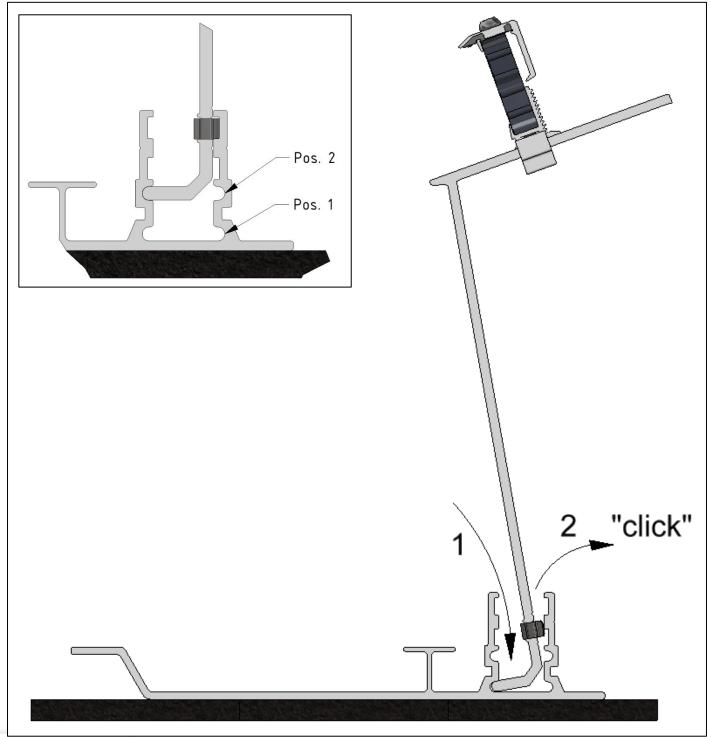


Extra panel support

For applications in areas with a high snow load or for very large size panels, there is the possibility to use additional support for the PV-panels. The additional support consists of a special front and back foot and is fixed to the PV-panel frame in the centre of the long side.

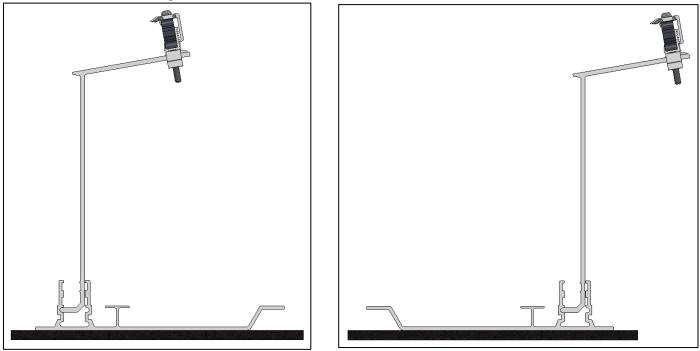
The upright of the back foot can be clicked in position 1 or 2, depending on the panel dimension. The base plate of the back foot can be mounted in both directions, depending on the preference of the installer.

Position 1 is for panel width 977 – 1050 mm Position 2 is for panel width 1051 – 1135 mm



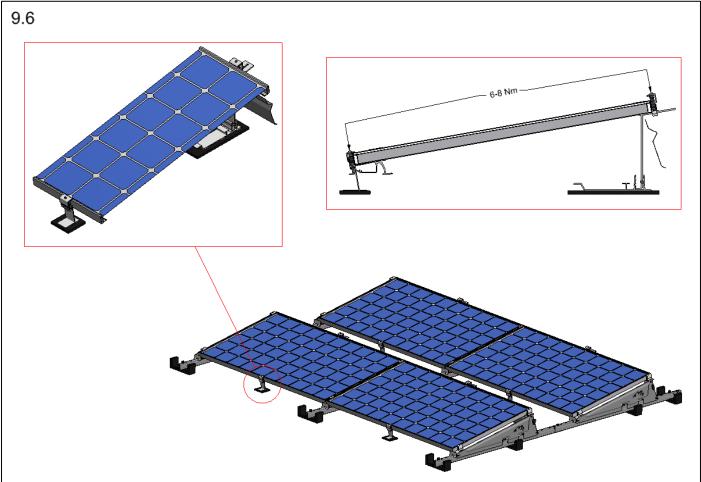


Orientation of the base plate can be in both directions:





The mounted backfoot can now be placed below the high side of the panel and the clamp can be fixed to the panel frame. The front foot can be fastened to the panel frame on the low side of the panel.



