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Method of works for damaged gates (Highgate Cemetery)

- Bolt large wooden boards back to back to the gate, giving it additional support.
- Move Hiab lorry into position and attach straps.
- Carefully remove gate pins, while supported by the crane.
- Gently lift the gates and place onto the lorry.

Once the gates are back at our workshop, work will take place to: -

- Bead blast, removing paint protection.
- Remove all supporting plates and pin the gate together at all cracked/defected points.
- Heat the gate up prior to weld repair and weld while hot.
- Allow gates to cool gradually over night in the furnace.
- Fettle all welds so welds are not visible.
- Bead blast for paint preparation.
- Add two coats of zinc phosphate primer and two coats of invisible green topcoat.
- Transport back to Highgate on Hiab lorry.
- Gently install gates using the crane.
- Touch up all defects and apply one additional coat of invisible green topcoat/

Your Sincerely,

Dan Bond

Director

Vat no 265661385

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