Dilatations:

When the extra panel support is used the maximum system dimensions are halved. This is important to make sure the stability of all parts is working accordingly. The maximum distance for the system is now 30 meters in the direction of the roof carriers, and 15 meters in the aluminium direction.



Van der Valk Solar Systems

Van der Valk Solar Systems is since 2009 one of the fastest growing companies in the solar industry and focuses entirely on the development and production of solar mounting systems for pitched roofs, flat roofs and open fields. Van der Valk Solar Systems also has an office and warehouse in the UK, offices in Sweden and Spain and is currently active in 13 countries.

Our mounting systems are developed and produced in our own factory in the Netherlands and stand out thanks to their broad area of application, the very short time in which they can be installed, and the high quality. They are developed according to the latest Eurocodes and therefore comply with the requirements defined for solar systems by banks and insurance companies.

Van der Valk Solar Systems is part of family-owned company Van der Valk Systemen, which has been a household name in the field of moving systems and mounting components since 1963.

Our shared industrial complex consists of 20,000m² of offices and factory spaces. Here we use modern machinery and the latest technologies to quickly and accurately develop, manufacture, and test products and systems.



Solar mounting systems & cable management



Flat roofs



Pitched roofs



Cable management

CONTACT DETAILS | DEVELOPER AND PRODUCER OF SOLAR MOUNTING SYSTEMS



Van der Valk Solar Systems + International Westernesse 18 - 2635 BG Den Hoorn, The Netherlands +31 174 25 49 99 sales@valksolarsystems.com

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VAN DER VALI	
	Van der Valk Solar Systems
	ValkPro+ Landscape 10° South
11	
SOLAR SYSTEMS	Version: 1.0
ValkPro+ Landscape 10°	
Suitable panel length:	1520 - 2320 mm
Suitable panel width:	977 - 1350 mm
Panel inclination:	10°
Available pitch:	1300 - 1600 mm (default 1500 mm)
* See next page for system	details and drawings.

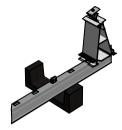
VAN DER VALK

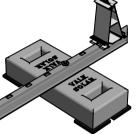


Van der Valk Solar Systems ValkPro+ Landscape 10° South

Version: 1.0

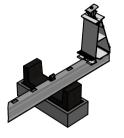
Foundation types:



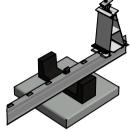


Rubber tile carriers: Bitumen / EPDM / Concrete / PVC

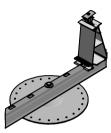
Mass blocks: Roof or field systems



Elevation blocks: for gravel roofs

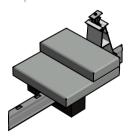


Foundation tile: for sedum / green roofs or field systems



ValkSolarFix: for mechanical fixation

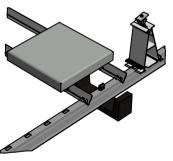
Ballast options:



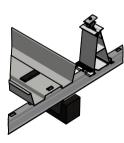
Rubber tile carriers



Ballast wings



Mass carriers



Ballast trays





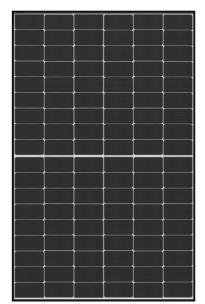


HALF-CELL MONOFACIAL MODULE

TYPE: STPXXXS	- C54/Umhm
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POWER OUTPUT

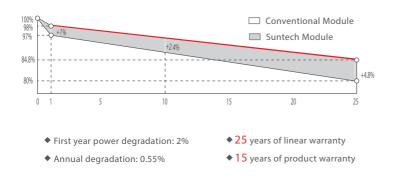
MAX EFFICIENCY



Features

High module conversion efficiency	Lower operating temperature
Module efficiency up to 21.5% achieved through advanced	Lower operating temperature and temperature coefficient
cell technology and manufacturing process	increases the power output
B:B:B:B:B:B:B:B:B:B:B:B:B:B:B:B:B:B:B:	Extended wind and snow load tests Module certified to withstand extreme wind (3800 Pascal) and snow loads (6000 Pascal) *
Excellent weak light performance	Withstanding harsh environment
Weak light condition, such as cloudy, morning	Reliable quality leads to a better sustainability even in harsh
and sunset	environment like desert, farm and coastline

Industry-leading Warranty



Certifications and Standards

CE IEC 61730 IEC 61215 SA 8000 Social Responsibility Standards ISO 9001 Quality Management System ISO 14001 Environment Management System ISO 45001 Occupational Health and Safety IEC TS 62941 Guideline for Module Design Qualification and Type Approval





Ultra V STPXXXS - C54/Umhm 400-420W

Mechanical Characteristics

Solar Cell	Monocrystalline silicon 182 mm	1134 [44.65]±2[0.08]	
No. of Cells	108 (6 × 18)	1093 43.03 ±1[0.04]	
Dimensions	1722 × 1134 × 30 mm (67.8 × 44.6 × 1.2 inches)		f
Weight	21.0 kgs (46.3 lbs.)		_
Front Glass	3.2 mm (0.126 inches) fully tempered glass	8-14×9(0.55×0.35)	
Output Cables	4.0 mm², (-) 350 mm (+) 160 mm in length or customized length	(Rear View)	
Junction Box	IP68 rated (3 bypass diodes)		720 [56.30]#1[0.04] 1300 [51.18]±1[0.04] 1722[67.80]±2[0.08]
Operating Module Temperature	-40 °C to +85 °C		[51.18 [67.80
Maximum System Voltage	1500 V DC (IEC)	Section A-A	1300
Connectors	MC4 EVO2, Cable01S, STP-XC4		
Maximum Series Fuse Rating	25 A		
Power Tolerance	0/+5 W		_
		Note:rom(inch)	

Electrical Characteristics

Module Type	STP 420 S-0	54/Umhm	STP 415 S-0	254/Umhm	STP 410 S-0	C54/Umhm	STP 405 S-0	C54/Umhm	STP 400 S-0	C54/Umhm
Testing Condition	STC	NMOT	STC	NMOT	STC	NMOT	STC	NMOT	STC	NMOT
Maximum Power (Pmax/W)	420	317.5	415	313.8	410	309.6	405	306.0	400	302.3
Optimum Operating Voltage (Vmp/V)	32.01	29.5	31.81	29.3	31.59	29.2	31.38	29.0	31.18	28.8
Optimum Operating Current (Imp/A)	13.12	10.77	13.05	10.71	12.98	10.62	12.91	10.56	12.83	10.50
Open Circuit Voltage (Voc/V)	37.86	35.6	37.67	35.4	37.45	35.2	37.24	35.0	37.04	34.8
Short Circuit Current (Isc/A)	14.03	11.32	13.95	11.25	13.88	11.16	13.81	11.10	13.73	11.04
Module Efficiency (%)	21	1.5	21	1.3	21	1.0	20	0.7	20).5

STC: Irradiance 1000 W/m², module temperature 25 °C, AM=1.5: NMOT: Irradiance 800 W/m², ambient temperature 20 °C, AM=1.5, wind speed 1 m/s: Tolerance of Pmax is within +/- 3%:

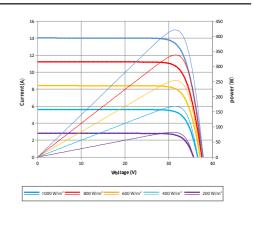
Temperature Characteristics

Nominal Module Operating Temperature (NMOT)	42 ± 2 °C
Temperature Coefficient of Pmax	-0.34%/°C
Temperature Coefficient of Voc	-0.26%/°C
Temperature Coefficient of Isc	0.050%/°C

Packing Configuration

Container	40 ′ HC
Pieces per pallet	36
Pallets per container	26
Pieces per container	936
Packaging box dimensions	1755×1120×1255 mm
Packaging box weight	794 kg





Information on how to install and operate this product is available in the installation instruction. All values indicated in this data sheet are subject to change without prior announcement. The specifications may vary slightly. All specifications are in accordance with standard EN 50380. Color differences of the modules relative to the figures as well as discolorations of/in the modules which do not impair their proper functioning are possible and do not constitute a deviation from the specification.